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American Iron and Steel Association.
Statistics of the American and foreign iron trades Annual statistical report o

## STATISTICS

OF THE

# AMERICAN AND FOREIGN IRON TRADES 

 FOR 1902.
## ANNUAL STATISTICAL REPORT

OF THE

## AMERICAN <br> IRON AND STEEL ASS0CIATION,

CONTAINING
 TRIES OF THE UNITED STATES FOR 1902 AND IMMEDI-: ATELY PRECEDING YEARS ; ALSO STATISTICS OY :THE COAL, COKE, AND SHIPBUILDING INDUSTRIES• 0 F the united states; also statistics of the:

IRON AND STEEL INDUSTRIES OF CANADA. AND OF OTHER FOREIGN COUNTRIES.

PRESENTED TO THE MEMBERS, JUNE $25 ; *$ " 1903.

PHILADELPHIA:
THE AMERICAN IRON AND STEEL ASSOCIATION, No. 261 South Fourth Street.
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## LETTER TO THE PRESIDENT.

HON. B. F. JONES,

President of The American Iron and Steel Association, Pittsburgh, Pa.
Dear Sir: I submit herewith the Annual Statistical Report of the American Iron and Steel Association for 1902. This is the thirty-first Annual Report which has been issued since my first Report appeared in November, 1873. The present Report, in addition to giving full details of the progress of our iron and steel industries in 1902, contains details of the progress of the iron and steel industries of Canada in 1902; also summary statements of the progress of the iron and steel and related industries of all countries in 1901 or in 1900, as the case may be, trustworthy statistics for 1901 not being in every case available. These statements are accompanied by comprehensive and exhaustive tables which give the production of pig iron, steel, iron ore, and coal in the United States, Great Britain, Germany, France, and Belgium in each year prior to 1902 as far back as authentic statistics go. These tables uniformly end with 1901, the first year of the Twentieth Century.

The work of the American Iron and Steel Association during the past year has been along the same general lines that have been observed in former years. Soon after the Annual Report of last year appeared our midsummer pig iron statistics were published in the Bulletin. Other statistics for the whole of the year 1902 have since appeared in the Bulletin, all with usual promptness. In the latter part of 1902 the compilation of information for a Supplement to our Directory for 1901 was undertaken, and this volume, embracing 196 pages, uniform with the Directory, was published in April last and sent to all our members. In February last a pocket manual of pig iron, steel, iron ore, and coal statistics for the United States and other leading countries for 1901 and previous years was published and also sent to our members. The Bulletin has appeared regularly and our miscellaneous correspondence has been promptly attended to.

I regret to say that in the autumn months of 1902 President Roosevelt, in at least one public address, gave encouragement to the thought that the Dingley tariff might be in need of revision. If it was to be revised the President expressed his preference for revision by a tariff commission. At that time there was no general demand for tariff revision. The country was very prosperous under the Dingley tariff. But the President's remarks greatly encouraged free trade sentiment everywhere, and in the ranks of protectionists, even in quarters where it was least expected, there was also developed a disposition to submit the wholequestion of tariff revision to a tariff commission, as tentatively recommended by the President. In the Annual Message of the President, submitted to Congress on December 2, additional encourage-
ment was given to free traders in specific recommendations favoring pending reciprocity treaties, but, the Message said, "wherever the tariff conditions are such that a needed change can not with advantage be made by the application of the reciprocity idea then it can be made outright by a lowering of duties on a given product. If possible such change should be made only after the fullest consideration by practical experts," that is, by a tariff commission. Happily Congress adjourned on March 4 without favorable action on any of the reciprocity treaties except the treaty with Cuba, which treaty was ratified by the Senate but must yet receive the approval of the House of Representatives before it can take effect. Congress gave no consideration to the suggestion of a tariff commission. But in January both houses passed a bill placing bituminous coal in the free list for one year and making all anthracite coal permanently free of duty. It is not now probable that any serious attempt will be made to further amend the Dingley tariff until after the Presidential election next year. Then it may be looked for.

A powerful influence in preventing the consideration by Congress last winter of reciprocity treaties and of the project of a tariff commission, or commission of "practical experts," was furnished by the late Hon. Thomas B. Reed, ex-Speaker of the National House of Representatives, in a paper which he contributed to the North American Review for December, 1902, entitled "What Shall we Do with the Tariff ?" This paper was widely read and greatly aided in clearing the atmosphere concerning the question of tariff revision. Its answer to the question which formed its caption is summed up in the following words: "We ought to let the tariff alone; we ought to defend it against all comers for the good of the nation. We are doing more than well and need not hunt for disaster. That will come in due time." In a few days after this remarkably able paper was published Mr. Reed died. It was his farewell message to the American people.
The financial condition of the Association during the year 1902 is shown by the following abstract of the statement of our Treasurer, Mr. Andrew Wheeler, on December 31, 1902 : On January 1, 1902, for reasons which were explained in my last Annual Report, there was no balance in the hands of the Treasurer; the receipts from members and from advertisements in the Bulletin during the year 1902 were $\$ 16,640$; the expenditures during the year were $\$ 12,832.73$; leaving a balance in the treasury on December 31,1902 , of $\$ 3,807.27$. The above figures do not include the receipts from the sale of our Directory and Annual Report to brokers and others who are not members of the Association, nor the payments from the fund thus derived in defraying in large part the cost of printing the publications of the Association.
In the collection of the statistics for this Report I have again had the assistance of Mr. William G. Gray. I also take pleasure in acknowledging the industry and fidelity of my other assistants, four in number, in all the work of this office. Very Truly Yours,

James M. SWAN K, General Manager.
No. 261 South Fourth Street, Philadelphia, May 16, 1903.

## DEATH OF HON. B. F. JONES.

The Hon. B. F. Jones, President of the American Iron and Steel Association for eighteen years, from 1885 to 1903, died suddenly at his home in Allegheny City, Pennsylvania, on May 19, in his 79th year. No eulogy can do full justice to the sterling qualities of head and heart of this enterprising and successful man of affairs, public-spirit'ed citizen, and courtly gentleman. In his death the American iron trade has lost a leader who had earned and long enjoyed the honor of being easily the first among the old-time ironmasters, but one who had also kept abreast of the marvelous improvements in the last thirty years in the manufacture of iron and steel. Pittsburgh, the centre of his business and social activities for exactly sixty years, has lost its First Citizen.

Benjamin Franklin Jones was born at Claysville, on the National Road, in Washington county, Pennsylvania, on August 8, 1824. On his father's side Mr. Jones was of Welsh descent and his mother was of mingled Alsatian and Scotch ancestry. His paternal great-greatgrandfather emigrated from London to Philadelphia in 1682. His father, Jacob A. Jones, moved to Washington county at an early day. When B. F. Jones was 14 years old his father moved again, this time to New Brighton, in Beaver county, Pennsylvania. At New Brighton he attended the public schools and the local academy.

In 1843, when 18 years old, Mr. Jones went to Pittsburgh, to make his own way in the world. He found employment, but at first without salary, as receiving clerk in the warehouse of the Mechanics' Line of boats on the Pennsylvania Canal, of which line Samuel M. Kier was the principal owner. In 1847 Mr. Jones became Mr. Kier's partner, the new firm taking the name of Kier \& Jones. This partnership lasted until 1854, when the completion of the Pennsylvania Railroad to Pittsburgh virtually put an end to business on the canal.

In 1850 Bernard Lauth, a skilled ironworker, in association with others, began the erection on a small scale of the American Iron Works, in Birmingham, on the south bank of the Monongahela river, now within the city limits of Pittsburgh, the product to be bar iron. Although not one of the projectors of this enterprise Mr. Jones soon became pecuniarily interested in it, and in 1851 he became Mr. Lauth's partner, the firm name being Jones \& Lauth. In 1852 the works were in full operation, Mr. Jones having charge of the business of the firm. In 1854 James Laughlin, a successful Pittsburgh merchant, became a member of the firm of Jones \& Lauth, and in 1860 Mr . Lauth retired. In August, 1861, the name of the firm was changed to Jones \& Laughlins, other partners being admitted, which name was again changed in 1883 to Jones \& Laughlins, Limited, and in 1902 to the Jones and Laughlin Steel Company, the present title.

In 1860 the subsidiary firm of Laughlin \& Co., afterwards Laughlin \& Co., Limited, was organized to build two blast furnaces on the north side of the Monongahela river, in Pittsburgh, opposite the American Iron Works. This new firm was composed of B. F. Jones, James Langhlin, and Richard Hays, each owning one-third. The erection of two furnaces was at once undertaken and in 1861 they were completed. They were named the Eliza Furnaces. They were the first furnaces built in Allegheny county expressly to use Connellsville coke. Mr. Hays superintended the operation of the Eliza Furnaces for a number of years, when his interest was sold to his partners, the firm name being continued. In 1887 a third Eliza Furnace was built. In 1900 the firms of Jones \& Laughlins, Limited, and Laughlin \& Co., Limited, were merged, the latter name disappearing. Mr. Laughlin died on December 18, 1882.

During the whole of Mr. Jones's more than fifty years of active connection with the iron trade he was also active in all movements that had for their object the advancement of the business interests of Pittsburgh. Especially was he active in all plans for the improvement of Pittsburgh's transportation facilities. He was one of the early directors of the Pittsburgh and Connellsville Railroad Company ; also of the Cleveland and Pittsburgh Railroad Company, the Allegheny Valley Railway Company, and the Pittsburgh, Virginia, and Charleston Railway Company. Of the last mentioned road he was one of the original promoters and was its first president.

When the civil war commenced and all through the war Mr. Jones was one of the most active men in Pittsburgh in promoting enlistments and in raising funds for the support of soldiers and their families. A Pittsburgh paper says that "the Pittsburgh Subsistence Committee, which gained such an enviable reputation during the war, was largely indebted to him for its early impetus and much of its success." He used his pen vigorously in the columns of Pittsburgh newspapers and in letters to members of Congress in support of all the war measures of the Government, including its legal tender policy.
In 1884, because of his prominence in the counsels of the Republican party, Mr. Jones was selected as the Pennsylvania member of the Republican National Committee, and at the special request of Mr. Blaine, the Republican nominee in that year for the Presidency and a lifelong friend of Mr. Jones, he was made the chairman of the committee, retaining this position until 1888.

Mr. Jones had a statesman's grasp of political and economic problems. His name was often mentioned in connection with elective offices. In 1899 he received 89 votes for United States Senator in the caucus of the Republican members of the Pennsylvania Legislature.
In 1885 Mr . Jones was elected President of the American Iron and Steel Association, and this position he filled worthily and acceptably to the day of his death. He always kept in close touch with the work of the Association. He helped to shape its policies on all public questions affecting the iron trade, and in emergencies his services were freely given for the promotion of these policies.
J. M. s.

## IRON AND STEEL NECROLOGY.

from juxe, 1902, to Juxe, 1903.
(1902.) William Swindell, president of the corporation of William Swindell \& Brothers, of Pittsburgh, died on June 19. Mr. Swindell was born in Allegheny City in 1834.-Alexander W. Adair, vice president of the Shenango Furnace Company, was almost instantly killed on the 4th of July by the explosion of a bomb at Sewickley, Pa. - H. H. Scoville, at Chicago, July 5. He went to Chicago in 1839 from Syracuse, N. Y., and in 1847 established the Scoville Iron Works, which were the first in Chicago, on the site of the present Union depot. The firm built the first locomotive that ever ran out of Chicago.-Edward A. Muench, chief purchasing agent of the American Bridge Company, July 5, at Overbrook, a suburb of Philadelphia. Mr. Muench was born at Millersburg, Pa., and was about 30 years of age.-Colonel George C. Tichenor, a member of the Board of United States General Appraisers, at East Orange, N. J., on July 11, from locomotor ataxia, aged 68 years. Colonel Tichenor was a veteran of the civil war and one of the leading tariff experts in the country. He was born at Shelbyville, Ky., in 1834. In 1878 he was appointed a special agent of the Treasury Department and for many years he was a special agent of the State and Treasury Departments in Europe. In March, 1889, President Harrison appointed him First Assistant Secretary of the Treasury Department, and in 1890 the same wise President appointed him a member of the new Board of General Appraisers.-Professor Van Buren Denslow, at New York, July 17, aged 69 years. Years ago Professor Denslow was active in the practice of law in Chicago. He was the head of the Cbicago Union School of Law for some years before it was divided between the Chicago University and the Northwestern University. At one time he was the tariff editor of the Chicago Inter Occan. He was the author of a valuable work on the principles of economic philosophy.-Captain E. A. C. Lohmann, a steel expert, at Bethlehem, Pa., July 21. He was a native of New Haven, Conn.-Matthew Graff, July 22, at New Kensington, Pa., aged 90 . He was born in Westmoreland county, Pa., and removed to Pittsburgh in 1852, where he established one of the first stove foundries in that city.-On August 9, at Chicago, Walter A. Scott, president of the Illinois Wire Company, was stabbed to death in his office in the Monadnock Building by a civil and consulting engineer, with offices in the same building.-Senator James McMillan, of Michigan, August 10, at Manchester-by-the-Sea, Mass. Mr. McMillan was a member of the United States Senate from March 4, 1889, until the time of his death. He was born at Hamilton, Ontario, May 12, 1838. In company with several others he organized the Michigan Car Company in 1864 and was afterwards identified with
similar enterprises elsewhere. He was largely interested in lake transportation and in Michigan railroads.-Edward Roberts, Jr., widely known in financial circles in Philadelphia and New York, at Rosemont, Pa., August 12, in his 70th year. He was vice president of the East Broad Top Railroad Company and of the Rockhill Iron and Coal Company and was interested in several coal, iron, and land companies.-Charles W. Wharton, a well-known business man and philanthropist, of Philadelphia, August 16, at Braecleugh, near Newport, R. I. Mr. Wharton was nearly 79 years old. In his early life he was a silk importer. He was president of the Schuylkill Navigation Company, which passed into the hands of the Philadelphia and Reading Railroad Company.-W. Hasell Wilson, president of the companies composing the Belvidere Division of the Pennsylvania Railroad, and formerly president of the Philadelphia and Erie Railroad Company, August 17, at Philadelphia, in his 91st year. Mr . Wilson's railroad career spans the period of railroad construction in this country. In 1828 he assisted in making the surveys for the Philadelphia and Columbia Railroad, which is now a part of the Pennsylvania system.-George Alfred Bell, treasurer of the Marion Malleable Iron Works, of Marion, Ind., August 26. He was born at Brooklyn, N. Y., on September 6, 1851. In 1886 he became auditor of the Troy Steel and Iron Company, at Troy, N. Y. Upon the organization of the Troy Steel Company he became its vice president and general manager, which position he held until August, 1900.-Major J. Wesley Powell, Director of the Bureau of American Ethnology and for fourteen years Director of the United States Geological Survey, September 23, at Haven, Maine. Major Powell was born at Mount Morris, N. Y., on March 24, 1834.-J. B. Lequear, successor to the late William E. S. Baker as secretary of the Duncannon Iron Company, at Germantown, Philadelphia, September 20. Mr. Lequear had been in the service of the Duncannon Iron Company for many years. He is succeeded as secretary by W. L. Coover.-Thomas Chalmers Clarkson, of the firm of Zug \& Co., of Pittsburgh, and a son-in-law of the late Christopher Zug, September 28. He was in his 54th year. -Jacob R. Dodge, statistician of the Department of Agriculture, at Washington, D. C., for about thirty years, and one of the last of the old writers on protection whose work has made this country prosperous, October 1, at Woburn, Mass. He was born at New Boston, N. H., on September 28, 1823. Mr. Dodge's connection with the Department began on September 4, 1863, and ended with his resignation on March 31, 1893.-Henry Tod, Jr., assistant superintendent of the Brier Hill Iron and Coal Company, of Youngstown, Ohio, was killed on October 8 by being thrown from his automobile, which was struck by an Erie Railroad passenger train at a grade crossing. He was 25 years old.Howard M. Jenkins, of Philadelphia, a historical writer of national reputation, was drowned on Saturday, October 11, while on a visit in Monroe county, Pa. He was 60 years old.-Robert C. Schenck, president of the First National Bank and the Dayton Malleable Iron Company, of Dayton, Ohio, in a hospital at Utica, N. Y., on October 15.-Hon.

James A. Logan, solicitor general of the Pennsylvania Railroad Company, at Bala, near Philadelphia, October 29. Judge Logan was born in Westmoreland county, Pa., on December 3,1839.-Charles Lukens, at Conshohocken, Pa., October 30, in his 66th year. Mr. Lukens was a member of the Alan Wood Company.-Alan Wood, Jr., October 31, at Philadelphia, in his 69th year, having been born in Philadelphia on July 6, 1834. Mr. Wood was identified with the manufacture of iron all his life and since 1858 with the Schuylkill Iron Works, at Conshohocken, Montgomery county, Pa., owned by the Alan Wood Company. In 1876 Mr . Wood was elected a Republican member of the 44th Congress.-Joseph H. Outhwaite, of Cleveland, Ohio, at New York, November 15. Mr. Outhwaite was the principal member of the old firm of J. H. Outhwaite \& Co., which operated extensive ore mines in the Lake Superior region. He was born at Cleveland on December 5, 1841.-George Harding, one of the oldest and most widely known patent attorneys of the United States, at New York, November 17, aged 76 years.-John A. Grier, at Chicago, November 18, aged about 69 years. Mr. Grier was a native of Chester county, Pa ., and was a descendant of a Revolutionary family. During the civil war he was a chief engineer in the Navy and subsequently was chief engineer of the United States Mint, at Philadelphia. He was widely known as an economic writer.- Friedrich Alfred Krupp, the owner of the most extensive steel works in Europe, employing, with associated enterprises, about 45,000 workmen, and noted chiefly for the manufacture of the celebrated Krupp guns, of apoplexy, at his country seat near Essen, in Prussia, November 22, aged almost 49 years. He was born on February 17, 1854.-James E. A. Gibbs, the inventor of the Wilcox \& Gibbs sewing machine and other devices, at his home at Raphine, Rockbridge county, Va., November 25, aged 73 years. -Charles B. Houston, of Chester, Pa., at the German Hospital in Philadelphia, November 28, from injuries received by being struck by a locomotive at his coal mines in West Virginia. He was 70 years old, having been born at Belfast, Ireland, on December 16, 1832. Mr. Houston was prominently identified with the iron trade at Chester and with the coal industry of West Virginia.-Hon. Thomas Brackett Reed, Representative in Congress from 1877 to 1899, and Speaker of the House of Representatives from 1889 to 1891 and again from 1895 to 1899. He was born at Portland, Maine, October 18, 1839, and died at Washington, D. C., December 7, 1902.-George W. Prescott, one of the principal stockholders of the Union Iron Works, of San Francisco, and for several years the president of the company, December 13.Charles T. Neale, president and general manager of the Kittanning Iron and Steel Manufacturing Company, of Kittanning, Pa., at Pittsburgh, December 20. He was born at Kittanning 70 years ago.William McKee Lorenz, of Pittsburgh, at Mt. Clemens, Mich., December 23. Mr. Lorenz was the principal owner and manager of the American Manufacturer, published at Pittsburgh.-William Perkins Tyler, president of the Tyler Tube and Pipe Company, of Washington, Pa., December 27, at New York, aged 53 years. He was born at Bos-
ton.-Charles Wessell, a metallurgist of national reputation, suddenly, on an elevated street car, in New York, December 30, aged 67 years.
(1903.) General Samuel Thomas, the well-known railroad man and financier, died on January 11, at New York. General Thomas was born at Southpoint, Lawrence county, Ohio, on September 27, 1840. At the outbreak of the civil war he entered the Union army. After the war he devoted himself to the development of the coal and iron interests of the Hocking Valley and to various railroad enterprises. In 1901 he was president of the United States Cast Iron Pipe and Foundry Company.-C. A. Godcharles, manager of the F. A. Godcharles Company, manufacturers of muck bar and cut nails, at Milton, Pa., January 17. He was born at Farrandsville, Pa., on December 8, 1843.-Hon. Abram Stevens Hewitt, prominent as an iron and steel manufacturer for more than 50 years, and during the greater part of this time as a politician and statesman, at his home in New York, January 18. He was born at Haverstraw, N. Y., on July 31, 1822, and was consequently in his 81st year at the time of his death. Mr. Hewitt was a vice president of the American Iron and Steel Association from 1864 to the end of his career, a period of thirty-nine years.- Robert Packer Linderman, former president of the Bethlehem Steel Company, January 21, at Bethlehem, Pa. He was born at Mauch Chunk, Pa., on July 26,1863 , his father being the late Garrett Brodhead Linderman. -Ferdinand Protzman, Sr., at Allegheny City, Pa., January 21, aged 63 years. He was born at Waynesboro, Franklin county, Pa., January 1, 1840. He went to Pittsburgh about 1865 and began the publication of the Iron World, which was afterwards merged with the American Manufacturer.-Florian Grosjean, president of the Lalance and Grosjean Manufacturing Company, at Brooklyn, N. Y., January 24. Mr. Grosjean was born in Saule, Switzerland, on January 12, 1824.Colonel Ira Ayer, one of the oldest and most valued of the special agents of the Treasury Department, at Brooklyn, N. Y., February 3, aged 67 years.-William Coleman Freeman, of Cornwall, Lebanon county, Pa., February 7, at Lebanon, Pa. Mr. Freeman was 62 years old. For many years he had been chairman of the Robesonia Iron Company, at Robesonia, Pa.-George R. Taylor, manager of the Robesonia Iron Company, at Robesonia, Pa., and one of the wellknown ironmasters of Eastern Pennsylvania, February 16. He was 58 years old.-William Johnston Taylor, February 17, at Bound Brook, N. J. Mr. Taylor was born at High Bridge, N. J., in 1836. He was long connected with the Taylor Iron and Steel Company, of High Bridge, and was prominent in many other enterprises.-Lewis Sylvester Hough, educator, lawyer, author of numerous protective tariff and financial essays, and a Union soldier, at Media, Pa., February 17, at the age of 82 years. He was born at Martinsburg, N. Y.-William R. Trigg, founder and president of the William R. Trigg Company, of Richmond, Va., February 17, at Richmond, aged 54 years. He was a native of Richmond. He was the founder of the Richmond Locomotive Works.-Charles M. Day, a director of the Portland Iron and Steel Company, of Portland, Maine, Feb-
ruary 21, aged 43 years.-John M. Stetson, manager of the Bridgewater Foundry, Machine, and Rolling Mill Company, at Bridgewater, Mass., February 25, aged about 50 years.-Dr. R. J. Gatling, inventor of the Gatling gun, at New York, February 26. Dr. Gatling was born in North Carolina. In 1862 he invented the revolving gun which bears his name. He was 84 years old.-A. L. Murphy, secretary of the Longmead Iron Company and superintendent of its tube mills, at Conshohocken, Pa ., and a director of the company, February 27. He was president of the National Tube Makers' Association and was the patentee of a tube-welding machine.-George L. Raymond, one of the sales agents of the Gautier Department of the Cambria Steel Company, at Cincinnati, February 28.-Mrs. Roebling, wife of Colonel Washington A. Roebling, engineer of the Brooklyn Bridge, at Trenton, N. J., February 28. Mrs. Roebling achieved great prominence through the part she took in directing the details of construction of the Brooklyn Bridge after her husband had been incapacitated in 1872 by caisson fever. The bridge was completed on May 27, 1883, and Mrs. Roebling was the first woman to cross it.-Jacob Schoenhof, United States Consul at Tunstall, England, during President Cleveland's first Administration and Assistant Appraiser at the port of New York in his second, in February. Mr. Schoenhof was an active free trader. He helped to frame the Wilson bill.-Palmer C. Goble, head of the Chicago sales department of the Jones and Laughlin Steel Company, at Chicago, March 2, aged 63 years. He was a native of Michigan, having been born at Monroe on September 18, 1839.-Robert S. Jamison, Sr., of Greensburg, Pa., president of the Jamison Coal and Coke Company, at Redlands, Cal., March 14. Mr. Jamison was born in Westmoreland county, Pa., in 1835.-Oliver P. Scaife, Sr., one of the most prominent business men of Allegheny county, Pa., March 14, at Allegheny City, in his 67th year. He was interested in the tank works of the Oliver P. Scaife Company, Limited, and in the Scaife Foundry and Machine Company, Limited.-Anson O. Kittredge, editor of The Metal Worker for a number of years prior to 1893, at Boston, March 24. He was 55 years old. -Mrs. Mattie F. Weeks, widow of Joseph D. Weeks, editor of the American Manufacturer, of Pittsburgh, at the home of her brother, C. C. Fowler, in Burlington, Iowa, March 26, aged 60 years.-George Singer, Jr., one of the last surviving members of the famous steel firm of Singer, Nimick \& Co., of Pittsburgh, at his home in that city, March 27. He was a son of John F. Singer, the founder of Singer, Nimick \& Co., and was 71 years old. He was born at Greensburg, Pa., on January 16, 1832.-Wm. Chisholm Stubbs, treasurer of the Struthers Furnace Company, at Cleveland, March 31, of pneumonia. Mr. Stubbs was 31 years old and leaves a widow and three children. He was born in Chicago.-Philip H. Sternbergh, at Kansas City, Mo., April 2, of pneumonia. Mr. Sternbergh was the oldest son of J. H. Sternbergh, of Reading, Pa., and had been the vice president and treasurer of the Kansas City Bolt and Nut Company from 1897 to the time of his death. He was born in 1865 and was unmarried.-W. W. Card,
president of the Pittsburgh Screw and Bolt Company and first vice president of the Westinghouse Air Brake Company, was killed on April 4 by a trolley car in front of his home in the East End. Mr. Card was 72 years old. He was born at Nelson, Madison county, N. Y., on September 6, 1831.-George Johnson, proprietor of the Catasauqua Steel Works, at Catasauqua, Pa., April 4. Mr. Johnson was a native of Derbyshire, England, where he was born on March 11, 1851.-Richard Percy Heckscher, son of the late Richard Heckscher, April 22, at Lakewood, N. J., aged 43 years. He was a partner with his father and brothers in anthracite coal operations and in the iron business in connection with the Swede blast furnaces.Theodore Dehon Rand, April 24, at his home in Radnor, Delaware county, Pa. Mr. Rand was born in Philadelphia 67 years ago. He was admitted to the bar in June, 1858. He was treasurer of the American Institute of Mining Engineers from May, 1874, to the time of his death.-Irving M. Scott, for many years vice president and general manager of the Union Iron Works, of San Francisco, which built the battleship Oregon, at his home in that city, April 28. Mr. Scott's death is a distinct loss to his State and the nation. He was born at Hebron Mills, Md., on December 25, 1837.-Jonathan Rowland, April 30, at Holmesburg, Philadelphia. Mr. Rowland was a member of an old Philadelphia family that has long been engaged in the iron business. He was born at Holmesburg on March 27, 1856. -Captain John B. Ford, the pioneer manufacturer of plate glass in the United States, May 1, at his home at Creighton, Allegheny county, Pa . He was in his 92d year.-James M. Bailey, a prominent iron manufacturer of Pittsburgh, May 6, aged nearly 70 years. He was a member of the firm of Phillips, Nimick \& Co., which operated the Sligo Rolling Mills, at Pittsburgh, for many years.-Edmund Parsons Dwight, president of the Chester Steel Castings Company, of Chester, Pa., suddenly at his home at Chestnut Hill, Philadelphia, May 24. He was born of New England parentage on November 23, 1815. Fletcher Haight Knight, assistant general manager of the Thomas Iron Company, at Rochester, N. Y., May 31.-Henry G. Morse, president of the New York Shipbuilding Company, at New York, June 2, after an attack of apoplexy. Mr. Morse was 53 years old. He was born at Poland, Ohio, in 1850.-Professor J. Peter Lesley, the eminent geologist and first secretary of the American Iron Association, from 1855 to 1859, at Milton, Mass., June 2, in his 84th year. He was born at Philadelphia on September 17, 1819.-General William Patton, at Columbia, Pa., June 5, in his 87th year. For many years General Patton was president and general manager of the Susquehanna Iron Company, at Columbia.-David H. Mason, the well-known writer on tariff and other economic subjects, of pneumonia, at Chicago, June 17, in his 75th year. Mr. Mason was born at Philadelphia on January 8, 1829. He was almost the last of the "old guard" of protectionist writers in this country.-Colonel George Church, president of the Richmond Iron Company, at Great Barrington, Mass., June 27. He was born at Canaan, Conn., July 20, 1826.

## STATISTICS OF THE AMERICAN IRON TRADE FOR 1902.

## GENERAL REVIEW OF THE AMERICAN IRON TRADE.

In our last Annual Report, which was printed in June, 1902, the opinion was expressed that, " while a reaction from the great prosperity that now prevails is certain to come some day, from causes which no prophet can now foretell, it seems reasonably certain that the year 1902 will close under as favorable industrial conditions as signalized its opening and that they will be continued far into 1903 and perhaps longer." The reasons for this hopeful opinion were given in detail, particularly those which related to the iron trade. It is a pleasure to be able to say that the extraordinary prosperity which prevailed a year ago has continued to the present time, and that it bids fair to continue for some time to come without serious interruption. A decline in the stock market does not mean an end to this prosperity. At the same time a wise man will not neglect to observe the signs of overtrading or overproduction or be unprepared for a business reaction when it comes. Our Annual Reports during the past thirty years have chronicled many financial panies and visitations of hard times. Prosperous as this country is to-day and has been for several years it is not so prosperous that it can digest all the speculative, schemes that are continually being offered to the credulous and unthinking. Nor is there room or excuse for business enterprises, otherwise meritorious, that are projected far in advance of the wants of the present generation.

The interruptions to the general prosperity in 1902 included a general strike in the anthracite coal region and the inability of many leading railroads to promptly handle all the freight that was offered to them. No other strike of the year was either general or of far-reaching effect. The anthracite strike, which virtually closed all the anthracite coal mines of Pennsylvania, began on May 12, 1902, and lasted until October 23 of the same year, when there was a general resumption of work. During these twenty-three weeks little anthracite coal was mined and about 140,000 workmen were idle. The workmen lost about $\$ 25,000,000$ in wages, the operators lost about $\$ 46,000,000$ in
sales, and the railroads lost about $\$ 28,000,000$ in freight charges. These were serious losses. The shipments of anthracite coal in 1902 were $22,367,711$ gross tons less than in 1901. The scarcity of anthracite coal from May to October greatly restricted the operations of Eastern iron and steel manufacturers.

The railroad trouble mentioned was also of a serious character. Soon after the present boom in the iron trade got fairly under way at the beginning of 1899 it became manifest that the railroads which haul most of the raw materials and finished products of iron and steel were lacking in car and locomotive equipment, so that much of the freight to and from our iron and steel works could not be promptly shipped and delivered. Notwithstanding the efforts of railroad managers to meet this difficulty by ordering new rolling stock, the car and locomotive shortage continued and manufacturers' troubles increased. In 1902, with thousands of new cars and locomotives in service, a fresh difficulty presented itself, or, rather, a complication that had previously existed assumed an acute stage-there were not enough tracks and yard facilities to accommodate the increased rolling stock. Throughout the greater part of the year and until March of the present year the congestion of freight on many lines of railroad, especially those which run into Pittsburgh or which tap the Connellsville coke region, was a matter of daily occurrence. These lines had absolutely broken down! As one result of the inability of the railroads to promptly move coke, iron ore, pig iron, and other products many consumers of iron and steel were compelled to send abroad orders that could otherwise have been filled at home. Another result was, of course, a smaller production of some forms of iron and steel in 1902 than would have been possible under more favorable conditions. Blast furnaces were often banked for many days at a time because a sufficient supply of coke or iron ore could not be obtained, and the mills were often operated on short time because they could not obtain a sufficient supply of pig iron or billets. From this condition there was but little relief until the spring of 1903. The extraordinary efforts of railroad managers to meet in every way the increased demand upon their roads have at last resulted in the virtual ending of the congestion we have described. Other industries were also affected by this congestion, but in a less degree.

In May and June, 1902, so general was the opinion that the railroad managers would be able thereafter to supply the wants of the mills and furnaces, and thus enable our manufacturers to
meet with promptness the extraordinary home demand for their products, that a further advance in prices, which had previously been of moderate proportions, was not generally expected. But stable conditions did not continue because the railroad problem was not solved. Prices for some products rose during the remainder of the year, but there was no sensational advance except for both coal and coke, for some shipments of which raw materials fabulous prices were paid. The present price of coke is 83 a net ton, which is somewhat higher than a year ago. The prices of iron ore for 1903 range from 15 cents to 81 a ton higher than in 1902. But the tendency has been toward lower figures since the close of 1902 for some iron and steel products, notably pig iron, because, through improved railroad facilities and a steadily increasing capacity of production, orders can now be more promptly filled than a few months ago.

As already mentioned, there was an increased demand in 1902 for foreign iron and steel products to meet a deficiency in the home supply. There was also a further decline in that year in our exports of these products. With an active home demand and higher prices this decline in our exports was inevitable. The increase in our imports of iron and steel had indeed commenced in 1899 and the decrease in our exports in 1901, but the increase in imports became more marked in 1902 as the months passed. In the years immediately preceding 1899 our imports of iron and steel had greatly declined and until 1901 our exports had greatly increased; now the conditions were reversed. The foreign value of our imports of iron and steel in 1902 exceeded that of any year since 1891. In 1902 we imported 625,383 tons of pig iron, spiegeleisen, and ferro-manganese, 109,510 tons of scrap iron and scrap steel, 63,522 tons of rails, and 289,318 tons of steel billets, bars, structural steel, etc. At the present moment the indications are that in 1903 the imports of iron and steel will greatly decline as compared with 1902 , but there is slight probability that our exports will increase. The home demand still taxes the capacity of our iron and steel works in all lines.

Although, as has been explained, there was much interruption in 1902 to the continuous operation of our iron and steel works, the year's production of iron and steel was not only larger than that of any preceding year but it was very much larger, as was also the production of iron ore and coke. The shipments of Lake Superior iron ore in 1902 amounted to $27,571,121$ gross tons, as compared with $20,593,537$ tons in 1901 , and the shipments of

Connellsville coke amounted to $14,138,740$ net tons, against $12,609,949$ tons in 1901. The production of pig iron in 1902 amounted to $17,821,307$ gross tons, against $15,878,354$ tons in 1901; of Bessemer steel to $9,138,363$ tons, against $8,713,302$ tons; and of open-hearth steel to $5,687,729$ tons, against $4,656,309$ tons. It will not be many years, probably only a very few years, until this country will make one-half of all the pig iron and one-half of all the steel that the world produces.

Labor in the iron and steel industries appears to be contented with its rewards. In the iron trade, in the mining of coal, in the manufacture of coke, and in railroad transportation there have been material advances in wages in the last year.

## GENERAL STATISTICAL SUMMARY.

The following table gives the shipments of Lake Superior iron ore, the shipments of Connellsville and Pocahontas coke, the shipments of anthracite coal, the production of leading articles of iron and steel, the imports and exports of iron ore and iron and steel, and the miles of new railroad built in 1901 and 1902.

| Artic | 1901. | 1902. |
| :---: | :---: | :---: |
| hip | 20,5 | 27,571,121 |
| Total production of iron | 28,887,479 |  |
| Shipments of Pennsylvania anthracite | 53,568,601 | 31,2 |
| Total production of all kinds of coal | 261,873,675 |  |
| Total production of coke, in net to | 21,795,883 |  |
| Shipments of Connellsville coke, in net | 12,609,949 | 14,138, |
| Shipments of Pocahontas Flat Top coke, in net tons | 1,279,949 | 1,191, |
| Production of pig iron, including spiegel and ferro. | 15,878,354 | 17,821 |
| Production of spiegeleisen and ferro-manganese. | 291,461 | 212,981 |
| Production of Bessemer steel ingots and castings. | 8,713,302 | 9,138,363 |
| Production of open-hearth steel ingots and castings.. | 4,656,309 | 5,687 |
| Production of all kinds of st | 13,473,595 | 14,947,250 |
| Production of structural shapes, not including plates | 1,013,150 | 1,300,326 |
| Production of plates and sheets, except nail plate. | 2,254,425 | 2,665, |
| Production of all rolled iron and steel, except rail | 9,474,688 | 10,996 |
| Production of Bessemer steel rails. | 2,870,816 | 2,935,3 |
| Production of all kinds of $r$ | 2,874,639 | 2,947,933 |
| Production of iron and steel wire rods | 1,365,934 | 1,574,2 |
| Production of all rolled iron and steel, including rails | 12,349,327 | 13,944,1 |
| Production of iron and steel cut nails, in kegs | 1,542,240 | 1,633,762 |
| Production of iron and steel wire nails, | 9,803,822 | 10,982,246 |
| Imports of iron ore | 966,950 | 1,165,470 |
| Exports of iron ore | 64,703 | 88,4 |
| Imports of iron and sid | \$20,395,015 | \$41,468,826 |
| Exports of iron and steel, v | \$102,534,575 | \$97,892,036 |
| Miles of new railroad built ......(estimate for 1902.) | 4,906 | 6,000 |

The shipments of Lake Superior iron ore in 1902 increased $6,977,584$ gross tons over 1901 and the shipments of Connellsville coke increased $1,528,791$ net tons. The production of all kinds of pig iron increased $1,942,953$ gross tons, but the production of spiegeleisen and ferro-manganese decreased 78,480 tons. The production of Bessemer steel increased 425,061 tons ; open-hearth steel, $1,031,420$ tons; all kinds of steel, $1,473,655$ tons; structural shapes, 287,176 tons; plates and sheets, 410,984 tons; Bessemer steel rails, 64,576 tons; all kinds of rails, 73,294 tons; iron and steel wire rods, 208,359 tons; iron and steel cut nails, 91,522 kegs; iron and steel wire nails, $1,178,424$ kegs; and all kinds of rolled iron and steel, $1,594,789$ tons. The shipments of Pennsylvania anthracite coal declined from $53,568,601$ gross tons in 1901 to $31,200,890$ tons in 1902, a decrease of $22,367,711$ tons. The shipments of Pocahontas Flat Top coke declined from 1,279,949 net tons to $1,191,436$ tons. The increase in the mileage of new railroads was approximately 1,100 miles.

## IMPORTS OF IRON AND STEEL.

The following table, which we have compiled from the reports of the Bureau of Statistics of the Treasury Department, gives the quantities of various leading articles of iron and steel and of iron ore and manganese ore imported into the United States in the calendar years 1899, 1900, 1901, and 1902.

| Imports-Gross tons. | 1899 | 900. | 901. | 1902. |
| :---: | :---: | :---: | :---: | :---: |
| Pig iron, spiegel., ferro-mang., and | 40,393 | 52,565 | 62,930 | 625,383 |
| Scrap iron and scrap steel | 10,925 | 34,431 | 20,130 | 109,510 |
| Bar iron. | 19,791 | 19,685 | 20,792 | 28,844 |
| Iron and steel rails | 2,134 | 1,448 | 1,905 | 63,522 |
| Hoop, band, or scroll iron and steel. | 663 | 165 | 2,974 | 3,362 |
| Steel ingots, billets, structural steel, etc... | 12,601 | 12,709 | 8,163 | 289,318 |
| Sheet, plate, and taggers' iron and steel... | 7,043 | 5,143 | 5,621 | 7,156 |
| Tinplates.. | 58,915 | 60,386 | 77,395 | 60,115 |
| Wire rods, iron and steel | 17,964 | 21,092 | 16,804 | 21,382 |
| Wire, and articles made from | 2,363 | 1,848 | 4,129 | 3,468 |
| Anvils. | 240 | 223 | 251 | 203 |
| Chain | 188 | 260 | 198 | 57 |
| Total of above iron and steel | 173,220 | 209,955 | 221,292 | 1,212,83 |
| on | 674,082 | 897,831 | 966,950 | 1,165,470 |
| Manganese | 188,349 | 256,252 | 165,722 | 235,576 |

Our total imports of iron and steel, including machinery, cutlery, firearms, etc., for which weights are not obtainable, amounted in
foreign value to $\$ 41,468,826$ in the calendar year 1902, against $\$ 20,395,015$ in $1901, \$ 20,443,911$ in 1900 , and $\$ 15,800,579$ in 1899, showing an increase in 1902 as compared with 1901 of $821,073,811$, or over 100 per cent.

Our imports of pig iron increased from 62,930 tons in 1901 to 625,383 tons in 1902, of scrap iron and steel from 20,130 tons to 109,510 tons, of rails from 1,905 tons to 63,522 tons, and of billets, structural steel, etc., from 8,163 tons to 289,318 tons. While these heavy importations in 1902 were due mainly to the difficulty in having orders promptly filled at home, they undoubtedly show how easy it is for foreigners to send their iron and steel products to our markets whenever our prices are materially expanded beyond those which rule abroad; in other words, our existing tariff on iron and steel is not a serious impediment to importations of these articles.

Of the pig iron imported in recent years a large part was spiegeleisen and ferro-manganese, but in 1902 there was a great increase in the importations of both foundry and Bessemer pig iron.

## EXPORTS OF IRON AND STEEL.

The following table, also compiled from the reports of the Bu reau of Statistics of the Treasury Department, gives our exports of leading articles of iron and steel and of iron ore and locomotives in the calendar years 1899, 1900, 1901, and 1902.

| Exports-Gross tons. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: |
| Pig iron................................... | 228,678 | 286,687 | 81,211 | 27,487 |
| Scrap and old, for remanufacture... | 76,663 | 49,328 | 14,199 | 9,411 |
| Bar iron................................... | 10,898 | 13,299 | 17,708 | 22,249 |
| Band, hoop, or scroll iron and steel. | 2,869 | 2,976 | 1,561 | 1,674 |
| Bars or rods of steel not wire rods | 30,429 | 81,366 | 27,397 | 9,300 |
| Steel wire rods... | 16,992 | 10,652 | 8,165 | 24,613 |
| Billets, ingots, and blooms............ | 25,487 | 107,385 | 28,614 | 2,409 |
| Cut nails and spikes.................... | 9,974 | 11,163 | 9,302 | 7,170 |
| Wire nails................................ | 33,517 | 27,404 | 18,773 | 26,580 |
| All other nails, including tacks..... | 2,076 | 1,812 | 1,896 | 2,244 |
| Iron plates and sheets.................. | 6,196 | 9,331 | 6,909 | 3,434 |
| Steel plates and sheets ................. | 50,635 | 45,534 | 23,923 | 14,866 |
| Iron rails.................................... | 6,442 | 5,374 | 901 | 211 |
| Steel rails | 271,272 | 356,245 | 318,055 | 67,455 |
| Structural iron and stee | 54,244 | 67,714 | 54,005 | 53,859 |
| Wire. | 116,317 | 78,014 | 88,238 | 97,843 |
| Total of the above iron and steel | 942,689 | 1,154,284 | 700,857 | 370,805 |
|  | 40,665 | 51,460 | 64,703 | 88,445 |
| Locomotives.....................Number.. | 484 | 436 | 448 | 368 |

Our total exports of iron and steel, which include locomotives, car wheels, machinery, castings, hardware, saws and tools, sewing machines, stoves, printing presses, boilers, etc., amounted in the calendar year 1902 to $\$ 97,892,036$, against $\$ 102,534,575$ in 1901 , $\$ 129,633,480$ in $1900,8105,690,047$ in $1899, \$ 82,771,550$ in 1898 , and $862,737,250$ in 1897. Our exports of iron and steel more than doubled in value from 1897 to 1900 , but there was a shrinkage in 1901 as compared with 1900 of $827,098,905$, or over 20 per cent. In 1902 there was a further shrinkage, but it was not so pronounced as in 1901, owing largely to the advance in prices. The decline in our exports of iron and steel in 1902 as compared with 1901 was partly due to the active demand for these products at home and partly to lower prices abroad.

## EXPORTS OF AGRICULTURAL IMPLEMENTS.

Our exports of agricultural implements, which are not included above, amounted in the calendar year 1902 to $817,981,597$, against $\$ 16,714,308$ in 1901, $\$ 15,979,909$ in 1900, $\$ 13,594,524$ in 1899, $\$ 9,073,384$ in 1898 , and $85,302,807$ in 1897 .

## IMPORTS OF IRON ORE.

The following table, for which we are indebted to the Bureau of Statistics of the Treasury Department, gives the quantities and values of iron ore imported into the United States during the calendar years 1900 , 1901, and 1902, by customs districts. The imports of manganese ore are given on the following page.

| Customs districts. | 1900. |  | 1901. |  | 1902. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Gross tons. | Values. | Gross tons. | Values. | Gross tons. | Values. |
| Baltimore...... | 448,660 | \$629,507 | 484,085 | \$733,071 | 600,711 | \$1,401,326 |
| New York..... | 25,878 | 63,540 | 15,865 | 45,863 | 14,546 | 39,800 |
| Philadelphia.. | 414,064 | 589,749 | 298,255 | 459,698 | 338,848 | 597,895 |
| Puget Sound.. |  |  | 2,875 | 4,313 | 5,661 | 9,312 |
| Vermont........ | 257 | 454 | 48 | 186 | 18 | 72 |
| All other...... | 8,972 | 19,946 | 165,872 | 416,142 | 205,686 | 534,672 |
| Total ...... | 897,831 | \$1,303,196 | 966,950 | \$1,659,273 | 1,165,470 | \$2,583,077 |

The imports of iron ore in 1902 included 209,485 tons from Canada, valued at $\$ 519,023$, received chiefly at Lake Erie ports. In addition there were imported in 1902 from Newfoundland into the customs district of Philadelphia 11,000 tons of iron ore, valued at $\$ 11,000$. We are indebted to Josiah Monroe, secretary and treasurer of the Juragua Iron Company Limited, for the following report of the shipments of Cuban iron ore in 1902.

The following companies shipped iron ore to the United States in 1902: The Juragua Iron Company Limited, 221,039 gross tons; the Spanish-American Iron Company, 455,105 tons; the Cuban Steel Ore Company, 23,590 tons: total shipments, 699,734 tons. The Cuban Steel Ore Company went out of business at the end of the year and its mines are closed. No iron ore was shipped from Cuba in 1902 to any other country than the United States.
Mr. Monroe also furnishes us with statistics of the total shipments of iron ore from Cuba to all countries from the beginning of shipments in 1884 to the close of 1902 as follows: By the Juragua Iron Company Limited, $3,911,795$ gross tons; by the Sigua Iron Company, 20,438 tons; by the Spanish-American Iron Company, $1,777,118$ tons; and by the Cuban Steel Ore Company, 41,241 tons: total, $5,750,592$ tons.

## imports of iron ore since 1879.

The following table gives the imports of iron ore into the United States in the calendar years from January 1, 1879, to December 31, 1902. In 1879 this country for the first time imported iron ore largely from Europe. Prior to that year such iron ore as was imported came chiefly from Canada, more than one-half coming from that country in 1873, 1874, and 1875.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1879. | 284,141 | 1887 | 1,194,301 | 1895 | 524,158 |
| 1880. | 493,408 | 1888 | 587,470 | 1896. | 682,806 |
| 1881. | 782,887 | 1889 | 853,573 | 1897 | 489,970 |
| 1882. | 589,655 | 1890. | 1,246,830 | 1898............ | 187,093 |
| 1883. | 490,875 | 1891 | 912,856 | 1899............ | 674,082 |
| 1884. | 487,820 | 1892 | 806,585 | 1900............ | 897,831 |
| 1885. | 390,786 | 1893. | 526,951 | 1901............ | 966,950 |
| 1886. | 1,039,433 | 1894..... | 168,541 | 1902........... | 1,165,470 |

IMPORTS OF MANGANESE ORE SINCE 1889.
The following table, for which we are indebted to the Bureau of Statistics of the Treasury Department, gives the imports of manganese ore into the United States from 1889 to 1902.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1889.......... | 4,286 | 1894............ | 44,655 | 1899............ | 188,349 |
| 1890........... | 34,154 | 1895............ | 86,111 | 1900............ | 256,252 |
| 1891.......... | 28,825 | 1896........... | 31,489 | 1901............ | 165,722 |
| 1892.......... | 58,572 | 1897............ | 119,961 | 1902............ | 235,576 |
| 1893........... | 68,113 | 1898............ | 114,885 | ........... | ............... |

IRON AND STEEL IMPORTS AND EXPORT8 SINCE 1871.
The following table, compiled from the reports of the Bureau of Statistics of the Treasury Department, shows the foreign value of our imports of iron and steel and manufactures thereof in the calendar years from 1871 to 1902, including tinplates; also the value of our exports of iron and steel and manufactures thereof, not including agricultural implements, in the same years.

| Calendar years. | ImportsValues. | ExportsValues. | Calendar years. | ImportsValues. | ExportsValues. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1871 | \$57,866,299 | \$14,185,359 | 1887........... | \$56,420,607 | \$16,235,922 |
| 1872 | 75,617,677 | 12,595,539 | 1888........... | 42,311,689 | 19,578,489 |
| 1873 | 60,005,538 | 14,173,772 | 1889.......... | 42,027,742 | 23,712,814 |
| 1874 | 37,652,192 | 17,312,239 | 1890........... | 44,540,413 | 27,000,134 |
| 1875 | 27,363,101 | 17,976,833 | 1891.......... | 41,983,626 | 30,736,507 |
| 1876 | 20,016,603 | 13,647,764 | 1892.......... | 33,882,447 | 27,900,862 |
| 1877 | 19,874,399 | 18,549,922 | 1893........... | 29,656,539 | 30,159,363 |
| 1878 | 18,013,010 | 15,101,899 | 1894.......... | 20,843,576 | 29,943,729 |
| 1879 ........... | $33,331,569$ | 14,223,646 | 1895........... | 25,772,136 | 35,071,563 |
| 1880............ | 80,443,362 | 15,156,703 | 1896 | 19,506,587 | 48,670,218 |
| 1881. | 61,555,077 | 18,216,121 | 1897. | 13,835,950 | 62,737,250 |
| 1882. | 67,075,125 | $22,348,834$ | 1898. | 12,474,572 | 82,771,550 |
| 1883. | 47,506,306 | $22,716,040$ | 1899. | 15,800,579 | 105,690,047 |
| 1884. | 37,078,122 | $19,290,895$ | 1900.......... | 20,443,911 | 129,633,480 |
| 1885. | 31,144,552 | 16,622,511 | 1901........... | 20,395,015 | 102,534,575 |
| 1886. | 41,630,779 | $14,865,087$ | 1902........... | 41,468,826 | 97,892,036 |

IMPORTS OF TINPLATES SINCE 1871.
The following table gives the quantities and foreign values of our imports of tinplates in the calendar years 1871 to 1902.

| Years. | Gross tons. | Values. | Years. | Gross tons. | Values. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1871. | 82,969 | \$9,946,373 | 1887 | 283,836 | \$18,699,145 |
| 1872 | 85,629 | 13,893,450 | 1888. | 298,238 | 19,762,961 |
| 1873. | 97,177 | 14,240,868 | 1889. | 331,311 | 21,726,707 |
| 1874. | 79,778 | 13,057,658 | 1890.......... | 329,435 | 23,670,158 |
| 1875. | 91,054 | 12,098,885 | 1891........... | 327,882 | 25,900,305 |
| 1876. | 89,946 | 9,416,816 | 1892. | 268,472 | 17,102,487 |
| 1877 | 112,479 | 10,679,028 | 1893 | 253,155 | 15,559,423 |
| 1878. | 107,864 | 9,069,967 | 1894. | 215,068 | 12,053,167 |
| 1879. | 154,250 | 13,227,659 | 1895. | 219,545 | 11,482,380 |
| 1880 | 158,049 | 16,478,110 | 1896. | 119,171 | 6,140,161 |
| 1881. | 183,005 | 14,886,907 | 1897. | 83,851 | 4,366,828 |
| 1882 | 213,987 | 17,975,161 | 1898. | 66,775 | 3,311,658 |
| 1883. | 221,233 | 18,156,773 | 1899. | 58,915 | 3,738,567 |
| 1884. | 216,181 | 16,858,650 | 1900. | 60,386 | 4,617,813 |
| 1885. | 228,596 | 15,991,152 | 1901. | 77,395 | 5,294,789 |
| 1886............... | 257,822 | 17,504,976 | 1902........... | 60,115 | 4,023,421 |

## IMPORTS AND EXPORTB OF COAL AND COKE.

Our exports of anthracite coal in the calendar year 1899 amounted to $1,707,796$ gross tons, in 1900 to $1,654,610$ tons, in 1901 to $1,993,307$ tons, and in 1902 to 907,977 tons. Our exports of bituminous coal in 1899 amounted to $4,044,354$ gross tons, in 1900 to $6,262,909$ tons, in 1901 to $5,390,086$ tons, and in 1902 to $5,218,969$ tons. Our imports of anthracite coal in 1899 amounted to 61 tons, in 1900 to 118 tons, in 1901 to 286 tons, and in 1902 to 73,006 tons. Our imports of bituminous coal in 1899 amounted to $1,400,461$ tons, in 1900 to $1,909,258$ tons, in 1901 to $1,919,962$ tons, and in 1902 to $2,478,375$ tons. Our exports of coke in 1899 amounted to 280,196 tons, in 1900 to 376,999 tons, in 1901 to 384 ,330 tons, and in 1902 to 392,491 tons. Our imports of coke in 1899 amounted to 37,788 tons, in 1900 to 86,565 tons, in 1901 to 72,820 tons, and in 1902 to 126,671 tons. These figures are from the reports of the Bureau of Statistics of the Treasury Department.

## PRODUCTION AND SHIPMENTS OF COAL AND COKE.

We are indebted to H. P. Snyder, the editor of the Connellsville Courier, for the following information: The total shipments of Connellsville coke in 1902, including the shipments from the Lower Connellsville region, amounted to $14,138,740$ net tons of 2,000 pounds, against $12,609,949$ tons in 1901, $10,166,234$ tons in 1900, and $10,129,764$ tons in 1899. Mr. Snyder says that the shipments from the Connellsville region proper in 1902 were practically the same as in the previous year. Of the shipments for 1902 over $2,000,000$ tons came from the Lower Connellsville region. Coke shipments must not be confounded with production. The increased shipments of coke from the entire Connellsville region in 1902 over 1901 amounted to $1,528,791$ tons. The shipments in 1902 would have been still further increased if transportation facilities had been equal to the demand for coke. Over 200,000 tons of coke were in stock piles at the end of the year awaiting shipment.

Concerning the prices paid for Connellsville coke during 1902 the Courier says that a careful estimate of the average price places it at $\$ 2.37$ per ton, at which rate the gross revenue of the region in that year was $833,508,814$. It adds: "The price of coke during the greater part of the year was almost anything the operators chose to ask for it. Their contracts, of course, were filled at the contract prices. It would be impossible to give the monthly range of prices. Quotations were practically withdrawn
the latter part of the year. Orders went begging. Furnacemen with empty coke bins offered as much as $\$ 15$ per ton for a few cars of quick-delivery coke. During the month of January there were actual sales as low as $\$ 1.75$ per ton, but these were on contract. The transient price was in the neighborhood of 82.50 . During February and March it rose to $\$ 3$ and during April and May it went back to 82.50 . After that time, as stated above, it commanded almost any price. During the last quarter of the year there were a number of sales at $\$ 7.50$ to $\$ 11$ per ton."

The shipments of anthracite coal from the Pennsylvania mines in 1902 amounted to $31,200,890$ gross tons, against $53,568,601$ tons in 1901, $45,107,484$ tons in $1900,47,665,204$ tons in 1899, and $41,899,751$ tons in 1898. These figures are furnished us by Mr. W. W. Ruley, the anthracite coal statistician.

The shipments of Pocahontas Flat Top coke in 1902, for which we are indebted to Mr. A. J. Hemphill, secretary of the Norfolk and Western Railway Company, amounted to $1,191,436$ net tons, against $1,279,949$ tons in 1901, 1,341,444 tons in 1900, and 1,317,246 tons in 1899.

The shipments of Cumberland coal from the mines of Western Maryland and West Virginia in 1902 amounted to $6,288,867$ gross tons, against $6,139,329$ tons in 1901, $5,171,916$ tons in 1900 , $6,131,461$ tons in 1899, and $5,533,636$ tons in 1898.

## LAKE SUPERIOR IRON ORE SHIPMENTS.

The Iron Trade Review gives full details of the shipments of iron ore from the Lake Superior region in 1902 and in preceding years. Its figures show that the total shipments by water and by all-rail routes in 1902 amounted to $27,571,121$ gross tons, against $20,593,537$ tons in 1901, an increase of $6,977,584$ tons, or 33.8 per cent. The shipments in 1902 from the Helen mine on the Canadian side to Canada and the United States, 298,420 tons, are not included. In 1902 there were shipped from this side to Canadian ports 88,241 tons of iron ore.

The Review says that 123 mines on the five Lake Superior ranges shipped iron ore last year, against 104 mines in 1901. The distribution is as follows: Marquette, 19; Menominee, 34; Gogebic, 27; Vermilion, 5; Mesabi, 48. The great gain was on the Mesabi range, where 17 new active mines appear. Strictly speaking, says the Reviev, more than 133 mines shipped iron ore last year, as the Cleveland-Cliffs Iron Company's mines are considered as one mine. There are other similar cases.

In the following tables the shipments of Lake Superior iron ore in the last four years are given by ranges and by ports and all-rail. Shipments to local furnaces are included.

| Ranges-Gross tons. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: |
| Marquette Range...... | 3,757,010 | 3,457,522 | 3,240,699 | 3,853,010 |
| Menominee Range..... | 3,301,052 | 3,261,221 | 3,623,730 | 4,627,524 |
| Gogebic Range......... | 2,795,856 | 2,875,295 | 2,938,155 | 3,663,484 |
| Vermilion Range....... | 1,771,502 | 1,655,820 | 1,786,063 | 2,084,263 |
| Mesabi Range.......... | 6,626,384 | 7,809,535 | $9,004,890$ | 13,342,840 |
| Total................. | 18,251,804 | 19,059,393 | 20,593,537 | 27,571,121 |

The Marquette range is wholly in Michigan, the Menominee and Gogebic ranges are partly in Michigan and partly in Wisconsin, and the Vermilion and Mesabi ranges are in Minnesota.

| Ports-Gross tons. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: |
| Escanaba.. | 3,720,218 | 3,436,734 | 4,022,668 | 5,413,704 |
| Marquette................ | 2,733,596 | 2,661,861 | 2,354,284 | 2,595,010 |
| Ashland.................. | 2,703,447 | 2,633,687 | 2,886,252 | 3,553,919 |
| Two Harbors............ | 3,973,733 | 4,007,294 | 5,018,197 | 5,605,185 |
| Gladstone................. | 381,457 | 418,854 | 117,089 | 92,375 |
| Superior.................. | 878,942 | 1,522,899 | 2,321,077 | 4,180,568 |
| Duluth................... | 3,509,965 | 3,888,986 | 3,437,955 | 5,598,408 |
| All-rail. | 350,446 | 489,078 | 436,015 | 531,952 |
| Total................. | 18,251,804 | 19,059,393 | 20,593,587 | 27,571,121 |

The shipments from the United States Steel Corporation's mines in 1902 amounted to $16,174,473$ tons, or 58.6 per cent. of the whole. This is apart from 325,440 tons shipped by the Corporation from the Pewabic mine, in which the Carnegie Company has a one-half interest, but it includes the 6,882 tons shipped from the Iron Ridge mine of the Illinois Steel Company in Wisconsin. This mine is remote from the Lake Superior ranges and has never been included in Lake Superior statistics. The total shipments from the Pewabic mine were 530,291 tons.

## LARGEST SHIPPERS OF LAKE SUPERIOR IRON ORE.

The Lake Superior mines which shipped the largest quantities of iron ore in 1902 were the following: the Norrie, in the Gogebic range, $1,080,032$ tons ; Tilden, in the Gogebic range, 468,672 tons; Aurora, in the Gogebic range, 402,981 tons; Chandler, in the Vermilion range, 645,786 tons; Savoy, in the Vermilion range, 322,241 tons ; Minnesota, in the Vermilion range, 275,168 tons; Pioneer, in the Vermilion range, 673,863 tons; Aragon, in the

Menominee range, 646,203 tons; Chapin, in the Menominee range, 956,812 tons; Pewabic, in the Menominee range, 530,291 tons; Lake Angeline, in the Marquette range, 304,125 tons; Queen, in the Marquette range, 418,044 tons; Lake Superior, in the Marquette range, 832,796 tons; Cleveland-Cliffs, in the Marquette range, $1,104,864$ tons ; Mountain Iron, in the Mesabi range, 1,421,456 tons; Fayal, in the Mesabi range, 1,919,172 tons; Mahoning, in the Mesabi range, $1,038,645$ tons ; Adams, in the Mesabi range, $1,242,923$ tons ; and Stevenson, in the Mesabi range, 1,434,681 tons.
receipts of iron ore at lake erie ports.
The Iron Trade Review annually publishes full statistics of the receipts of Lake Superior iron ore at Cleveland, Ashtabula, Conneaut, Buffalo, and other ports on Lake Erie, the principal receipts being at Ashtabula, Cleveland, and Conneaut; also the quantity left on the docks at the close of navigation. From these statistics we compile the following statement from 1889 to 1902.

| Years. | Receipts. Gross tons. | On dock. Gross tons. | Years. | Receipts. Gross tons. | On dock. Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1889 | 5,856,344 | 2,607,106 | 1896. | 8,026,432 | 4,954,984 |
| 1890. | 6,874,664 | 3,893,487 | 1897. | 10,120,906 | 5,923,755 |
| 1891. | 4,939,684 | 3,508,489 | 1898 | 11,028,321 | 5,136,407 |
| 1892. | 6,660,734 | 4,149,451 | 1899. | 15,222,187 | 5,530,283 |
| 1893. | 5,333,061 | 4,070,710 | 1900 | 15,797,787 | 5,904,670 |
| 1894. | 6,350,825 | 4,834,247 | 1901. | 17,014,076 | 5,859,663 |
| 1895. | 8,112,228 | 4,415,712 | 1902. | 22,649,424 | 7,074,254 |

The receipts of Lake Superior iron ore at the ports of Buffalo, (including Tonawanda,) Erie, and Conneaut in the last seven years are given by the Review as follows, in gross tons.

| Ports. | 1896. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| ---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Buffalo.... | 545,101 | 797,446 | $1,075,975$ | $1,530,016$ | $1,616,919$ | $1,475,386$ | $2,256,798$ |
| Erie...... | 847,849 | $1,311,526$ | $1,092,364$ | $1,309,961$ | $1,240,715$ | $1,379,377$ | $1,717,268$ |
| Conneaut | 327,623 | 495,327 | $1,404,169$ | $2,320,696$ | $2,556,631$ | $3,181,019$ | $4,300,301$ |
| Total. | $1,720,573$ | $2,604,299$ | $3,572,508$ | $\frac{5,160,673}{}$ | $\frac{5,414,265}{}$ | $6,035,782$ | $8,274,367$ |

PRODUCTION AND IMPORTS OF MANGANESE ORE.
The United States produces annually only a few thousand tons of manganese ore-9,935 tons in 1899, 11,771 tons in 1900, and 11,995 tons in 1901. Our supply of manganese ore is therefore mainly derived from foreign sources. As will be seen by reference to page 24 the imports of manganese ore have greatly
increased in the last few years. In 1897 the United States imported 119,961 gross tons of manganese ore; in 1898, 114,885 tons; in 1899, 188,349 tons; in 1900, 256,252 tons; in 1901, 165,722 tons; and in 1902, 235,576 tons. Some of the iron ores of the United States contain varying percentages of manganese, and these enter more or less into the production of the domestic supply of spiegeleisen. In 1901 Colorado produced 62,385 gross tons of manganiferous iron ore, containing from 16 to 30 per cent. of manganese ; the Lake Superior region produced 512,084 tons, containing from 1 to 10 per cent. of manganese ; and North Carolina produced 20 tons, but the percentage of manganese is not stated. In 1901 there were also used in the production of spiegeleisen 52,311 tons of combined iron and manganese, obtained in extracting zinc from the franklinite ores of New Jersey.

## SHIPMENTS OF IRON ORE FROM LEADING DISTRICTS.

The shipments of iron ore from some of the leading iron ore districts of the country in the last three years were as follows.

| Shipments of iron ore from leading districtis | $1900 .$ <br> Gross tons. | $\begin{gathered} \text { 1901. } \\ \text { Gross tons. } \end{gathered}$ | Gross tons. |
| :---: | :---: | :---: | :---: |
| Lake Supe | 9,594,038 | 9,802,584 |  |
| Vermilion and Mesabi mines of Minneso | 9,465,355 | 10,790,953 | 15,427,103 |
| Missouri m | 88,475 | 94,374 | 65,645 |
| Cornwall mines, | 558,713 | 747,012 | 594,17 |
| New Jersey mines | 339,914 | 419,762 | 399 |
| Chateaugay mines, on Lake | 87,592 | 70,025 | 83,688 |
| Port Henry min | 140,767 | 167,642 | 365,437 |
| Salisbury region, Connecticu | 22,792 | 19,47 | 23,27 |
| Alleghany county, Virginia. | 137,031 | 143,530 | 144,637 |
| Cranberry mines, North Carolina | 20,479 | 180 | 30,810 |
| Tennessee Coal, Iron, and Railroad Company's Inman mines in Tennessee $\qquad$ | 6 | 26,304 | 4,9 |
| The same company's mines in Alabama | 1,376,522 | 1,415,723 | 1,276,969 |
| Calhoun, Etowah, and Shelby counties, Ala.. | 154,849 | 202,095 | 422,745 |
| Total of the above | 22,018,113 | 23,899,656 | 30,983,437 |

## PRICES OF LAKE SUPERIOR IRON ORE.

We give below the prices at which Lake Superior iron ore has been sold upon season contracts in 1901 and 1902, per gross ton, delivered at lower ports on Lake Erie ; also the prices at which sales were made in the spring of 1903 for season delivery. The star used in connection with 1903 prices refers to base ores. These prices have been furnished to us by Mr. A. I. Findley, the editor of the Iron Trade Review.

| Grades. | 1901. | 1902. | 1903. |
| :---: | :---: | :---: | :---: |
| Mesabi Bessemer | \$2.75 @ \$3.00 | \$3.00 @ \$3.25 | \$4.00* |
| Mesabi non-Bessemer | 2.35 (3) 2.65 | 2.60 (3) 2.85 | $3.20{ }^{\circ}$ |
| Marquette specular No. 1 Bessemer. | 4.66 (a) 4.92 | 4.65 @ 5.00 | \$4.85 @ \$5.15 |
| Marquette specular No. 1 non-Bes... | 3.65 (1) 3.85 | 3.80 @ 4.00 | 4.00 @ 4.25 |
| Chapin...................................... | 3.78 | 3.91 |  |
| Soft hematites, No. 1 non-Bessemer.. | 2.85 @ 3.15 | 3.00 @ 3.25 | $3.60{ }^{3}$ |
| Gogebic, Marquette, and Menomi- \} nee No. 1 Bessemer hematites. | 4.25 @ 4.65 | 4.25 (a) 4.65 | 4.50 ${ }^{\text {3 }}$ |
| Vermilion No. 1 hard non-Bessemer | 4.08 | 4.07 | ......... |
| Chandler No. 1 Bessemer .............. | 4.62 | 4.50 | - |
| Marquette extra low-phos. Bessemer | 5.65 (a) 5.75 | 5.40 | .-........... |

We have omitted quotations for 1903 for Chapin, Vermilion No. 1 hard non-Bessemer, Chandler No. 1 Bessemer, and Marquette extra low-phosphorus Bessemer ores because none of these are now on the market, these ores being mined for their own use by the United States Steel Corporation and other companies which own the mines from which they are obtained.

The base price for 1903 of "old range" Bessemer ores from the Marquette, Menominee, Gogebic, and Vermilion ranges has been fixed at $\$ 4.50$ per ton, which is 25 cents higher than in 1901 and 1902. The base adopted, says Mr. Findley, has been in use for the past six or seven years, and is a supposititious ore containing 63 per cent. of metallic iron, 0.045 per cent. of phosphorus, and 10 per cent. of moisture. This is very close to the analysis of the well-known Norrie ore of the Gogebic range, which is sometimes spoken of as the base ore. On "old range" non-Bessemer ores the basis for 1903 is $\$ 3.60$ per ton for an ore containing 60 per cent. of metallic iron and 12 per cent. of moisture. Mesabi ores for 1903 delivery have sold on a basis of $\$ 4$ per ton for a Bessemer ore of the analysis mentioned above as the "old range" Bessemer base, and on a basis of $\$ 3.20$ for a non-Bessemer ore of the analysis mentioned above.

## average monthly prices of iron and steel.

Prices of nearly all forms of iron and steel all through 1902 were lower than they were in the last few months of 1899 and the first few months of 1900 , but as a rule are now higher than they were at any time in 1901 and do not differ materially from prices at the corresponding period of 1902.

In the following table we give the average monthly prices of leading articles of iron and steel in Pennsylvania in 1900, 1901, and 1902, and in the first five months of 1903. The prices named
are per gross ton, except for bar iron, which is quoted by the 100 pounds from store at Philadelphia and from mills at Pittsburgh, and for steel bars by the 100 pounds at Pittsburgh mills.

| Months. |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | \$25.00 | \$20.35 | \$2 |  | \$35.00 | \$34.50 | \$2.50 | \$2.50 | \$2.25 |
| Februa | 26.00 | 24.50 | 20.19 | 21.25 | 25.00 | 34.20 | 33.10 | 2.35 | 2.50 | 2.25 |
| March | 25.25 | 23.62 | 19.19 | 20.90 | 24.90 | 35.00 | 33.00 | 2.35 | 2.50 | 2.25 |
| April | 24.00 | 23.19 | 18.50 | 20.50 | 24.90 | 35.00 | 32.00 | 2.25 | 2.45 | 2.12 |
| May | 21.40 | 22.60 | 17.80 | 19.12 | 24.90 | 35.00 | 28.90 | 2.12 | 2.34 | 1.94 |
| June | 17.00 | 20.00 | 16.50 | 17.80 | 21.16 | 35.00 | 27.25 | 1.90 | 2.20 | 1.79 |
| July | 15.25 | 17.75 | 14.56 | 15.50 | 17.00 | 35.00 | 21.00 | 1.80 | 2.00 | 1.24 |
| Augu | 13.80 | 17.20 | 14.45 | 14.00 | 16.07 | 35.00 | 18.20 | 1.60 | 2.00 | 1.05 |
| Septemb | 14.87 | 17.00 | 14.12 | 13.37 | 14.19 | 30.25 | 17.06 | 1.60 | 2.00 | 1.12 |
| October | 15.75 | 16.00 | 13.55 | 13.00 | 13.37 | 26.00 | 16.80 | 1.60 | 1.81 | 1.15 |
| Novembe | 17.00 | 16.40 | 14.12 | 13.03 | 13.70 | 26.00 | 19.19 | 1.75 | 1.73 | 1.18 |
| December | 17.62 | 16.50 | 14.50 | 13.32 | 13.75 | 26.00 | 19.75 | 1.75 | 1.75 | 1.20 |
| January, 1901 | 18.00 | 16.05 | 14.50 | 13.25 | 13.43 | 26.00 | 19.75 | 1.75 | 1.75 | 1.20 |
| Februar | 18.25 | 16.00 | 14.19 | 13.56 | 14.60 | 26.00 | 20.31 | 1.75 | 1.82 | 1.27 |
| Mar | 18.37 | 16.00 | 14.00 | 14.62 | 16.87 | 26.00 | 22.87 | 1.75 | 1.90 | 1.44 |
| Apr | 19.50 | 16.00 | 14.37 | 14.56 | 16.94 | 26.00 | 24.00 | 1.85 | 1.90 | 50 |
| May | 19.50 | 16.00 | 14.30 | 14.62 | 16.70 | 28.00 | 24.00 | 1.85 | 1.90 | 50 |
| June. | 19.12 | 16.00 | 14.06 | 14.15 | 16.00 | 28.00 | 24.37 | 1.85 | 1.86 | 1.50 |
| July | 19.00 | 15.87 | 13.87 | 14.00 | 16.00 | 28.00 | 24.00 | 1.85 | 1.75 | 1.52 |
| Augus | 19.00 | 15.50 | 13.75 | 13.87 | 16.00 | 28.00 | 24.20 | 1.85 | 1.75 | 1.50 |
| Septemb | 18.50 | 15.50 | 13.75 | 13.81 | 16.00 | 28.00 | 24.87 | 1.85 | 1.75 | 1.50 |
| October | 19.90 | 15.50 | 13.75 | 14.10 | 16.00 | 28.00 | 26.70 | 1.90 | 1.75 | 1.52 |
| Novem | 21.25 | 15.75 | 18.94 | 14.69 | 16.31 | 28.00 | 27.00 | 1.90 | 1.75 | 1.60 |
| December | 21.50 | 16.25 | 14.44 | 15.12 | 16.37 | 28.00 | 27.50 | 1.90 | 1.75 | 1.60 |
| January,1902 | 21.30 | 17.55 | 15.65 | 16.00 | 16.70 | 28.00 | 27.60 | 1.90 | 1.87 | 1.58 |
| Februa | 21.25 | 18.37 | 16.62 | 16.37 | 16.94 | 28.00 | 29.37 | 2.00 | 1.90 | 1.50 |
| March | 23.00 | 19.44 | 17.75 | 17.44 | 17.37 | 28.00 | 31.25 | 2.10 | 1.90 | 1.50 |
| Apri | 25.25 | 20.37 | 18.19 | 18.56 | 18.75 | 28.00 | 31.50 | 2.10 | 1.95 | 1. |
| May | 25.00 | 21.00 | 18.35 | 19.75 | 20.75 | 28.00 | 32.20 | 2.10 | 2.02 | 1.80 |
| June | 24.50 | 22.87 | 19.44 | 20.06 | 21.56 | 28.00 | 32.37 | 2.20 | 2.10 | 1.80 |
| July | 24.70 | 24.20 | 20.80 | 21.00 | 21.60 | 28.00 | 31.75 | 2.20 | 1.86 | 1.72 |
| Augus | 24.00 | 24.50 | 21.00 | 20.69 | 22.19 | 28.00 | 31.75 | 2.20 | 1.95 | 1.75 |
| Septemb | 24.25 | 24.50 | 20.50 | 20.81 | 22.50 | 28.00 | 31.00 | 2.20 | 2.00 | 1.75 |
| Octobe | 24.80 | 24.45 | 20.25 | 21.60 | 23.00 | 28.00 | 30.40 | 2.20 | 1.92 | 1.69 |
| Novemb | 24.25 | 24.87 | 20.94 | 21.06 | 23.81 | 28.00 | 28.50 | 2.20 | 1.85 | 1.60 |
| December | 23.62 | 24.20 | 20.90 | 20.55 | 22.92 | 28.00 | 29.20 | 2.20 | 2.00 | 1.68 |
| January,1903 | 23.50 | 24.00 | 20.50 | 20.50 | 22.85 | 28.00 | 29.60 | 2.20 | 2.00 | 1.64 |
| February | 23.75 | 23.75 | 20.00 | 20.50 | 21.91 | 28.00 | 30.00 | 2.20 | 2.00 | 1.60 |
| March. | 24.50 | 23.50 | 19.50 | 20.87 | 21.85 | 28.00 | 30.62 | 2.20 | 2.00 | 1.60 |
| April. | 24.90 | 22.70 | 19.10 | 20.45 | 21.28 | 28.00 | 30.20 | 2.20 | 2.00 | 1.60 |
| May | 24.50 | 21.37 | 18.62 | 19.87 | 20.01 | 28.00 | 30.25 | 2.16 | 2.00 | 1.60 |

aVERAGE MONTHLY PRICES OF CUT NAILS AT PHILADELPHIA.
The following table gives the average monthly base prices of cut nails, per keg of 100 pounds, from store at Philadelphia, since 1895, as reported to us by the Duncannon Iron Company.

| Months. | 1895. | 1896. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| January..... | \$1.00 | \$2.30 | \$1.60 | \$1.35 | \$1.40 | \$2.80 | \$2.25 | \$2.30 |
| February ... | 1.00 | 2.30 | 1.55 | 1.35 | 1.65 | 2.80 | 2.27 | 2.20 |
| March ....... | . 95 | 2.45 | 1.55 | 1.30 | 1.75 | 2.80 | 2.27 | 2.25 |
| April......... | . 90 | 2.45 | 1.50 | 1.30 | 1.95 | 2.62 | 2.30 | 2.30 |
| May.......... | 1.00 | 2.45 | 1.45 | 1.30 | 1.95 | 2.45 | 2.30 | 2.30 |
| June ......... | 1.50 | 2.53 | 1.45 | 1.30 | 2.20 | 2.42 | 2.30 | 2.30 |
| July.......... | 1.50 | 2.53 | 1.40 | 1.30 | 2.30 | 2.30 | 2.30 | 2.30 |
| August...... | 1.75 | 2.53 | 1.40 | 1.30 | 2.35 | 2.30 | 2.30 | 2.30 |
| September.. | 2.20 | 2.53 | 1.45 | 1.30 | 2.60 | 2.25 | 2.35 | 2.30 |
| October...... | 2.30 | 2.53 | 1.45 | 1.30 | 2.75 | 2.28 | 2.30 | 2.30 |
| November.. | 2.30 | 2.00 | 1.40 | 1.30 | 2.80 | 2.30 | 2.30 | 2.30 |
| December... | 2.30 | ${ }^{*} 1.70$ | 1.40 | 1.30 | 2.80 | 2.25 | 2.30 | 2.30 |
| Average.. | \$1.56 | \$2.36 | \$1.47 | \$1.31 | \$2.21 | \$2.46 | \$2.29 | \$2.29 |

* Early in 1893 the base price and schedule of extras of cut nails were changed to correspond with the wire nail schedule, and in December, 1896, the schedule of extras was again changed to correspond with the wire nail schedule referred to below.


## average monthly prices of wire nails at chicago.

The following table, compiled from quotations in the Iron Age, gives the average monthly base prices of standard sizes of wire nails, per keg of 100 pounds, in carload lots, free on board at Chicago, in the eight years from 1895 to 1902 inclusive.

| Months. | 189. | 1896. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| January...... | \$0.95 | \$2.42 | \$1.50 | \$1.55 | \$1.59 | \$3.53 | \$2.35 | \$2.16 |
| February.... | . 95 | 2.42 | 1.45 | 1.57 | 1.73 | 3.53 | 2.45 | 2.20 |
| March ....... | 1.00 | 2.57 | 1.50 | 1.55 | 2.09 | 3.53 | 2.45 | 2.20 |
| April......... | . 95 | 2.55 | 1.45 | 1.47 | 2.25 | 3.28 | 2.45 | 2.20 |
| May. ......... | 1.10 | 2.70 | 1.42 | 1.45 | 2.35 | 2.53 | 2.45 | 2.20 |
| June ......... | 1.50 | 2.70 | 1.42 | 1.43 | 2.60 | 2.48 | 2.45 | 2.20 |
| July.......... | 1.95 | 2.70 | 1.35 | 1.36 | 2.70 | 2.43 | 2.45 | 2.20 |
| August...... | 2.20 | 2.70 | 1.37 | 1.36 | 2.80 | 2.43 | 2.45 | 2.20 |
| September.. | 2.40 | 2.70 | 1.50 | 1.45 | 3.10 | 2.35 | 2.45 | 2.15 |
| October...... | 2.40 | 2.70 | 1.52 | 1.47 | 3.20 | 2.35 | 2.42 | 2.05 |
| November.. | 2.42 | 2.70 | 1.50 | 1.40 | 3.28 | 2.35 | 2.35 | 2.00 |
| December... | 2.42 | ${ }^{+1.60}$ | 1.50 | 1.37 | 3.53 | 2.35 | 2.25 | 2.00 |
| Average.. | \$1.69 | \$2.54 | \$1.46 | \$1.45 | \$2.60 | \$2.76 | \$2.41 | \$2.15 |

[^0]AVERAGE MONTHLY PRICES OF STEEL BARS AT PITTSBURGH.
The following table, compiled from weekly quotations in the American Manufacturer, gives the average monthly prices of steel bars, per 100 pounds, at mills in Pittsburgh from 1896 to 1902.

| Months. | 1896. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| January.... | \$1.20 | \$1.07 | \$1.00 | \$1.07 | \$2.25 | \$1.20 | \$1.58 |
| February .. | 1.20 | 1.05 | 1.00 | 1.09 | 2.25 | 1.27 | 1.50 |
| March.. | 1.16 | 1.00 | . 99 | 1.48 | 2.25 | 1.44 | 1.50 |
| April. | 1.15 | . 95 | . 95 | 1.75 | 2.12 | 1.50 | 1.67 |
| May ........ | 1.15 | . 92 | . 95 | 1.71 | 1.94 | 1.50 | 1.80 |
| June ........ | 1.15 | . 90 | . 95 | 2.05 | 1.79 | 1.50 | 1.80 |
| July ........ | 1.15 | . 90 | . 95 | 2.00 | 1.24 | 1.52 | 1.72 |
| August..... | 1.14 | . 90 | . 96 | 2.21 | 1.05 | 1.50 | 1.75 |
| September | 1.07 | 1.00 | . 99 | 2.50 | 1.12 | 1.50 | 1.75 |
| October..... | 1.05 | 1.00 | 1.00 | 2.60 | 1.15 | 1.52 | 1.69 |
| November. | 1.07 | 1.00 | 1.01 | 2.46 | 1.18 | 1.60 | 1.60 |
| December.. | 1.10 | 1.00 | 1.00 | 2.25 | 1.20 | 1.60 | 1.68 |
| Average. | \$1.13 | \$0.97 | \$0.98 | \$1.93 | \$1.63 | \$1.47 | \$1.67 |

The lowest quoted price at which steel bars were sold at Pittsburgh within the last seven years was 90 cents per 100 pounds, this price prevailing in June, July, and August, 1897.

## AVERAGE YEARLY PRICES OF IRON AND STEEL.

The following table gives the average yearly prices of leading articles of iron and steel in Pennsylvania and of wire nails at Chicago from 1898 to 1902 . These prices are obtained by averaging monthly quotations, and these have in turn been averaged from weekly quotations. The prices given are per ton of 2,240 pounds, except for bar iron and bar steel and cut and wire nails, which are quoted by the 100 pounds and in 100 -pound kegs.

| Articles. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Old iron T rails, at Philadelphia....... | \$12.39 | \$20.36 | \$19.51 | \$19.32 | \$23.83 |
| No. 1 foundry pig iron, at Philadelphia | 11.66 | 19.36 | 19.98 | 15.87 | 22.19 |
| Gray forge pig iron, at Philadelphia.. | 10.23 | 16.60 | 16.49 | 14.08 | 19.20 |
| Gray forge pig iron, at Pittsburgh...... | 9.18 | 16.72 | 16.90 | 14.20 | 19.49 |
| Bessemer pig iron, at Pittsburgh ....... | 10.33 | 19.03 | 19.49 | 15.93 | 20.67 |
| Steel rails, at mills, in Pennsylvania.. | 17.62 | 28.12 | 32.29 | 27.33 | 28.00 |
| Steel billets, at mills, at Pittsburgh.. | 15.31 | 31.12 | 25.06 | 24.13 | 30.57 |
| Best bar iron, from store, at Philada... | 1.28 | 2.07 | 1.96 | 1.84 | 2.13 |
| Best bar iron, at mills, at Pittsburgh. | 1.07 | 1.95 | 2.15 | 1.80 | 1.94 |
| Steel bars, at mills, at Pittsburgh...... | . 98 | 1.93 | 1.63 | 1.47 | 1.67 |
| Cut nails, from store, at Philadelphia.. | 1.31 | 2.21 | 2.46 | 2.29 | 2.29 |
| Wire nails, base price, at Chicago...... | 1.45 | 2.60 | 2.76 | 2.41 | 2.15 |

## AVERAGE WHOLESALE MONTHLY PRICES OF TINPLATES.

In late years foreign tinplates have not been an important factor in supplying the home market. The prices of foreign tinplates will not be found in the following table, which gives the average monthly prices of American Bessemer tinplates, I. C., 14 by 20, per box of 100 pounds, at mills in Pennsylvania, from January, 1899, to December, 1902, and which has been compiled for this Report by W. P. Beaver, of the American Tin Plate Company.

| Months. | Price. | Months. | Price. | Months. | Price. | Months. | Price. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Jan., 1899 .. | \$3.00 | Jan., 1900.. | \$4.65 | Jan., 1901. | \$4.00 | Jan., 1902.. | \$4.00 |
| February ... | 3.38 | February ... | 4.65 | February.. | 4.00 | Februar | 4.00 |
| March. | 3.75 | March....... | 4.65 | March. | 4.00 | March. | 4.00 |
| April | 3.87 | April......... | 4.65 | April | 4.00 | April | 4.00 |
| May | 3.87 | May ......... | 4.65 | May .......... | 4.00 | May | 4.00 |
| June | 3.87 | June ......... | 4.65 | June | 4.00 | June | 4.00 |
| July | 4.12 | July.......... | 4.65 | July.......... | 4.00 | July .......... | 4.00 |
| August....... | 4.23 | August ...... | 4.65 | August..... | 4.00 | August...... | 4.00 |
| September... | 4.65 | September.. | 4.50 | September.. | 4.00 | September.. | 4.00 |
| October | 4.65 | October..... | 4.00 | October... | 4.00 | October. | 4.00 |
| November | 4.65 | November... | 4.00 | November... | 4.00 | November. | 3.60 |
| December. | 4.65 | December... | 4.00 | December... | 4.00 | December | 3.60 |
| Average... | \$4.06 | Average.. | \$4.47 | Average.. | \$4.00 | Average. | \$3.93 |

On March 2, 1903, the price of tinplates was advanced to 83.80 per box, owing to the increased cost of pig tin and coal.

Foreign tinplates are imported chiefly by the oil and canning interests that the benefit of the drawback system may be secured in the export trade. The drawback system should be repealed.

## TOTAL PRODUCTION OF PIG IRON.

Twenty-two States made pig iron in 1902, against 21 in 1899 and 1900 and 20 in 1901. The total production of pig iron in 1902 was $17,821,307$ gross tons, against $15,878,354$ tons in 1901 , $13,789,242$ tons in $1900,13,620,703$ tons in 1899, 11,773,934 tons in 1898 , and $9,652,680$ tons in 1897. The production in 1902 was $1,942,953$ tons more than in 1901. The following table gives the half-yearly production in the last six years.

| Periods. | 1897. <br> Gross tons. | 1898. <br> Gross tons. | 1899. <br> Gross tons. | 1900. <br> Gross tons. | 1901. <br> Gross tons. | 1902. <br> First half.... <br> Gecond half. |
| ---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4,403,476 | $5,869,703$ | $6,289,167$ | $7,642,569$ | $7,674,613$ | $8,808,574$ |  |
| Total ... | $9,652,680$ | $11,773,934$ | $13,620,703$ | $13,789,242$ | $15,878,354$ | $17,821,307$ |

The following table gives the half-yearly production of pig iron by States in 1902, arranged according to geographical position.

| States-Gross tons. | $\begin{gathered} \text { First } \\ \text { half, } 1902 . \end{gathered}$ | Second half, 1902. | States-Gross tons. | $\begin{gathered} \text { First } \\ \text { half, } 1902 . \end{gathered}$ | $\left\lvert\, \begin{gathered} \text { Second } \\ \text { half, } 1902, \end{gathered}\right.$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Massachus | 1,716 | 1,64 |  | 51,089 |  |
| Connectic | 5,278 | 6,808 | Tenne | 187,359 | 205,419 |
| New York | 186,523 | 214,846 | Ohio | 1,775,496 | 1,855,892 |
| New Jersey | 105,295 | 86,085 | Illinois | 879,800 | 850,420 |
| Pennsylvani | 4,045,965 | 4,071,835 | Michigan | 85,661 | 69,552 |
| Maryland | 148,619 | 154,610 | Wisconsin |  |  |
| Virginia. | 263,233 | 273,983 | Minnesota |  |  |
| North Ca Georgia.... | 12,401 | 19,914 | Missouri,Col'ado and Washingt'n | 133,237 | 136,69 |
| Alabam | 700,546 | 771,665 |  |  |  |
| Texas.... | 1,528 | 1,567 89,708 |  |  |  |
| West Virginia... | 93,297 | 89,708 | Total | 8,808,574 | 9,012,733 |

The following table gives the production of pig iron by States in 1901 and 1902, in the order of their prominence in 1902.

| States-Gross tons. | 1901. | 1902. | States-Gross tons. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Pennsylvania ...... | 7,343,257 | 8,117,800 | New Jersey | 155,746 | 191,380 |
| Ohio ................. | 3,326,425 | 3,631,388 | West Virginia... | 166,597 | 183,005 |
| Illinois.............. | 1,596,850 | 1,730,220 | Michigan.......... | 170,762 | 155,213 |
| Alabama ............ | 1,225,212 | 1,472,211 | Kentucky ........ | 68,462 | 110,725 |
| Virginia. | 448,662 | 537,216 | North Carolina |  |  |
| New York........... | 283,662 | 401,369 | and Georgia... | \} 27,333 | 32,315 |
| Tennessee........... | 337,139 | 392,778 | Connecticut...... | 8,442 | 12,086 |
| Maryland........... | 303,186 | 303,229 | Massachusetts ... | 3,386 | 3,360 |
| Wis. and Minn.... | 207,551 | 273,987 | Texas.............. | 2,273 | 3,095 |
| Missouri,Colorado and Washingt'n | \} 203,409 | 269,930 | Total. | 15,878,354 | $17,821,307$ |

All the above States, with the exception of Massachusetts and Michigan, made more pig iron in 1902 than in 1901.

## production of pig iron according to fuel used.

The production of pig iron in 1902, classified according to the fuel used, was as follows, compared with the four preceding years.

| Fuel used-Gross tons. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Bituminous, chiefly coke | 10,273,911 | 11,736,385 | 11,727,712 | 13,782,386 | 16,315,891 |
| Anthracite and coke..... | 1,180,999 | 1,558,521 | 1,636,366 | 1,668,808 | 1,096,040 |
| Anthracite alone.......... | 22,274 | 41,031 | 40,682 | 43,719 | 19,207 |
| Charcoal..................... | 296,750 | 284,766 | 389,874 | 360,147 | 378,504 |
| Charcoal and coke....... | . | . | 44,608 | 23,294 | 11,665 |
| Total. | 11,773,934 | 13,620,703 | 13,789,242 | 15,878,354 | 17,821,307 |

The following table gives the production of bituminous pig iron by States in 1901 and 1902, according to their prominence in 1902.

| States- | 901. | 902. | States-Gross tons. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Pennsyl | 5,819,961 | 7,198,795 | Wisconsi | 172,27 |  |
| Ohio. | 3,316,358 | 3,620,590 | Colorado | 155,664 | 210,147 |
| Illinois | 1,596,850 | 1,730,220 | West Virginia... | 166,597 | 183,005 |
| Alabama. | 1,172,202 | 1,411,677 | Kentucky | 68,462 | 110,7 |
| Virginia... | 446,188 |  | New Jersey.. |  | 54,45 |
| North Caroli |  | 535,174 | Minnesota and |  |  |
| Tennessee <br> New York | 310,928 225,549 | $\begin{aligned} & 377,915 \\ & 308,619 \end{aligned}$ | Missouri......... | ) 33,523 | 4,7 |
| Maryland... | 297,826 | 301,501 | Total | 13,782,38 | 16,815,89 |

The table below gives the production of anthracite and mixed anthracite and coke pig iron by States from 1897 to 1902.

| States. Gross tons. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pennsylvania | 837,081 | 1,102,592 | 1,420,618 | 1,440,139 | 1,518,535 | 919,775 |
| New Jersey... | 95,696 | 100,681 |  | $\{168,762$ | 155,746 | 136,929 |
| New York..... |  |  | ) | $\{50,859$ | 35,508 | 58,543 |
| Maryland...... |  |  | 15,081 | 17,288 | 2,738 | ............ |
| Total..... | 932,777 | 1,203,273 | 1,599,552 | 1,677,048 | 1,712,527 | 1,115,247 |

The following table gives the production of charcoal pig iron by States in 1901 and 1902, according to their prominence in 1902.

| States-Gross tons. | 1901. | 1902. | States-Gross tons. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Michigan ........... | 170,762 | 155,213 | Obio | 10,067 | 10,798 |
| Alabama | 53,010 | 60,534 | Tennessee |  |  |
| Wisconsin |  |  | Texas | 5,190 | 6,293 |
| Missouri.. | 49,495 | 55,698 | Md. and Va.... | 5,096 | 4,400 |
| Washington |  |  | Pennsylvania.... | 4,761 | 4,230 |
| New York. | 22,605 | 34,207 | Massachusetts ... | 3,386 | 3,360 |
| Georgia... | 27,333 | 31,685 |  |  |  |
| Connecticut......... | 8,442 | 12,086 | Total. | 360,147 | 378,504 |

There were also produced in 1902 in Tennessee 11,665 tons of pig iron with mixed charcoal and coke, against 23,294 tons in 1901.

## PRODUCTION OF BESSEMER PIG IRON.

The following table gives the production of Bessemer pig iron by States in each year from 1897 to 1902, in gross tons. Bessemer pig iron made with charcoal is included. Low-phosphorus pig iron is included in the statistics for 1901 and 1902.

| States-Gross tons. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pennsylvania..... | 3,434,930 | 4,040,965 | 4,473,493 | 4,242,397 | 4,885,877 | 5,130,022 |
| Ohio................. | 1,027,897 | 1,570,535 | 1,852,965 | 1,898,663 | 2,637,091 | 2,927,605 |
| Illinois.. | 1,017,991 | 1,210,124 | 1,330,169 | 1,178,241 | 1,394,430 | 1,495,298 |
| Maryland. | 151,105 | 186,563 | 210,670 | 260,688 | 297,149 | 296,971 |
| West Virginia ... | 132,907 | 192,699 | 187,858 |  | 166,597 | 182,937 |
| North Carolina.. | ............ |  |  |  | 166,597 | 182,937 |
| Colorado. | 6,582 | 88,701 |  |  |  |  |
| Missouri. | 5,000 | 30,238 |  |  |  |  |
| Ky. and Tenn... |  |  | 22,75 | 13,430 |  | 9,746 |
| Wisconsin. | 15,699 | 14,620 |  |  |  |  |
| Michigan........... | 3,473 | 2,939 | , | 21,785 | 39,941 | 82,328 |
| Minnesota ......... |  |  |  |  |  |  |
| New Jersey.. | ........... |  | 13,984 | 40,300 | 28,492 | 66,681 |
| New York... |  |  |  |  |  |  |
| Total.. | 5,795,584 | 7,337,384 | 8,202,778 | 7,943,452 | 9,596,793 | 10,393,168 |

Of the total production of Bessemer pig iron in Pennsylvania in 1902 the Lehigh Valley made 115,615 tons; the Schuylkill Valley, 54,220 tons; the Upper Susquehanna Valley, 3,147 tons; the Lower Susquehanna Valley and the Juniata Valley, 404,656 tons; Allegheny County, $3,123,632$ tons; the Shenango Valley, 891,776 tons ; and the remainder of the State, 536,976 tons : total, $5,130,022$ tons.
In Ohio in 1902 the Mahoning Valley produced 1,093,242 tons of Bessemer pig iron; the Hanging Rock bituminous district, 112,603 tons; the Lake Counties, 819,107 tons; and the remainder of the State, 902,653 tons: total, $2,927,605$ tons.
production of basic pig iron.
The production of basic pig iron in 1896 with coke or mixed anthracite and coke as fuel was 336,403 tons; in 1897 it was 556,391 tons ; in 1898 it was 785,444 tons; in 1899 it was 985 ,033 tons; in 1900 it was $1,072,376$ tons ; in 1901 it was $1,448,850$ tons ; and in 1902 it was $2,038,590$ tons. Basic charcoal iron is not included. The production of basic pig iron by States since 1898 is given in the following table, in gross tons.

| States-Gross tons. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| New York and New Jersey... | 645 |  | 4,929 | 34,320 | 90,736 |
| Pennsylvania-Allegheny Co.. | 378,156 | 470,848 | 446,543 | 568,516 | 932,532 |
| Pennsylvania-other counties.. | 204,547 | 267,760 | 344,065 | 442,744 | 596,21 |
| Md., Va., Tenn., and Alabama.. | 154,829 | 166,093 | 179,717 | 301,444 | 295,191 |
| Ohio, Ill., Wis., and Missouri.. | 47,267 | 80,332 | 97,122 | 101,826 | 123,915 |
| Tot | 785,444 | 985,033 | 1,072,376 | 1,448,850 | 2,038,59 |

Maryland, Tennessee, Illinois, and Wisconsin did not make basic pig iron in 1901 or 1902, as in some previous years. The production of basic pig iron made rapid progress in 1901 and 1902.

## PRODUCTION OF SPIEGELEISEN AND FERRO-MANGANESE.

The production of spiegeleisen and ferro-manganese in 1902 included in the total production of pig iron, was 212,981 tons, against 291,461 tons in $1901,255,977$ tons in $1900,219,768$ tons in $1899,213,769$ tons in $1898,173,695$ tons in $1897,131,940$ tons in $1896,171,724$ tons in $1895,120,180$ tons in 1894 , and 81,118 tons in 1893. The spiegeleisen and ferro-manganese produced in 1902 were made in New Jersey, Pennsylvania, Alabama, Illinois, and Colorado. Included in the total production for 1902 is a small quantity of ferro-phosphorus, made in Alabama.

## PRODUCTION OF PIG IRON IN PENNSYLVANIA BY DISTRICTS.

The production of pig iron in Pennsylvania by districts in 1902 was as follows: Lehigh Valley, 517,950 tons; Schuylkill Valley, 520,597 tons; Upper Susquehanna Valley, 3,147 tons; Lower Susquehanna Valley, 527,794 tons; Juniata Valley, 198, 571 tons; Allegheny County, $4,260,769$ tons; Shenango Valley, $1,254,933$ tons ; Western Pennsylvania, except Allegheny County and the Shenango Valley, 829,809 tons; charcoal, (whole State,) 4,230 tons : total, $8,117,800$ tons. In 1902 only three charcoal furnaces in Pennsylvania were in operation.

In 1901 Pennsylvania made 46.2 per cent. of the country's total production of pig iron, and in 1902 it made 45.5 per cent.

In 1902 the Shenango Valley increased its production 275,058 tons over 1901; Allegheny County increased its production 570,758 tons, almost identically the same increase that it made in 1901 over 1900 , which was 571,250 tons; Western Pennsylvania, outside of Allegheny County and the Shenango Valley, gained 41,950 tons; the Lehigh Valley gained 26,676 tons; the Schuylkill Valley gained 16,528 tons; the Upper Susquehanna Valley lost 77,095 tons; the Lower Susquehanna Valley lost 125,683 tons; the Juniata Valley gained 46,882 tons; charcoal lost 531 tons.

Allegheny County produced more than one-half the pig iron made in Pennsylvania in 1897 and 1898 and more than onefourth of the country's production in each year, but in 1899 it made slightly less than one-half the production of Pennsylvania in that year, and considerably less than one-fourth the country's production. In 1900 it again made less than one-half the pro-
duction of Pennsylvania and less than one-fourth the country's total production. In 1901 and again in 1902 Allegheny County made more than one-half the production of Pennsylvania but less than one-fourth the country's total production.

## PRODUCTION OF PIG IRON IN OHIO BY DISTRICTS.

The production of pig iron in Ohio in 1902 by districts was as follows: Mahoning Valley, including the Leetonia furnaces, 1,438,087 tons; Hocking Valley, 36,194 tons; Lake Counties, 860,371 tons; miscellaneous bituminous, 969,372 tons; Hanging Rock bituminous, 316,566 tons; Hanging Rock charcoal, 10,798 tons: total, $3,631,388$ tons.

The increase in production in the Mahoning Valley, including the Leetonia furnaces, in 1902 over 1901 was 33,230 tons; in the Lake Counties the increase was 76,881 tons; in the miscellaneous bituminous district the increase was 175,662 tons; in the Hanging Rock bituminous district the increase was 17,265 tons; in the Hanging Rock charcoal district the increase was 731 tons; and in the Hocking Valley the increase was 1,194 tons.

## PRODUCTION in the shenango and mahoning valleys.

The production of pig iron in the Mahoning Valley in Ohio, including the Leetonia furnaces, and in the Shenango Valley in Pennsylvania in 1898 was almost exactly the same, the former producing 769,334 tons and the latter 769,677 tons. In 1899 the Mahoning Valley made 932,165 tons and the Shenango Valley made 937,215 tons. In 1900 the Mahoning Valley went away ahead of its rival, making $1,002,362$ tons, against 800,214 tons in the Shenango Valley. In 1901 the Mahoning Valley further increased its lead, producing $1,404,857$ tons, against 979 ,875 tons in the Shenango Valley. In 1902 the Mahoning Valley, while still in the lead, increased its production over 1901 only 33,230 tons, while the Shenango Valley increased its production 275,058 tons, showing a comparative gain of 241,828 tons in favor of the Shenango Valley in 1902.

## STOCKS OF UNSOLD PIG IRON.

Our statistics of stocks of unsold pig iron do not include pig iron made by the owners of rolling mills or steel works for their own use, but only pig iron made for sale and which has not been sold. The stocks of pig iron which were unsold in the hands of manufacturers or which were under their control at the close of 1902 , and were not intended for their own con-
sumption, amounted to 49,951 tons, against 70,647 tons at the close of 1901 and 442,370 tons at the close of 1900 . The American Pig Iron Storage Warrant Company held no pig iron whatever in any of its yards on December 31,1902. This is the first time since its organization in 1889 that the company has not held at least a small quantity of pig iron in its yards on December 31. At the end of 1901 the company had 3,000 tons in its yards, and at the end of 1900 it had 16,400 tons.

## nUMBER OF fURNACES in blast.

The whole number of furnaces which were in blast at the close of 1902 was 307 , against 266 at the close of 1901 and 232 at the close of 1900 . The following classified table shows the number of furnaces in blast at the close of each year since 1897.

| Fuel used. | 1897. | 1898 | 1899. | 1900 | 1901. | 1902. |
| :---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Bituminous coal and coke......... | 146 | 152 | 191 | 155 | 188 | 222 |
| Anthracite and anth. and coke... | 29 | 30 | 68 | 45 | 54 | 52 |
| Charcoal and charcoal and coke. | 16 | 20 | 30 | 32 | 24 | 33 |
| Total........................................ | 191 | 202 | 289 | 232 | 266 | 307 |

The number of furnaces out of blast at the close of 1902 was 105. Many of these furnaces were only temporarily banked because of the inability of their owners to obtain a supply of fuel. At the close of 1901 there were 140 furnaces out of blast.

## ANNUAL CONSUMPTION OF PIG IRON.

Our consumption of pig iron in the last five years is approximately shown in the following table. The comparatively small quantity of foreign pig iron held in bonded warehouses has not been considered. Warrant stocks are included in unsold stocks.

| Pig iron-Gross tons. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Domestic productio | 11,773,984 | 13,620,703 | 13,789,242 | 15,878,354 | 17,821,307 |
| Imported | 25,152 | 40,393 | 52,565 | 62,930 | 625,383 |
| Stocks unsold January 1... | 874,978 | 415,383 | 68,309 | 446,020 | 73,647 |
| Total supply............ | 12,674,064 | 14,076,429 | 13,910,116 | 16,387,304 | 18,520,337 |
| Deduct stocks Dec. 31....... | 415,333 | 68,309 | 446,020 | 78,647 | 49,951 |
| Also exports.................. | 253,057 | 228,678 | 286,687 | 81,211 | 27,487 |
| Approximate consumption | 12,005,674 | $13,779,442$ | 13,177,409 | 16,232,446 | 18,442,899 |

It will be observed that, while the increased production of pig iron in 1902 over 1901 was $1,942,953$ tons, the increased con-
sumption was $2,210,453$ tons. The increased consumption of pig iron in 1901 over 1900 was $3,055,037$ tons, but the consumption in 1900 was 602,033 tons less than in 1899.

## LIMESTONE CONSUMED IN MAKING PIG IRON.

The limestone consumed for fluxing purposes by the blast furnaces of the United States in the production of $17,821,307$ tons of pig iron in 1902 amounted to $9,490,090$ tons. The average consumption of limestone per ton of all kinds of pig iron produced was $1,192.8$ pounds in 1902, against $1,186.5$ pounds in 1901 and $1,205.6$ pounds in 1900 . The consumption by the anthracite and bituminous furnaces was $1,207.7$ pounds per ton of pig iron made and by the charcoal and mixed charcoal and coke furnaces it was 527.9 pounds. Oyster shells are regularly used by Muirkirk (charcoal) Furnace, at Muirkirk, in Maryland, for fluxing purposes, to the entire exclusion of limestone.

## PRODUCTION OF PIG IRON BY GRADES.

In the Annual Report for 1901 we gave for the first time a series of tables showing the production by States of all kinds of pig iron by grades in 1900 and 1901, including spiegeleisen and ferro-manganese. Similar details for 1902 will be found in the tables which follow. A few thousand tons of castings made direct from blast furnaces are included.
The Bessemer figures for 1901 and 1902 include low-phosphorus pig iron. The basic figures are confined strictly to pig iron made with mineral fuel, and do not include the small quantity of basic pig iron that is made with charcoal, practically all of which is used in the manufacture of steel castings. High silicon pig iron is included in the foundry figures.
The following table gives by grades the total production of pig iron in the United States in 1901 and 1902, in gross tons.

| Grades-Gross tons. | 1901. | 1902. |
| :---: | :---: | :---: |
| Bessemer and low-phosphorus pig iron... | 9,596,793 | 10,393,168 |
| Basic pig iron made with mineral fuel. | 1,448,850 | 2,038,590 |
| Forge pig iron | 639,454 | 833,093 |
| Foundry pig iron... | 3,548,718 | 3,851,276 |
| Malleable Bessemer pig iron... | 256,532 | 311,458 |
| White and mottled and miscellaneous grades.... | 87,964 | 172,085 |
| Spiegeleisen... | 231,822 | 168,408 |
| Ferro-manganese... | 59,639 | 44,573 |
| Direct castings ........................................... | 8,582 | 8,656 |
| Total.................................................. | 15,878,354 | 17,821,307 |

Of the total production of pig iron in 1902 over 58 per cent. was Bessemer and low-phosphorus, as compared with over 60 per cent. in 1901; 21.6 per cent. was foundry, against 22.3 per cent. in 1901; over 11 per cent. was basic, against 9 per cent. in 1901; 4.6 per cent. was forge, against over 4 per cent. in 1901; 1.19 per cent. was spiegeleisen and ferro-manganese, against 1.8 per cent. in 1901 ; and 1.7 per cent. was malleable Bessemer, against 1.6 per cent. in 1901. The production of white and mottled and of miscellaneous grades of pig iron amounted to less than 1 per cent. in both years. Castings made direct from the furnace did not amount to one-tenth of one per cent. in either year.

In 1902 the production of low-phosphorus pig iron, which is chiefly used by manufacturers of acid open-hearth steel, was for the first time definitely ascertained. It amounted to 164,246 gross tons, and was made by four States, namely, New York, New Jersey, Pennsylvania, and Tennessee.
The following table gives the production by States of Bessemer and low-phosphorus, basic, and forge pig iron in 1901 and 1902. As heretofore stated the small quantity of pig iron made with charcoal as fuel is not included in the basic figures for either year.

| $\begin{aligned} & \text { States-Gross } \\ & \text { tons. } \end{aligned}$ | Bess, and low-phos. |  | Basic. |  | Forge. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1901. | 1902. | 1901. | 1902. | 1901. | 1902. |
| New York | 16,239 | 60,818 | 4,014 | 15,766 | 12,596 | 45,887 |
| New Jersey | 12,253 | 5,863 | 30,306 | 74,970 | 31,548 | 32,234 |
| Pennsylvania. | 4,885,877 | 5,130,022 | 1,011,260 | 1,528,748 | 314,010 | 399,962 |
| Maryland...... | 297,149 | 296,971 |  |  | 1,280 | 1,939 |
| Virginia.. |  |  | 80,945 | 95,776 | 34,121 | 59,402 |
| West Virgini | 166,597 | 182,937 |  |  |  |  |
| Kentucky |  |  |  |  | 1,987 | 15,381 |
| Tennessee |  | 9,746 |  |  | 9,638 | 41,137 |
| North Carol |  |  |  |  |  | 71 |
| Alabama |  |  | 220,499 | 199,415 | 131,040 | 170,784 |
| Ohio | 2,637,091 | 2,927,605 | 79,477 | 101,457 | 91,922 | 52,418 |
| Illinois. | 1,394,430 | 1,495,298 |  |  |  | 2,649 |
| Michigan. | 4,365 | 926 |  |  |  |  |
| Wisconsin | 35,576 | 70,303 |  |  | 638 |  |
| Minnesota. |  | 11,099 |  |  |  |  |
| Missouri. |  |  | 22,349 | 22,458 | 10,674 | 11,229 |
| Colorado. | 147,216 | 201,580 |  |  |  |  |
| Total | 9,596,793 | 10,393,168 | 1,448,850 | 2,038,590 | 639,454 | 833,093 |

The following table gives the production by States of foundry, malleable Bessemer, and white and mottled and miscellaneous grades of pig iron in 1901 and 1902.

| States-Gross tons. | Foundry. |  | Malleable Bessemer. |  | White and mottled and miscellaneous. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1901. | 1902. | 1901. | 1902. | 1901. | 1902. |
| Massachusetts ... | 3,386 | 3,360 |  |  |  |  |
| Connecticut...... | 8,442 | 12,086 |  |  |  |  |
| New York........ | 237,440 | 272,633 | 10,705 |  | 2,668 | 5,874 |
| New Jersey ...... | 50,898 | 59,015 |  | 2,748 | 1,952 | 2,368 |
| Pennsylvania.... | 849,610 | 845,472 | 61,073 | 7,693 | 24,732 | 57,396 |
| Maryland......... | 4,757 | 3,789 |  |  |  | 530 |
| Virginia........... | 331,269 | 348,771 |  | 500 | 2,252 | 32,714 |
| West Virginia... |  | 68 |  |  |  |  |
| Kentucky......... | 66,475 | 93,699 |  |  |  | 1,645 |
| Tennessee......... | 324,057 | 328,975 |  |  | 3,354 | 12,849 |
| North Carolina. |  | 544 |  |  |  | 15 |
| Georgia............ | 26,433 | 30,762 |  |  | 900 | 923 |
| Texas............... | 2,273 | 3,095 |  |  |  |  |
| Alabama. | 818,765 | 1,044,874 |  |  | 49,501 | 53,410 |
| Ohio.. | 448,219 | 403,880 | 69,480 | 144,629 | 236 | 1,384 |
| Illinois .. | 81,327 | 67,627 | 60,614 | 118,805 |  | 40 |
| Michigan .. | 166,337 | 154,234 |  |  |  |  |
| Wisconsin.... | 114,808 | 152,965 | 54,660 | 37,083 | 1,869 | 2,537 |
| Mo. and Wash... | 14,222 | 25,427 |  |  | 500 | 400 |
| Total.. | 3,548,718 | 3,851,276 | 256,532 | 311,458 | 87,964 | 172,085 |

The following table gives the production by States in 1901 and 1902 of spiegeleisen and ferro-manganese and of castings made direct from the furnace. Gross tons are used.

| $\begin{aligned} & \text { States-Gross } \\ & \text { tons. } \end{aligned}$ | Spiegeleisen. |  | Ferro-manganese. |  | Direct castings. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1901. | 1902. | 1901. | 1902. | 1901. | 1902. |
| New York. |  |  |  |  |  | 391 |
| New Jersey.... | 28,789 | 14,182 |  |  |  |  |
| Pennsylvania ... | 133,986 | 99,383 | 57,408 | 44,453 | 5,301 | 4,671 |
| Virginia ........ |  |  |  |  | 75 | 53 |
| Tennessee... |  |  |  |  | 90 | 71 |
| Alabama... | 302 | 475 | 2,049 | 120 | 3,056 | 3,133 |
| Ohio..... |  |  |  |  |  | 15 |
| Illinois. | 60,297 | 45,801 | 182 |  |  |  |
| Michigan.. |  |  |  |  | 60 | 53 |
| Mo. and Col...... | 8,448 | 8,567 |  |  |  | 269 |
| Total.. | 231,822 | 168,408 | 59,639 | 44,573 | 8,582 | 8,656 |

The figures given for ferro-manganese for 1902 include the production in that year of a small quantity of ferro-phosphorus by one of the Southern States. In 1901 ferro-phosphorus, if made, was not separated from other pig iron.

IMPORTS FOR CONSUMPTION OF FERRO-MANGANESE, SPIEGELEISEN, AND FERRO-SILICON.
We are indebted to the Bureau of Statistics of the Treasury Department for the following statistics of the imports of ferromanganese, spiegeleisen, and ferro-silicon which were entered for consumption in the calendar years 1900,1901 , and 1902. These imports are included in the statistics of imports of pig iron, spiegeleisen, ferro-manganese, and ferro-silicon given on page 21.

| Articles. | 1900. |  | 1901. |  | 1902. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Gross tons. | Values. | Gross tons. | Values. | Gross tons. | Values. |
| Ferro-manganese. | 8,122 | \$467,592 | 20,751 | \$870,828 | 40,386 | \$1,818,036 |
| Spiegeleisen........ | 14,184 | 619,949 | 26,827 | 677,246 | 62,813 | 1,473,853 |
| Ferro-silicon....... | 2,165 | 81,442 | 822 | 21,224 | 15,945 | 362,110 |

Prior to 1900 available statistics combine the imports of spiegeleisen and ferro-manganese as follows: Of spiegeleisen and ferromanganese there were entered for consumption 101,167 gross tons in 1890, 41,449 tons in $1891,47,310$ tons in 1892, 37,199 tons in 1893, 9,722 tons in 1894, 39,582 tons in 1895, 39,311 tons in 1896, 17,163 tons in $1897,17,203$ tons in 1898 , and 19,006 tons in 1899. There were also entered for consumption 158 tons of ferro-silicon in 1892, 154 tons in 1893, $228 \frac{1}{2}$ tons in 1894, 1,544 tons in 1895, 941 tons in 1896, 1,254 tons in 1897, 1,038 tons in 1898, and 3,613 tons in 1899. All these are official figures from the Bureau of Statistics of the Treasury Department.

## PRODUCTION OF BESSEMER STEEL.

The total production of Bessemer steel ingots and castings in the United States in 1902 was $9,138,363$ gross tons, against $8,713,302$ tons in 1901, an increase of 425,061 tons, or 4.8 per cent. The increase in 1901 over 1900 amounted to $2,028,532$ tons, or over 30 per cent. The following table gives the production of Bessemer steel ingots and castings in the last five years, by States. Of the production last year 12,548 tons were steel castings, against a similar production of 6,764 tons in 1901 .

| States-Gross tons. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Pennsylvania....... | 3,402,254 | 3,968,779 | 3,488,731 | 4,293,439 | 4,209,326 |
| Ohio | 1,489,115 | 1,679,237 | 1,388,124 | 2,154,846 | 2,528,802 |
| Illinois | 1,105,040 | 1,211,246 | 1,115,571 | 1,324,217 | 1,443,614 |
| Other States ......... | 612,608 | 727,092 | 692,344 | 940,800 | 956,621 |
| Tot | 6,609,017 | 7,586,354 | 6,684,770 | 8,713,302 | 9,138,363 |

There were no Clapp-Griffiths works in operation in 1902 and only two Robert-Bessemer plants were active. Five Tropenas plants were at work, as compared with 7 in 1901. In addition one Bookwalter converter was running. All these works that were active were engaged in the production of steel castings only.

Neither the production of Bessemer ingots nor the production of Bessemer rails kept pace in 1902 with the marvelous growth in that year of our iron and steel industries taken as a whole, which condition was owing entirely to the fact that the Lackawanna Iron and Steel Company dismantled its Bessemer plants and its rail mills, as well as its remaining blast furnace, at Scranton, early in the year, preparatory to the erection at Buffalo by the Lackawanna Steel Company of new and more extensive works, which are not yet entirely completed. The North Works of the company at Scranton made their last ingots in June, 1900, and their last rails on January 16, 1902, and the South Works made their last ingots and their last rails on February 26, 1902. The new works of the company at Buffalo will contain four 10-grosston Bessemer converters, one of which was completed and three were in course of erection on December 31, 1902. The production of Bessemer steel rails will be found on page 50 .

In July, 1902, at South Chicago, Illinois, the International Harvester Company commenced the erection of two 10 -gross-ton acid Bessemer converters. These converters will not be completed and ready for work until about the middle of July, 1903.

## PRODUCTION OF OPEN-HEARTH STEEL.

The total production of open-hearth steel ingots and direct castings in the United States in 1902 was $5,687,729$ gross tons, against $4,656,309$ tons in 1901, an increase of $1,031,420$ tons, or over 22 per cent. As compared with 1898, four years ago, there was an increase in 1902 of $3,457,437$ tons, or over 155 per cent. The following table gives the production of open-hearth steel ingots and direct castings by States since 1897, in gross tons.

| States-Gross tons. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| New England | 51,402 | 47,381 | 57,124 | 74,522 | 170,876 | 179,923 |
| N. Y. and N. J..... | 39,521 | 47,957 | 61,461 | 67,361 | 82,985 | 92,763 |
| Pennsylvania. | 1,271,751 | 1,817,521 | 2,393,811 | 2,699,502 | 3,594,763 | 4,375,364 |
| Ohio | 78,357 | 79,886 | 117,458 | 130,191 | 184,943 | 278,854 |
| Illinois. | 120,609 | 183,103 | 246,183 | 285,551 | 398,522 | 435,461 |
| Other States. | 47,031 | 54,444 | 71,279 | 141,008 | 224,220 | 325,364 |
| Total. | 1,608,671 | 2,230,292 | 2,947,316 | 3,398,135 | 4,656,309 | 5,687,729 |

The open-hearth steel made in 1902 was produced by 98 works in 16 States-Massachusetts, Connecticut, Rhode Island, New York, New Jersey, Pennsylvania, Delaware, Maryland, Tennessee, Alabama, Ohio, Indiana, Illinois, Michigan, Wisconsin, and Missouri. Ninety works in 14 States made open-hearth steel in 1901. The States which have open-hearth furnaces, but which did not produce steel by this process in 1902, were Kentucky and Minnesota. The erection of a large open-hearth steel plant was commenced in Colorado in 1901, but open-hearth steel had not been made down to the close of 1902. This State will, however, probably make open-hearth steel during the year 1903. Maryland and Michigan again made open-hearth steel in 1902.

In 1901 the production of open-hearth steel by the basic process amounted to $3,618,993$ tons and by the acid process to 1,037 ,316 tons, while in 1902 the production by the basic process amounted to $4,496,533$ tons and by the acid process to $1,191,196$ tons. In the following table the production by States of both acid and basic open-hearth steel in 1902 is given in gross tons.

| States-Gross tons. | Basic openbearth steel. | Acid openhearth steel. | Total. Gross tons. |
| :---: | :---: | :---: | :---: |
| New England... | 110,961 | 68,962 | 179,923 |
| New York and New Jersey | 54,296 | 38,467 | 92,763 |
| Pennsylvania | 3,459,702 | 915,662 | 4,375,364 |
| Ohio | 195,700 | 83,154 | 278,854 |
| Illinois. | 384,951 | 50,510 | 435,461 |
| Other States. | 290,923 | 34,441 | 325,364 |
| Total. | 4,496,533 | 1,191,196 | 5,687,729 |

The increase in the production of acid open-hearth steel in 1902 as compared with 1901 was 153,880 tons, or almost 15 per cent., while the increase in the production of basic open-hearth steel was 877,540 tons, or over 24 per cent.

## PRODUCTION OF OPEN-HEARTH STEEL CASTINGS.

The total production of open-hearth steel castings in 1902, included above, amounted to 367,879 gross tons, of which 112,404 tons were made by the basic process and 255,475 tons were made by the acid process. In 1901 the production of open-hearth steel castings amounted to 301,622 tons, of which 94,941 tons were made by the basic process and 206,681 tons by the acid process. The following table gives the production of open-hearth steel castings by the acid and basic processes in 1902, by States.

| States-Gross tons. | Acid castings. | Basic castings. | Total. Gross tons. |
| :---: | :---: | :---: | :---: |
| New England, New York, and New Jersey. | 33,158 | 3,883 | 37,041 |
| Pennsylvania.......................................... | 141,385 | 11,014 | 152,399 |
| Ohio, Indiana, Illinois, and other States.... | 80,932 | 97,507 | 178,439 |
| Total................. ............................... | 255,475 | 112,404 | 367,879 |

PRODUCTION OF CRUCIBLE STEEL.
The production of crucible steel in the United States in 1902 amounted to 112,772 gross tons, against 98,513 tons in 1901, 100,562 tons in $1900,101,213$ tons in 1899, 89,747 tons in 1898, 69,959 tons in $1897,60,689$ tons in $1896,67,666$ tons in 1895 , 51,702 tons in 1894, and 63,613 tons in 1893. Ten States made crucible steel in 1902, namely, Massachusetts, Connecticut, New York, New Jersey, Pennsylvania, Tennessee, Ohio, Indiana, Illinois, and Wisconsin. The direct castings produced in 1902, included above, amounted to 4,955 tons. Pennsylvania made a litthe over three-fourths of the total crucible steel production in 1902.

## production of miscellaneous steel.

The production of steel in the United States in 1902 by various minor processes amounted to 8,386 gross tons, almost twothirds of which was in the form of direct castings, against 5,471 tons in 1901, 4,862 tons in 1900, 4,974 tons in 1899, 3,801 tons in 1898, 3,012 tons in 1897, 2,394 tons in 1896, and 858 tons in 1895.

## PRODUCTION OF ALL KINDS OF STEEL.

The production of all kinds of steel ingots and castings by States in 1902 is given in the following table, in gross tons. Of the total production 390,935 tons were direct steel castings. The increase in the production of all kinds of steel in 1902 as compared with 1901 was $1,473,655$ tons, or 10.9 per cent.

| States-Gross tons. | Bessemer. | Openhearth. | Crucible and miscellaneous. | Total. Ingots and castings. |
| :---: | :---: | :---: | :---: | :---: |
| Mass., Rhode Island, and Conn...... |  | 179,923 | 2,105 | 182,028 |
| New York and New Jersey........... | 2,082 | 92,763 | 25,430 | 120,275 |
| Pennsylvania.............................. | 4,209,326 | 4,375,364 | 88,866 | 8,673,556 |
| Del., Md.,W.Va., Ky.,Tenn.,and Ala. | 743,042 | 252,041 | 20 | 995,103 |
| Ohio. | 2,528,802 | 278,854 | 125 | 2,807,781 |
| Indiana and Illinois................... | 1,443,614 | 476,514 | 2,865 | 1,922,993 |
| Mich., Wis., Minn., Mo., Col., and Cal. | 211,497 | 32,270 | 1,747 | 245,514 |
| Total. | 9,138,363 | 5,687,729 | 121,158 | 14,947,250 |

The total production of all kinds of steel ingots and castings in the United States in the thirteen years from 1890 to 1902 is given in detail in the following table, in gross tons.

| Years-Gross tons. | Bessemer. | Openhearth. | Crucible. | Miscellaneous. | Total. Ingots and castings. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1890 | 3,688,871 | 513,232 | 71,175 | 3,793 | .4,277,071 |
| 1891 | 3,247,417 | 579,753 | 72,586 | 4,484 | 3,904,240 |
| 1892 | 4,168,435 | 669,889 | 84,709 | 4,548 | 4,927,581 |
| 1893 | 3,215,686 | 787,890 | 63,613 | 2,806 | 4,019,995 |
| 1894. | 3,571,313 | 784,936 | 51,702 | 4,081 | 4,412,032 |
| 1895 | 4,909,128 | 1,187,182 | 67,666 | 858 | 6,114,834 |
| 1896. | 3,919,906 | 1,298,700 | 60,689 | 2,394 | 5,281,689 |
| 1897 | 5,475,315 | 1,608,671 | 69,959 | 3,012 | 7,156,957 |
| 1898 | 6,609,017 | 2,230,292 | 89,747 | 3,801 | 8,932,857 |
| 1899 | 7,586,354 | 2,947,316 | 101,213 | 4,974 | 10,639,857 |
| 1900 | 6,684,770 | 3,398,135 | 100,562 | 4,862 | 10,188,329 |
| 1901 | 8,713,302 | 4,656,309 | 98,513 | 5,471 | 13,473,595 |
| 1902 | 9,138,363 | 5,687,729 | 112,772 | 8,386 | 14,947,250 |

PRODUCTION OF ALL KINDS OF STEEL CASTINGS.
In 1902 the production of all kinds of steel castings amounted to 390,935 gross tons, against 317,570 tons in 1901, 192,803 tons in 1900, and 181,112 tons in 1899. The increase in 1902 over 1901 was 73,365 tons, or over 23 per cent., but over 1899 it was 209,823 tons, or over 115 per cent. The following table gives by States the production of Bessemer, open-hearth, crucible, and other steel castings in 1902, in gross tons.

| States-Gross tons. | Bessemer. | Openhearth. | Crucible and miscellaneous. | Total. <br> Gross tons. |
| :---: | :---: | :---: | :---: | :---: |
| Mass., Conn., New York, and N. J. | 2,082 | 37,041 | 6,138 | 45,261 |
| Pennsylvania | 1,270 | 152,399 | 1,283 | 154,952 |
| Tennessee, Alabama, and Ohio....... | 1,000 | 33,617 | 75 | 34,692 |
| Indiana, Illinois, and Michigan...... | 6,078 | 117,552 | 1,265 | 124,895 |
| Wis., Minn.,Mo.,Col., and California | 2,118 | 27,270 | 1,747 | 31,135 |
| Total. | 12,548 | 367,879 | 10,508 | 390,935 |

Of the total production of steel castings in 1902 Pennsylvania made over 39 per cent., against almost 35 per cent. in 1901; Illinois over 25 per cent., against over 32 per cent. in 1901; Ohio over 8 per cent. in each year ; and Indiana almost 6 per cent., against over 4 per cent. in 1901. No other State made over 5.2 per cent. in either year.

## PRODUCTION OF ALL KINDS OF RAILS.

The production of all kinds of Bessemer steel rails by the producers of Bessemer steel ingots in 1902 was $2,876,293$ gross tons, against a similar production in 1901 of $2,836,273$ tons, in 1900 of $2,361,921$ tons, and in 1899 of $2,240,767$ tons. The maximum production of Bessemer steel rails by the producers of Bessemer steel ingots was reached in 1902, but the increase in that year over 1901 amounted to only 40,020 tons, or 1.4 per cent. As compared with 1887, fifteen years ago, the increase in 1902 in the production of Bessemer rails amounted to only 831,474 tons, or 40 per cent., while during the same period the increase in the production of Bessemer ingots amounted to $6,202,330$ tons, or almost 211 per cent. The following table shows the production by States of Bessemer steel rails by the producers of Bessemer steel ingots in the last six years, not including a small quantity of rails made each year from purchased blooms or from rerolled steel rails.

| States-Gross tons. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pennsylvania.... | 1,024,386 | 1,052,771 | 1,224,807 | 1,195,255 | 1,406,008 | 1,148,425 |
| Other States..... | 590,013 | 902,656 | 1,015,960 | 1,166,666 | 1,430,265 | 1,727,868 |
| Total .......... | 1,614,399 | 1,955,427 | 2,240,767 | 2,361,921 | 2,836,273 | 2,876,293 |

With the exception of the Lackawanna plant at Scranton, which was dismantled in 1902, all our Bessemer rail mills were operated nearly to their full capacity in that year, the demand for steel rails being greater than the supply all through the year. Some interruption to the utmost possible activity of the Bessemer rail mills in 1902 was also caused by the inability of the railroads to promptly deliver raw materials to the blast furnaces.
To the above total for 1902 must be added 59,099 tons of Bessemer rails made in the same year from purchased blooms and from rerolled and renewed Bessemer steel rails, making a grand total for 1902 of $2,935,392$ tons of Bessemer steel rails. Twenty plants rolled or renewed Bessemer steel rails in 1902, of which 6 were located in Pennsylvania, 3 in Maryland, 5 in Ohio, and 2 in Illinois, and 1 was located in each of the States of New York, Wisconsin, Colorado, and Wyoming.
The production of open-hearth steel rails in the United States in 1902 was 6,029 tons, against 2,093 tons in 1901 and 1,333 tons in 1900. The maximum production of open-hearth rails was reached in 1881, when 22,515 tons were made. The rails rolled in 1902 were made in Pennsylvania and Alabama, the latter
producing over five-sixths of the total quantity made. The production of iron rails in 1902 was 6,512 tons, all made in Pennsylvania, Alabama, Ohio, and California, and all weighing less than 45 pounds to the yard. In 1901 the production of iron rails was 1,730 gross tons, against 695 tons in $1900,1,592$ tons in 1899, and 3,319 tons in 1898. Adding the open-hearth and iron rails produced in 1902 to the Bessemer steel rails made in that year gives a grand total for 1902 of $2,947,933$ tons of all kinds of rails, the largest production ever attained in one year, against a total production of $2,874,639$ tons in 1901, $2,385,682$ tons in 1900, 2,272,700 tons in 1899, and 1,981,241 tons in 1898.

In addition to our large production of rails we imported in 190263,522 tons of iron and steel rails, but to balance this importation we exported 67,666 tons of iron and steel rails. In 1901 we exported 318,956 tons of rails and imported only 1,905 tons. Virtually all our imports and exports of rails are steel rails.

## WEIGHT OF ALL KINDS OF RAILS.

The following table gives the production of all kinds of rails in 1902 according to the weight of the rails per yard. Street rails are included in the total production of rails, but the quantity made in each year can no longer be given separately.

| Kinds of rails-Gross tons. | Under 45 pounds. | $\begin{aligned} & 45 \text { pounds } \\ & \text { and } \\ & \text { less than } 85 . \end{aligned}$ | 85 pounds and over. | Total. Gross tons. |
| :---: | :---: | :---: | :---: | :---: |
| Bessemer steel rails............ | 253,167 | 2,037,063 | 645,162 | 2,935,392 |
| Open-hearth steel rails....... | 2,208 | 3,821 |  | 6,029 |
| Iron rails........................ | 6,512 |  |  | 6,512 |
| Total for 1902............. | 261,887 | 2,040,884 | 645,162 | 2,947,933 |
| Total for 1901............. | 155,406 | 2,225,411 | 493,822 | 2,874,639 |
| Total for 1900............ | 157,531 | 1,626,093 | 602,058 | 2,385,682 |
| Total for 1899............. | 133,836 | 1,559,340 | 579,524 | 2,272,700 |
| Total for 1898.............. | 123,881 | 1,404,150 | 453,210 | 1,981,241 |
| Total for 1897............. | 88,896 | 1,223,435 | 335,561 | 1,647,892 |

The increase in the production of rails weighing under 45 pounds to the yard from 1897 to 1902 was 172,991 gross tons, in rails weighing 45 and less than 85 pounds, 817,449 tons, and in rails weighing over 85 pounds, 309,601 tons.

## PRODUCTION OF STRUCTURAL SHAPES.

Our statistics of iron and steel structural shapes embrace the production of beams, beam girders, zee bars, tees, channels, angles, and other structural forms, but they do not include plates or
girders made from plates. Plates are provided for under other classifications, and in the general statistics of plates are included all plates cut to specifications. Practically all the structural shapes and plates used for structural purposes are made of steel. The total production of strictly structural shapes in 1902 was $1,300,326$ tons and in 1901 it was $1,013,150$ tons. The production of structural shapes in 1901 and 1902 by States was as follows.

| States-Gross tons. | 1901. | 1902. | States-Gross tons. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Maine, New York, and New Jersey Pennsylvania...... | 51,002 | 52,554 | Illinois, Colorado, and Cali- | \} 5,700 | 18,762 |
|  | 925,940 | 1,178,760 | fornia. |  |  |
| Delaware, Ala., and Ohio. $\qquad$ | 30,508 | 50,250 | Total ............ | 1,013,150 | 1,300,326 |

The increased production of structural shapes in 1902 as compared with 1901 amounted to 287,176 gross tons, or over 28 per cent. Pennsylvania made over 90 per cent. of the total production in 1902, against over 91 per cent. in 1901; Ohio over 3.7 per cent., against almost 3 per cent. in 1901; and New Jersey almost 3 per cent., against over 3 per cent. in 1901. No other State made 1.5 per cent. of the total production in either year. In 1900 the production of structural shapes amounted to 815,161 tons, against 850,376 tons in $1899,702,197$ tons in $1898,583,790$ tons in 1897, 495,571 tons in 1896, and 517,920 tons in 1895.

## PRODUCTION OF WIRE RODS.

The production of iron and steel wire rods in the United States in 1902 amounted to $1,574,293$ gross tons, against $1,365,934$ tons in 1901, 846,291 tons in 1900, and $1,036,398$ tons in 1899, showing an increase of 208,359 tons in 1902 as compared with 1901. Of the total production in $1902,1,574,087$ tons were steel rods and 206 tons were iron rods. The following table gives the production by States in the last four years in gross tons.

| States-Gross tons. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: |
| Mass., Conn., R. I., N.Y., and N. J. | 139,945 | 134,502 | 176,101 | 201,653 |
| Pennsylvania. | 319,058 | 240,533 | 386,037 | 509,802 |
| Kentucky, Alabama, and Ohio ..... | 312,620 | 244,731 | 422,679 | 440,458 |
| Indiana and Illinois................... | 264,775 | 226,525 | 381,117 | 422,380 |
| Total. | 1,036,398 | 846,291 | 1,365,934 | 1,574,293 |

Pennsylvania made the largest quantity of wire rods in 1902, with Illinois second, Ohio third, and Massachusetts fourth. Seven
other States, Kentucky, Indiana, Alabama, New Jersey, New York, Rhode Island, and Connecticut, also rolled wire rods in 1902 in the order named. All the States named rolled rods in 1901.

## PRODUCTION OF WIRE NAILS.

The production of wire nails in the United States in 1902 amounted to $10,982,246$ kegs of 100 pounds, as compared with $9,803,822$ kegs in 1901, an increase of $1,178,424$ kegs, or over 12 per cent. In 1900 the production amounted to $7,233,979$ kegs, in 1899 to $7,618,130$ kegs, in 1898 to $7,418,475 \mathrm{kegs}$, in 1897 to $8,997,245$ kegs, in 1896 to $4,719,860$ kegs, and in 1895 to $5,841,-$ 403 kegs. The wire nails produced in 1902, nearly all made of steel, were made by 62 works, as compared with 61 in 1901, 56 in 1900, and 59 in 1899.

The following table gives the production of wire nails in 1900, 1901, and 1902, in kegs of 100 pounds.

| States-Kegs of 100 pounds. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: |
| N. H., Mass., R. I., and Conn. | 212,584 | 71,553 | 309,651 |
| New York | 63,466 | 136,118 | 132,854 |
| Pennsylvania | 2,158,399 | 3,118,508 | 4,219,604 |
| Md., West Virginia, Ky., Ala., and Ohio.- | 2,516,391 | 3,633,894 | 3,251,918 |
| Indiana and Illinois. | 2,195,672 | 2,716,748 | 2,902,006 |
| Michigan, Wisconsin, and California..... | 87,467 | 127,001 | 166,213 |
| Total | 7,233,979 | 9,808,822 | 10,982,246 |

## PRODUCTION OF CUT NAILS.

Our statistics of the production of iron and steel cut nails and cut spikes do not embrace railroad and other spikes made from bar iron, wire nails of any size, machine-made horseshoe nails, cut tacks, or hob, clout, basket, shoe, or other small sizes of nails. Spikes cut from plates are included with cut nails.

The total production of cut nails in 1902 was $1,633,762$ kegs of 100 pounds each, against $1,542,240$ kegs in 1901, an increase of 91,522 kegs, or almost 6 per cent. In 1886 the maximum production of $8,160,973$ kegs was reached. In 1902 the production of wire nails exceeded that of cut nails by $9,348,484$ kegs, in 1901 by $8,261,582$ kegs, in 1900 by $5,660,485$ kegs, in 1899 by $5,713,790$ kegs, in 1898 by $5,846,254$ kegs, and in 1897 by 6,890,446 kegs.

Eleven States made cut nails in 1902, the same number as in 1901. The following table shows the production of iron and steel cut nails by States from 1897 to 1902, in kegs of 100
pounds. The wire nail production is added to the table. Both Pennsylvania and Ohio decreased their production of cut nails in 1902 as compared with 1901, but substantial increases were made in West Virginia, Kentucky, Indiana, and Illinois.

| States-Kegs. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pennsylvania..... | 1,057,964 | 768,171 | 920,133 | 777,611 | 833,469 | 752,729 |
| Ohio................. | 411,396 | 392,003 | 386,215 | 261,216 | 123,788 | 99,938 |
| West Virginia... <br> Indiana $\qquad$ | $\} 290,203$ | 184,942 | 178,006 | 168,469 | 150,222 | 271,362 |
| Massachusetts and N. Jersey | \} 142,021 | 127,706 | 149,700 | 155,968 | 179,474 | 167,963 |
| Illinois............. | 34,000 |  |  |  | * 040,057 |  |
| Maryland, Virginia, and Ky. | $\} 164,465$ | \} 87,399 | 255,286 | 193,230 | 240,657 | 304,990 |
| Mo., Wis., Col., Wyo., and Cal. | \} 6,750 | 12,000 | 15,000 | 17,000 | 14,630 | 36,780 |
| Total cut nails.. | 2,106,799 | 1,572,221 | 1,904,340 | 1,573,494 | 1,542,240 | 1,638,762 |
| Total wire nails. | 8,997,245 | 7,418,475 | 7,618,130 | 7,233,979 | 9,803,822 | 10,982,246 |
| Grand total. | 11,104,044 | $8,990,696$ | 9,522,470 | 8,807,473 | 11,346,062 | 12,616,008 |

## PRODUCTION OF PLATES AND SHEETS.

The production of plate and sheet iron and steel in the United States in 1902, excluding nail plate, amounted to $2,665,409$ gross tons, against $2,254,425$ tons in 1901, an increase of 410,984 tons, or over 18 per cent. Skelp iron and steel are not included in our statistics of plates and sheets but are classed with bars, hoops, etc. The following table gives the production by States of all kinds of plates and sheets in 1901 and 1902, in gross tons.

| States-Gross tons. | 1901. | 1902. |
| :---: | :---: | :---: |
| New England.. | 416 | 4,394 |
| New York and New Jersey | 6,512 | 4,846 |
| Pennsylvania................ | 1,572,500 | 1,808,207 |
| Delaware and Maryland. | 29,484 | 34,282 |
| West Virginia...... | 31,928 | 67,072 |
| Kentucky and Alabama | 47,503 | 56,823 |
| Ohio................. | 294,266 | 404,902 |
| Indiana, Ill., Mich., Mo., Wis., Col., and California.... | 271,816 | 284,883 |
| Total .......................................................... | 2,254,425 | 2,665,409 |

The production of "black plates for tinning" alone in 1902, which is included above, was 365,743 gross tons, against 398,026 tons in 1901, a decrease of 32,283 tons, or over 8 per cent. Of the production in 1902 Pennsylvania made over 48 per cent.,
against over 49 per cent. in 1901. Ohio, Indiana, West Virginia, Maryland, Illinois, Michigan, and Missouri also made black plates for tinning in 1902 in the order named.

## PRODUCTION OF TINPLATES AND TERNE PLATES.

The duty on tinplates and terne plates provided for in the tariff act of 1890 went into effect on July 1, 1891. From that date until the close of the fiscal year ending on June 30, 1897, the statistics of our production of tinplates and terne plates were regularly collected for the Treasury Department by the late Col. Ira Ayer, special agent. From the data thus obtained and from other sources of information we have prepared the following table of our production of tinplates and terne plates in the calendar years 1891 to 1901 . We have added an estimate of the production in 1902, but in a short time we hope to have definite figures for that year. The production of tin dipping plants is included in all the figures that are given.

| Calendar years. | Gross tons. | Calendar years. | Gross tons. |
| :---: | :---: | :---: | :---: |
| 1891 (last-six months).. | 999 | 1897........................... | 256,598 |
| 1892................................. | 18,803 | 1898............................ | 326,915 |
| 1893............................. | 55,182 | 1899............................ | 360,875 |
| 1894............................... | 74,260 | 1900............................ | 302,665 |
| 1895................................ | 113,666 | 1901........................... | 399,291 |
| 1896................................ | 160,362 | 1902 (estimate)......... | 366,000 |

PRODUCTION OF ALL ROLLED IRON AND STEEL.
By the phrase rolled iron and steel we include all iron and steel rolled into finished forms, as follows: (1) all sizes of iron and steel rails; (2) plate and sheet iron and steel ; (3) iron and steel plates for cut nails and cut spikes ; (4) wire rods; (5) iron and steel structural shapes; (6) bar, bolt, hoop, skelp, rolled axles, fish plates, rolled armor plate, and other rolled products. Forged armor plate, hammered axles, and other forgings are not included, nor such intermediate rolled forms as muck bars, billets, and tinplate and sheet bars.

The production of all iron and steel rolled into finished forms in the United States in 1902 was $13,944,116$ gross tons, against $12,349,327$ tons in 1901, an increase of $1,594,789$ tons, or almost 13 per cent. Twenty-six States rolled either iron or steel or both iron and steel in 1902, the same number as in 1901. The following table gives the total production by States of rolled iron and steel in 1901 and 1902, in gross tons.

| States. Gross tons. | 1901. | 1902. | States. <br> Gross tons. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Me. and Mass, | 165,100 | 173,463 | Ohio. | 1,566,996 | 2,019, |
| R.I.and Conn..- | 48,043 | 95,200 | Indiana | 399,707 | 415,04 |
| New York ... | 182,948 | 181,443 | Illinois | 1,442,165 | 1,636,80 |
| New Jersey..... | 143,367 | 139,310 | Michigan. | 103,063 | 89,297 |
| Penusylvania... | 6,962,668 | 7,642,636 | Wisconsin | 181,867 | 232,752 |
| Delaware... | 58,242 | 61,409 | Missouri | 37,182 | 64,7 |
| Maryland.. | 301,446 | 389,773 | Col. and Wy... | 197,980 | 200,771 |
| Virginia......... | 29,026 | 41,329 | Wash., Ore., |  |  |
| West Virginia.. | 201,264 | 247,812 | nd Cal.. | ,152 | 5,3 |
| Kentucky........ Tenn, and Ga... | 156,506 30,214 | $170,320$ |  | 訨 |  |
| Alabama....... | 109,391 | 131,298 | Total. | 12,349,327 | 13,944,116 |

Pennsylvania made almost 55 per cent. of the total production of rolled iron and steel in 1902, against over 56 per cent. in 1901; Ohio over 14 per cent., against over 12 per cent. in 1901; Illinois over 11 per cent. in each year; and Indiana almost 3 per cent., against over 3 per cent. in 1901. No other State made 2.5 per cent. in either year. Minnesota and Kansas, both of which States have rolling mills, did not produce any rolled iron or steel in 1901 or 1902, but Minnesota made a small quantity of direct steel castings in both years.

## TOTAL PRODUCTION OF ROLLED IRON AND STEEL.

The total production of all kinds of iron and steel rolled into finished forms in the United States from 1887 to 1902 is given below.

| Years. Gross tons. | Iron and steel rails. | Bars, hoops, skelp, and shapes. | Wire rods. | Plates and sheets, except nail plate. | Cut nails. Gross tons. | Total. Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1887 | 2,1 | 2,184,279 |  | 603,355 | 32 | ,706 |
| 1888 | 1,403,700 | 2,034,162 | 279,769 | 609,827 | 289,891 | 4,617,349 |
| 1889. | 1,522,204 | 2,374,968 | 363,851 | 716,496 | 259,40 | 5,236,928 |
| 1890. | 1,885,307 | 2,618,660 | 457,099 | 809,981 | 251,828 | 6,022,875 |
| 1891. | 1,307,176 | 2,644,941 | 536,607 | 678,927 | 223,312 | 5,390,963 |
| 1892. | 1,551,844 | 3,033,439 | 627,829 | 751,460 | 201,242 | 6,165,81 |
| 1893. | 1,136,458 | 2,491,497 | 537,272 | 674,345 | 136,11 | 4,975,685 |
| 1894. | 1,021,772 | 2,155,875 | 673,402 | 682,900 | 108,262 | 4,642,211 |
| 1895. | 1,306,135 | 3,005,765 | 791,130 | 991,459 | 95,085 | 6,189,574 |
| 1896. | 1,122,010 | 2,731,932 | 623,986 | 965,776 | 72,137 | 5,515,841 |
| 1897. | 1,647,892 | 3,081,760 | 970,736 | 1,207,286 | 94,054 | 7,001,728 |
| 1898. | 1,981,241 | 3,941,957 | 1,071,683 | 1,448,301 | 70,188 | 8,513,370 |
| 1 | 2,272,700 | 4,996,801 | 1,036,398 | 1,903,505 | 85,015 | 10,294,419 |
| 1900 | 2,385,682 | 4,390,697 | 846,291 | 1,794,528 | 70,245 | 9,487,443 |
| 1901. | 2,874,639 | 5,785,479 | 1,365,934 | 2,254,425 | 68,850 | 12,349,327 |
| 1902. | 2,947,983 | 6,688,545 | 1,574,293 | 2,665,409 | 72,936 | 13,944,116 |

## PRODUCTION OF IRON BLOOMS AND BILLETS.

In 1902 there were no forges in operation in the United States for the manufacture of blooms and billets directly from the ore. In 1901 the blooms and billets so made amounted to 2,310 gross tons, against 4,292 tons in $1900,3,142$ tons in 1899, 1,767 tons in 1898, 1,455 tons in 1897, 1,346 tons in 1896, 40 tons in 1895, 40 tons in 1894, 864 tons in 1893, and 2,182 tons in 1892. All the ore blooms produced since 1897 were made by the Chateaugay Ore and Iron Company, of Plattsburgh, New York, at its Standish Iron Works, which were, however, idle in 1902.

The iron blooms produced in forges from pig and scrap iron in 1902, and which were for sale and not intended for the consumption of the makers, amounted to 12,002 gross tons, against 8,237 tons in 1901, 8,655 tons in 1900, 9,932 tons in 1899, 6,345 tons in 1898, 7,159 tons in 1897, 6,494 tons in 1896, 7,185 tons in $1895,3,221$ tons in 1894, and 6,605 tons in 1893. All the pig and scrap blooms made in forges from 1895 to 1902, and intended to be for sale, were made in Pennsylvania and Maryland.

## PRODUCTION OF ALLEGHENY COUNTY, PENNSYLVANIA.

The following table gives the number of built and building blast furnaces and completed rolling mills and steel works, and the production in gross tons of pig iron and crude steel and of iron and steel rails and iron and steel structural shapes in Allegheny county, Pennsylvania, in the last four years.

| Details-Gross tons. | 1899. | 1900. | 1901. | 1902. |
| :---: | :---: | :---: | :---: | :---: |
| Furnaces built and building...No. | 34 | 34 | 37 | 40 |
| Production of pig iron. | 3,255,678 | 3,118,761 | 3,690,011 | 4,260,769 |
| Rolling mills and steel works..No. | 63 | 61 | 63 | 66 |
| Production of Bessemer steel....... | 2,606,220 | 2,318,871 | 2,883,595 | 3,094,175 |
| Production of open-hearth steel..... | 1,470,271 | 1,680,249 | 2,199,191 | 2,503,245 |
| Production of crucible and other steel. | 58,426 | 52,188 | 56,053 | 62,888 |
| Total production of steel. | 4,134,917 | 4,051,308 | 5,138,839 | 5,660,308 |
| Production of all kinds of rails | 606,017 | 631,467 | 711,031 | 712,286 |
| Production of structural shapes.. | 529,979 | 475,572 | 617,308 | 773,144 |

Allegheny county produced in 1902 almost 24 per cent. of the total production of pig iron in the United States, against over 23 per cent. in 1901; almost 34 per cent. of the total production of Bessemer steel ingots and castings, against over 33 per cent. in 1901; over 44 per cent. of the total production of open-hearth steel ingots and castings, against over 47 per cent. in 1901; over

53 per cent. of the total production of crucible steel, against almost 57 per cent. in 1901 ; almost 38 per cent. of the total production of all kinds of steel, against over 38 per cent. in 1901; over 24 per cent. of the total production of all kinds of rails, against 24.7 per cent. in 1901; over 59 per cent. of the total production of structural shapes; against over 60 per cent. in 1901 ; and over 32 per cent. of the total production of all kinds of rolled products, against over 32.3 per cent. in 1901.

## MILES OF IRON AND STEEL RAILS IN THE UNITED STATES.

The following table from Poor's Manual gives the number of miles of steam railroad track in the United States from 1880 to the end of 1901 which had been laid with steel rails or iron rails. In the figures given all tracks of steam railroads are included, but tracks of elevated city passenger railways are excluded.

| Years. | Miles of steel rails. | Miles of fron rails. | Total miles. | Percentage of steel rails. |
| :---: | :---: | :---: | :---: | :---: |
| 1880............................ | 38,680 | 81,967 | 115,647 | 29.1 |
| 1881............................ | 48,984 | 81,471 | 130,455 | 37.5 |
| 1882........................... | 66,611 | 74,267 | 140,878 | 47.3 |
| 1883............................ | 78,411 | 70,690 | 149,101 | 52.6 |
| 1884............................ | 90,162 | 66,252 | 156,414 | 57.6 |
| 1885............................ | 98,013 | 62,493 | 160,506 | 61.0 |
| 1886............................ | 105,630 | 62,322 | 167,952 | 62.9 |
| 1887. | 125,349 | 59,586 | 184,935 | 67.8 |
| 1888.. | 138,395 | 52,981 | 191,376 | 72.3 |
| 1889.. | 151,578 | 50,510 | 202,088 | 75.0 |
| 1890.. | 167,458 | 40,694 | 208,152 | 80.4 |
| 1891.. | 174,775 | 39,754 | 214,529 | 81.5 |
| 1892............................ | 182,711 | 38,918 | 221,629 | 82.4 |
| 1893............................ | 190,718 | 37,135 | 227,853 | 83.7 |
| 1894............................ | 197,491 | 35,264 | 232,755 | 84.8 |
| 1895............................. | 206,381 | 28,650 | 235,031 | 87.8 |
| 1896............................. | 210,290 | 28,440 | 238,730 | 88.1 |
| 1897....................... | 215,658 | 26,043 | 241,701 | 89.2 |
| 1898...................... | 220,804 | 24,435 | 245,239 | 90.0 |
| 1899............................. | 228,976 | 21,387 | 250,363 | 91.5 |
| 1900.......................... | 238,464 | 19,389 | 257,853 | 92.4 |
| 1901............................. | 246,811 | 19,181 | 265,992 | 92.7 |

IRON AND STEEL SHIPBUILDING.
In the fiscal year ended on June 30, 1900, there were built in the United States 90 steel vessels, and in the fiscal year 1901 there were built 119 steel vessels and one iron vessel. The gross tonnage of the vessels built in the fiscal year 1900 was 196,851 tons, and the gross tonnage of the vessels built in the fiscal year

1901 was 262,699 tons. In the fiscal year 1902 there were built 106 steel vessels and one iron vessel, with a gross tonnage of 280,362 tons. The iron vessel was built at Wilmington and was of 193 tons' capacity. Vessels for the United States Navy are not included in the figures given below, which have been furnished by the Hon. Eugene T. Chamberlain, Commissioner of Navigation of the Treasury Department. The following table, received from the Commissioner, shows the number and gross tonnage of the vessels launched and officially numbered during the fiscal year 1902.

| Ports-Fiscal year 1902. | Sailing. |  | Steam, |  | Barges. |  | Total. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | No. | Tons. | No. | Tons. | No. | Tons. | No. | Tons. |
| Bath, Me. | 2 | 6,755 | .... |  |  |  | 2 | 6,755 |
| New York, N. |  |  | 7 | 1,976 | 2 | 1,024 | 9 | 3,000 |
| Newark, N. J |  |  | 3 | 662 |  |  | 3 | 662 |
| Philadelphia, Pa....... | 1 | 1,651 | 14 | 33,300 |  |  | 15 | 34,951 |
| Wilmington, Del |  |  | 12 | 14,949 |  |  | 12 | 14,949 |
| Baltimore, Md. |  |  | 4 | 19,997 |  |  | 4 | 19,997 |
| Richmond, Va.. |  |  | 2 | 1,710 |  |  | 2 | 1,710 |
| Newport News, Va |  |  | 4 | 25,119 |  |  | 4 | 25,119 |
| New Orleans, La. |  |  | 2 | 399 |  |  | 2 | 399 |
| Rock Island, Ill. |  |  | 1 | 8 |  |  | 1 | 8 |
| Wheeling, W. Va. |  |  | 1 | 33 |  |  | 1 | 33 |
| Pittsburgh, Pa . |  |  | 1 | 142 |  |  | 1 | 142 |
| Buffalo, N. Y |  |  | 5 | 7,565 |  |  | 5 | 7,565 |
| Cleveland, Ohio |  |  | 14 | 61,585 |  |  | 14 | 61,585 |
| Toledo, Ohio. |  |  | 6 | 6,759 | ...... |  | 6 | 6,759 |
| Detroit, Mich. |  |  | 7 | 21,115 |  |  | 7 | 21,115 |
| Port Huron, Mich |  |  | 5 | 21,133 |  |  | 5 | 21,183 |
| Marquette, Mich.. |  |  | 4 | 16,002 |  |  | 4 | 16,002 |
| Grand Haven, Mich.. |  |  | 1 | 44 |  |  | 1 | 44 |
| Chicago, Ill........ |  |  | 7 | 27,727 |  |  | 7 | 27,727 |
| San Francisco, Cal. |  |  | 2 | 10,707 |  |  | 2 | 10,707 |
| Total.................. | 3 | 8,406 | 102 | 270,932 | 2 | 1,024 | 107 | 280,362 |

Of the 107 vessels built in the fiscal year above referred to 49 were built at ports on the Great Lakes, their tonnage amounting to 161,930 gross tons out of a total tonnage of 280,362 tons.

The Commissioner also furnishes us with the following details of steel vessels built in the United States in the first nine months of the present fiscal year, which nine months ended on March 31, 1903: Number of sailing vessels built, 3 , with a total tonnage of 7,731 tons; number of steam vessels built, 62 , with a total tonnage of 140,319 tons: total number of steel vessels built in the nine months, 65 : total tonnage, 148,050 tons. These figures and
those given previously show satisfactory progress in the last few years in the building of steel vessels in this country, not including, as already mentioned, the large number of vessels built and building for the United States Navy. On January 1, 1903, there were 72 yards which were equipped for the construction of iron and steel vessels and 4 yards were being built.

## statistics of immigration.

The following official statistics, for which we are indebted to the Commissioner General of Immigration, Hon. F. P. Sargent, give the total number of immigrants who arrived in the United States in the calendar years 1897 to 1902, except those coming from the British North American Possessions and Mexico, for which countries statistics are not collected. Immigrants to the United States who come by vessels entering Canadian ports, and who are inspected by officers of our Government at these ports, are, however, included in the figures below, and have been included in previous statistics since September 15, 1893.

| Countries. | 1897. | 1898. | 1899. | 1900. | 1901. | 1902 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| United | 39,771 | 39, | 45,8 | 49,5 | 45, | 51,338 |
| Germany | 18,785 | 16,351 | 17,989 | 20,768 | 22,159 | 32,736 |
| France. | 2,104 | 1,671 | 1,761 | 2,971 | 2,684 | 3,391 |
| Austria-Hungary | 31,320 | 50,332 | 84,837 | 108,701 | 133,805 | 185,659 |
| Russia,including Poland | 26,813 | 39,640 | 76,114 | 92,486 | 87,384 | 123,882 |
| Sweden and Norway ..... | 18,692 | 17,365 | 21,970 | 31,844 | 38,295 | 59,172 |
| Denmark.. | 1,872 | 2,090 | 2,895 | 3,213 | 4,168 | 6,318 |
| Netherlands. | 768 | 855 | 1,219 | 1,890 | 2,315 | 2,484 |
| Italy... | 58,787 | 69,890 | 82,297 | 111,088 | 143,131 | 201,269 |
| Switzerland | 1,417 | 1,202 | 1,107 | 1,710 | 2,257 | 2,623 |
| All other countries | 22,070 | 16,060 | 25,285 | 47,923 | 40,900 | 70,417 |
| Total. | 222,399 | 254,900 | 361,318 | 472,126 | 522,573 | 739,289 |

There was an increase of 216,716 in the total immigration of 1902 over that of 1901. Of the large number of immigrants who arrived in 1902 there was a continued increase in the arrivals from both Austria-Hungary and Italy. These two countries unitedly sent us in 1902 a total of 386,928 immigrants, or more than one-half of the year's immigration from all countries. Next to Austria-Hungary and Italy Russia sends us the largest number of immigrants, and they are nearly all Polish and other Jews. Immigrants from Finland are included with Russia for the last four years. The increase in the total immigration, from 222,399 persons in 1897 to 739,289 persons in 1902, is worthy of more attention than it has received or is likely to receive.

## SUMMARY OF STATISTICS FOR 1901 AND 1902.

| Subjects. | 1901. | 1902. |
| :---: | :---: | :---: |
| Production of Pig Iron, gross | 15,878,354 | 17,821,307 |
| Production of Spiegeleisen and Ferro-manganese, included in Pig Iron, gross tons. | 291,461 | 212,981 |
| Production of Iron and Steel Structural Shapes, gross tons. $\qquad$ | 1,013,150 | 1,300,326 |
| Production of Iron and Steel Wire Rods, gross tons. | 1,365,934 | 1,574,293 |
| Production of Plate and Sheet Iron and Steel, except Nail Plate, gross tons. $\qquad$ | 2,254,425 | 2,665,409 |
| Production of Iron and Steel Cut Nails and Cut Spikes, kegs of 100 pounds. | 1,542,240 | 1,633,762 |
| Production of Iron and Steel Wire Nails, kegs of 100 pounds.. | 9,803,822 | 10,982,246 |
| Production of Bar, Bolt, Hoop, Skelp, Rolled Axles, Rolled Armor Plate, etc., gross tons. | 4,772,329 | 5,383,219 |
| Production of all Rolled Iron and Steel, including Cut Nails and excluding Rails, gross tons......... | 9,474,688 | 10,996,183 |
| Production of all Rolled Iron and Steel, including both Cut Nails and Rails, gross tons., | 12,349,327 | 13,944,116 |
| Production of Bessemer Steel Rails, gross tons. | 2,870,816 | 2,935,392 |
| Production of Open-hearth Steel Rails, gross ton | 2,093 | 6,029 |
| Production of Iron Rails, gross tons | 1,730 | 6,512 |
| Production of all kinds of Rails, gross to | 2,874,639 | 2,947,983 |
| Production of Bessemer Steel, gross to | 8,713,302 | 9,138,363 |
| Production of Open-hearth Steel, gross ton | 4,656,309 | 5,687,729 |
| Production of Crucible Steel, gross tons. | 98,513 | 112,772 |
| Production of Blister and Patented Steel, gross | 5,471 | 8,386 |
| Production of all kinds of Steel, gross tons. | 13,473,595 | 14,947,250 |
| Production of Open-hearth Steel Castings, gross | 301,622 | 367,879 |
| Production of all kinds of Steel Castings, gross tons. | 317,570 | 390,935 |
| Production of Ore, Pig, and Scrap Blooms for sale, gross tons. $\qquad$ | 10,547 | 12,002 |
| Production of Tinplates and Terne Plates, gross tons. | 399,291 | 366,000 |
| Value of Imports of Iron and Steel | \$20,395,015 | \$41,468,826 |
| Value of Exports of Iron and S | 3102,534,575 | \$97,892,036 |
| Production of Iron Ore, gross to | 28,887,479 |  |
| Imports of Iron Ore, gross tons | 966,950 | 1,165,470 |
| Production of all kinds of Coal, gross ton | 261,873,675 |  |
| Production of Coke, net to | 21,795,883 |  |
| Production of Pennsylvania Anthracite, gross tons. | 60,242,560 |  |
| Shipments of Pennsylvania Anthracite, gross ton | 53,568,601 | 31,200,890 |
| Imports of Coal, gross | 1,920,248 | 2,551,381 |
| Exports of Coal, gross tons. | 7,383,393 | 6,126,946 |
| Miles of New Railroad built (estimate for 1902) | 4,906 | 6,000 |
| Immigrants in the year ended December 31.. | 522,573 | 739,289 |

## PRODUCTION OF ALL KINDS OF PIG IRON IN THE UNITED

 STATES IN 1898, 1899, 1900, 1901, AND 1902, BY STATES.The following statistics, giving the total production of pig iron in the United
States for the past five years, have been collected directly from the manufacturers by the American Iron and Steel Association.

TOTAL PRODUCTION OF PIG IRON FROM 1898 TO 1902.


PRODUCTION OF ANTHRACITE AND MIXED ANTHRACITE AND BITUMINOUS PIG IRON FROM 1898 TO 1902.

| States. | Gross tons of 2,240 pounds. |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1898. | 1899. | 1900. | 1901. | 1902. |
| New York. | ........... |  | $\{50,859$ |  |  |
| New Jersey ............... | 100,681 | 163,853 | $\{168,762$ | \} 191,254 | 195,472 |
| Pennsylvania............. | 1,102,592 | 1,420,618 | 1,440,189 | 1,518,535 | 919,775 |
| Maryland................... |  | 15,081 | 17,288 | 2,738 | ............ |
| Total .................. | 1,203,273 | 1,599,552 | 1,677,048 | 1,712,527 | 1,115,247 |

## PRODUCTION OF ALL KINDS OF PIG IRON IN THE UNITED STATES.-Continued.

| States. | Gross tons of 2,240 pounds. |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1898. | 1899. | 1900. | 1901. | 1902. |
| Massachusetts........... | 3,661 | 2,476 | 3,310 | 3,386 | 3,360 |
| Connecticut.............. | 6,336 | 10,129 | 10,233 | 8,442 | 12,086 |
| New York................. | 6,600 | 7,120 | 7,920 | 22,605 | 34,207 |
| Pennsylvania ............. | 3,191 | 3,731 | 3,422 | 4,761 | 4,230 |
| Maryland................... | 2,106 |  |  |  |  |
| Virginia..................... |  | 1,708 | 5,975 | 5,096 | 4,400 |
| Georgia ..................... | 18,762 | ......... | 22,879 | 27,383 | 31,685 |
| Alabama ................... | 36,734 | 41,669 | 57,632 | 53,010 | 60,534 |
| Texas ........................ | 5,178 | 5,803 | 10,150 | 2,273 |  |
| Tennessee................... | 17,498 | 29,037 | 3,119 | 2,917 | 6,293 |
| Ohio ......................... | 6,351 | 6,476 | 7,737 | 10,067 | 10,798 |
| Michigan.................. | 147,640 | 134,443 | 163,712 | 170,762 | 155,213 |
| Wisconsin $\qquad$ <br> Missouri $\qquad$ <br> Washington $\qquad$ | 47,693 | 42,174 | 43,785 | 49,495 | 55,698 |
| Total........... | 296,750 | 284,766 | 339,874 | 360,147 | 378,504 |

In addition to the pig iron above noted there were produced in 1902 in Tennessee 11,665 tons of pig iron with mixed charcoal and coke, against 23,294 tons in 1901.

PRODUCTION OF BITUMINOUS COAL AND COKE PIG IRON FROM 1898 TO 1902.

| States. | Gross tons of 2,240 pounds. |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1898. | 1899. | 1900. | 1901. | 1902. |
| New York .................. | 221,411 | 220,971 | \} 235,548 | 225,549 |  |
| New Jersey .............. |  |  | \} 235,548 | 225,549 | \{ 54,451 |
| Pennsylvania ............ | 4,432,049 | 5,134,529 | 4,922,374 | 5,819,961 | 7,198,795 |
| Maryland................... | 188,868 | 219,236 | 269,589 | 297,826 | 301,501 |
| Virginia.. | 283,274 | 363,943 | 487,838 | 446,188 |  |
| North Carolina.......... |  | \} 17,885 | 4,825 |  | \} 535,174 |
| Georgia ................... |  | \} 17,885 | 4,825 |  |  |
| Alabama. | 996,942 | 1,042,236 | 1,126,705 | 1,172,202 | 1,411,677 |
| West Virginia........... | 192,699 | 187,858 | 166,758 | 166,597 | 183,005 |
| Kentucky .................. | 100,724 | 119,019 | 71,562 | 68,462 | 110,725 |
| Tennessee. | 245,941 | 317,129 | 315,743 | 310,928 | 377,915 |
| Ohio. | 1,980,007 | 2,371,736 | 2,463,174 | 3,316,358 | 3,620,590 |
| Illinois .. | 1,365,898 | 1,442,012 | 1,363,383 | 1,596,850 | 1,730,220 |
| Wisconsin | 134,558 | 161,471 | 131,354 | 172,278 | 233,286 |
| Minnesota |  |  |  |  |  |
| Missouri. | 40,318 | \} 37,857 | 47,704 | $\} 189,187$ | 254,933 |
| Colorado. | 91,222 | 100,553 | 121,155 |  |  |
| Total... | 10,273,911 | 11,736,385 | 11,727,712 | 13,782,386 | 16,315,891 |

## STOCKS OF ALL KINDS OF PIG IRON UNSOLD AT THE CLOSE OF 1899, 1900, 1901, AND 1902.

These statistics represent only unsold stocks in the hands of makers or their agents, including stocks controlled by the manufacturers in warrant yards, and do not include other warrant stocks, or stocks in the hands of consumers, or pig iron made for the use of the makers, or foreign pig iron held in bond.

| States and Districts. | Gross tons of 2,240 pounds. |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1899. | 1900. | 1901. | 1902. |
| New England | 1,199 | 2,791 | 684 | 229 |
| New York | 13,229 | 34,260 | 4,907 | 2,661 |
| New Jersey | 350 | 11,500 | 648 | 700 |
| Lehigh Valley........................... ) | 372 | 41,664 | 3,783 | 150 |
| Schuylkill Valley..................... | 3,851 | 21,895 | 4,756 | 400 |
| Upper Susquehanna Valley.......... | 285 |  |  |  |
| Lower Susquehanna Valley ......... ${ }_{\text {O }}$ | 8,731 | $\}^{21,102}$ | 1,409 | 2,256 |
| Juniata Valley ........................ ${ }_{\text {d }}^{\text {d }}$ | 3,538 | 4,815 | 600 | 1,598 |
| Allegheny County |  | 1,082 |  |  |
| Shenango Valley ....................... | .......... | 22,742 | 4,017 | ........... |
| Miscellaneous bituminous | 1,287 | 18,003 | 3,139 |  |
| Charcoal ................ | 4,026 | 3,692 | 3,046 | 718 |
| Total for Pennsy | 22,090 | 134,995 | 20,750 | 5,122 |
| Maryland |  |  |  |  |
| Virginia. | 6,979 | 24,513 | 8,477 | 6,791 |
| North Carolina, Georgia, | 179 | 8,741 | 1,066 |  |
| Alabama.. | 7,262 | 49,394 | 4,393 | 22,404 |
| Kentucky and West Virgini | 1,302 | 6,673 | 3,156 | 1,125 |
| Tennessee. | 3,259 | 15,174 | 1,361 | 3,554 |
| Mahoning Valley........................ | 1,712 | 80,792 | 8,343 | 2,503 |
| Hocking Valley and miscellaneous. | 933 | 9,450 | ....... |  |
| Lake Counties.......................... ${ }^{\text {a }}$ |  | 10,761 | 1,671 |  |
| Hanging Rock bit. and charcoal... ${ }^{\circ}$ | 1,983 | 20,618 | 8,285 | 1,954 |
| Total for Ohio......................) | 4,628 | 121,621 | 18,299 | 4,457 |
| Indiana, Michigan, and Minnesot | 2,952 | 32,708 | 6,906 | 2,908 |
| Illinois and Wisconsin. |  |  |  |  |
| Missouri and Colorado <br> Pacific States. |  |  |  |  |
| Grand total. | 63,429 | 442,370 | 70,647 | 49,951 |

STOCKS ACCORDING TO FUEL USED.

| Bituminous, | 28,217 | 261,407 | 42,426 | 38, |
| :---: | :---: | :---: | :---: | :---: |
| Anthracite and anth, and coke mixed. | 23,419 | 110,127 | 12,007 | 4,080 |
| Charcoal.. | 11,793 | 62,578 | 15,950 | 7,226 |
| Mixed charcoal and coke |  | 8,258 | 264 |  |
| Total. | 63,429 | 442,370 | 70,647 | 49,951 |

STATISTICS OF THE UNITED STATES STEEL CORPORATION.
With the single exception of fron ore the statistics presented below have been carefully complied from the returns of production made to the American Iron and Steel Association for the whole of the calendar year 1901 by all the constituent companies of the United States Steel Corporation, including the period prior to its organization, and by all other iron and steel manufacturing companies. The statistics of iron ore shipments and production in 1901 have been obtained from the Corporation itself and from authentic data contained in our Annual Statistical Report for 1901.

| $\begin{aligned} & 8^{\circ} 99 \\ & l^{\prime} 09 \end{aligned}$ | $z z 8^{\prime} 808^{\prime} 6$ Lz8 c $68^{\prime} \% \mathrm{I}$ | $\begin{aligned} & 488^{\prime} 998^{\prime} 8 \\ & 698^{\prime} 69 I^{\prime} 9 \end{aligned}$ | $\begin{aligned} & 886^{\prime} 9 \hbar \nabla^{\prime} 9 \\ & 896^{\prime} 68 \mathrm{I}^{\prime} 9 \end{aligned}$ | 'spunod 00I јo s8əघ |
| :---: | :---: | :---: | :---: | :---: |
| $\varepsilon^{\prime} L Z$ | $800^{6} 958$ | $6094089^{\prime} 8$ | $868^{\prime} 788^{\prime} \mathrm{I}$ |  <br>  |
| $9^{*} 2 L$ | \$86 ${ }^{6} 999^{\text {' }} \mathrm{I}$ | 920'90\% | $6988^{\prime} 690^{2} \mathrm{I}$ | .........................................spos a! M |
| $9^{\prime}+9$ | $9 \% \nabla^{\prime} \ddagger \subseteq z^{\prime} \%$ | $879^{\prime} 26 L$ | 268 ${ }^{\text {c }} 997^{\prime} \mathrm{I}$ |  |
| $8^{\prime} 79$ | 091'8L0'I | 2IF'888 | ¢8L'689 |  |
| 6.69 | $918^{\prime} 028^{\prime} \%$ | 0\%L'I91'T | $920{ }^{6} 6 \mathrm{~L} 2^{\prime} \mathrm{I}$ | s[!ืx [ววุs sวwวss3g |
| 8'99 | IT9'698' EL | $260^{4} 609^{4} 7$ | F89 ${ }^{\text {c }} 0988^{\text {c }} 8$ |  |
| $0{ }^{\prime} 69$ | $608^{\prime} 9999^{\prime}$ | ¢T8'606'I | $966^{\prime} 97 L^{\prime} \%$ | $\qquad$ <br>  |
| $8^{\prime} 02$ | $308^{4} 8 \mathrm{~L} L^{\prime} 8$ | FT $L^{\prime} 669^{\prime} \%$ | 889'8II'9 |  |
| $6 \% \%$ | F98'828'9I | $999^{4}+20^{6} 6$ | 886 ${ }^{\text {² }} 808^{\prime} 9$ |  |
|  | $09 z^{\prime} 179^{\prime} \downarrow$ | F69'888 ${ }^{\text {c }}$ |  |  |
| F'99 | $19 \nabla^{\prime} \mathrm{I} 6 \mathrm{z}$ | $9 \angle 6^{\prime} 00 \mathrm{I}$ | $987^{\prime} 06 \mathrm{I}$ |  |
| $9 \times 89$ | $8599^{4} 9500^{4}$ II | $96 L^{\prime} 789^{\text {'t }}$ | $\angle 78^{i} 09 \nabla^{\prime} 9$ |  |
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| $6^{\prime} 85$ | $6 \leq V^{c} 288^{\prime} 88$ | $99 z^{\prime} 96 \mathrm{I}^{4} 9 \mathrm{I}$ | \&IZ'z69'zI | L06I o! aso roat jo uoyponposd [E\%OL |
| $9^{*} 19$ | $28 z^{\prime} 689^{\prime} 0 \%$ | $780{ }^{\prime} \angle 68^{\prime} L$ | \&Iz'669'zI | I06I 世İ uotiax soparing aywI aqı moxy aso uoxi jo squatudits |
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## STATISTICS OF THE CANADIAN IRON TRADE FOR 1902.

## PRODUCTION OF PIG IRON IN CANADA.

The American Iron and Steel Association has received from the manufacturers the statistics of the production of pig iron in Canada in 1902. They show an increase of 74,581 gross tons, or over 30 per cent., as compared with the production in 1901.
The total production in 1902 amounted to 319,557 gross tons, against 244,976 tons in 1901 and 86,090 tons in 1900. In the first half of 1902 the production was 157,804 tons and in the second half it was 161,753 tons, a gain of only 3,949 tons. Of the total production in $1902,302,712$ tons were made with coke and 16,845 tons with charcoal. A little over one-third of the total production was basic pig iron, namely, 107,315 tons. The Bessemer pig iron made amounted to about 9,000 tons. Spiegeleisen and ferro-manganese have not been made since 1899.

The following table gives the total production of all kinds of pig iron in Canada from 1894 to 1902, the statistics for each year having been received directly from the manufacturers. Prior to 1894 the statistics of the production of pig iron in the Dominion of Canada were not collected by this Association.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1894...........* | 44,791 | 1897............ | 53,796 | 1900............ | 86,090 |
| 1895........... | 37,829 | 1898............ | 68,755 | 1901............. | 244,976 |
| 1896............ | 60,030 | 1899............ | 94,077 | 1902............ | 319,557 |

On December 31, 1902, the unsold stocks of pig iron in Canada amounted to about 20,000 gross tons, as compared with 59,472 tons at the close of 1901 and 12,465 tons at the close of 1900. Of the unsold pig iron on hand on December 31, 1902, over 19,000 tons were coke pig iron.

On December 31, 1902, Canada had 14 completed blast furnaces, of which 7 were in blast and 7 were idle. Of this total 9 were equipped to use coke for fuel, 4 to use charcoal, and 1 to use mixed charcoal and coke. In addition 1 charcoal and 5 coke furnaces were being built or were partly erected on December 31, but work on some of the coke furnaces was suspended.

The Algoma Steel Company, Limited, of Sault Ste. Marie, Ontario, one of the constituent companies of the Consolidated Lake Superior Company, commenced the erection of two charcoal and two coke furnaces at Sault Ste. Marie in 1901. The charcoal furnaces were to be 70 by 14 feet and the coke furnaces 90 by 21 feet. Subsequently work on the coke furnaces was suspended and one of the building charcoal furnaces was converted into a coke furnace, the size being changed from 70 by 14 feet to 80 by $15 \frac{1}{2}$ feet. The company now expects to have its charcoal furnace ready for blast in June and its coke furnace in July.

The Cramp Steel Company, Limited, has put in the foundations for a blast furnace at Collingwood, Simcoe county, Ontario. The company expects to have the furnace ready for operation in the fall of 1903. Coke from the United States will be used for fuel and Bessemer pig iron will be made. The daily capacity of the furnace will be about 250 gross tons.

The Nova Scotia Steel and Coal Company, Limited, of New Glasgow, Nova Scotia, broke ground in June, 1902, for a new furnace at Sydney Mines, Cape Breton, Nova Scotia. The furnace will be 85 by 17 feet and will have a daily capacity of about 200 tons of basic and foundry pig iron. Coke will be used and red and brown hematite ore will be obtained from Nova Scotia and Newfoundland. It is expected that the furnace will be ready for blast in September, 1903. The company now has a furnace at Ferrona, with an annual capacity of 33,000 tons.

The Londonderry Iron and Mining Company, Limited, of Londonderry, Nova Scotia, is the successor to the Londonderry Iron Company, Limited. It is rebuilding Furnace A, at Acadia Iron Mines, and expects to blow it in in July, 1903. The furnace will be 75 by 17 feet and will have an annual capacity of 48,000 tons of foundry iron. The company does not contemplate blowing in Furnace B in the near future, but may rebuild it later on.

PRODUCTION OF STEEL IN CANADA.
The total production of steel ingots and castings in Canada in 1902 was 182,037 gross tons, against 26,084 tons in 1901, an increase of 155,953 tons. Bessemer and open-hearth steel ingots and castings were made in each year. Almost all of the openhearth steel reported in 1902 was made by the basic process. The direct castings made in 1902 amounted to 5,288 tons.

The following table gives the production of all kinds of steel ingots and castings in Canada from 1894 to 1902, in gross tons.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1894........... | 25,685 | 1897........... | 18,400 | 1900............ | 23,577 |
| 1895........... | 17,000 | 1898........... | 21,540 | 1901............ | 26,084 |
| 1896........... | 16,000 | $1899 . . . . . . . . . .$. | 22,000 | 1902........... | 182,037 |

The large increase in the production of steel in Canada in 1902 over 1901 was caused by the starting up of the new openhearth steel plant of the Dominion Iron and Steel Company, Limited, at Sydney, Cape Breton, Nova Scotia, which first produced steel on December 31, 1901, and of the new Bessemer plant of the Algoma Steel Company, Limited, at Sault Ste. Marie, Ontario, at which steel was first made on February 18, 1902. The latter company has two 6 -gross-ton Bessemer converters, which were operated for a few months in 1902, producing in all 44,537 gross tons of ingots. The company also has a rail mill which first made Bessemer steel rails on May 5, 1902, and which also ran for a few months in that year, producing 32,878 tons. In addition this company produced 1,558 tons of other rolled products in 1902. The Dominion Iron and Steel Company made 99,377 tons of basic open-hearth steel ingots, 48 tons of steel castings, and 86,424 tons of blooms, billets, and slabs. It did not make steel rails. It has ten 50 -gross-ton open-hearth furnaces.

## production of rolled iron and steel in canada.

The production of Bessemer and open-hearth steel rails in 1902 amounted to 33,950 gross tons, against 891 tons of open-hearth rails in 1901; structural shapes, 423 tons, against 4,388 tons in 1901; cut nails made by rolling mills and steel works having cut-nail factories connected with their plants, 114,685 kegs of 100 pounds, against 126,891 kegs in 1901; plates and sheets, 2,191 tons, against 2,857 tons in 1901; all other rolled products, excluding muck and scrap bars, blooms, billets, sheet bars, etc., 119,801 tons, against 98,206 tons in 1901. Changing the cut-nail production to gross tons, the total quantity of all kinds of iron and steel rolled into finished forms in Canada in 1902 amounted to 161,485 tons, against 112,007 tons in 1901.

The following table gives the production of all kinds of iron and steel rolled into finished forms in Canada from 1895 to 1902.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1895. | 66,402 | 1898. | 90,303 | 1901 | 112,007 |
| 1896. | 75,043 | 1899 | 110,642 | 1902. | 161,485 |
| 1897...... | 77,021 | 1900.... | 100,690 |  | ......... |

On December 31, 1902, there were 19 completed rolling mills and steel works in Canada and 1 plant was being erected. Of the completed plants 2 were equipped for the manufacture of steel castings only, 4 for the manufacture of Bessemer or openhearth steel ingots and rolled products, and 13 for the manufacture of rolled products only. The plant in course of construction was being equipped for the manufacture of Bessemer and openhearth ingots and finished rolled products.

The Canada Switch and Spring Company, Limited, of Montreal, has changed its name to the Montreal Steel Works, Limited, and has practically discontinued the manufacture of steel castings by the Bessemer process and will hereafter make steel castings by the open-hearth process only. Its Bessemer castings were produced in a 3,000 -pound modified acid converter, which was first put in operation in 1897. In 1901 the company erected and put in operation one 15 -gross-ton acid open-hearth furnace, and in 1903 it built another 15 -ton acid furnace. Nearly all the steel castings made by the company in 1902 were produced by the open-hearth process.

The Page-Hersey Iron and Tube Company, Limited, is erecting a plant at Guelph, Ontario, for the manufacture of wroughtiron pipe. It is the intention of the company to add in the near future a number of puddling and busheling furnaces and 2 trains of rolls (one 12 and one 16 -inch) and to manufacture skelp for use in its pipe mill. Small quantities of bar iron may also be made. The plant will have an annual capacity of about 17,000 gross tons of finished rolled material and 15,000 tons of wrought-iron pipe.

The Cramp Steel Company, Limited, expects to have two 18-gross-ton basic open-hearth steel furnaces and 2 trains of rolls (one 10 and one 18 -inch) in operation at its new plant at Collingwood, Ontario, late in the spring of 1903 . When completed the works will make steel rails, beams, plates, merchant bar iron, rods, shafting, etc.

The rolling mill formerly located at Guelph, Ontario, and operated by the Guelph Iron and Steel Company, Limited, was removed to London, Ontario, in the fall of 1902, and is now being operated at the latter place by the London Rolling Mill Company, Limited. A 14 -inch roughing mill has been added, and the plant can now turn out annually about 15,000 gross tons of merchant bar iron and steel and 6,000 tons of bolts, nuts, and hinges. Operations at London were commenced in March, 1903.

# PRODUCTION OF COAL, IRON ORE, PIG IRON, and Steel in leading countries. 

## STATISTICS TO THE CLOSE OF THE FIRST YEAR OF THE TWENTIETH CENTURY.

We present herewith complete statistics of the production of pig iron, steel, iron ore, and coal in the United States, Great Britain, Germany, France, and Belgium to the close of 1901, and also of the production of iron ore in Algeria, beginning in most cases as far back as authentic statistics are available. We also add for the United States statistics of the production of coke to the close of 1901 and of the shipments of Connellsville and Pocahontas Flat Top coke; also statistics of the shipments of Lake Superior and of Cuban iron ore and of the production of Cornwall iron ore to the same date; also complete statistics of the imports of iron ore into the United States to the close of 1901 ; also tables of the average prices of pig iron and steel rails in the United States for a long series of years, ending with 1901.

> PRODUCTION OF IRON ORE IN THE UNITED STATES.

Previous to 1870 no iron ore statistics for the United States are complete. The figures for 1870 and 1880 are for census years ending on May 31 of those years. For 1889 (census year) and subsequent years they are for calendar years. Since 1889 the statistics have been compiled by Mr. John Birkinbine for the Division of Mineral Resources of the United States Geological Survey.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1870........... | 3,031,891 | 1892........... | 16,296,666 | 1897........... | 17,518,046 |
| 1880............ | 7,120,362 | 1893........... | 11,587,629 | 1898.......... | 19,433,716 |
| 1889........... | 14,518,041 | 1894........... | 11,879,679 | 1899.......... | 24,683,173 |
| 1890........... | 16,036,043 | 1895.......... | 15,957,614 | 1900.......... | 27,553,161 |
| 1891........... | 14,591,178 | 1896....... ... | 16,005,449 | 1901........... | 28,887,479 |

PRODUCTION OF CORNWALL IRON ORE.
The following table gives the production of iron ore by the Cornwall mines in Pennsylvania from 1740 to 1901. The production from 1740 to February, 1864, amounted to $2,524,908$ tons. The figures for 1864 are for 11 months only.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Grows tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1740 to 1864.- | 2,524,908 | 1876.......... | 137,902 | 1889.......... | 769,020 |
| 1864 (11 mos.) | 165,915 | 1877........... | 171,589 | 1890........... | 686,302 |
| 1865. | 114,803 | 1878........... | 179,299 | 1891.......... | 663,755 |
| 1866............ | 216,660 | 1879........... | 268,488 | 1892........... | 634,714 |
| 1867. | 202,755 | 1880.......... | 231,173 | 1893........... | 439,705 |
| 1868. | 165,843 | 1881.......... | 249,050 | 1894........... | 371,710 |
| 1869. | 173,429 | 1882........... | 309,681 | 1895........... | 614,598 |
| 1870............ | 174,408 | 1883........... | 363,143 | 1896........... | 463,059 |
| 1871........... | 176,055 | 1884.......... | 412,320 | 1897.......... | 419,878 |
| 1872,. | 193,317 | 1885........... | 508,864 | 1898........... | 584,342 |
| 1873........... | 166,782 | 1886.......... | 688,054 | 1899.......... | 763,152 |
| 1874.. | 112,429 | 1887.......... | 667,210 | 1900.......... | 558,713 |
| 1875.......... | 98,925 | 1888.......... | 722,917 | 1901........... | 747,012 |

SHIPMENTS OF LAKE SUPERIOR IRON ORE.
Three States, Michigan, Wisconsin, and Minnesota, now comprise the Lake Superior iron-ore region, which was originally confined to Michigan alone. Minnesota now leads her sister States in production. The following table gives the shipments of iron ore from the Lake Superior region from 1854 to 1901. The word "shipments" is not synonymous with production in this table.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1854. | 3,000 | 1870. | 830,940 | 1886.......... | 3,568,022 |
| 1855. | 1,449 | 1871.. ........ | 779,607 | 1887........... | 4,762,107 |
| 1856. | 36,343 | 1872........... | 900,901 | 1888.......... | 5,063,877 |
| 1857. | 25,646 | 1873........... | 1,162,458 | 1889........... | 7,292,643 |
| 1858. | 15,876 | 1874.......... | 919,557 | 1890. | 9,003,725 |
| 1859. | 68,832 | 1875.......... | 891,257 | 1891. | 7,071,053 |
| 1860. | 114,401 | 1876.......... | 992,764 | 1892. | 9,072,241 |
| 1861. | 49,909 | 1877.......... | 1,015,087 | 1893. | 6,065,716 |
| 1862. | 124,169 | 1878.......... | 1,111,110 | 1894. | 7,748,312 |
| 1863. | 203,055 | 1879. | 1,375,691 | 1895. | 10,429,037 |
| 1864. | 243,127 | 1880.......... | 1,908,745 | 1896. | 9,934,828 |
| 1865. | 236,208 | 1881.......... | 2,306,505 | 1897........... | 12,464,574 |
| 1866. | 278,796 | 1882. | 2,965,412 | 1898. | 14,024,673 |
| 1867. | 473,567 | 1883. | 2,353,288 | 1899... | 18,251,804 |
| 1868.. | 491,449 | 1884........... | 2,518,692 | 1900. | 19,059,393 |
| 1869....... | 617,444 | 1885........... | 2,466,372 | 1901........... | 20,593,537 |

SHIPMENTS OF IRON ORE FROM CUBA.
The first shipment of iron ore from the Province of Santiago, Cuba, was made by the Juragua Iron Company to the United States in August, 1884. In October, 1892, the Sigua Iron Company first commenced to ship iron ore to the United States, and
in 1895 the Spanish-American Iron Company also first commenced shipping iron ore to the United States. The Cuban Steel Ore Company for the first time commenced to ship iron ore in 1901. For the following complete details of the shipments of iron ore from Cuba we are indebted to Mr. Josiah Monroe, the secretary of the Juragua Iron Company. The figures given include a few cargoes of iron ore which were lost at sea, approximating 16,000 tons. They embrace all shipments since 1884.

| Years. <br> Gross tons. | Juragua Iron Company. |  | Sigua Iron Company.* | Spanish-American Iron Company. |  | Total. Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Shipments to the United States. | Sbipments to other countries. | Shipments to the United States. | Shipments to the United States. | Shipments to other countries. |  |
| 1884.......... | 25,295 |  |  |  |  | 25,295 |
| 1885........... | 80,716 |  |  |  |  | 80,716 |
| 1886. | 112,074 |  |  |  |  | 112,074 |
| 1887. | 94,240 | ............ |  |  |  | 94,240 |
| 1888. | 206,061 | ............ |  |  |  | 206,061 |
| 1889. | 260,291 |  |  |  |  | 260,291 |
| 1890. | 363,842 | ............. |  | ............ |  | 363,842 |
| 1891. | 264,262 |  |  |  |  | 264,262 |
| 1892. | 335,236 |  | 6,418 |  |  | 341,654 |
| 1893. | 337,155 | ............. | 14,020 |  |  | 351,175 |
| 1894. | 156,826 |  |  | ...... |  | 156,826 |
| 1895. | 307,503 | ............ |  | 74,991 |  | 382,494 |
| 1896. | 298,885 | , |  | 114,110 |  | 412,995 |
| 1897. | 242,324 | 5,932 |  | 154,492 | 51,537 | 454,285 |
| 1898. | 83,696 |  |  | 84,643 |  | 168,339 |
| 1899.. | 161,783 |  |  | 215,406 |  | 377,189 |
| 1900........... | 154,871 |  |  | 292,001 | ... | 446,872 |
| 1901........... | 199,764 |  |  | 322,142 | 12,691 | $\dagger 552,248$ |
| Total ...... | 3,684,824 | 5,932 | 20,438 | 1,257,785 | 64,228 | 5,050,858 |
| Total shipments to the United States........................................... |  |  |  |  |  | 4,980,698 |
|  |  |  |  |  |  | 70,160 |

[^1]TOTAL IMPORTS OF IRON ORE INTO THE UNITED STATES.
The following table gives the total imports of iron ore into the United States in the fiscal years from June 30, 1871, to June 30,1879 , and the imports in the calendar years from January 1, 1879, to December 31, 1901. In 1879 this country for the first
time imported iron ore largely from Europe. Prior to that year such iron ore as was imported into this country came chiefly from Canada, more than one-half of the total imports coming from that country in the calendar years 1873, 1874, and 1875. Our imports of iron ore now come chiefly from Cuba.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1872.. | 23,733 | 1882. | 589,655 | 1893. | 526,951 |
| 1873............ | 45,981 | 1883. | 490,875 | 1894........... | 168,541 |
| 1874. | 57,987 | 1884........... | 487,820 | 1895.......... | 524,153 |
| 1875. | 56,655 | 1885.......... | 390,786 | 1896.......... | 682,806 |
| 1876.. | 17,284 | 1886........... | 1,039,433 | 1897........... | 489,970 |
| 1877............ | 30,669 | 1887........... | 1,194,301 | 1898........... | 187,093 |
| 1878............ | 28,212 | 1888........... | 587,470 | 1899........... | 674,082 |
| 1879 ${ }^{\text {. }}$.......... | 150,197 | 1889........... | 853,573 | 1900........... | 897,881 |
| 1879†........... | 284,141 | 1890........... | 1,246,830 | 1901........... | 966,950 |
| 1880............ | 493,408 | 1891........... | 912,856 | ................. | ............ |
| 1881............ | 782,887 | 1892.......... | 806,585 |  |  |
| * Fiscal years end. + Calendar years begin. |  |  |  |  |  |
| PRODUCTION OF COKE IN THE UNITED STATES. |  |  |  |  |  |

The following table, compiled from the reports of the United States Geological Survey, gives the total production of coke in the United States from 1880 to 1901 , in net tons of 2,000 pounds.

| Years. | Net tons. | Years. | Net tons. | Years. | Net tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1880. | 3,338,300 | 1888. | 8,540,030 | 1896. | 11,788,773 |
| 1881........... | 4,113,760 | 1889.......... | 10,258,022 | 1897.......... | 13,288,984 |
| 1882. | 4,793,321 | 1890.......... | 11,508,021 | 1898........... | 16,047,209 |
| 1883. | 5,464,721 | 1891.......... | 10,352,688 | 1899........... | 19,668,569 |
| 1884. | 4,873,805 | 1892.......... | 12,010,829 | 1900.......... | 20,533,348 |
| 1885............ | 5,106,696 | 1893.......... | 9,477,580 | 1901........... | 21,795,883 |
| 1886........... | 6,845,369 | 1894.......... | 9,203,632 | ................. | , |
| 1887........... | 7,611,705 | 1895........... | 13,333,714 |  |  |

SHIPMENTS OF POCAHONTAS FLAT TOP COKE.
The following table gives the shipments of Pocahontas Flat Top coke from 1883 to 1901, in net tons of 2,000 pounds.

| Years. | Net tons. | Years. | Net tons. | Years. | Net tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1883............ | 23,762 | 1890.......... | 499,148 | 1897. | 855,756 |
| 1884............ | 56,360 | 1891........... | 466,016 | 1898. | 1,276,172 |
| 1885............ | 48,571 | 1892........... | 499,777 | 1899. | 1,317,246 |
| 1886........... | 59,021 | 1893.......... | 539,548 | 1900. | 1,341,444 |
| 1887........... | 151,171 | 1894.......... | 865,684 | 1901. | 1,279,949 |
| 1888............ | 202,808 | 1895.......... | 707,697 | .......... | ............... |
| 1889........... | 310,504 | 1896........... | 999,567 |  |  |

## SHIPMENTS OF CONNELLSVILLE COKE.

The following table, compiled from statistics furnished by Mr. H. P. Snyder, editor of the Connellsville Courier, gives the shipments of coke from the Connellsville region in Pennsylvania from 1880 to 1901, in net tons. Statistics for earlier years are not available. Shipments must not be confounded with production.

| Years. | Net tons. | Years. | Net tons. | Years. | Net tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1880 . | 2,205,946 | 1888......... | 4,955,553 | 1896.......... | 5,411,602 |
| 1881........... | 2,639,002 | 1889........... | 5,930,428 | 1897.......... | 6,915,052 |
| 1882............ | 3,043,394 | 1890........... | 6,464,156 | 1898.......... | 8,460,112 |
| 1883. | 3,552,402 | 1891.......... | 4,760,665 | 1899.......... | 10,129,764 |
| 1884. | 3,192,105 | 1892.......... | 6,329,452 | 1900.......... | 10,166,234 |
| 1885........... | 3,096,012 | 1893.......... | 4,805,623 | 1901........... | 12,609,949 |
| 1886............ | 4,180,521 | 1894........... | 5,454,451 | - | ............... |
| 1887........... | 4,146,989 | 1895.......... | 8,244,438 | ...... | ... |

PRODUCTION OF COAL IN THE UNITED STATES.
The following table gives the production of all kinds of coal in the United States in gross tons from 1870 to 1901. Authentic statistics for earlier years than 1870 are not available.

| Years-Gross tons. | Pennsylvania anthracite. | Bituminous and all other. | Total. Gross tons. |
| :---: | :---: | :---: | :---: |
| Census year 1870............ | 13,973,460 | 15,369,120 | 29,342,580 |
| Census year 1880............ | 25,572,160 | 38,250,670 | 63,822,830 |
| Calendar year 1881............ | 28,500,016 | 48,365,341 | 76,865,357 |
| Calendar year 1882............ | 31,358,264 | 60,861,190 | 92,219,454 |
| Calendar year 1883............ | 34,336,469 | 68,531,500 | 102,867,969 |
| Calendar year 1884............ | 33,175,756 | 73,730,539 | 106,906,295 |
| Calendar year 1885............ | 34,228,548 | 64,840,668 | 99,069,216 |
| Calendar year 1886............ | 34,853,077 | 66,646,947 | 101,500,024 |
| Calendar year 1887............ | 37,578,747 | 79,073,227 | 116,651,974 |
| Calendar year 1888........... | 41,624,611 | 91,107,002 | 132,731,613 |
| Census year 1889............ | 40,665,152 | 85,482,717 | 126,097,869 |
| Calendar year 1890............ | 41,489,858 | 99,877,073 | 140,866,981 |
| Calendar year 1891............ | 45,236,992 | 105,268,962 | 150,505,954 |
| Calendar year 1892............ | 46,850,450 | 113,264,792 | 160,115,242 |
| Calendar year 1893............ | 48,185,306 | 114,629,671 | 162,814,977 |
| Calendar year 1894........... | 46,358,144 | 106,089,647 | 152,447,791 |
| Calendar year 1895........... | 51,785,122 | 120,641,244 | 172,426,366 |
| Calendar year 1896........... | 48,523,287 | 122,893,103 | 171,416,390 |
| Calendar year 1897........... | 46,974,714 | 131,794,630 | 178,769,344 |
| Calendar year 1898........... | 47,663,075 | 148,742,878 | 196,405,953 |
| Calendar year 1899............ | 53,944,647 | 172,608,917 | 226,553,564 |
| Calendar year 1900............ | 51,221,353 | 189,566,885 | 240,788,298 |
| Calendar year 1901............ | 60,242,560 | 201,631,115 | 261,873,675 |

The statistics above given are for the census years 1870 and 1880, ending on the 31st day of May of each year; for the census year 1889, ending on the 31st day of December of that year ; and for the calendar years from 1881 to 1888 and from 1890 to 1901. Credit is due to the Census Bureau for the statistics for census years and to the Division of Mining and Mineral Resources of the United States Geological Survey, Department of the Interior, for the statistics for other years.

## PRODUCTION OF PIG IRON IN THE UNITED STATES.

The total production of pig iron in the United States in the past ninety-two years is shown in the following table. Prior to 1854 the statistics given were compiled by various Government and other statistical agencies. For 1854 and all succeeding years the statistics were gathered by the American Iron Association and its successor, the American Iron and Steel Association. The statistics for 1810,1840 , and 1850 are census figures. The figures for 1820 and 1830 are estimates made by early statisticians : census statistics for these years are wanting.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1810. | 53,908 | 1860 | 821,223 | 1881........... | 4,144,254 |
| 1820. | 20,000 | 1861........... | 653,164 | 1882........... | 4,623,323 |
| 1828. | 130,000 | 1862. | 703,270 | 1883........... | 4,595,510 |
| 1829. | 142,000 | 1863... | 846,075 | 1884. | 4,097,868 |
| 1830. | 165,000 | 1864. | 1,014,282 | 1885. | 4,044,526 |
| 1831. | 191,000 | 1865 | 881,770 | 1886. | 5,683,329 |
| 1832. | 200,000 | 1866. | 1,205,663 | 1887. | 6,417,148 |
| $1840 .$. | 286,903 | 1867. | 1,305,023 | 1888. | 6,489,738 |
| 1842. | 215,000 | 1868. | 1,431,250 | 1889. | 7,603,642 |
| 1846. | 765,000 | 1869. | 1,711,287 | 1890. | 9,202,703 |
| 1847. | 800,000 | 1870. | 1,665,179 | 1891. | 8,279,870 |
| 1848. | 800,000 | 1871. | 1,706,793 | 1892 | 9,157,000 |
| 1849. | 650,000 | 1872. | 2,548,713 | 1893. | 7,124,502 |
| 1850. | 563,755 | 1873 | 2,560,963 | 1894. | 6,657,388 |
| 1852. | 500,000 | 1874 | 2,401,262 | 1895. | 9,446,308 |
| 1854. | 657,337 | 1875 | 2,023,733 | 1896. | 8,623,127 |
| 1855. | 700,159 | 1876.. | 1,868,961 | 1897. | 9,652,680 |
| 1856........... | 788,515 | 1877 | 2,066,594 | 1898. | 11,773,934 |
| 1857. | 712,640 | 1878 | 2,301,215 | 1899. | 13,620,703 |
| 1858.... | 629,548 | 1879.......... | 2,741,853 | 1900. | 13,789,242 |
| 1859....... | 750,560 | 1880.......... | 3,835,191 | 1901. | 15,878,354 |

PRICES OF PIG IRON IN THE UNITED STATES.
The following table gives the average yearly prices of leading grades of pig iron in the United States from 1844 to 1901.

| Years. | No. 1 fdy., at Philadelphia. | Years. | No. 1 fdy., at Philadelphia. | Gray forge, at Philadelphia. | Gray forge, at Pittsburgh. | Bessemer, at Pittsburgh. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1844........... | \$25.75 | 1873. | \$42.75 | $\ldots$ | \$85.80 |  |
| 1845........... | 29.25 | 1874......... | 30.25 | ......... | 27.16 | ........ |
| 1846........... | 27.88 | 1875........ | 25.50 | ........ | 23.67 |  |
| 1847.......... | 30.25 | 1876......... | 22.25 | ......... | 21.74 | ........ |
| 1848.......... | 26.50 | 1877......... | 18.88 | ......... | 20.60 |  |
| 1849.......... | 22.75 | 1878......... | 17.63 |  | 18.09 |  |
| 1850.......... | 20.88 | 1879........ | 21.50 |  | 22.15 | ........ |
| 1851........... | 21.38 | 1880......... | 28.50 |  | 27.98 | ........ |
| 1852........... | 22.63 | 1881......... | 25.12 | ......... | 22.94 |  |
| 1853........... | 36.12 | 1882......... | 25.75 | \$22.60 | 23.84 | ........ |
| 1854........... | 36.88 | 1883........ | 22.38 | 19.33 | 19.04 | ........ |
| 1855.......... | 27.75 | 1884........ | 19.88 | 17.71 | 17.17 |  |
| 1856. | 27.12 | 1885......... | 18.00 | 15.58 | 15.27 |  |
| 1857.......... | 26.38 | 1886......... | 18.71 | 16.40 | 16.58 | \$18.96 |
| 1858:......... | 22.25 | 1887......... | 20.92 | 17.79 | 19.02 | 21.37 |
| 1859........... | 23.38 | 1888. | 18.88 | 16.21 | 15.99 | 17.38 |
| 1860.......... | 22.75 | 1889........ | 17.75 | 15.48 | 15.37 | 18.00 |
| 1861.. | 20.25 | 1890. | 18.40 | 15.82 | 15.78 | 18.85 |
| 1862. | 23.88 | 1891.. | 17.52 | 14.52 | 14.06 | 15.95 |
| 1863.......... | 35.25 | 1892. | 15.75 | 13.54 | 12.81 | 14.87 |
| 1864........... | 59.25 | 1893......... | 14.52 | 12.73 | 11.77 | 12.87 |
| 1865........... | 46.12 | 1894........ | 12.66 | 10.73 | 9.75 | 11.38 |
| 1866........... | 46.88 | 1895........ | 13.10 | 11.49 | 10.94 | 12.72 |
| 1867........... | 44.12 | 1896........ | 12.95 | 11.09 | 10.39 | 12.14 |
| 1868........... | 39.25 | 1897........ | 12.10 | 10.48 | 9.03 | 10.13 |
| 1869.......... | 40.63 | 1898........ | 11.66 | 10.23 | 9.18 | 10.33 |
| 1870........... | 33.25 | 1899........ | 19.36 | 16.60 | 16.72 | 19.03 |
| 1871.......... | 35.12 | 1900........ | 19.98 | 16.49 | 16.90 | 19.49 |
| 1872.......... | 48.88 | 1901........ | 15.87 | 14.08 | 14.20 | 15.93 |

PRODUCTION OF BESSEMER STEEL IN THE UNITED STATES.
The following table gives the production of Bessemer steel ingots and castings in the United States from 1867 to 1901.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1867 | 2,679 | 1879.......... | 829,439 | 1891.......... | 3,247,417 |
| 1868............ | 7,589 | 1880.......... | 1,074,262 | 1892........... | 4,168,435 |
| 1869. | 10,714 | 1881........... | 1,374,247 | 1893........... | 3,215,686 |
| 1870............ | 37,500 | 1882. | 1,514,687 | 1894........... | 3,571,313 |
| 1871. | 40,179 | 1888. | 1,477,345 | 1895.......... | 4,909,128 |
| 1872........... | 107,239 | 1884.......... | 1,375,531 | 1896.......... | 3,919,906 |
| 1873........... | 152,368 | 1885.......... | 1,519,430 | 1897.......... | $5,475,315$ |
| 1874............ | 171,369 | 1886 | 2,269,190 | 1898.......... | 6,609,017 |
| 1875............ | 335,283 | 1887. | 2,936,033 | 1899.......... | 7,586,354 |
| 1876............ | 469,639 | 1888......... | 2,511,161 | 1900.......... | 6,684,770 |
| 1877............ | 500,524 | 1889.......... | 2,930,204 | 1901........... | 8,713,302 |
| 1878.......... | 653,773 | $1890 \ldots \ldots . .$. | 3,688,871 |  |  |

## PRODUCTION OF OPEN-HEARTH STEEL IN THE UNITED STATES.

The following table gives the production of open-hearth steel ingots and castings in the United States from 1869 to 1901.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1869. | 893 | 1880.. | 100,851 | 1891. | 579,753 |
| 1870........... | 1,339 | 1881. | 131,202 | 1892 | 669,889 |
| 1871........... | 1,785 | 1882. | 143,341 | 1893. | 737,890 |
| 1872. | 2,679 | 1883. | 119,356 | 1894. | 784,936 |
| 1873........... | 3,125 | 1884. | 117,515 | 1895. | 1,137,182 |
| 1874........... | 6,250 | 1885. | 133,376 | 1896. | 1,298,700 |
| 1875........... | 8,080 | 1886 | 218,973 | 1897 | 1,608,671 |
| 1876........... | 19,187 | 1887. | 322,069 | 1898. | 2,230,292 |
| 1877........... | 22,349 | 1888. | 314,318 | 1899. | 2,947,316 |
| 1878........... | 32,255 | 1889. | 374,543 | 1900. | 3,398,185 |
| 1879........... | 50,259 | 1890.......... | 513,232 | 1901. | 4,656,309 |

TOTAL PRODUCTION OF STEEL IN THE UNITED STATES.
The production of steel in the United States in the census year 1810 is returned at 917 gross tons. We have no further steel statistics until the census year 1860, when 11,838 gross tons are reported to have been made. No additional statistics are of record until 1863, when the production fell to 8,075 tons. From 1867 until 1901 the production of all kinds of crude steel, including all kinds of steel castings, and crucible, blister, and other kinds of steel, is given below. In 1901 the production of steel castings amounted to 317,570 gross tons.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1867 | 19,643 | 1879 | 935,273 | 1891. | 3,904,240 |
| 1868........... | 26,786 | 1880.......... | 1,247,335 | 1892.......... | 4,927,581 |
| 1869........... | 31,250 | 1881. | 1,588,314 | 1893........... | 4,019,995 |
| 1870............ | 68,750 | 1882 | 1,736,692 | 1894. | 4,412,032 |
| 1871............ | 73,214 | 1883. | 1,673,535 | 1895........... | 6,114,834 |
| 1872........... | 142,954 | 1884. | 1,550,879 | 1896. | 5,281,689 |
| 1873. | 198,796 | 1885. | 1,711,920 | 1897. | 7,156,957 |
| 1874. | 215,727 | 1886. | 2,562,503 | 1898. | 8,932,857 |
| 1875. | 389,799 | 1887 | 3,339,071 | 1899........... | 10,639,857 |
| 1876............ | 533,191 | 1888. | 2,899,440 | 1900.......... | 10,188,329 |
| 1877........... | 569,618 | 1889.......... | 3,385,732 | 1901. | 13,473,595 |
| 1878........... | 731,977 | 1890........... | 4,277,071 | ................ |  |

PRODUCTION AND PRICES OF BESSEMER STEEL RAILS IN THE UNITED STATES.
The following table gives the annual production in gross tons of Bessemer steel rails in the United States from 1867 to 1901,
together with their average annual price at the works in Pennsylvania and the rates of duty imposed by our Government at various periods on foreign steel rails. Prices are given in currency.

| Years. | Gross tons. | Price. | Duty. |
| :---: | :---: | :---: | :---: |
| 1867.................... | 2,277 | \$166.00 |  |
| 1868................... | 6,451 | 158.50 | 45 per cent. ad valorem to Jan- |
| 1869.................... | 8,616 | 132.25 | uary 1, 1871. |
| 1870..................... | 30,357 | 106.75 |  |
| 1871................... | 34,152 | 102.50 |  |
| 1872.................... | 83,991 | 112.00 |  |
| 1873................... | 115,192 | 120.50 |  |
| 1874..................... | 129,414 | 94.25 |  |
| 1875..................... | 259,699 | 68.75 | to August 1, 1872; $\$ 25.20$ from |
| 1876............... | 368,269 | 59.25 | August 1, 1872, to March 3, |
| 1877................... | 385,865 | 45.50 | 1875 ; $\$ 28$ from March 3, 1875, |
| 1878.................... | 491,427 | 42.25 | to July 1, 1883. |
| 1879.................... | 610,682 | 48.25 |  |
| 1880................... | 852,196 | 67.50 | * |
| 1881................... | 1,187,770 | 61.13 |  |
| 1882. | 1,284,067 | 48.50 |  |
| $1883 .$. | 1,148,709 | 37.75 |  |
| 1834. | 996,983 | 30.75 |  |
| 1885. | 959,471 | 28.50 | \$17 per ton from July 1, 1883, |
| 1886. | 1,574,703 | 34.50 | to October 6, 1890. |
| 1887. | 2,101,904 | 37.08 |  |
| 1888.. | 1,386,277 | 29.83 |  |
| 1889. | 1,510,057 | 29.25 |  |
| 1890.. | 1,867,837 | 31.75 |  |
| 1891. | 1,293,053 | 29.92 | \$13.44 per ton from October 6, |
| 1892.. | 1,537,588 | 30.00 | 1890, to August 28, 1894. |
| 1893.................... | 1,129,400 | 28.12 |  |
| 1894. | 1,016,013 | 24.00 |  |
| 1895.................... | 1,299,628 | 24.33 |  |
| $1896 .$. | 1,116,958 | 28.00 |  |
| 1897..................... | 1,644,520 | 18.75 | \$7.84 per ton from August 28, |
| 1898. | 1,976,702 | 17.62 | 1894. |
| 1899..................... | 2,270,585 | 28.12 |  |
| 1900................ .... | 2,383,654 | 32.29 |  |
| 1901..................... | 2,870,816 | 27.33 |  |

PRODUCTION OF COAL IN GREAT BRITAIN.
Great Britain has not been dependent upon any other country at any time in her history for any part of her supply of mineral fuel; she is, indeed, an exporter of coal in large quantities. The following table, compiled from the reports of His Majesty's inspectors of mines, gives the official statistics of the production of coal in Great Britain from 1854 to 1901, in gross tons. The maximum production was attained in 1900 .

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1854. | 64,661,401 | 1870 | 110,431,192 | 1886.......... | 157,518,482 |
| 1855. | 64,453,070 | 1871 | 117,352,028 | 1887........... | 162,119,812 |
| 1856 | 66,645,450 | 1872 | 123,497,316 | 1888........... | 169,935,219 |
| 1857 | 65,394,707 | 1873 | 128,680,131 | 1889........... | 176,916,724 |
| 1858 | 65,008,649 | 1874. | 126,590,108 | 1890........... | 181,614,288 |
| 1859. | 71,979,765 | 1875 | 133,306,485 | 1891.......... | 185,479,126 |
| 1860. | 80,042,698 | 1876. | 134,125,166 | 1892........... | 181,786,871 |
| 1861. | 83,635,214 | 1877 | 134,179,968 | 1893........... | 164,325,795 |
| 1862. | 81,638,338 | 1878. | 132,612,063 | 1894........... | 188,277,525 |
| 1863. | 86,292,215 | 1879. | 133,720,393 | 1895........... | 189,661,362 |
| 1864. | 92,787,873 | 1880. | 146,969,409 | 1896.......... | 195,361,260 |
| 1865. | 98,150,587 | 1881 | 154,184,300 | 1897.......... | 202,129,931 |
| 1866. | 101,630,544 | 1882. | 156,499,977 | 1898.......... | 202,054,516 |
| 1867. | 104,500,480 | 1883. | 163,737,327 | 1899........... | 220,094,781 |
| 1868. | 103,141,157 | 1884. | 160,757,779 | 1900........... | 225,181,300 |
| 1869 | 107,427,557 | 1885 | 159,351,418 | 1901. | 219,046,945 |

PRODUCTION OF IRON ORE IN GREAT BRITAIN.
The following table of the production of iron ore in the United Kingdom from 1855 to 1901 has been compiled from Mr. Richard Meade's "Coal and Iron Industries of the United Kingdom," published at London in 1882, and since 1880 from the "Mineral Statistics" of His Majesty's inspectors of mines. The United Kingdom is a large importer of iron ore, chiefly from Spain.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1855. | 9,553,741 | 1871. | 16,334,888 | 1887. | 13,098,041 |
| 1856........... | 10,483,309 | 1872.......... | 15,584,357 | 1888. | 14,590,713 |
| 1857........... | 9,573,281 | 1873. | 15,577,499 | 1889. | 14,546,105 |
| 1858. | 8,040,959 | 1874. | 14,844,986 | 1890........... | 13,780,767 |
| 1859. | 7,880,316 | 1875. | 15,821,060 | 1891........... | 12,777,689 |
| 1860. | 8,024,205 | 1876. | 16,841,584 | 1892........... | 11,312,675 |
| 1861........... | 7,215,518 | 1877 | 16,692,802 | 1893........... | 11,203,476 |
| 1862. | 7,562,240 | 1878. | 15,726,370 | 1894. | 12,367,308 |
| 1863. | 9,088,960 | 1879.......... | 14,379,735 | 1895. | 12,615,414 |
| 1864. | 10,064,890 | 1880.......... | 18,026,050 | 1896. | 13,700,764 |
| 1865. | 9,910,045 | 1881. | 17,446,065 | 1897. | 13,787,878 |
| 1866. | 9,965,012 | 1882. | 18,031,957 | 1898. | 14,176,938 |
| 1867........... | 10,021,058 | 1883 | 17,383,046 | 1899. | 14,461,330 |
| 1868. | 10,169,231 | 1884. | 16,137,887 | 1900. | 14,028,208 |
| 1869........... | 11,508,525 | 1885.......... | 15,417,982 | 1901. | 12,275,198 |
| 1870............ | 14,370,655 | 1886.......... | 14,110,013 |  |  |

## PRODUCTION OF PIG IRON IN GREAT BRITAIN.

The following table gives the official Government statistics of the production of pig iron in the United Kingdom from 1740 to
1901. As there has been no noteworthy iron industry in Ireland since about 1740 the figures given in the table relate to the production of pig iron by England, Scotland, and Wales. Ireland possesses some iron ore but its fuel resources are not extensive.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1740...... | 17,350 | 1856. | 3,586,377 | 1879. | 5,995,337 |
| 1788. | 68,300 | 1857. | 3,659,447 | 1880. | 7,749,233 |
| 1796... | 125,079 | 1858. | 3,456,064 | 1881.......... | 8,144,449 |
| 1806. | 243,851 | 1859 | 3,712,904 | 1882. | 8,586,680 |
| 1818. | 325,000 | 1860 | 3,826,752 | 1883.......... | 8,529,300 |
| 1820. | 400,000 | 1861.......... | 3,712,390 | 1884.......... | 7,811,727 |
| 1823.. | 455,166 | 1862. | 3,943,469 | 1885. | 7,415,469 |
| 1825........... | 581,367 | 1863.. | 4,510,040 | 1886........... | 7,009,754 |
| 1827. | 690,000 | 1864. | 4,767,951 | 1887. | 7,559,518 |
| 1828............ | 703,184 | 1865. | 4,825,254 | 1888.. | 7,998,969 |
| 1830............ | 677,417 | 1866.. | 4,523,897 | 1889........... | 8,322,824 |
| 1833........... | 700,000 | 1867 | 4,761,023 | 1890. | 7,904,214 |
| 1836. | 1,000,000 | 1868. | 4,970,206 | 1891. | 7,406,064 |
| 1839. | 1,248,781 | 1869. | 5,445,757 | 1892. | 6,709,255 |
| 1840. | 1,396,400 | 1870. | 5,963,515 | 1893. | 6,976,990 |
| 1842. | 1,099,138 | 1871.. | 6,627,179 | 1894. | 7,427,342 |
| 1843. | 1,215,350 | 1872. | 6,741,929 | 1895........... | 7,703,459 |
| 1844. | 1,999,608 | 1873. | 6,566,451 | 1896... | 8,659,681 |
| 1845. | 1,512,500 | 1874. | 5,991,408 | 1897. | 8,796,465 |
| 1847. | 1,999,508 | 1875. | 6,365,462 | 1898. | 8,609,719 |
| 1852. | 2,701,000 | 1876. | 6,555,997 | 1899. | 9,421,435 |
| 1854.. | 3,069,838 | 1877. | 6,608,664 | 1900........... | 8,959,691 |
| 1855........... | 3,218,154 | 1878.......... | 6,381,051 | 1901.......... | 7,928,647 |

PRODUCTION OF BESSEMER STEEL INGOTS IN GREAT BRITAIN.
The production of Bessemer steel ingots from 1868 to 1901 has been as follows, in gross tons. Steel castings are not included. There are no trustworthy statistics for earlier years.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1868. | 110,000 | 1880 | 1,044,382 | 1892. | 1,500,810 |
| 1869. | 160,000 | 1881. | 1,441,719 | 1893.. | 1,493,454 |
| 1870........... | 215,000 | 1882 | 1,673,649 | 1894. | 1,535,384 |
| 1871. | 329,000 | 1883. | 1,553,380 | 1895 | 1,535,225 |
| 1872.. | 410,000 | 1884. | 1,299,676 | 1896. | 1,815,842 |
| 1873.. | 496,000 | 1885. | 1,304,127 | 1897. | 1,884,155 |
| 1874.. | 540,000 | 1886. | 1,570,520 | 1898. | 1,759,386 |
| 1875.. | 620,000 | 1887 | 2,089,403 | 1899 | 1,825,074 |
| 1876........... | 700,000 | 1888. | 2,032,794 | 1900... | 1,745,004 |
| 1877........... | 750,000 | 1889 | 2,140,791 | 1901. | 1,606,253 |
| 1878........... | 807,527 | 1890.. | 2,014,843 |  | ........... |
| 1879........... | 834,511 | 1891.. | 1,642,005 |  |  |

PRODUCTION OF OPEN-HEARTH STEEL INGOTS IN GREAT BRITAIN.
The production of open-hearth steel ingots in Great Britain has been as follows from 1873 to 1901. Steel castings are not included. Statistics for earlier years are wanting. In 1894 the production of open-hearth steel first exceeded that of Bessemer steel.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1873. | 77,500 | 1883 | 455,500 | 1893. | 1,456,309 |
| 1874. | 90,500 | 1884 | 475,250 | 1894. | 1,575,318 |
| 1875. | 88,000 | 1885. | 583,918 | 1895. | 1,754,737 |
| 1876.. | 128,000 | 1886. | 694,150 | 1896.. | 2,317,555 |
| 1877. | 137,000 | 1887. | 981,104 | 1897.. | 2,601,806 |
| $1878 .$. | 175,500 | 1888 | 1,292,742 | 1898.. | 2,806,600 |
| 1879.. | 175,000 | 1889. | 1,429,169 | 1899 | 3,030,251 |
| 1880........... | 251,000 | 1890.. | 1,564,200 | 1900. | 3,156,050 |
| 1881........... | 338,000 | 1891. | 1,514,538 | 1901 | 3,297,791 |
| 1882........... | 436,000 | 1892 | 1,418,830 |  |  |

The statistics of the production of Bessemer and open-hearth steel ingots in Great Britain have been collected by Mr. J. S. Jeans, secretary of the British Iron Trade Association.

## TOTAL PRODUCTION OF STEEL IN GREAT BRITAIN.

The following table, compiled from statistics published by the British Iron Trade Association, gives the production of all kinds of crude steel in Great Britain from 1873 to 1901. We have added to the production of Bessemer and open-hearth steel ingots an estimated annual production of crucible steel and of all other kinds of steel. Steel castings are not included in the table.

| Years. | Gross tons. | Years. | Gross tons. | Years. | Gross tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1873. | 653,500 | 1883........... | 2,088,880 | 1893........... | 3,049,763 |
| 1874........... | 710,500 | 1884........... | 1,854,926 | 1894........... | 3,210,702 |
| 1875........... | 788,000 | 1885........... | 1,968,045 | 1895.......... | 3,389,962 |
| 1876........... | 908,000 | 1886.. | 2,344,670 | 1896.......... | 4,233,397 |
| 1877........... | 967,000 | 1887 | 3,150,507 | 1897........... | 4,585,961 |
| 1878. | 1,063,027 | 1888.......... | 3,405,536 | 1898........... | 4,665,986 |
| 1879. | 1,089,511 | 1869........... | 3,669,960 | 1899........... | 4,955,325 |
| 1880.. | 1,375,382 | 1890........... | 3,679,043 | 1900........... | 5,001,054 |
| 1881............ | 1,859,719 | 1891........... | 3,256,543 | 1901........... | 5,000,000 |
| 1882........... | 2,189,649 | 1892.......... | 3,019,640 | ............ | .... |

PRODUCTION OF COAL AND LIGNITE IN GERMANY.
The following table, for the details of which we are indebted for the earlier years to Dr. Hermann Wedding and for later
years to Dr. H. Rentzsch, gives the total production of coal and lignite in Germany and Luxemburg from 1848 to 1901, in metric tons. About one-fourth of the annual production of coal in Germany and Luxemburg is brown coal, or lignite.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1848. | 5,800,985 | 1872.......... | 42,324,467 | 1887........... | 76,292,618 |
| 1853. | 10,714,556 | 1873........... | 46,145,194 | 1888.......... | 81,960,083 |
| 1857. | 14,867,121 | 1874. | 46,658,145 | 1889........... | 84,973,230 |
| 1860. | 16,730,492 | 1875.......... | 47,804,054 | 1890........... | 89,290,834 |
| 1861. | 18,755,361 | 1876.......... | 49,550,461 | 1891........... | 94,252,278 |
| 1862 | 20,660,677 | 1877.......... | 48,229,882 | 1892. | 92,544,030 |
| 1863. | 22,366,203 | 1878. | 50,519,899 | 1893. | 95,426,153 |
| 1864. | 25,612,899 | 1879. | 53,470,716 | 1894. | 98,805,702 |
| 1865. | 28,552,762 | 1880. | 59,118,035 | 1895........... | 103,957,639 |
| 1866. | 28,162,805 | 1881 | 61,540,485 | 1896.......... | 112,471,106 |
| 1867. | 30,802,889 | 1882 | 65,378,211 | 1897.......... | 120,474,485 |
| 1868. | 32,879,123 | 1883. | 70,442,648 | 1898.......... | 127,958,550 |
| 1869 | 34,343,913 | 1884. | $72,113,820$ | 1899........... | 135,844,419 |
| 1870. | 34,003,004 | 1885 | 73,675,515 | 1900.......... | 149,788,256 |
| 1871 | 37,856,110 | 1886. | 73,682,584 | 1901........... | 152,628,931 |

Of the total production of coal and lignite in Germany and Luxemburg in 1900 there were $40,498,019$ metric tons of brown coal, or lignite, and of the total production in 1901 there were $44,211,902$ tons of brown coal. Germany exports considerable quantities of coal to Austria, Holland, and Belgium.

PRODUCTION OF IRON ORE IN GERMANY.
The production of iron ore in Germany and Luxemburg from 1869 to 1901 is given by Dr. Rentzsch as follows, in metric tons. Germany imports and exports iron ore in considerable quantities.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1869............ | 4,083,807 | 1880........... | $7,238,640$ | 1891........... | $10,657,521$ |
| 1870............ | 3,839,222 | 1881............ | 7,573,772 | 1892........... | $11,539,133$ |
| 1871............. | 4,368,025 | 1882........... | $8,263,254$ | 1893........... | 11,457,533 |
| 1872............ | 5,895,674 | 1883............ | $8,756,617$ | 1894.......... | 12,392,065 |
| 1873............. | 6,177,576 | 1884........... | $9,005,796$ | 1895..........* | 12,349,600 |
| 1874............ | $5,137,468$ | 1885........... | $9,157,869$ | 1896. ......... | 14,162,335 |
| 1875............ | 4,730,352 | 1886........... | 8,485,758 | 1897........... | 15,465,979 |
| 1876............. | 4,711,982 | 1887........... | $9,351,106$ | 1898........... | 15,901,263 |
| 1877............ | 4,980,048 | 1888............ | 10,664,307 | 1899........... | 17,989,635 |
| 1878............. | 5,462,055 | 1889........... | 11,002,187 | 1900........... | $18,964,294$ |
| 1879.............. | $5,859,439$ | 1890............ | 11,406,132 | 1901.......... | 16,570,258 |

In his admirable and invaluable volume on "Coal and Iron in All Countries," prepared for the Paris Universal Exposition of

1878, Johann Pechar gives the production of iron ore in Germany and the Grand Duchy of Luxemburg at various periods prior to 1869 as follows: $1848,693,725$ metric tons; 1853,903 ,236 tons; 1857, $1,962,054$ tons; $1862,2,216,023$ tons; 1866 , $2,996,148$ tons; $1867,3,264,464$ tons; and $1868,3,634,302$ tons.

PRODUCTION OF PIG IRON IN GERMANY.
The production of pig iron in Germany and Luxemburg in 1844 is said by Dr. Wedding to have amounted to only 171,000 metric tons, and Herr Pechar says that in 1848 it amounted to 205,342 tons. It was not until 1866 that the production reached $1,000,000$ tons, in which year it is said by Dr. Wedding to have amounted to $1,046,954$ tons. Since 1869 it has been as follows, in metric tons, according to Dr. Rentzsch, of Dresden-Blasewitz, the statistician of the Verein Deutscher Eisen und Stahl Industrieller, who has verified for us the figures in the following table.

| Years. | Metric tons, | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1869........... | 1,409,429 | 1880........... | 2,729,038 | 1891........... | 4,641,217 |
| 1870. | 1,391,124 | 1881.......... | 2,914,009 | 1892........... | 4,937,461 |
| 1871. | 1,563,682 | 1882.......... | 3,380,806 | 1893........... | 4,986,003 |
| 1872.......... | 1,988,395 | 1883.......... | 3,469,719 | 1894........... | 5,380,039 |
| 1873. | 2,240,575 | 1884.......... | 3,600,612 | 1895.......... | 5,464,501 |
| 1874. | 1,906,263 | 1885.......... | 3,687,434 | 1896.......... | 6,372,575 |
| 1875. | 2,029,389 | 1886.......... | 3,528,657 | 1897........... | 6,881,466 |
| 1876. | 1,846,345 | 1887.......... | 4,023,953 | 1898.......... | 7,312,766 |
| 1877. | 1,781,989 | 1888.......... | 4,337,121 | 1899........... | 8,143,132 |
| 1878........... | 2,147,641 | 1889........... | 4,524,558 | 1900........... | 8,520,541 |
| 1879........... | 2,226,587 | 1890........... | 4,658,450 | 1901........... | 7,860,893 |

Adding the production of pig iron by Great Britain in 1901 to that of Germany and Luxemburg, and reducing metric tons of 2,204 pounds in the above table to gross tons of 2,240 pounds, gives us a total production of pig iron by both countries in 1901 of $15,665,310$ gross tons, or 213,044 tons less than the production of $15,878,354$ tons of pig iron by the United States in that year.

## PRODUCTION OF FINISHED STEEL IN GERMANY.

The following table gives the production of all kinds of finished steel in Germany and Luxemburg from 1866 to 1901, in metric tons. We are indebted to Dr. Rentzsch for a verification of this table. Statistics of Bessemer and open-hearth steel ingots for early years are not available, but for 1901 they will be found on the following page. The production of steel castings in 1901, included in the ingot statistics, amounted to 107,210 tons.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1866 | 83,737 | 1878 | 483,503 | 189 | 1,618,783 |
| 1867............ | 88,589 | 1879. | 478,344 | 1891 | 1,841,063 |
| 1868........... | 92,696 | 1880.......... | 624,418 | 1892. | 1,976,735 |
| 1869. | 109,753 | 1881........... | 840,224 | 1893 | 2,231,873 |
| 1870. | 125,814 | 1882. | 1,003,406 | 1894 | 2,608,713 |
| 1871. | 148,305 | 1883. | 859,814 | 1895. | 2,831,318 |
| 1872 | 285,582 | 1884. | 862,529 | 1896. | 3,462,736 |
| 1873. | 310,425 | 1885. | 893,742 | 1897. | 3,863,469 |
| 1874. | 361,947 | 1886. | 954,586 | 1898. | 4,352,831 |
| 1875. | 347,337 | 1887. | 1,163,884 | 1899. | 4,820,275 |
| 1876.. | 377,910 | 1888. | 1,298,574 | 1900. | 4,825,587 |
| $1877 \ldots \ldots$ | 402,643 | 1889... | 1,425,439 | 1901.......... | 4,552,952 |

The production of Bessemer and open-hearth steel ingots and castings in Germany and Luxemburg in 1901 was $6,394,222$ metric tons. Assuming that the production of crucible steel in Great Britain in 1901 amounted to 95,956 gross tons, that country's total production of crude steel in that year would be exactly $5,000,000$ tons. Adding Great Britain's production to that of Germany and Luxemburg gives us for both countries a total production in 1901 of $11,293,170$ gross tons, or $2,180,425$ tons less than the output of $13,473,595$ tons by the United States in 1901.

## PRODUCTION OF COAL AND LIGNITE IN FRANCE.

The production of coal and lignite in France from 1787 to 1901 has been as follows, in metric tons, about one ton in fifty being lignite. France is a large importer of coal from Great Britain, Belgium, and Germany. It also imports coke.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 178 | 215,000 | 1872. | 15,802,515 | 188 | 287,589 |
| 1802 | 844,180 | 1873. | 17,479,341 | 1888. | 22,602,894 |
| 1812. | 835,523 | 1874 | 16,907,913 | 1889 | 24,303,509 |
| 1820 | 1,093,658 | 1875 | 16,956,840 | 1890. | 26,083,118 |
| 1830 | 1,862,665 | 1876 | 17,101,448 | 1891. | 26,024,893 |
| 1840. | 3,003,382 | 1877. | 16,804,529 | 1892. | 26,178,701 |
| 1850 | 4,433,567 | 1878. | 16,960,916 | 1893. | 25,650,981 |
| 1860. | 8,303,682 | 1879 | 17,110,979 | 1894. | 27,416,905 |
| 1865 | 11,600,404 | 1880 | 19,361,564 | 1895 | 28,019,893 |
| 1866 | 12,260,085 | 1881 | 19,765,983 | 1896 | 29,189,900 |
| 186 | 12,738,686 | 1882 | 20,603,704 | 1897 | 30,797,629 |
| 1868 | 13,253,876 | 1883 | 21,333,884 | 1898 | $32,356,104$ |
| 1869 | 13,464,205 | 1884 | 20,023,514 | 1899 | 32,862,712 |
| 1870 | 13,330,308 | 1885. | 19,510,530 | 1900 | 33,404,298 |
| 871. | 13,258,921 | 1886 | 19,909,894 | 1901. | 32,325,302 |

## PRODUCTION OF IRON ORE IN FRANCE.

All the statistical tables for this country which we present have been compiled in part from statistics furnished by M. Pinget, of Paris, secretary of the Comité des Forges de France, and in part from official government statistics. The production of iron ore in France from 1860 to 1901 (not including Algeria) has been as follows, in metric tons. Algeria appears below.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1860........... | 3,604,638 | 1877.......... | 2,426,278 | 1890.......... | 3,471,718 |
| 1865........... | 3,658,464 | 1878.......... | 2,469,953 | 1891.......... | 3,579,286 |
| 1866........... | 3,790,168 | 1879.......... | 2,271,173 | 1892........... | 3,706,748 |
| 1867........... | 3,279,395 | 1880.......... | 2,874,263 | 1893........... | 3,517,438 |
| 1868. | 3,005,094 | 1881........... | 3,032,070 | 1894. | 3,772,101 |
| 1869... | 3,461,672 | 1882........... | 3,467,251 | 1895.......... | 3,679,767 |
| 1870... | 2,899,593 | 1883.. | 3,297,853 | 1896.......... | 4,062,390 |
| 1871. | 2,099,706 | 1884........... | 2,976,948 | 1897........... | 4,582,236 |
| 1872.. | 3,081,026 | 1885. | 2,318,104 | 1898. | 4,731,394 |
| 1873. | 3,051,124 | 1886........... | 2,285,648 | 1899. | 4,985,702 |
| 1874. | 2,516,548 | 1887........... | 2,579,465 | 1900.......... | 5,447,694 |
| 1875........... | 2,505,870 | 1888.......... | 2,841,757 | 1901........... | 4,790,732 |
| 1876............ | 2,393,340 | 1889........... | 3,070,389 | ................. | ............ |

PRODUCTION OF IRON ORE IN ALGERIA.
The production of iron ore in Algeria, which is now regarded as a part of the French Republic, was as follows from 1873 to 1901, in metric tons. All the iron ore mined in Algeria is exported. The figures given below are not included in the production of iron ore in France, given in the preceding table.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1873............ | 444,718 | 1883.......... | 556,980 | 1893. | 393,921 |
| 1874............ | 534,524 | 1884........... | 492,936 | 1894........... | 343,830 |
| 1875............ | 557,285 | 1885........... | 419,174 | 1895.......... | 318,416 |
| 1876............ | 511,569 | 1886........... | 432,761 | 1896........... | 374,476 |
| 1877............ | 454,236 | 1887........... | 437,643 | 1897........... | 441,467 |
| 1878............ | 375,838 | 1888.......... | 383,958 | 1898.......... | 473,569 |
| 1879............ | 417,853 | 1889........... | 351,800 | 1899............ | 550,941 |
| 1880............ | 614,146 | 1890........... | 474,632 | 1900........... | 601,788 |
| 1881........... | 656,646 | 1891........... | 404,964 | 1901........... | 514,473 |
| 1882........... | 567,119 | 1892........... | 452,603 |  | ........... |

PRODUCTION OF PIG IRON IN FRANCE.
The production of pig iron in France in the eighty-three years from 1819 to 1901 has been as follows, in metric tons.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1819. | 112,500 | 1870.......... | 1,178,114 | 1886........... | 1,516,574 |
| 1830............ | 266,361 | 1871 | 859,641 | 1887........... | 1,567,622 |
| 1840. | 347,774 | 1872. | 1,217,838 | 1888. | 1,683,349 |
| 1850. | 405,653 | 1873.. | 1,381,626 | 1889.. | $1,733,964$ |
| 1855. | 849,296 | 1874. | 1,415,897 | 1890 .. | 1,962,196 |
| 1859. | 864,399 | 1875. | 1,448,272 | 1891. | 1,897,387 |
| 1860. | 898,353 | 1876. | $1,435,212$ | 1892. | 2,057,258 |
| 1861. | 966,895 | 1877. | 1,506,827 | 1893.. | 2,003,096 |
| 1862. | 1,090,838 | 1878 | 1,521,274 | 1894. | 2,069,714 |
| 1863. | 1,156,875 | 1879. | 1,400,286 | 1895 | 2,003,868 |
| 1864. | 1,212,751 | 1880. | 1,725,293 | 1896. | 2,339,537 |
| 1865 | 1,203,711 | 1881. | 1,886,350 | 1897 | 2,484,191 |
| 1866. | 1,260,348 | 1882 | 2,089,067 | 1898. | 2,525,075 |
| 1867. | 1,229,044 | 1883. | 2,069,430 | 1899. | 2,578,401 |
| 1868. | 1,235,308 | 1884. | 1,871,587 | 1900. | 2,714,298 |
| 1869. | 1,380,965 | 1885........... | 1,630,648 | 1901........... | 2,388,823 |

## PRODUCTION OF FINISHED STEEL IN FRANCE.

M. Pinget informs us that complete statistics of the production of Bessemer, open-hearth, and other steel in the form of ingots are not of record for the early years of this table, and that only the statistics of finished steel, including castings, are obtainable for those years. The following table gives the production of all kinds of finished steel in France from 1860 to 1901, in metric tons.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1860. | 29,848 | 1874.......... | 208,787 | 1888........... | 517,294 |
| 1861. | 37,777 | 1875.......... | 256,393 | 1889........... | 529,302 |
| 1862. | 47,096 | 1876........... | 241,842 | 1890........... | 581,998 |
| 1863 | 37,483 | 1877........... | 269,181 | 1891........... | 638,530 |
| 1864 | 41,559 | 1878.......... | 312,921 | 1892........... | 682,527 |
| 1865. | 40,574 | 1879. | 333,265 | 1893........... | 664,032 |
| 1866. | 37,764 | 1880.. | 388,894 | 1894........... | 674,190 |
| 1867. | 46,477 | 1881.......... | 422,416 | 1895.......... | 714,523 |
| 1868. | 80,564 | 1882. | 458,238 | 1896.......... | 916,817 |
| 1869. | 110,224 | 1883.... | 521,820 | 1897.......... | 994,891 |
| 1870. | 94,387 | 1884.. | 502,908 | 1898.......... | 1,174,075 |
| 1871.. | 86,126 | 1885........... | 553,839 | 1899.......... | 1,239,660 |
| 1872. | 141,705 | 1886.......... | 454,000 | 1900.......... | 1,226,537 |
| 1873. | 150,529 | 1887........... | 493,294 | 1901........... | 1,175,454 |

In 1901 the production in France of puddled, cemented, and crucible steel in finished forms, and of steel made from scrap, amounted to 22,464 metric tons, divided as follows: Puddled steel, 5,196 tons ; cemented steel, 1,084 tons ; crucible steel, 12,919 tons; and steel made from scrap, 3,265 tons.

PRODUCTION OF BESSEMER AND OPEN-HEARTH STEEL IN FRANCE.
The production of Bessemer and open-hearth steel ingots in France from 1888 to 1901 is given in the following table, in metric tons. Direct steel castings are not included, but about 10,000 metric tons of Bessemer and 10,000 metric tons of openhearth steel castings are annually made in France.

| Years. | Metric tons. | Years: | Metric tons. | Years. | Metric tons, |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1888. | 591,807 | 1893.. | 789,852 | 1898.. | 1,433,717 |
| 1889. | 626,232 | 1894... | 818,200 | 1899. | 1,499,026 |
| 1890. | 683,358 | 1895.... | 875,974 | 1900.. | 1,565,164 |
| 1891. | 744,484 | 1896. | 1,180,743 | 1901... | 1,425,351 |
| 1892... | 825,486 | 1897..... | 1,325,213 | ............ | ............ |

PRODUCTION OF IRON ORE IN BELGIUM.
The statistics of the mining and metallurgical industries of Belgium which we shall present are official Government statistics. The production of iron ore from 1840 to 1901 is given in the following table, in metric tons. The production of ore in Belgium has greatly declined since 1865 , when $1,018,231$ tons were mined. Belgium is a large importer of iron ore, the imports in 1901, chiefly from Luxemburg, amounting to $1,768,956$ tons.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1840 . | 191,812 | 1874........... | 527,050 | 1888......... | 185,542 |
| 1845........... | 394,544 | 1875.......... | 365,044 | 1889........... | 181,526 |
| 1850............ | 299,272 | 1876.......... | 269,206 | 1890........... | 172,291 |
| 1855........... | 852,134 | 1877.......... | 234,127 | 1891........... | 202,204 |
| 1860............ | 809,176 | 1878.......... | 207,157 | 1892.......... | 209,943 |
| 1865........... | 1,018,231 | 1879........... | 195,212 | 1893.......... | 238,783 |
| 1866............ | 886,641 | 1880........... | 253,499 | 1894........... | 311,222 |
| 1867............ | 602,829 | 1881.......... | 223,412 | 1895.......... | 312,637 |
| 1868............ | 519,740 | 1882........... | 208,867 | 1896.......... | 307,031 |
| 1869............ | 628,046 | 1883........... | 215,670 | 1897........... | 240,774 |
| 1870............ | 654,332 | 1884........... | 176,005 | 1898.......... | 217,370 |
| 1871 ........... | 697,272 | 1885. | 187,118 | 1899........... | 201,445 |
| 1872........... | 749,781 | 1886. | 152,508 | 1900.......... | 247,890 |
| 1873............ | 503,565 | 1867.......... | 172,436 | 1901.......... | 218,780 |

## PRODUCTION OF COAL IN BELGIUM.

Belgium is a large producer and exporter of coal. Its exports of coal and coke aggregate about $6,000,000$ tons annually.

The following table gives the production of coal in Belgium, not including lignite, in metric tons, from 1830 to 1901. The production of coal in Belgium has not greatly increased in late years.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1830. | 2,568,054 | 1873. | 15,778,401 | 1888. | 19,218,481 |
| 1835. | 2,638,731 | 1874........... | 14,669,029 | 1889. | 19,869,980 |
| 1840. | 3,929,962 | 1875........... | 15,011,331 | 1890. | 20,365,960 |
| 1845. | 4,919,156 | 1876........... | 14,329,578 | 1891.. | 19,675,644 |
| 1850. | 5,820,588 | 1877........... | 13,669,077 | 1892........... | 19,583,173 |
| 1855 | 8,409,330 | 1878 | 14,899,175 | 1893. | 19,410,519 |
| 1860 | 9,610,895 | 1879 | 15,447,292 | 1894........... | 20,534,501 |
| 1865. | 11,840,703 | 1880. | 16,886,698 | 1895........... | 20,450,604 |
| 1866. | 12,774,662 | 1881. | 16,873,951 | 1896........... | 21,252,370 |
| 1867 | 12,755,822 | 1882. | 17,590,989 | 1897........... | 21,492,446 |
| 1868 | 12,298,589 | 1883. | 18,177,754 | 1898........... | 22,088,335 |
| 1869. | 12,943,994 | 1884. | 18,051,499 | 1899........... | 22,072,068 |
| 1870. | 13,697,118 | 1885. | 17,437,603 | 1900........... | 23,462,817 |
| 1871. | 13,733,176 | 1886. | 17,285,543 | 1901.......... | 22,213,410 |
| 1872. | 15,658,948 | 1887........... | 18,378,624 |  |  |

## production of pig iron in belgium.

The production of pig iron in Belgium in the fifty-seven years from 1845 to 1901 has been as follows, in metric tons. Belgium imports pig iron in considerable quantities, the imports in 1900 amounting to 305,668 metric tons and in 1901 to 165,781 tons.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1845 | 134,563 | 1872. | 655,565 | 1887........... | 755,781 |
| 1850........... | 144,452 | 1873........... | 607,373 | 1888........... | 826,850 |
| 1855............ | 294,270 | 1874........... | 532,790 | 1889........... | 832,226 |
| 1860. | 319,943 | 1875.. | 541,805 | 1890........... | 787,836 |
| 1861. | 311,838 | 1876. | 490,508 | 1891.......... | 684,126 |
| 1862. | 356,550 | 1877. | 470,488 | 1892........... | 753,268 |
| 1863............ | 392,078 | 1878.. | 518,646 | 1893.......... | 745,264 |
| 1864. | 449,875 | 1879. | 389,330 | 1894........... | 818,597 |
| 1865............ | 470,767 | 1880.. | 608,084 | 1895........... | 829,234 |
| 1866............ | 482,404 | 1881. | 624,736 | 1896.......... | 948,023 |
| 1867............ | 423,069 | 1882. | 726,946 | 1897.......... | 1,035,037 |
| 1868............ | 435,754 | 1883........... | 783,433 | 1898........... | 979,755 |
| 1869............ | 534,319 | 1884........... | 750,812 | 1899.......... | 1,024,576 |
| 1870............ | 563,468 | 1885........... | 712,876 | 1900.......... | 1,018,561 |
| 1871............ | 609,230 | 1886........... | 701,677 | 1901........... | 764,180 |

## PRODUCTION OF STEEL INGOTS IN BELGIUM.

The production of all kinds of steel ingots in Belgium from 1865 to 1901 is given in the following table, in metric tons. The manufacture of Bessemer steel was introduced into Belgium in 1864, that of Martin steel in 1872, and that of Thomas steel in 1879. Prior to the introduction of these processes Belgium produced annually from 1,500 to 3,000 tons of puddled steel.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1865............ | 650 | 1886........... | 155,169 | 1895.......... | 407,684 |
| 1870............ | 4,321 | 1887........... | 216,186 | 1896.......... | 598,974 |
| 1875............ | 54,420 | 1888........... | 231,847 | 1897........... | 616,604 |
| 1880.......... | 132,052 | 1889........... | 254,397 | 1898........... | 653,130 |
| 1881............ | 141,640 | 1890........... | 221,296 | 1899........... | 731,249 |
| 1882............ | 182,627 | 1891........... | 221,913 | 1900........... | 655,199 |
| 1883............ | 179,489 | 1892........... | 260,037 | 1901........... | 515,780 |
| 1884........... | 185,916 | 1898.......... | 273,113 | ** | .........** |
| 1885 ........... | 155,012 | 1894.......... | 405,661 |  | *......... |

PRODUCTION OF FINISHED STEEL IN BELGIUM.
The following table gives the production of finished steel in Belgium, including steel rails, from 1865 to 1901, in metric tons.

| Years. | Metric tons. | Years. | Metric tons. | Years. | Metric tons. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1865. | 545 | 1878. | 102,259 | 1891........... | 206,305 |
| 1866. | 930 | -1879.. | 88,952 | 1892........... | 208,281 |
| 1867............ | 1,420 | 1880. | 102,772 | 1893........... | 224,922 |
| 1868............ | 1,857 | 1881.. | 119,237 | 1894........... | 341,318 |
| 1869........... | 2,826 | 1882........... | 151,291 | 1895........... | 367,947 |
| 1870........... | 4,062 | 1883. | 156,301 | 1896........... | 519,311 |
| 1871........... | 6,622 | 1884. | 153,999 | 1897........... | 527,617 |
| 1872........... | 12,389 | 1885. | 125,461 | 1898.......... | 567,728 |
| 1873........... | 18,533 | 1886. | 137,771 | 1899.. ........ | 633,950 |
| 1874........... | 30,932 | 1887.......... | 191,445 | 1900.......... | 568,539 |
| 1875........... | 45,536 | 1888.......... | 185,417 | 1901........... | 489,640 |
| 1876........... | 64,543 | 1889.......... | 214,561 | ................ |  |
| 1877............ | 90,646 | 1890.......... | 201,817 | $\cdots$ |  |

Belgium is a large exporter of steel rails and of iron and steel structural shapes and plates and sheets. In 1901 the steel rails exported amounted to 114,751 tons; the structural shapes to 23,134 tons, of which 14,380 tons were steel and 8,754 tons were iron; and the plates and sheets to 70,683 tons, of which 13,090 tons were steel and 57,593 tons were iron.

NOTE.
This series of statistical tables, showing the development from year to year of the iron and steel industries and the iron ore and coal industries of leading producing countries from the earliest years for which statistics are available, should be continued in future Annual Reports of the American Iron and Steel Association. The subject has received as full treatment in the present Report as time and opportunity have permitted.
J. M. S.

## THE WORLD'S IRON TRADE IN 1901.

## the world's production of iron ore and coal.

The following table gives the production of iron ore and coal in all countries in 1901, except in three instances, when figures for 1900 are given. Tons of 2,240 pounds are used in giving the production of the United States, Great Britain, Canada, Cuba, India, Natal, South African Republic, New South Wales, New Zealand, other Australasia, and "other countries," and metric tons of 2,204 pounds are used for all other countries, the latter being used as the equivalent of English tons in ascertaining the total production of all countries. The statistics are from official sources. The Belgian coal statistics do not include lignite.

| Countries | Iron ore. |  |  | Coal and lignite. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Years. | Production. Tons. | Per* centage. | Years. | Production. Tons. | Per- |
| nited State | 1901 | 28,887,479 | 38.25 | 1901 | 261,873,675 | 33.43 |
| Great Britain. | 1901 | 12,275,198 | 14.13 | 1901 | 219,046,945 | 27.97 |
| Germany and I | 1901 | 16,570,258 | 19.08 | 1901 | 152,628,931 | 19.49 |
| France.. | 1901 | 4,790,732 | 5.51 | 1901 | 32,325,302 | 4.13 |
| Belgium | 1901 | 218,780 | . 25 | 1901 | $\ddagger$ +22,213,410 | 2.84 |
| Austria-Hungar | 1901 | 3,643,115 | 4.19 | 1901 | 41,202,902 | 5.26 |
| Russia and Finland | 1901 | $\dagger 5,663,000$ | 6.52 | 1901 | 16,269,800 | 2.08 |
| Sweden | 1901 | 2,795,160 | 3.22 | 1901 | 271,509 | . 03 |
| Spain. | 1901 | 7,906,517 | 9.10 | 1901 | 2,747,724 | . 35 |
| Italy.. | 1901 | 232,299 | . 27 | 1901 | 425,614 | . 05 |
| Canada | 1901 | 280,041 | . 32 | 1901 | 5,560,185 | . 71 |
| Cuba... | 1901 | 552,248 | . 64 | $\ldots$ |  |  |
| South African Republic | ...... | .......... | ........... | 1901 | 752,162 | . 09 |
| Natal. | ...... | ... | .......... | 1901 | 569,200 | . 07 |
| India. | 1900 | 63,073 | . 07 | 1901 | 6,635,727 | 85 |
| Greece. | 1901 | 474,798 | . 55 | 1901 | 9,726 | . 00 |
| New South W | ...... |  | ......... | 1901 | 5,968,426 | . 76 |
| New Zealand.. |  |  |  | 1901 | 1,227,638 | . 16 |
| Other Australasi |  |  |  | 1901 | 921,239 | . 12 |
| Japan.. | 1900 | 23,682 | . 03 | 1900 | 7,429,457 | . 95 |
| Algeria. | 1901 | 514,473 | . 59 | 1901 | 213 | . 00 |
| Other countries (about) | 1901 | 1,977,147 | 2.28 | 1901 | 5,170,265 | . 66 |
| Total. | ...... | 86,868,000 | 100.00 | ...... | 783,250,000 | 100.00 |

*Includes Bosnia and Herzegovina. † Unofficial. $\ddagger$ Lignite not included.
The iron ore figures for "other countries" include 738,206 gross tons which were produced by Newfoundland in 1901.

THE WORLD'S PRODUCTION OF PIG IRON AND STEEL.
In the following table is given the production of pig iron and steel in all countries in 1901, except in three cases, when figures for 1900 are given. Tons of 2,240 pounds are used for the United States, Great Britain, Canada, and "other countries," and metric tons of 2,204 pounds for all other countries, metric tons being used as the equivalent of English tons in ascertaining the total production for all countries. The statistics of steel production for the United States, Great Britain, Germany and Luxemburg, France, Belgium, Austria-Hungary, Russia and Finland, Sweden, Spain, and Canada embrace ingots and in some cases direct castings, but for Italy complete ingot statistics are not available and the statistics for finished steel have been used.

| Countries. | Pig iron. |  |  | Steel. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Years. | Production. Tons. | Percentage. | Years. | Production. Tons. | Percentage. |
| United States... | 1901 | 15,878,354 | 39.34 | 1901 | 13,473,595 | 43.92 |
| Great Britain............. | 1901 | 7,928,647 | 19.65 | 1901 | 5,000,000 | 16.30 |
| Germany and Luxem. | 1901 | 7,860,893 | 19.48 | 1901 | 6,394,222 | 20.84 |
| France. | 1901 | 2,388,823 | 5.92 | 1901 | $1,467,815$ | 4.78 |
| Belgium. | 1901 | 764,180 | 1.89 | 1901 | 515,780 | 1.68 |
| Austria-Hungary *...... | 1900 | 1,496,347 | 3.71 | 1900 | 1,157,215 | 3.77 |
| Russia and Finland.... | 1901 | 2,831,680 | 7.02 | 1901 | 2,077,889 | 6.77 |
| Sweden | 1901 | 528,375 | 1.31 | 1901 | 269,897 | . 88 |
| Spain........................ | 1901 | 296,858 | . 73 | 1900 | 150,634 | . 49 |
| Italy......................... | 1901 | 15,819 | . 04 | 1901 | 123,310 | . 40 |
| Canada .................... | 1901 | 244,976 | . 61 | 1901 | 26,084 | . 09 |
| Other countries (about) | 1901 | 121,048 | . 30 | 1901 | 23,559 | . 08 |
| Total .................. |  | 40,356,000 | 100.00 | ..... | 30,680,000 | 100.00 |

*Includer Bosnia and Herzegovina.
In tables that have appeared in previous issues of our Annual Report we have given the world's probable total production of pig iron in 1800 as 825,000 English tons ; in 1830 as $1,825,000$ tons; in 1850 as $4,750,000$ tons; in 1870 as $11,900,000$ tons; in 1880 as $17,950,000$ tons ; in 1890 as $27,157,000$ tons; and now we estimate the total production in 1901 as amounting to 40,356 ,000 tons.

Nearly twenty-five years ago we estimated the world's production of steel in 1878 as amounting to $3,021,000$ English tons. Subsequently we estimated the production in 1889 as amounting to $10,948,000$ tons. The figures given in the above table show that the production had increased in 1901 to $30,680,000$ tons.


[^0]:    * A new nail card was adopted in December, 1896. The average price given for wire nails in December, 1896, on the new card, 81.60 per keg, would be equivalent to $\$ 1.10$ per keg on the old card, showing a very great decrease in prices.

[^1]:    *This company met with financial disaster and the mines that it operated in 1892 and 1896 are now idle.
    +Including 17,651 tons shipped to the United States in 1901 by the Cuban Steel Ore Company, which has quit business, iron ore not being found in quantities.

