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IRON AND STEEL
ASSOCIATION

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American Iron and Steel
Association.

Statistics of the American
and foreign iron trades ...
Annual statistical report o

STATISTICS
OF
THE AMERICAN AND FOREIGN IRON TRADES
FOR 1884.

ANNUAL REPORT OF THE SECRETARY
OF THE
AMERICAN
IRON AND STEEL ASSOCIATION,

CONTAINING
STATISTICS OF THE AMERICAN IRON TRADE TO JANUARY 1,
1885, AND A REVIEW OF THE PRESENT CONDITION OF
THE IRON INDUSTRY IN FOREIGN COUNTRIES.

GEORGE W. COPE,
SECRETARY.

PRESENTED TO THE MEMBERS, MAY 15, 1885.

PHILADELPHIA:
THE AMERICAN IRON AND STEEL ASSOCIATION,
No. 261 SOUTH FOURTH STREET.
1885.

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PRELIMINARY STATEMENT.

B. F. JONES, Esq., PITTSBURGH, PA.

President of The American Iron and Steel Association.

DEAR SIR:—I have the honor to submit to you herewith, and to the members of the Association, my First Annual Report.

In the preparation of this report it has not been my aim to introduce any novelty or to depart widely from the plan upon which the reports of this Association have been based for the past twelve years. The reputation which the publications of the Association have earned in that time has been largely due to the completeness of the information which my esteemed predecessor, Mr. JAMES M. SWANK, collected upon all branches of the iron and steel trades, and the accuracy with which that information was presented. Recognizing this fact it has been my endeavor to make my report harmonize with those which have preceded it and constitute another volume in the series of authentic statistical publications issued under the auspices of the American Iron and Steel Association.

The work of the Association during the past year included, in addition to its routine business, the publication and distribution of an unusually large number of tariff pamphlets and the preparation and publication of a revised edition of our Directory to the Iron and Steel Works of the United States. The interest taken in the discussion of the tariff question in many sections of the country during the political campaign of last year presented an opportunity for the inculcation of tariff sentiments which could not be neglected. As far as the means at the disposal of the Association permitted, the work of instilling sound Protective doctrine in the minds of our citizens of all political affiliations was prosecuted vigorously, and that work was undoubtedly productive of good results. The people of this country are to-day more generally convinced of the wisdom of our Protective policy than at any previous time in our recent history.

During the past year a number of changes have been made in the officers of the Association. On the 15th of December, 1884, Hon. DANIEL J. MORRELL, the President, tendered his resignation in consequence of long-continued ill health. A meeting of the Board of Managers was called on the 6th of January following to elect a successor, and to transact other business. At that meeting, after adopting an appropriate tribute to Mr. MORRELL's long and valuable services in connection with the work of the Association, Mr. B. F. JONES, the head of the well-known firm of JONES & LAUGHLINS, iron manufacturers, of Pittsburgh, was chosen to fill the vacancy. Mr. JONES was not only the unanimous choice of the Board of Managers, but the members of the Association

generally, in all sections of the country, had previously expressed themselves in favor of his selection. In addition to the offices previously authorized by the Association the office of Vice-President and General Manager was at the same time created. The complete list of officers elected by the Board of Managers is as follows:

President—B. F. JONES, of Pittsburgh, Pennsylvania.

Vice-Presidents—JOSEPH WHARTON, SAMUEL M. FELTON, ABRAM S. HEWITT, WILLIAM METCALF.

Vice-President and General Manager—JAMES M. SWANK.

Secretary—GEORGE W. COPE.

Treasurer—ANDREW WHEELER.

Executive Committee—B. F. JONES, (Chairman,) WILLIAM METCALF, J. B. MOORHEAD, FREDERICK J. SLADE, JOSEPH WHARTON, SAMUEL M. FELTON, E. Y. TOWNSEND, DAVID REEVES, ANDREW WHEELER, W. E. C. COXE, PARIS HALDEMAN, PERCIVAL ROBERTS.

Auditing Committee—DAVID REEVES, PERCIVAL ROBERTS, POWELL STACKHOUSE.

In the preparation of my report I have enjoyed the ready and sympathetic counsel of Mr. JAMES M. SWANK, whose long experience as Secretary of this Association has made his judgment and advice most valuable. My thanks are also due to Mr. WILLIAM M. SWEET and Mr. WILLIAM M. BENNEY for very efficient assistance in the collection of statistics and in the performance of other clerical work. To Hon. JOSEPH NIMMO, JR., Chief of the Bureau of Statistics of the Treasury Department, I am under obligations for special statistical information concerning the imports and exports of the United States. The co-operation of other persons, who have supplied me with information on special subjects, is acknowledged in the proper connection in the body of the report.

Very Respectfully,

GEORGE W. COPE, *Secretary*.

No. 261 SOUTH FOURTH STREET, PHILADELPHIA, May 15, 1885.

STATISTICS OF THE AMERICAN IRON TRADE FOR 1884.

REVIEW OF THE DOMESTIC IRON TRADE IN 1884 AND DURING
THE FIRST FOUR MONTHS OF 1885.

THE year which has elapsed since the publication of the last annual report has been a critical period for American manufacturers. With the exception of a brief season of good business early in 1884 the demand for iron and steel steadily decreased with the passage of the months until the competition among manufacturers for orders caused prices to be greatly reduced. This compelled vigorous efforts to be made to lower the cost of production, and among other measures adopted was a reduction in wages. In many sections of the country and in most branches of the trade this unfortunate consequence of falling prices was carried into effect, but in the West the power of the Amalgamated Association of Iron and Steel Workers was sufficient to resist reductions in the wages of its members who were employed in iron rolling mills. With this exception no class of employes in iron or steel manufacturing establishments escaped bearing its share of the unprofitable condition of the iron trade. But in many cases it happened that prices fell more rapidly than the cost could be reduced, and manufacturers found themselves obliged to discharge their workmen, close their doors, and submissively await a propitious time for the resumption of activity, or else they continued operations at a loss in the hope of securing some advantage in the future. As a consequence of all these unfavorable circumstances the winter of 1884-5 was a most unsatisfactory period in the American iron trade. The experience of the winter was trying to the workingman, but its hardships were alleviated by the fact that the cost of the necessities of life have never been lower than at this time, and his savings went much further than during any winter of the years immediately following the panic of 1873. We have therefore heard less of distress among the families of employed or unemployed workingmen recently than we did in the winters of 1877 and 1878, and much less of distress among American workpeople generally than among European operatives, who are even in good times not in receipt of sufficient wages to enable them

to accumulate a little fund to tide over a period of dull trade such as now exists throughout the civilized world.

In such a period of reconstruction, reorganization, and changes necessary to conform to the requirements of a different condition of industrial matters strikes were naturally to be expected, but it is very remarkable how infrequent such occurrences were in the iron trade, notwithstanding the serious nature of the reductions in wages which were made. Strikes of some magnitude took place in a few of the bituminous coal-mining districts of the country, and their results affected the local iron works, but this can hardly be regarded as a feature of the iron trade. Among almost all the workingmen engaged in our iron and steel industries good sense prevailed, and the reductions in wages were accepted because the gravity of the situation and its necessary sacrifices were thoroughly comprehended. Heavy failures are usually accompaniments of a decreasing demand and rapidly falling prices, but in that respect the year under review has been remarkable. Only a few failures have taken place in the iron trade since last May, and even these were not all in the branches which suffered the greatest decline in prices. In most cases the involved firms were able to secure extensions, thus showing that their affairs were not in an absolutely hopeless condition.

The causes of the shrinkage in demand and the decline in prices can easily be given. In the spring of 1884 indications pointed to a year of good business. Large contracts for steel rails were known to have been secured by the steel works, pig-iron manufacturers had booked heavy orders for delivery during the year, and it was expected that an active trade would be developed in other lines. But it happened that the agricultural interests of the country were depressed on account of the limited demand for cotton, breadstuffs, and provisions for foreign export, and the reduced earnings of many railroad lines throughout the country, dependent upon the movement of agricultural products, so seriously affected the market value of their stocks and securities that failures occurred in May among large New York banking houses which were deeply interested. At the same time other firms and corporations were compelled to succumb by reason of the results of bad management which were then exposed. The financial disturbance which thus occurred was denominated a "stock panic," as it was on the surface confined to Wall street. Its effects, however, were far reaching. Railroad companies found it difficult to sell securities or

to borrow money. A good authority says: "Thirty-seven railroads, embracing 11,000 miles, or nearly one-tenth the railway mileage of the country, were taken in charge by receivers as officers of the courts in 1884." Manufacturers were consequently compelled to exercise the greatest prudence in selling rails and railroad supplies. Orders for steel rails were canceled or deliveries were postponed, and the manufacturers found their order books in bad condition. A competition for fresh orders then took place which ran prices down rapidly. All branches of the iron trade were affected. When the wheat crop was harvested, although the earth had yielded most bountifully and great expectations of reviving prosperity had been based upon such a result, it was ascertained that the crops were excellent throughout the world, so that the demand from abroad upon this country for breadstuffs was very light, and the consequence was that the plethora of grain caused prices to fall until wheat sold at a lower figure than had been known for very many years. Farmers hoarded their grain if they were not compelled to sell it, and on the 1st of March of this year it was estimated that one-third of last season's crop of wheat was held in the granaries, elevators, and storehouses, while of the corn crop over 37 per cent. was still unconsumed. Under these circumstances money could not be expected to circulate freely in agricultural districts; and railroad companies, manufacturers, and merchants felt the effects in the dullness of their respective branches of business. Added to these disturbing and depressing influences came a Presidential election contest, which began with the nominations by the national party conventions in June and continued with increasing excitement until November. Although there was a spirited contest in only a few States, they were of such importance that the interference with the business of their citizens was a matter of great moment. Even after the election had taken place business interests were not permitted to recover their wonted tranquillity until several weeks had passed, owing to the closeness of the vote, which rendered the declaration of the official count in the State of New York necessary for the settlement of all disputes. But by that time winter was at hand and all hope of a good fall trade had departed.

The result of the Presidential election was in itself not calculated to inspire with confidence the manufacturing interests, which had suffered so seriously from the lessened demand for their products in 1884. The transfer of the Presidency from one political party to another would naturally be accompanied with a shock of some se-

verity to the business of the country. In this case the choice of the people belonged to a party many of whose leading members are hostile to our manufacturing interests. The prospect of the influence of the Presidential office being exerted in favor of lower duties on foreign goods, together with the possibility of changes in other features of national policy, helped to intensify the prevailing depression in business. In anticipation of still lower prices as a result of apprehended tariff agitation manufacturers reduced wages and all other elements of cost, even succeeding in securing cheaper anthracite coal in the East; they appealed to the railroad companies to reduce freights; they cut down their purchases of materials to almost their daily requirements, and in every direction instituted a system of rigid economy. But by the beginning of February it was generally believed that the Free Traders would not have control of the new Administration, and a feeling of confidence simultaneously sprung up in manufacturing circles. At a meeting of the Executive Committee of this Association, which was held on the 12th of February, the conclusion was reached that it would be well to publicly express the feeling of hopefulness which was animating the iron trade, and an address on the condition of business was issued. This address recounted various reasons for believing that the depression in business was nearing its end, and as an important means of restoring business prosperity to the country it counseled the cultivation everywhere of a spirit of confidence in the incoming Administration. The wisdom of the position assumed by this Association was demonstrated on the 4th of March when President Cleveland was inducted into office, his inaugural address being reassuring and in no way unfriendly. In selecting the members of his Cabinet he also seems to have been free from reactionary influences, and so far as it is possible to comprehend his motives by his official actions it seems clearly established that the President will not use the opportunities of his position to overthrow or undermine our Protective system.

With the dread of the adoption of a reactionary policy by the new National Administration happily dispelled, with the domestic market very largely in the hands of home producers so that imports are exceeded in value by exports, with our currency on a gold basis so that no unsettling of values is to be apprehended soon from that quarter, with no political excitement distracting the minds of our people, and with a majority of members in the next House of Representatives believed to be in favor of Protection, the manu-

facturers of the United States are in a position to take instant advantage of any favorable change in the condition of business. How this change may be brought about we are unable to explain, but it may be very much nearer at hand than is now supposed.

THE PRODUCTION OF IRON AND STEEL IN 1883 AND 1884.

The production of iron and steel in the United States in 1884 is given in the following table in comparison with that of 1883.

PRODUCTS.	Net tons. (Except nails.)		Decrease Per cent.
	1883.	1884.	
Pig iron.....	5,146,972	4,589,613	11
All kinds of rolled iron, except rails...	2,283,920	1,931,747	15
Bessemer steel rails.....	1,286,554	1,116,621	13
Open-hearth steel rails.....	9,186	2,670	71
Iron rails.....	64,954	25,560	61
Kegs of cut nails included in rolled iron	7,762,737	7,581,379	2
Crucible steel ingots.....	80,455	59,662	26
Open-hearth steel ingots.....	133,679	131,617	1
Bessemer steel ingots.....	1,654,627	1,540,595	7
Blooms from ore, pig iron, and scrap...	74,758	57,005	24

This table presents some very striking comparisons. The decrease in the production of open-hearth steel rails, iron rails, crucible steel ingots, and blooms made from ore, pig iron, and scrap, was very great. These articles are seriously affected by the inroads of cheap steel. In no other branch was the decrease so serious. Rolled iron shrunk 15 per cent., Bessemer steel rails 13 per cent., and pig iron 11 per cent., but open-hearth steel ingots, nails, and Bessemer steel ingots held their own remarkably well in the face of the depression in business.

PRICES OF IRON AND STEEL IN 1883, 1884, AND 1885.

The following table will show the range of prices for all leading iron and steel products from July, 1883, until the close of April, 1885. Monthly quotations are given, averaged from weekly quotations. The prices quoted are for a ton of 2,240 pounds, except for bar iron and nails, which are quoted by the pound and the keg respectively.

MONTHS.	Old iron T rails, at Philadelphia.	Best refined bar iron, from store, Philadelphia.	Steel rails, at mills in Pennsylvania.	No. 1 anthracite foundry pig iron, at Philadelphia.	Gray forge pig iron, at Philadelphia.	All muck bar iron, at Pittsburgh.	Nails, (gross price,) at Pittsburgh.	Gray forge pig iron, Lake ore mixed, at Pittsburgh.
July, 1883.....	\$22.50	2.25c.	\$38.00	\$21.50	\$19.00	2.0c.	\$3.00	\$18.50
August.....	23.50	2.2c.	38.00	22.00	19.00	2.0c.	3.00	18.50
September.....	23.50	2.2c.	37.50	22.00	18.75	2.0c.	2.85	18.50
October.....	23.25	2.2c.	37.00	21.50	18.75	1.9c.	2.75	18.50
November.....	23.00	2.2c.	35.00	21.00	18.50	1.8c.	2.60	18.50
December.....	23.00	2.1c.	34.50	21.00	18.00	1.8c.	2.50	18.00
January, 1884.....	22.50	2.0c.	34.00	20.50	18.25	1.8c.	2.40	18.00
February.....	23.00	2.0c.	34.00	20.50	18.00	1.8c.	2.60	18.00
March.....	22.75	2.0c.	34.00	20.50	18.00	1.8c.	2.50	17.75
April.....	22.00	2.0c.	34.00	20.00	18.00	1.8c.	2.35	17.50
May.....	21.25	2.0c.	33.00	20.00	18.00	1.75c.	2.30	17.50
June.....	18.75	2.0c.	32.00	20.00	18.00	1.7c.	2.25	17.50
July.....	18.50	2.0c.	30.00	20.00	18.00	1.7c.	2.20	17.00
August.....	18.25	2.0c.	28.00	19.50	17.50	1.65c.	2.15	16.75
September.....	18.25	1.9c.	27.00	19.50	17.50	1.65c.	2.15	16.50
October.....	18.00	1.9c.	28.00	19.50	17.50	1.65c.	2.05	16.50
November.....	18.00	1.9c.	28.00	19.25	17.25	1.65c.	2.05	16.50
December.....	16.75	1.9c.	27.00	18.50	16.50	1.65c.	2.05	16.50
January, 1885.....	17.50	1.8c.	27.00	18.00	16.00	1.65c.	2.05	16.25
February.....	17.50	1.8c.	27.00	18.00	16.00	1.65c.	2.25	16.00
March.....	17.50	1.8c.	26.50	18.00	16.00	1.65c.	2.25	16.00
April.....	17.75	1.8c.	26.00	18.00	16.00	1.65c.	2.25	15.50

It will be observed that, while some articles in this list have sold at steadily declining prices, others have reacted from the lowest point touched, such as old rails and nails. The period comprised in this table covers the lowest prices ever known in this country for steel rails and bar iron. Pig iron has been sold considerably lower, but as coal is dearer now than it was then the producer is not benefited by the difference in price. These prices being averages it is not practicable in such a table to show the lowest price touched. In September last and again in March steel rails were sold as low as \$26, and in the closing months of 1884 nails were sold in the West at \$1.80 cash for car-load lots. The shrinkage in these prices from the beginning to the end of 1884 was as follows: Old rails at Philadelphia, from \$22.50 to \$16.75; bar iron at Philadelphia, 2c. to 1.8c.; bar iron at Pittsburgh, 1.8c. to 1.65c.; steel

rails in Pennsylvania, \$34 to \$27; No. 1 anthracite foundry pig iron at Philadelphia, \$20.50 to \$18; anthracite gray forge pig iron at Philadelphia, \$18.25 to \$16; nails at Pittsburgh, \$2.40 to \$2.05; gray forge pig iron at Pittsburgh, \$18 to \$16.25.

The price of Connellsville coke has varied but slightly since April of last year, when a coke pool was formed which included the owners of the greater part of the ovens. Furnace coke was put at \$1.10 per ton, on board cars at ovens, and that rate ruled steadily, with only occasional cutting by independent coke manufacturers, until April 1st of the present year, when \$1.20 was fixed.

OUR IMPORTS OF IRON AND STEEL FROM 1871 TO 1884.

The foreign value of the importations of iron and steel, including iron ore and tinplates, into the United States in the calendar year 1884 was \$38,211,800, as compared with \$48,714,297 in 1883, or a reduction of almost exactly ten and a half million dollars. The value of these importations for the past fourteen years has been as follows, including the value of iron ore from 1879, in which year the importation of ore first assumed importance.

Years.	Values.	Years.	Values.
1871.....	\$57,866,299	1878.....	\$18,013,010
1872.....	75,617,677	1879.....	34,013,036
1873.....	60,005,538	1880.....	81,880,171
1874.....	37,652,192	1881.....	63,777,729
1875.....	27,363,101	1882.....	68,715,689
1876.....	20,016,603	1883.....	48,714,297
1877.....	19,574,399	1884.....	38,211,800

It is difficult to ascertain the exact quantities of iron and steel imported into this country, as a record is not kept by the custom house officials of the weight of every piece of metal which is received here. For many years up to July 1, 1883, it was impossible to learn how many tons of cotton-ties and wire rods were brought here from abroad, and it was equally impossible to ascertain the total quantity of steel received from foreign countries. Since July 1, 1883, new regulations have been put in force in order to carry out the provisions of the new tariff act, and much of this information is now available. Under the circumstances our tables of quantities are somewhat complicated. In the following table we include the quantities of pig, bar, band, plate, and sheet iron, rails, old iron, and tinplates for every year mentioned; of castings, anchors, cables, etc., for every year down to and including 1882; and of steel scrap,

cotton-ties, various forms of steel, wire-rods, wire, etc., for 1884 only.

Years.	Net tons.	Years.	Net tons.
1871.....	1,278,965	1878.....	236,434
1872.....	1,325,034	1879.....	862,382
1873.....	717,761	1880.....	2,112,341
1874.....	337,845	1881.....	1,322,439
1875.....	268,477	1882.....	1,335,371
1876.....	228,716	1883.....	777,650
1877.....	236,777	1884.....	733,260

The following table is chiefly of interest in showing the addition made to our knowledge of the importations of iron and steel by the new regulations.

COMMODITIES.	Net tons of 2,000 pounds.				
	1880.	1881.	1882.	1883.	1884.
Pig iron.....	784,968	520,835	604,978	361,366	206,381
Castings.....	114	632	2,079
Bar iron.....	126,967	47,820	79,220	47,409	40,998
Band, hoop, and scroll iron.....	25,322	827	6,021	1,003	332
Railroad bars of iron.....	132,459	137,013	41,992	757	94
Railroad bars of steel.....	158,230	249,308	182,135	38,220	3,074
Sheet and plate iron.....	11,580	8,411	13,160	9,114	7,863
Old and scrap iron.....	694,273	151,107	164,591	72,000	30,192
Anchors, cables, chains, etc.....	1,393	1,520	1,530	1,930
Tinplates and terne plates.....	177,015	204,966	239,665	247,781	242,123
Scrap steel.....	8,388
Cotton-ties.....	17,518
Steel hoops, sheets, and plates.....	1,500
Steel ingots, bars, etc.....	24,610
Iron and steel wire rods.....	145,525
Wire and wire rope.....	2,732
Total.....	2,112,341	1,322,439	1,335,371	777,650	733,260

It will be seen from the additional items given for 1884 that the quantities of iron and steel imported in 1880 to 1883 must have been much larger than those given in the table. The figures shown for 1884, embracing almost three-quarters of a million tons, should cause our manufacturers and our lawmakers to realize that we are far from being independent of other countries. The present rate of importation is very much below that for 1884, but we are undoubtedly importing as many tons of tinplates as we did last year. That is a trade which should be in the hands of Americans, and it is disgraceful in the extreme that we permit Great Britain to monopolize it without making strenuous efforts to secure at least

some part of it. We give here a table showing the annual quantity of tinplates imported into this country for a series of years.

Years.	Net tons.	Years.	Net tons.
1871.....	92,925	1878.....	120,806
1872.....	95,904	1879.....	172,760
1873.....	108,838	1880.....	177,015
1874.....	89,351	1881.....	204,966
1875.....	101,981	1882.....	239,665
1876.....	100,740	1883.....	247,781
1877.....	125,976	1884.....	242,123

In the fourteen years here embraced our total imports of tinplates were 2,120,833 net tons, valued at \$189,986,305 as invoiced. This is by no means the cost to the consumer, who also paid ocean freight, insurance, commissions, importers' profit, and perhaps jobbers' profit. Is this not a branch of trade worth striving for? Is it not of sufficient importance for the Government to recognize and to endeavor to secure for the people of our own country?

OUR IMPORTS OF IRON ORE IN 1882, 1883, AND 1884.

The following statement shows the quantities and values of iron ore imported into the United States during the calendar years 1882, 1883, and 1884, arranged by ports of entry.

DISTRICTS.	1882.		1883.		1884.	
	Gross tons.	Values.	Gross tons.	Values.	Gross tons.	Values.
Baltimore.....	243,182	\$654,629	236,998	\$612,626	184,521	\$357,136
Beaufort, S. C.....			1,473	4,243	1,749	5,005
Boston.....	1,664	3,322	2,470	5,277	2,865	7,765
Buffalo Creek.....	273	755				
Champlain.....	2	7	5	28		
Cuyahoga.....	9,420	33,181	6,525	17,810	30,964	121,154
Detroit.....	48	98			10	27
Genesee.....	6,851	21,651	784	1,740	758	1,897
Huron.....	264	677	14	4	10	150
New York.....	145,909	421,776	36,800	94,236	29,401	82,995
Oswegatchie.....	905	2,783	942	2,866		
Oswego.....	37,635	120,008	17,862	40,744	11,179	27,856
Perth Amboy, N. J.....	31,558	101,859	10,082	29,189	50,836	124,257
Philadelphia.....	111,944	279,818	170,420	386,386	169,507	388,900
Puget's Sound.....			3,521	7,084	2,012	4,024
Sandusky.....					2,177	5,387
Vermont.....			2,979	5,758	1,831	7,125
Total.....	589,655	\$1,640,564	490,875	\$1,207,991	487,820	\$1,133,678

The reports of the Bureau of Statistics for the calendar year do

not show from which countries the iron ore was shipped. An approximation to the actual facts can be obtained from the published statement for the fiscal year ended June 30, 1884. In that year 68 per cent. of our total imports of iron ore came from Spain; 11 per cent. from Italy; 10 per cent. from Algeria; 5 per cent. from Canada; and the remaining 6 per cent. from Greece, England, Portugal, Turkey in Asia, France, and Mexico, the quantity received from the last-named country having been one ton. No receipts from Cuba were reported at that time, but during the latter part of the year 1884 the Juragua Iron Company Limited shipped a number of cargoes from Cuba, and it is possible that this year it will send to this country in the neighborhood of 100,000 tons. The quantity of iron ore imported into this country since 1879, prior to which time the annual importations did not amount to 100,000 tons, is given in the following table.

Years.	Gross tons.	Years.	Gross tons.
1879.....	284,141	1882.....	589,655
1880.....	493,408	1883.....	490,875
1881.....	782,887	1884.....	487,820

OUR EXPORTS OF IRON AND STEEL FROM 1871 TO 1884.

A new classification of exports has been adopted by the Bureau of Statistics of the Treasury Department, and the iron and steel group now very properly embraces iron ore, scales and balances, sewing machines, and steam fire-engines, which were separately classified before July 1, 1883. We have corrected our figures to correspond with the new official arrangement, but have been able to include iron ore only for 1884. The following table shows the total value of the exports from the United States to all countries of domestic iron and steel and manufactures thereof from 1871 to 1884.

Years.	Values.	Years.	Values.	Years.	Values.
1871.....	\$14,185,359	1876.....	\$13,641,724	1881.....	\$18,216,121
1872.....	12,595,539	1877.....	18,549,922	1882.....	22,348,834
1873.....	14,173,772	1878.....	15,101,899	1883.....	22,716,040
1874.....	17,312,239	1879.....	14,223,646	1884.....	19,303,150
1875.....	17,976,833	1880.....	15,156,703		

Only 4,182 net tons of iron ore were exported in 1884, valued at

\$12,255. The exports of iron and steel consisted of machinery valued at \$4,131,810; sewing machines, \$3,264,935; 189 locomotives, \$2,057,271; fire-arms, \$1,427,600; saws and tools, \$1,234,473; stationary engines and boilers, \$456,930; scales and balances, \$397,563; miscellaneous castings, \$293,494; 3,948 tons of cut nails, \$247,497; stoves, \$198,883; printing presses, \$196,953; 5,504 tons of steel rails, \$176,891; 11,889 car-wheels, \$109,255; cutlery, \$94,671; 4,301 tons of pig iron, \$92,336; 932 tons of bar iron, \$52,872; 1,254 tons of iron rails, \$46,644; 517 tons of plate, sheet, and hoop iron, \$45,907; fire-engines, \$28,273; 129 tons of steel ingots, bars, etc., \$21,799; other manufactures of iron and steel, \$4,714,838: total value, including iron ore, \$19,303,150. Comparing the iron and steel imports and exports in 1884 we find that 1,254 net tons of iron rails were exported against only 94 tons imported; 5,504 tons of steel rails were exported against 3,074 tons imported; and 2,509 tons of wire were exported against 2,732 tons imported. The total value of iron and steel imports in 1884 is almost exactly double the total value of iron and steel exports. If the value of the imports of tinplates and wire rods, amounting to \$21,414,349, be deducted from the total value of the iron and steel imports, \$38,211,800, the remainder, \$16,797,451, will be considerably below the value of our iron and steel exports, \$19,303,150. These two items are the dark spots in our import trade, owing to low duties.

THE PRODUCTION OF PIG IRON IN 1884.

The total production of pig iron in the United States in 1884 was 4,589,613 net tons, or 4,097,868 gross tons. As compared with the production of 1883, when 5,146,972 net tons were made, there was a falling off of 557,359 net tons, or 11 per cent. The year's production was much above that of the "boom" year 1880, and was only 51,951 tons under that of 1881. The production of pig iron in the last six years has been as follows, using both net and gross tons (2,000 and 2,240 pounds respectively).

Years.	Net tons.	Gross tons.
1879.....	3,070,875	2,741,853
1880.....	4,295,414	3,835,191
1881.....	4,641,564	4,144,254
1882.....	5,178,122	4,623,323
1883.....	5,146,972	4,595,510
1884.....	4,589,613	4,097,868

Although the production of 1884 was considerably below that of

1883 the falling off did not occur in all classes of pig iron in the same proportion. In bituminous pig iron the shrinkage was comparatively slight, having been only 5 per cent., while in anthracite and charcoal pig iron it was heavy, having been 16 and 20 per cent. respectively. The following table shows the production of pig iron in the past six years, classified according to the fuel used, in net tons.

Fuel Used.	1879.	1880.	1881.	1882.	1883.	1884.
Bituminous....	1,438,978	1,950,205	2,268,264	2,438,078	2,689,650	2,544,742
Anthracite.....	1,273,024	1,807,651	1,734,462	2,042,138	1,885,596	1,586,453
Charcoal	358,873	537,558	638,838	697,906	571,726	458,418
Total	3,070,875	4,295,414	4,641,564	5,178,122	5,146,972	4,589,613

In recent years the pig iron classed as anthracite has been made with a very considerable admixture of coke with the anthracite coal used. This change in the furnace practice of the anthracite districts of the country has been noted from year to year in the reports of this Association, but in 1884 it was more decided than in any previous year. Our returns show that of 1,586,453 tons of anthracite pig iron produced last year 1,339,883 tons were made with mixed anthracite coal and coke. The rapid progress made in the past two years in this respect is shown by the following table.

Details.	1883. Net tons.	1884. Net tons.
Total production of anthracite pig iron.....	1,885,596	1,586,453
Made with mixed anthracite and coke.....	920,142	1,339,883
Remainder made with anthracite alone.....	965,454	246,570

From this showing it seems possible that in a short time anthracite coal will be used in very few blast furnaces without the admixture of some coke with it. Thus far the quantity of coke used in anthracite furnaces has only slightly exceeded one-third of the quantity of anthracite, our returns for 1884 showing that 1,534,996 gross tons of anthracite and 599,877 gross tons of coke were consumed in the manufacture of the pig iron classed as anthracite.

In 1884 pig iron was produced in twenty-three States and one Territory (Washington). In 1883 twenty-four States and the same Territory produced pig iron. Maine and Minnesota dropped out of the list in 1884, but North Carolina re-entered it. The following table shows the production of pig iron in 1884 by States, in the order of their prominence.

STATES.	Net tons.	STATES.	Net tons.
Pennsylvania.....	2,885,402	Georgia.....	42,655
Ohio.....	567,113	Maryland.....	27,342
Illinois.....	327,568	Colorado.....	15,837
New York.....	239,486	Connecticut.....	14,174
Alabama.....	189,664	Texas.....	5,140
Michigan.....	172,834	Massachusetts.....	4,902
Virginia.....	157,483	Oregon.....	3,640
Tennessee.....	134,597	Indiana.....	2,568
New Jersey.....	82,935	California.....	2,157
Missouri.....	60,043	Washington Territory.....	540
West Virginia.....	55,231	North Carolina.....	435
Wisconsin.....	52,815		
Kentucky.....	45,052	Total.....	4,589,613

Examining the details of production it will be observed that Pennsylvania as usual made over 50 per cent. of the total. Ohio made over 12 per cent. As compared with 1883 there was a general decline in production, but some States show an increase, as follows: Illinois, 89,911 tons, or 38 per cent.; Alabama, 17,199 tons, or 10 per cent.; Virginia, 4,576 tons, or 3 per cent.; Texas, 2,759 tons, or 116 per cent.; Wisconsin, 922 tons, or 2 per cent. In the Lower Susquehanna district of Pennsylvania the increased production in 1884 over 1883 was 82,020 tons; in the Miscellaneous Bituminous district of the same State the increase was 49,306 tons; in the Mahoning Valley of Ohio, 2,023 tons. Among the principal districts and States showing a much smaller production in 1884 than in 1883 the Lehigh Valley of Pennsylvania is most conspicuous, having fallen off 144,120 tons, or 25 per cent.; the State of Ohio comes next with a decrease of 112,530 tons, or 17 per cent.; Allegheny County, Pennsylvania, which includes Pittsburgh, declined 105,420 tons, or 18 per cent.; New York fell off 92,478 tons, or 28 per cent.; the Schuylkill Valley, Pennsylvania, 58,855 tons, or 17 per cent.; the Miscellaneous Bituminous district of Ohio, 56,918 tons, or 22 per cent.; New Jersey, 55,838 tons, or 40 per cent.; Missouri, 43,253 tons, or 42 per cent.

The Southern States have shipped such a considerable quantity of pig iron to the North during the past year that their production is a matter of much interest. But, notwithstanding its entrance into new centres of consumption, Southern pig iron was not produced in excessive quantity last year. Including all the States south of Pennsylvania and Ohio, but excluding Missouri, the furnaces in this section turned out 6 per cent. less pig iron in 1884

than in 1883. Since 1880, however, the South has increased its production very considerably, as is shown by the following table.

STATES.	Net tons.				
	1880.	1881.	1882.	1883.	1884.
Alabama.....	77,190	98,081	112,765	172,465	189,664
Virginia.....	29,934	83,711	87,731	152,907	157,483
Tennessee.....	70,873	87,406	137,602	133,963	134,597
West Virginia.....	70,338	66,409	73,220	88,398	55,231
Kentucky.....	57,708	45,973	66,522	54,629	45,052
Georgia.....	27,321	37,404	42,440	45,364	42,655
Maryland.....	61,437	48,756	54,524	49,153	27,342
Texas.....	2,500	3,000	1,321	2,381	5,140
North Carolina.....		800	1,150		435
Total.....	397,301	471,540	577,275	699,260	657,599

The principal pig-iron district in the South is known as the Chattanooga district. It includes the furnaces in Southeastern Tennessee, Alabama, and Georgia. The following table shows the growth of this district since 1872.

YEARS.	Net tons.		
	Bituminous.	Charcoal.	Total.
1872.....	8,360	15,457	23,817
1873.....	8,602	29,784	38,386
1874.....	17,059	37,133	54,192
1875.....	22,985	28,931	51,916
1876.....	25,950	23,817	49,767
1877.....	40,326	28,870	69,196
1878.....	48,469	26,496	74,965
1879.....	67,998	36,124	104,122
1880.....	113,695	45,014	158,709
1881.....	146,220	57,625	203,845
1882.....	184,090	71,106	255,196
1883.....	246,063	70,430	316,493
1884.....	279,047	69,063	348,110

Eighteen States and one Territory produced charcoal pig iron in 1884. Massachusetts, Connecticut, North Carolina, Texas, Michigan, Oregon, California, and Washington Territory made no other kind of pig iron in that year. The States of Maine and Minnesota, which were in the list of producing States in 1883, dropped out in 1884. North Carolina re-entered the list. Michigan decreased its production very little in 1884 as compared with 1883.

Alabama made a slight increase, and Texas more than doubled its production. All other States show a decrease, which in some instances was very great, in the quantity of charcoal pig iron produced. The following table shows the production of charcoal pig iron by States in 1884.

STATES.	Net tons.	STATES.	Net tons.
Michigan.....	172,834	Georgia.....	9,615
Alabama.....	59,448	Kentucky.....	7,882
Missouri.....	31,558	Texas.....	5,140
Wisconsin.....	25,812	Massachusetts.....	4,902
Ohio.....	24,880	Oregon.....	3,640
New York.....	23,488	California.....	2,157
Pennsylvania.....	23,155	Washington Territory.....	540
Tennessee.....	18,806	North Carolina.....	435
Maryland.....	15,123		
Virginia.....	14,829	Total.....	458,418
Connecticut.....	14,174		

Fourteen States made pig iron with bituminous coal and coke in 1884, Illinois, West Virginia, Colorado, and Indiana making no other kind of pig iron. As compared with 1883 Illinois and Wisconsin increased their production very considerably, and Tennessee, Alabama, Virginia, Maryland, and Georgia also made gains. Pennsylvania shows the largest decrease, followed by Missouri, West Virginia, Colorado, Indiana, and Kentucky. The following table shows the production of bituminous coal and coke pig iron in 1884 by States, arranged according to their importance, excluding all pig iron made with other fuels.

STATES.	Net tons.	STATES.	Net tons.
Pennsylvania.....	1,084,011	Georgia.....	33,040
Ohio.....	542,233	Missouri.....	28,485
Illinois.....	327,568	Wisconsin.....	27,003
Virginia.....	142,654	Colorado.....	15,837
Alabama.....	130,216	Maryland.....	2,935
Tennessee.....	115,791	Indiana.....	2,568
West Virginia.....	55,231		
Kentucky.....	37,170	Total.....	2,544,742

Only four States made anthracite pig iron in 1884. New Jersey makes no other kind of pig iron, but in some of the furnaces in that State coke is used mixed with anthracite. In every State the production of 1884 was considerably smaller than that of 1883.

The following table shows the production of anthracite pig iron in 1884 by States.

STATES.	Net tons.	STATES.	Net tons.
Pennsylvania.....	1,278,236	Maryland.....	9,284
New York.....	215,998		
New Jersey.....	82,935	Total.....	1,586,453

The production of Pennsylvania is so large that it is customary to divide the State into districts. The following table shows the progress made in this State from 1849 to 1869, the former date being the earliest for which we can obtain complete statistics for all the districts.

YEARS.	Net tons.						
	Lehigh.	Schuylkill.	Upper Susquehanna.	Lower Susquehanna.	Bituminous.	Charcoal.	Total.
1849	44,351	29,570	28,654	19,693	5,488	155,643	283,399
1856	121,380	68,437	71,078	86,300	29,941	96,154	473,290
1860	152,351	92,345	66,698	92,350	(?)	(?)	650,000
1864	191,683	112,806	106,964	108,237	122,220	53,171	695,081
1869	300,916	150,409	123,273	109,986	191,072	50,000	925,656

In the above table the production of bituminous pig iron could not be obtained for 1856 and 1869, and the figures used are those of 1854 and 1867 respectively. It will be observed that in 1849 more charcoal pig iron was produced in Pennsylvania than all other kinds, but the manufacture of pig iron with mineral fuel had been firmly established, and the succeeding years witnessed a great decline in charcoal pig iron and an equally great increase in other kinds of pig iron. By the year 1872 the production of anthracite pig iron had greatly increased in the Lehigh, Schuylkill, Upper Susquehanna, and Lower Susquehanna districts, to which it was confined; the production of bituminous coal and coke pig iron had also increased in the Shenango Valley, Allegheny county, and other parts of Western Pennsylvania, classified as "miscellaneous bituminous;" but the production of charcoal pig iron, which was carried on in various parts of the State, had decreased. The following table shows the production of pig iron in the different districts of Pennsylvania from 1872 to 1884.

YEARS.	Anthracite. Net tons.				Bituminous. Net tons.			Charcoal. Net tons.	Total. Net tons.
	Lehigh Valley.	Schuyl- kill V.	Upper Susq.	Lower Susq.	Shenan- go V.	Allegh- ny Co.	Misc. Coke.		
1872	449,663	232,225	127,260	159,305	160,188	110,599	117,224	45,033	1,401,497
1873	389,969	236,409	129,304	157,403	160,831	158,789	111,014	45,854	1,389,573
1874	316,789	232,420	88,243	137,556	156,419	143,660	97,068	40,978	1,213,133
1875	280,360	123,184	71,731	79,717	187,025	131,856	102,520	34,491	960,884
1876	261,274	144,969	79,217	103,369	138,495	128,555	130,635	23,099	1,009,613
1877	335,059	155,434	56,776	111,252	145,179	141,749	178,271	29,636	1,153,356
1878	416,907	144,558	84,547	137,719	122,958	217,299	189,285	29,360	1,342,633
1879	456,350	191,748	125,971	165,500	150,861	267,315	214,123	35,895	1,607,763
1880	544,987	306,926	168,128	217,889	215,313	300,497	286,007	43,374	2,083,121
1881	560,190	309,049	125,785	218,329	198,968	385,453	341,104	51,908	2,190,786
1882	609,338	342,701	201,367	300,240	264,078	358,840	322,717	49,975	2,449,256
1883	575,987	337,433	165,629	337,419	290,069	592,475	301,564	38,315	2,638,891
1884	431,867	278,578	148,352	419,439	246,086	487,055	350,870	23,155	2,385,402

The production of pig iron in Ohio has for some time been sufficiently important to justify the separation of this State into districts. The charcoal pig iron of Ohio has always been made principally in the Hanging Rock region, while bituminous pig iron is produced in many sections, but chiefly in the Mahoning Valley. The production of the different districts since 1872 is shown in the following table.

YEARS.	Charcoal. Net tons.		Bituminous Coal and Coke. Net tons.				Total. Net tons.
	Miscella- neous.	Hanging Rock.	Hanging Rock.	Mahon- ing V.	Hocking Valley.	Miscella- neous.	
1872	8,182	87,440	23,169	152,756	128,196	399,743
1873	8,133	92,365	28,601	136,972	139,958	406,029
1874	6,962	85,873	26,015	121,403	184,748	425,001
1875	4,558	57,413	36,899	115,993	1,250	199,780	415,893
1876	6,109	42,822	44,260	137,546	7,483	165,057	403,277
1877	1,905	40,212	44,544	136,526	23,895	153,316	400,398
1878	33,513	31,137	134,400	65,690	156,251	420,991
1879	43,445	43,097	147,844	51,908	161,457	447,751
1880	4,336	64,854	60,316	226,877	85,719	232,105	674,207
1881	4,682	61,487	77,500	245,737	88,146	232,994	710,546
1882	3,108	55,546	77,364	258,478	78,770	225,634	698,900
1883	2,394	38,134	82,455	244,265	48,439	263,956	679,643
1884	24,880	64,781	246,288	24,126	207,038	567,113

Our information is very meagre concerning the pig iron produced in Ohio before 1872. The following table, however, will show the relative proportions of the charcoal and bituminous pig iron production of this State from 1854 to 1866.

YEARS.	Net tons.		
	Charcoal.	Bituminous.	Total.
1854.....	58,654	16,800	75,454
1864.....	65,794	85,483	151,277
1866.....	87,888	97,198	185,086

The following table exhibits the production of anthracite, charcoal, and bituminous pig iron in the United States in the thirty-one years from 1854 to 1884.

YEARS.	Net tons of 2,000 pounds.			
	Anthracite.	Charcoal.	Bituminous.	Total.
1854.....	339,435	342,298	54,485	736,218
1855.....	381,866	339,922	62,390	784,178
1856.....	443,113	370,470	69,554	883,137
1857.....	390,385	330,321	77,451	798,157
1858.....	361,430	285,313	58,351	705,094
1859.....	471,745	284,041	84,841	840,627
1860.....	519,211	278,331	122,228	919,770
1861.....	409,229	195,278	127,037	731,544
1862.....	470,315	186,660	130,687	787,662
1863.....	577,638	212,005	157,961	947,604
1864.....	684,018	241,853	210,125	1,135,996
1865.....	479,558	262,342	189,682	931,582
1866.....	749,367	332,580	268,396	1,350,343
1867.....	798,638	344,341	318,647	1,461,626
1868.....	893,000	370,000	340,000	1,603,000
1869.....	971,150	392,150	553,341	1,916,641
1870.....	930,000	365,000	570,000	1,865,000
1871.....	956,608	385,000	570,000	1,911,608
1872.....	1,369,812	600,587	984,159	2,854,558
1873.....	1,312,754	577,620	977,904	2,868,278
1874.....	1,202,144	576,557	910,712	2,689,413
1875.....	908,046	410,990	947,545	2,266,581
1876.....	794,578	308,649	990,009	2,093,236
1877.....	934,797	317,843	1,061,945	2,314,585
1878.....	1,092,870	293,399	1,191,092	2,577,361
1879.....	1,273,024	358,873	1,438,978	3,070,875
1880.....	1,807,651	537,558	1,950,205	4,295,414
1881.....	1,734,462	638,838	2,268,264	4,641,564
1882.....	2,042,138	697,906	2,438,078	5,178,122
1883.....	1,885,596	571,726	2,689,650	5,146,972
1884.....	1,585,453	458,418	2,544,742	4,589,613

The production of spiegeleisen in the United States is gradually increasing. Its increase, however, is due more to an enlarged output by established works than to the embarkation of new companies in its manufacture. The production of 1884 was confined to the States of Pennsylvania, New Jersey, and Colorado, and the

greater part of it was made by two companies—Carnegie Bros. & Co. Limited and the Cambria Iron Company. The other manufacturers are the New Jersey Zinc and Iron Company, the Passaic Zinc Company, of New Jersey; the Lehigh Zinc and Iron Company, the Bethlehem Iron Company, of Pennsylvania; and the Colorado Coal and Iron Company, of Colorado. The zinc companies used the residuum from franklinite after extracting the zinc from it, and the other companies used manganiferous iron ores, both native and foreign. An increasing quantity of native ore is being used for this purpose, and manufacturers claim that if it were necessary this country could depend entirely upon its own resources for the production of this essential steel-making material, though in that event it would probably cost more, as our manganiferous iron ores are scattered over a wide area in small deposits. The spiegeleisen produced in the United States is included in our statistics of pig-iron production. The quantity made annually since 1875 is shown in the following table, which also includes a small quantity of high-grade ferromanganese produced in 1884 by Carnegie Bros. & Co. Limited.

Years.	Net tons.	Years.	Net tons.
1875.....	7,832	1880.....	19,603
1876.....	6,616	1881.....	21,086
1877.....	8,845	1882.....	21,963
1878.....	10,674	1883.....	24,574
1879.....	13,931	1884.....	33,893

A smaller number of furnaces was built in 1884 than in any recent year. Our reports show only 7 new furnaces completed in that year—5 in Pennsylvania, 1 in Virginia, and 1 in North Carolina. At the close of 1884 only 5 new furnaces were in actual course of construction—2 in Pennsylvania, 2 in Tennessee, and 1 in Michigan. Quite a number of old furnaces were being rebuilt, however, and several furnaces were partly finished on which work had been suspended. Indications point to the early resumption of work in a few of these instances of suspended activity, but in most cases the projected enterprises will not be pushed any further. In Pennsylvania, Alabama, and Wisconsin new schemes for the erection of additional furnaces are taking shape.

The following table shows the number of furnaces in and out of blast in the pig-iron districts of Pennsylvania and Ohio at the close of 1883 and 1884.

DISTRICTS.		December 31, 1883.			December 31, 1884.		
		In blast.	Out of blast.	Total.	In blast.	Out of blast.	Total.
Pennsylvania.	Lehigh Valley.....	29	22	51	24	27	51
	Schuylkill Valley.....	23	22	45	17	27	44
	Upper Susquehanna.....	13	12	25	7	15	22
	Lower Susquehanna.....	23	11	34	21	15	36
	Shenango Valley.....	12	17	29	9	18	27
	Allegheny County.....	11	5	16	7	10	17
	Miscellaneous bituminous.....	18	18	36	20	16	36
Ohio.	Charcoal.....	13	22	35	5	27	32
	Hanging Rock bituminous.....	8	6	14	7	8	15
	Mahoning Valley.....	8	10	18	6	12	18
	Hocking Valley.....	4	10	14	1	13	14
	Miscellaneous bituminous.....	8	12	20	4	14	18
	Hanging Rock charcoal.....	11	10	21	10	9	19
	Miscellaneous charcoal.....	3	3	2	2

The following table shows the number of furnaces in and out of blast in every State and Territory at the close of 1883 and 1884.

STATES AND TERRITORIES.	December 31, 1883.			December 31, 1884.		
	In blast.	Out of blast.	Total.	In blast.	Out of blast.	Total.
Maine.....	1	1	1	1
Vermont.....	1	1	1	1
Massachusetts.....	3	2	5	5	5
Connecticut.....	4	5	9	2	7	9
New York.....	26	29	55	15	39	54
New Jersey.....	8	12	20	5	15	20
Pennsylvania.....	142	129	271	110	155	265
Maryland.....	8	14	22	4	16	20
Virginia.....	12	30	42	15	27	42
North Carolina.....	5	5	1	5	6
Georgia.....	3	3	6	2	5	7
Alabama.....	14	5	19	15	7	22
Texas.....	1	1	2	1	1	2
West Virginia.....	6	6	12	2	10	12
Kentucky.....	5	13	18	5	12	17
Tennessee.....	9	11	20	9	8	17
Ohio.....	39	51	90	28	58	86
Indiana.....	2	1	3	1	2	3
Illinois.....	4	12	16	4	12	16
Missouri.....	2	15	17	16	16
Michigan.....	12	16	28	11	17	28
Wisconsin.....	5	10	15	3	11	14
Minnesota.....	1	1	1	1
Colorado.....	1	1	1	1
Utah Territory.....	1	1	1	1
Oregon.....	1	1	1	1
California.....	1	1	1	1
Washington Territory.....	1	1	1	1
Total.....	307	376	683	236	433	669

The foregoing statements would not be complete without the following summary showing the number of furnaces in the United States in and out of blast at the close of 1883 and 1884, separated according to the fuel used.

KIND OF FUEL.	December 31, 1883.			December 31, 1884.		
	In blast.	Out of blast.	Total.	In blast.	Out of blast.	Total.
Bituminous.....	105	116	221	86	134	220
Anthracite.....	118	104	222	84	135	219
Charcoal	84	156	240	66	164	230
Total.....	307	376	683	236	433	669

During the past year we have revised our list of blast furnaces in the United States, eliminating many establishments which are not likely to be put in operation again. The number of stacks has thus been reduced to 669, notwithstanding the addition of some new furnaces during 1884. The total number of stacks is now smaller than in any year since 1873. Even yet it is larger than it should be, as there is no doubt that quite a large number of furnaces still counted as available for smelting purposes will never again be put in blast. As their owners do not consider them abandoned we retain them in our list. The following table shows the number of active or available furnaces in the country at the close of every year since 1872.

1872.....612	1877.....716	1882.....687
1873.....657	1878.....692	1883.....683
1874.....693	1879.....697	1884.....669
1875.....713	1880.....701	
1876.....712	1881.....716	

At the close of 1884 there were only 236 furnaces in blast, which is the smallest number of furnaces in blast at the close of any year since 1876. In this connection, however, it must be observed that the mere number of furnaces in or out of blast means but little, as our blast-furnace managers are continually improving their works and increasing their production. The following table shows the number of furnaces in blast at the close of every year since 1873.

1873.....410	1877.....270	1881.....455
1874.....365	1878.....265	1882.....417
1875.....293	1879.....388	1883.....307
1876.....236	1880.....446	1884.....236

The following table shows the quantity of each kind of pig iron held in stock by the furnace owners or their agents at the close of each year since 1874, when the collection of this information first began, together with the relation which the year's stock bears to the year's production.

YEARS.	Net tons.				Per cent. of year's production.
	Anthracite.	Bituminous.	Charcoal.	Total.	
1874.....	248,988	216,479	330,317	795,784	30
1875.....	274,743	165,482	320,683	760,908	34
1876.....	268,122	174,302	244,374	686,798	33
1877.....	239,493	156,818	246,040	642,351	28
1878.....	226,734	144,835	202,996	574,565	22
1879.....	33,507	39,275	68,892	141,674	5
1880.....	175,862	184,626	96,170	456,658	11
1881.....	90,351	36,495	84,050	210,896	5
1882.....	107,259	157,196	165,239	429,694	8
1883.....	178,020	171,802	183,978	533,800	10
1884.....	178,993	191,845	222,162	593,000	13

The territorial distribution of pig-iron stocks at the close of 1884 was as follows.

DISTRICTS.	Net tons of 2,000 pounds.			
	Anthracite.	Charcoal.	Bituminous.	Total.
New England, New York, and New Jersey...	63,730	28,859	92,589
Pennsylvania.....	113,920	14,297	93,632	221,849
Ohio.....	19,441	33,597	53,038
States south of Penna., Ohio, and Missouri..	1,343	61,932	47,156	110,431
Western States.....	97,633	17,460	115,093
Total.....	178,993	222,162	191,845	593,000

The consumption of pig iron in the United States in 1884 can be approximately ascertained as follows: We produced 4,097,868 gross tons of pig iron, and imported 184,269 tons, to which must be added 476,607 tons of pig iron held in stock at the beginning of 1884, making a total supply of 4,758,744 tons. From this quantity must be deducted 529,464 gross tons of pig iron held in stock at the close of 1884, which leaves 4,229,280 tons as the probable consumption of 1884. No account is taken of the stocks of foreign pig iron held in bonded warehouses or of exports of domestic pig iron, as they were all quite small. Our annual consumption of pig iron since 1874, estimated upon precisely the same basis, has been as follows.

Years.	Gross tons.	Years.	Gross tons.
1874.....	2,500,000	1880.....	3,990,415
1875.....	2,000,000	1881.....	4,982,565
1876.....	1,900,000	1882.....	4,963,278
1877.....	2,150,000	1883.....	4,834,740
1878.....	2,500,000	1884.....	4,229,280
1879.....	3,432,534		

PRODUCTION OF IRON AND STEEL RAILS IN 1884.

The total production of all kinds of rails in 1884 was 1,144,851 net tons. This was considerably below the production of 1883 and very far below that of either 1881 or 1882. It was but little above that of 1879, when 1,113,273 net tons were produced. In the following table we give the details of the rail production of 1884 as compared with the production of the three preceding years, in net tons.

KIND OF RAILS.	1881.	1882.	1883.	1884.
Iron rails.....	488,581	227,874	64,954	25,560
Bessemer steel rails.....	1,330,302	1,438,155	1,286,554	1,116,621
Open-hearth steel rails.....	25,217	22,765	9,186	2,670
Total	1,844,100	1,688,794	1,360,694	1,144,851

For convenience we add a table giving the total rail production of the country in the last five years, in both net and gross tons.

	1880.	1881.	1882.	1883.	1884.
Net tons.....	1,461,837	1,844,100	1,688,794	1,360,694	1,144,851
Gross tons	1,305,212	1,646,518	1,507,851	1,214,905	1,022,188

The decline in the production of 1884 as compared with 1883 was 215,843 net tons, or 16 per cent. This falling off in production was naturally to be expected in view of the decline in the construction of new railroads and the general depression in business which prevailed in 1884. The most significant fact about these figures is that less than 3 per cent. of the production of 1884, or only 28,230 tons, consisted of iron and open-hearth steel rails, almost the entire production having been of Bessemer steel. The iron rails made were almost entirely light rails. For even this purpose Bessemer steel is rapidly supplanting iron.

The production of iron and steel rails in this country since the beginning of the manufacture of Bessemer steel rails in 1867 has been as follows.

YEARS.	Net tons of 2,000 pounds.				
	Bessemer steel rails.	Open-hearth steel rails.	Total steel rails.	Iron rails, all kinds.	Total iron and steel rails.
1867.....	2,550		2,550	459,558	462,108
1868.....	7,225		7,225	499,489	506,714
1869.....	9,650		9,650	583,936	593,586
1870.....	34,000		34,000	586,000	620,000
1871.....	38,250		38,250	737,483	775,733
1872.....	94,070		94,070	905,930	1,000,000
1873.....	129,015		129,015	761,062	890,077
1874.....	144,944		144,944	584,469	729,413
1875.....	290,863		290,863	501,649	792,512
1876.....	412,461		412,461	467,168	879,629
1877.....	432,169		432,169	332,540	764,709
1878.....	550,398	9,397	559,795	322,890	882,685
1879.....	683,964	9,149	693,113	420,160	1,113,273
1880.....	964,460	13,615	968,075	493,762	1,461,837
1881.....	1,330,302	25,217	1,355,519	488,581	1,844,100
1882.....	1,438,155	22,765	1,460,920	227,874	1,688,794
1883.....	1,286,554	9,186	1,295,740	64,954	1,360,694
1884.....	1,116,621	2,670	1,119,291	25,560	1,144,851

The production of street rails is included in the total production of rails. In 1884 the quantity of street rails rolled was 31,357 net tons, of which 30,572 tons were Bessemer steel and only 785 tons were iron. These figures show an increase of 11,917 tons upon the production of 1883, which was 19,440 tons.

The production of rails of all kinds in the United States from 1849 to 1884 has been as follows.

Years.	Net tons.	Years.	Net tons.	Years.	Net tons.	Years.	Net tons.
1849.....	24,318	1858.....	163,712	1867.....	462,108	1876.....	879,629
1850.....	44,083	1859.....	195,454	1868.....	506,714	1877.....	764,709
1851.....	50,603	1860.....	205,038	1869.....	593,586	1878.....	882,685
1852.....	62,478	1861.....	189,818	1870.....	620,000	1879.....	1,113,273
1853.....	87,864	1862.....	213,912	1871.....	775,733	1880.....	1,461,837
1854.....	108,016	1863.....	275,768	1872.....	1,000,000	1881.....	1,844,100
1855.....	138,674	1864.....	335,369	1873.....	890,077	1882.....	1,688,794
1856.....	180,018	1865.....	356,292	1874.....	729,413	1883.....	1,360,694
1857.....	161,918	1866.....	430,778	1875.....	792,512	1884.....	1,144,851

Of the total production of rails in 1884 Pennsylvania made nearly 68 per cent., as compared with 63 per cent. in 1883. Illinois made nearly 26 per cent. in 1884, as compared with 17 per cent. in 1883. These two States made almost 94 per cent. of all the rails rolled in the country in 1884, as compared with 80 per cent. in 1883.

In the following table the production of rails in 1884 is arranged by States in the order of their prominence.

STATES.	Net tons.	STATES.	Net tons.
Pennsylvania.....	775,872	Tennessee.....	500
Illinois.....	294,458	Kentucky.....	300
New York.....	31,625	Wyoming Territory.....	282
Ohio.....	25,175	Wisconsin.....	250
Massachusetts.....	5,862	Texas.....	200
Colorado.....	4,030	Virginia.....	95
California.....	2,937	Missouri.....	22
Indiana.....	1,844		
West Virginia.....	890	Total.....	1,144,851
Alabama.....	500		

The production of iron rails in 1884 was distributed as follows.

STATES.	Net tons.	STATES.	Net tons.
Pennsylvania.....	10,916	Kentucky.....	300
Ohio.....	5,991	Wyoming Territory.....	282
Illinois.....	4,273	Texas.....	200
Indiana.....	1,844	Virginia.....	95
West Virginia.....	637	Missouri.....	22
Alabama.....	500		
Tennessee.....	500	Total.....	25,560

The territorial distribution of the production of Bessemer steel rails from 1874 to 1884 was as follows.

YEARS.	Net tons of 2,000 pounds.			
	Pennsylvania.	Illinois.	Other States.	Total.
1874.....	66,902	48,280	29,762	144,944
1875.....	112,843	111,189	66,831	290,863
1876.....	203,750	133,713	74,998	412,461
1877.....	250,531	89,519	92,119	432,169
1878.....	308,093	143,785	98,520	550,398
1879.....	368,187	197,881	117,896	683,964
1880.....	495,716	257,583	201,161	954,460
1881.....	688,276	346,272	295,754	1,330,302
1882.....	759,524	336,122	342,509	1,438,155
1883.....	819,544	231,355	235,655	1,286,554
1884.....	763,223	290,185	63,213	1,116,621

The "other States" in the above table were, in 1884, Massachusetts, New York, West Virginia, Ohio, Wisconsin, Colorado, and California. The decrease in their total production as compared

with 1883 was very great. It will be observed that there was a remarkable increase in the production of Illinois.

Of the production of Bessemer steel rails in 1884 only 5,015 net tons were rolled in iron-rail mills from purchased blooms, chiefly domestic, against 32,629 tons in 1883. It is probable that this feature of the steel-rail trade will almost entirely disappear in 1885, as the competition of the steel-rail manufacturers has forced prices so low that it is no longer remunerative to purchase blooms from which to roll rails.

The rails made in this country or imported into it are not always promptly laid in the tracks of railroads, but on the other hand they are not carried in stock like pig iron. We can therefore approximate our annual consumption of rails by adding the imports and production for each year. The following table shows the consumption of rails from 1867 to 1884, in net tons.

YEARS.	Made in United States.	Imported.		Approximate consumption.
		Iron.	Steel.	
1867.....	462,108	163,049		625,157
1868.....	506,714	250,081		756,795
1869.....	593,586	313,163		906,749
1870.....	620,000	399,153		1,019,153
1871.....	775,733	566,202		1,341,935
1872.....	1,000,000	381,064	149,786	1,530,850
1873.....	890,077	99,201	159,571	1,148,849
1874.....	729,413	7,796	100,515	837,724
1875.....	792,512	1,174	18,274	811,960
1876.....	879,629	287	None	879,916
1877.....	764,709	None	35	764,744
1878.....	882,685	None	10	882,695
1879.....	1,113,273	19,090	25,057	1,157,420
1880.....	1,461,837	132,459	158,230	1,752,526
1881.....	1,844,100	137,013	249,308	2,230,421
1882.....	1,688,794	41,992	182,135	1,912,921
1883.....	1,360,694	757	38,220	1,399,671
1884.....	1,144,851	94	3,074	1,148,019

The year of greatest consumption was 1881. Since then the consumption has gradually diminished until in 1884 it fell below the figures of 1879.

The following table shows the annual production in gross tons of Bessemer steel rails in the United States since the commencement of their manufacture, together with the average annual price at which they have been sold at works in Pennsylvania and the rates of duty imposed on foreign rails.

YEARS.	Product in Gross Tons.	Price in Currency.	Duty.
1867	2,277	\$166.00	45 per cent. <i>ad valorem</i> .
1868	6,451	158.50	
1869	8,616	132.25	
1870	30,357	106.75	
1871	34,152	102.50	
1872	83,991	112.00	\$28 per ton to Aug. 1, 1872; \$25.20 to Mar. 3, 1875; \$28 from that date to July 1, 1883.
1873	115,192	120.50	
1874	129,414	94.25	
1875	259,699	68.75	
1876	368,269	59.25	
1877	385,865	45.50	
1878	491,427	42.25	
1879	610,682	48.25	
1880	852,196	67.50	
1881	1,187,770	61.13	
1882	1,284,067	48.50	\$17 per ton from July 1, 1883.
1883	1,148,709	37.75	
1884	996,983	30.75	
1885 (April).....		26.00	

PRODUCTION OF BESSEMER STEEL IN 1884.

Seven States produced Bessemer steel ingots in 1884, namely, Massachusetts, New York, Pennsylvania, West Virginia, Ohio, Illinois, and Colorado. Of these States Massachusetts and West Virginia made their first Bessemer steel in 1884. The first blow in Massachusetts was made by the Worcester Steel Works, at Worcester, on June 2d, and the first blow in West Virginia was made by the Riverside Iron Works, at Benwood, near Wheeling, on the 11th of the same month. The specialty of the Worcester Steel Works is rails, but the Riverside Iron Works make a specialty of nails. The steel plant of the Riverside Iron Works was the second one put in operation in the United States for the manufacture of steel for nails, the Bellaire Nail Works, of Bellaire, Ohio, having made the first blow at their Bessemer steel works on the 28th of April, 1884. The erection of steel works for the manufacture of other products than rails is steadily increasing. On the 25th of March, 1884, Messrs. Oliver Bros. & Phillips put in operation at Pittsburgh with very satisfactory results a 2-ton pneumatic converter, operated on the Clapp-Griffiths principle. The Otis Iron and Steel Company, of Cleveland, Ohio, whose specialty is plates, has also added a Bessemer converter to its open-hearth steel plant. It may also be said that the steel-rail works of the country are rapidly being diverted from their original purpose of making steel rails

exclusively. Several of them are now manufacturing steel for almost every purpose but rails. The number of Bessemer steel works in the United States is twenty-one, located and equipped as follows.

NAMES OF COMPANIES.	Converters.
Worcester Steel Works, Worcester, Mass.....	two 4-ton
Albany and Rensselaer Iron and Steel Company, Troy, N. Y.....	two 7-ton
Bethlehem Iron Company, Bethlehem, Pennsylvania.....	four 7-ton
Pennsylvania Steel Company, Steelton, Pennsylvania.....	two 7-ton three 8-ton
Lackawanna Iron and Coal Company, Scranton, Pa.....	two 5-ton
Scranton Steel Company, Scranton, Pennsylvania.....	two 4-ton
Cambria Iron Company, Johnstown, Pennsylvania.....	two 6½-ton
Carnegie Bros. & Co. Limited, Bessemer, Pennsylvania.....	three 10-ton
Pittsburgh Bessemer Steel Company Limited, Pittsburgh, Pa.....	two 4-ton
Pittsburgh Steel Casting Company, Pittsburgh, Pennsylvania.....	one 5-ton
Oliver Brothers & Phillips, Pittsburgh, Pa. (Clapp-Griffiths).....	one 2-ton
Riverside Iron Works, Wheeling, W. Va.....	two 5-ton
Cleveland Rolling Mill Company, Cleveland, Ohio.....	two 10-ton
Otis Iron and Steel Company, Cleveland, Ohio.....	one 5-ton
Bellaire Nail Works, Bellaire, Ohio.....	two 4-ton
North Chicago Rolling Mill Company, Chicago (2 plants).....	two 6-ton three 10-ton
Union Steel Company, Chicago, Illinois.....	two 6-ton
Joliet Steel Company, Joliet, Illinois.....	two 8-ton
St. Louis Ore and Steel Company, St. Louis, Missouri.....	two 7-ton
Colorado Coal and Iron Company, South Pueblo, Colorado.....	two 5-ton
Total number of converters.....	46

The Benwood Iron Works, of Wheeling, West Virginia, have begun the erection of a Bessemer plant to make steel for nails, and it will probably be completed this year. Several Bessemer steel works are projected, but their erection has not yet been commenced. Of the works above mentioned two were idle throughout 1884, namely, the Union Steel Company and the St. Louis Ore and Steel Company, leaving nineteen active works.

The production of Bessemer steel ingots in 1884 was 1,540,595 net tons, a decrease of 114,032 tons, or 7 per cent., on the production of 1883, which was 1,654,627 tons. The production of Bessemer steel ingots in this country since 1872 has been as follows.

Years.	Net tons.	Years.	Net tons.	Years.	Net tons.
1872.....	120,108	1877.....	560,587	1882.....	1,696,450
1873.....	170,652	1878.....	732,226	1883.....	1,654,627
1874.....	191,933	1879.....	928,972	1884.....	1,540,595
1875.....	375,517	1880.....	1,203,173		
1876.....	525,996	1881.....	1,539,157		

The following table shows the territorial distribution of the production of Bessemer steel ingots since 1874.

YEARS.	Net tons of 2,000 pounds.			
	Pennsylvania.	Illinois.	Other States.	Total.
1874.....	85,625	62,492	43,816	191,933
1875.....	148,374	136,356	90,787	375,517
1876.....	258,452	171,963	95,581	525,996
1877.....	328,599	111,299	120,689	560,587
1878.....	426,481	179,500	126,245	732,226
1879.....	514,165	250,980	163,827	928,972
1880.....	643,894	304,614	254,665	1,203,173
1881.....	844,501	375,763	318,893	1,539,157
1882.....	933,631	397,436	365,383	1,696,450
1883.....	1,044,396	273,325	336,906	1,654,627
1884.....	1,031,484	339,068	170,043	1,540,595

While there was a decreased production of Bessemer steel ingots in 1884 as compared with 1883, and a decreased production of Bessemer steel rails, the quantity of Bessemer steel worked up into other forms than rails shows a considerable increase. This may be attributed partly to the very low price and slack demand prevailing for rails which caused the steel manufacturers to seek other and more remunerative outlets, and partly to the gradual acquisition of the skill and knowledge necessary to adapt Bessemer steel to miscellaneous uses. The quantity of Bessemer steel produced in other forms than rails was estimated at 150,045 net tons in 1882, and 193,874 tons in 1883, but in 1884 we have reports from steel works and iron rolling mills showing that 318,593 net tons were rolled into other forms than rails, 15,027 tons going into plates and sheets and 303,566 tons into bars, structural shapes, rods, hoops, etc. A portion of this miscellaneous steel product is made from old steel rails and imported blooms and billets, but much the larger part of it is rolled from material obtained from our Bessemer steel works.

PRODUCTION OF OPEN-HEARTH, CRUCIBLE, BLISTER, AND MISCELLANEOUS STEEL IN 1884.

The production of open-hearth steel ingots in 1884 fell but slightly below that of 1883, the figures for the two years being respectively 131,617 net tons and 133,679 tons. The production of 1884 was made in eight States, namely, New Hampshire, Massachusetts, New York, New Jersey, Pennsylvania, Ohio, Illinois, and California. The first steel ever made in California was made by the open-hearth process by the Pacific Rolling Mill Company, of

San Francisco, on July 15, 1884. Kentucky and Tennessee possess open-hearth steel works, but they were not operated in 1884. The works in Vermont were abandoned last year. A conspicuous fact in connection with the production of last year is that New Jersey and Pennsylvania greatly increased their output of open-hearth steel as compared with 1883.

We have endeavored to ascertain in what forms open-hearth steel is mainly finished, and our reports, though not quite complete, indicate that 60 per cent. of it is worked into plates and sheets, 4 per cent. into rails, and the remaining 36 per cent. into bars and other shapes and steel castings.

The following table gives the production of open-hearth steel ingots and direct castings in the United States by districts from 1874 to 1884, in net tons.

YEARS.	New York and New England.	New Jersey and Pennsylvania.	Western and Southern States.	Total. Net tons.
1874.....	5,300	1,700	7,000
1875.....	3,010	4,240	1,800	9,050
1876.....	6,085	7,547	7,858	21,490
1877.....	6,652	7,771	10,608	25,031
1878.....	8,228	12,231	15,667	36,126
1879.....	14,660	19,575	22,055	56,290
1880.....	20,560	50,736	41,657	112,953
1881.....	24,600	68,363	53,983	146,946
1882.....	25,536	73,222	61,784	160,542
1883.....	17,904	72,333	43,442	133,679
1884.....	11,300	86,901	33,416	131,617

The production of crucible steel in 1884 exhibits the effect of the depression in business and the competition of the cheaper kinds of steel. Only 59,662 net tons of ingots were produced in 1884 as compared with 80,455 tons in 1883. The decrease on the production of 1883 was 20,793 net tons, or almost 26 per cent. Crucible steel, however, will always be in demand to a certain extent for special purposes. Eight States made crucible steel in 1884, namely, Massachusetts, Connecticut, New York, New Jersey, Pennsylvania, Tennessee, Ohio, and Michigan. The first crucible steel made in Michigan was turned out in February, 1884, by the Detroit Steel and Spring Works.

The following table gives the production of crucible steel ingots and direct castings in various sections of the country from 1874 to 1884, in net tons.

YEARS.	New England.	New York.	New Jersey.	Pennsyl- vania.	Western States.	Southern States.	Total. Net tons.
1874	1,509	2,696	8,164	23,289	570	100	36,328
1875	1,620	2,300	7,098	26,615	1,500	268	39,401
1876	1,098	2,300	6,806	28,217	700	261	39,382
1877	1,974	2,032	6,749	27,983	1,400	292	40,430
1878	1,602	2,800	7,377	30,585	480	62	42,906
1879	1,608	2,300	8,651	43,614	605	2	56,780
1880	660	3,500	10,387	57,077	800	72,424
1881	2,780	4,961	14,500	66,290	1,231	89,762
1882	1,000	4,693	12,400	65,139	1,857	85,089
1883	2,373	2,976	10,539	63,687	880	80,455
1884	1,832	1,975	11,549	42,295	2,003	8	59,662

A small quantity of steel is annually made by various minor processes, and is sold in the form of blister, puddled, or patented steel. Its production in 1884 was confined to four States, namely, New York, New Jersey, Pennsylvania, and Ohio. The following table shows the production of this kind of steel in the United States from 1874 to 1884, in net tons.

YEARS.	New England.	New York.	New Jersey.	Pennsyl- vania.	Western States.	Southern States.	Total. Net tons.
1874	376	200	4,417	1,300	60	6,353
1875	1,500	100	7,340	3,667	12,607
1876	139	652	7,601	1,700	214	10,306
1877	9,870	2,034	20	11,924
1878	192	220	8,069	75	8,556
1879	950	215	3,004	1,000	295	5,464
1880	72	617	6,658	1,018	100	8,465
1881	200	2,113	734	3,047
1882	2,114	900	3,014
1883	713	1,105	2,558	1,222	5,598
1884	2,100	50	2,096	865	5,111

The following table gives the production of crucible steel ingots, blister steel, and puddled and patented steel, from 1865 to 1884.

Years.	Net tons.	Years.	Net tons.	Years.	Net tons.
1865.....	15,262	1872.....	37,000	1879.....	62,244
1866.....	18,973	1873.....	48,500	1880.....	80,889
1867.....	19,000	1874.....	42,681	1881.....	92,809
1868.....	21,500	1875.....	52,008	1882.....	88,103
1869.....	23,000	1876.....	49,688	1883.....	86,053
1870.....	35,000	1877.....	52,354	1884.....	64,773
1871.....	37,000	1878.....	51,462		

PRODUCTION OF ALL KINDS OF STEEL FROM 1872 TO 1884.

In the following table is shown the production of all kinds of steel in the United States for the past thirteen years.

YEARS.	Net tons of 2,000 pounds.				
	Bessemer steel ingots.	Crucible steel ingots.	Open-hearth steel ingots.	All other steel.	Total.
1872.....	120,108	29,260	3,000	7,740	160,108
1873.....	170,652	34,786	3,500	13,714	222,652
1874.....	191,933	36,328	7,000	6,353	241,614
1875.....	375,517	39,401	9,050	12,607	436,575
1876.....	525,996	39,382	21,490	10,306	597,174
1877.....	560,587	40,430	25,031	11,924	637,972
1878.....	732,226	42,906	36,125	8,556	819,814
1879.....	928,972	56,780	56,290	5,464	1,047,506
1880.....	1,203,173	72,424	112,953	8,465	1,397,015
1881.....	1,539,157	89,762	146,946	3,047	1,778,912
1882.....	1,696,450	85,089	160,542	3,014	1,945,095
1883.....	1,654,627	80,455	133,679	5,598	1,874,359
1884.....	1,540,595	59,662	131,617	5,111	1,736,985

THE GROWTH OF OUR PIG-IRON INDUSTRY BY DECADES.

The following table shows the production of the pig-iron industry of the United States from 1810.

Years.	Gross tons.	Years.	Gross tons.	Years.	Gross tons.
1810.....	54,000	1840.....	315,000	1870.....	1,665,179
1820.....	20,000	1850.....	564,755	1880.....	3,835,191
1830.....	165,000	1860.....	821,223	1884.....	4,097,868

PRODUCTION OF BARS, SHAPES, PLATES, SHEETS, AND OTHER ROLLED IRON IN 1884.

By the term rolled iron we include (1) cut nails and spikes; (2) bar, shaped, bolt, rod, skelp, and hoop iron, and rolled axles; (3) plate and sheet iron; and (4) all sizes of iron rails. The total production of rolled iron in the United States in 1884 was 1,957,307 net tons, as compared with 2,348,874 tons in 1883, which is a decrease of 391,567 tons, or over 16 per cent. This is the smallest production of any year since 1878.

Of the total production of rolled iron in 1884 Pennsylvania produced 47 per cent., Ohio made 16 per cent., and Illinois made 5 per cent. These three States together made over two-thirds of the total quantity rolled.

The detailed statistics of the production of the different forms of rolled iron in 1884 are given in the following table.

STATES.	Bar, rod, bolt, hoop, skelp, and shaped iron Net tons.	Plate and sheet iron except nail plate. Net tons.	Cut nails.		Iron rails. Net tons.	Total. Net tons.
			Kegs.	Net tons.		
Maine	9,638	9,638
New Hampshire.....	4,264	50	4,314
Massachusetts.....	36,909	12,791	557,195	27,860	77,560
Rhode Island.....	14,000	14,000
Connecticut.....	15,054	15,054
New York.....	84,963	} 3,267 {	14,500	725	} 148,001	148,001
New Jersey.....	43,781		305,307	15,265		
Pennsylvania.....	565,725	222,321	2,281,676	114,084	10,916	913,046
Delaware.....	17,894	10,121	28,015
Maryland and D. C.....	24,586	9,270	33,856
Virginia.....	17,807	207,678	10,384	95	28,286
Alabama.....	11,458	937	100,000	5,000	500	17,895
Texas.....	800	200	1,000
West Virginia.....	3,673	} 14,342 {	1,098,611	54,931	637	93,844
Kentucky.....	17,885		41,522	2,076	300	
Tennessee.....	8,709	120,164	6,008	500	15,217
Ohio.....	198,811	40,230	1,310,715	65,536	5,991	310,568
Indiana.....	15,022	443,234	22,162	1,844	39,028
Illinois.....	55,910	712,650	35,632	4,273	95,815
Missouri.....	11,666	6,892	22	18,580
Michigan.....	7,208	2,363	9,571
Wisconsin.....	45,486	162,851	8,142	53,628
Minnesota.....	200	200
Nebraska.....	40,000	2,000	2,000
Colorado.....	2,822	55,944	2,797	5,619
Wyoming Ty.....	1,463	282	1,745
California.....	14,360	129,332	6,467	20,827
Total.....	1,230,094	322,584	7,581,379	379,069	25,560	1,957,307

The manufacture of rolled iron is as widely distributed throughout the country as the manufacture of pig iron, no less than twenty-six States, one Territory, and the District of Columbia having contributed toward the production included in the above table. Kansas and Iowa also contain rolling mills, but the works in the former State were idle in 1884 and the Burlington Rolling Mill in the latter was not completed in time to secure a place in the statistics of production for the year. For the first time Minnesota appears among the producers of rolled iron, the Standard Iron Works having been started at Minneapolis in August, 1884, for the manufacture of bar iron. Texas also makes its first appearance in this list, the Houston Rolling Mills and Iron Company having put a rolling mill in operation at Houston in May, 1884, for the manufacture of light rails, bar iron, and railroad supplies. It is the intention of this company also to manufacture cotton-ties.

In the production of bar, rod, bolt, hoop, skelp, and shaped iron there was a decrease of 281,328 net tons in 1884, or 19 per cent., as compared with 1883, the figures for the two years being 1,230,094 tons and 1,511,422 tons respectively. Pennsylvania made 46 per cent. of the total production of these forms of rolled iron in 1884, Ohio made 16 per cent., and New York made 7 per cent., these three States turning out over two-thirds of the whole product.

In the production of plate and sheet iron there was a decrease of 61,778 net tons, or 16 per cent., in 1884 as compared with 1883, the figures for the two years being respectively 322,584 tons and 384,362 tons. Pennsylvania made 69 per cent. of the total production in 1884 and Ohio made over 12 per cent. All the other States combined made less than one-fifth of the total product.

The production of cut nails and spikes reached its maximum in 1883, when 7,762,737 kegs of 100 pounds each were made in sixteen States. In 1884 the production was 7,581,379 kegs, showing a decrease of only 181,358 kegs, or 2 per cent., on 1883. Maine made nails in 1883 but not in 1884. Wisconsin began to make nails in 1884, the North Chicago Rolling Mill Company having added a nail factory to its large iron works at Milwaukee. The following table gives the production of nails since 1872.

Years.	Kegs.	Years.	Kegs.	Years.	Kegs.	Years.	Kegs.
1872.....	4,065,322	1876.....	4,157,814	1880.....	5,370,512	1884.....	7,581,379
1873.....	4,024,704	1877.....	4,828,918	1881.....	5,794,206		
1874.....	4,912,180	1878.....	4,396,130	1882.....	6,147,097		
1875.....	4,726,881	1879.....	5,011,021	1883.....	7,762,737		

The most prominent nail-manufacturing district in the United States is the Wheeling district, which includes the nail factories in West Virginia and in that part of Ohio which lies near Wheeling. The following table shows the production of this district in the last five years, as compared with the total production of the country.

DISTRICTS.	Kegs of 100 pounds.				
	1880.	1881.	1882.	1883.	1884.
West Virginia.....	1,025,155	1,241,102	1,023,711	1,327,484	1,098,611
Part of Ohio.....	445,248	461,020	474,435	574,926	892,959
Total Wheeling district..	1,470,403	1,702,122	1,498,146	2,202,410	1,991,570
Total United States.....	5,370,512	5,794,206	6,147,097	7,762,737	7,581,379

Of the total production of nails in the United States last year 393,482 kegs, or 5 per cent., were steel nails, of which 500 kegs were of combined iron and steel. We have included them in the figures given above. Their production was distributed as follows: West Virginia, 204,336 kegs; Ohio, 130,636 kegs; Pennsylvania, 29,324 kegs, of which none were made in the Eastern district, 11,324 kegs in the Central district, and 18,000 kegs in the Western district; New York, 14,500 kegs; Massachusetts, 11,450 kegs; Illinois, 3,236 kegs, including 500 kegs made of combined iron and steel. The production of steel nails in 1883 consisted of 18,224 kegs, of which 2,243 kegs were made of combined iron and steel. Their production was distributed as follows: New York, 14,768 kegs; Maine, 2,143 kegs of combined iron and steel; Illinois, 700 kegs of steel and 100 kegs of combined iron and steel; Massachusetts, 513 kegs. As very few steel nails were made in the United States prior to 1883 that year may therefore be said to have witnessed the beginning of this innovation, which made such rapid progress in 1884 and is destined to assume large proportions in the coming years.

The following table gives the production of all kinds of rolled iron in the United States from 1864 to 1884.

YEARS.	Net tons of 2,000 pounds.		
	Iron rails.	Other rolled iron.	Total.
1864.....	335,369	536,958	872,327
1865.....	356,292	500,048	856,340
1866.....	430,778	595,311	1,026,089
1867.....	459,558	579,838	1,039,396
1868.....	499,489	598,286	1,097,775
1869.....	583,936	642,420	1,226,356
1870.....	586,000	705,000	1,291,000
1871.....	737,483	710,000	1,447,483
1872.....	905,930	941,992	1,847,922
1873.....	761,062	1,076,368	1,837,430
1874.....	584,469	1,110,147	1,694,616
1875.....	501,649	1,097,867	1,599,516
1876.....	467,168	1,042,101	1,509,269
1877.....	332,540	1,144,219	1,476,759
1878.....	322,890	1,232,686	1,555,576
1879.....	420,160	1,627,324	2,047,484
1880.....	493,762	1,838,906	2,332,668
1881.....	488,581	2,155,346	2,643,927
1882.....	227,874	2,265,957	2,493,831
1883.....	64,954	2,283,920	2,348,874
1884.....	25,560	1,931,747	1,957,307

The maximum production of rolled iron was reached in 1881.

PRODUCTS OF FORGES AND BLOOMARIES IN 1884.

As has heretofore been explained, blooms and billets from ore are made chiefly in the Champlain district of New York, and blooms from pig and scrap iron are made chiefly in Pennsylvania. The former are used for conversion into plate and sheet iron, iron wire, and open-hearth and crucible steel; the latter almost wholly for conversion into plates and sheets. The make of each of these products in the last eleven years is given below, in net tons.

YEARS.	Blooms and billets from ore.	Blooms from pig and scrap iron.	Total. Net tons.	YEARS.	Blooms and billets from ore.	Blooms from pig and scrap iron.	Total. Net tons.
1874.....	36,450	25,230	61,670	1880.....	40,652	33,937	74,589
1875.....	24,416	24,827	49,243	1881.....	45,369	39,237	84,606
1876.....	20,784	23,844	44,628	1882.....	48,354	42,939	91,293
1877.....	24,227	23,073	47,300	1883.....	35,237	39,521	74,758
1878.....	24,139	25,906	50,045	1884.....	29,789	27,216	57,005
1879.....	30,282	32,071	62,353				

The production of both kinds of blooms has declined very rapidly in recent years, their use having been seriously affected by the cheapness of low-carbon steel blooms and billets which compete with them.

The following table shows the proportion of ore blooms and billets made in New York in the past ten years, and the proportion of pig and scrap blooms made in Pennsylvania in the same time.

YEARS.	Net tons of 2,000 pounds.			
	Ore blooms and billets made in New York.	Total make of ore blooms and billets.	Pig and scrap blooms made in Pennsylvania.	Total make of pig and scrap blooms.
1875.....	23,666	24,416	19,032	24,827
1876.....	20,202	20,784	13,401	23,844
1877.....	23,466	24,227	16,517	23,073
1878.....	22,829	24,139	15,121	25,906
1879.....	27,290	30,282	23,956	32,071
1880.....	34,351	40,652	24,319	33,937
1881.....	39,892	45,369	28,342	39,237
1882.....	43,911	48,354	29,408	42,939
1883.....	31,347	35,237	28,190	39,521
1884.....	27,745	29,789	19,992	27,216

The total production of both products from 1865 to 1884 has been as follows.

Years.	Net tons.	Years.	Net tons.	Years.	Net tons.
1865.....	63,977	1872.....	58,000	1879.....	62,353
1866.....	73,555	1873.....	62,564	1880.....	74,589
1867.....	73,073	1874.....	61,670	1881.....	84,606
1868.....	75,200	1875.....	49,243	1882.....	91,293
1869.....	69,500	1876.....	44,628	1883.....	74,758
1870.....	62,259	1877.....	47,300	1884.....	57,005
1871.....	63,000	1878.....	50,045		

THE IRON AND STEEL PRODUCTION OF ALLEGHENY COUNTY.

Allegheny county in Pennsylvania, which includes the city of Pittsburgh within its limits, is well known as the leading iron and steel producing county in the United States. The effects of the business depression prevailing in 1884 are seen, however, in its decreased production of all forms of iron and steel in that year. In the following table we give the production of iron and steel in this county from 1874 to 1884, in net tons.

YEARS.	Number of iron rolling mills.	Product of iron rails, bar, angle, bolt, rod, and hoop. Tons.	Product of sheet and plate, except nail plate. Tons.	Product of nails. Kegs of 100 pounds.	Total rolled iron, including nails. Net tons.
1874.....	31	194,114	52,361	562,995	274,625
1875.....	31	171,178	45,773	442,359	239,069
1876.....	31	189,511	31,488	538,874	247,943
1877.....	31	208,342	30,254	597,806	268,486
1878.....	31	226,687	33,445	444,013	282,333
1879.....	32	286,882	52,265	294,942	353,894
1880.....	30	287,253	80,899	419,098	389,107
1881.....	30	405,119	75,767	485,916	505,182
1882.....	31	336,628	71,038	459,228	430,627
1883.....	32	367,106	73,850	627,896	472,351
1884.....	31	318,813	68,669	459,512	410,457

YEARS.	Number of blast furnaces.	Make of pig iron. Net tons.	Number of steel works.*	Net tons crucible steel ingots.	Net tons all other steel, including Bessemer ingots.	Total make of steel. Net tons.
1874.....	11	143,660	11	17,915	6,000	23,915
1875.....	11	131,856	14	22,942	15,498	38,440
1876.....	11	128,555	14	25,009	54,467	79,476
1877.....	12	141,749	14	24,747	82,401	107,148
1878.....	12	217,299	14	27,866	106,948	134,814
1879.....	13	267,315	18	40,142	130,781	170,923
1880.....	15	300,497	17	52,136	169,819	221,955
1881.....	15	385,453	17	61,256	247,345	308,601
1882.....	16	358,840	18	59,596	258,501	318,097
1883.....	16	592,475	20	59,128	346,402	405,530
1884.....	17	487,055	22	38,885	289,376	328,261

* Bessemer steel works included; a few of these works are also iron rolling mills.

TOTAL PRODUCTION OF IRON AND STEEL FROM 1874 TO 1884.

The annexed table shows the total production of iron and steel in the United States in the eleven years from 1874 to 1884.

PRODUCTS.	Net tons of 2,000 pounds.										
	1874.	1875.	1876.	1877.	1878.	1879.	1880.	1881.	1882.	1883.	1884.
Pig iron.....	2,689,413	2,266,581	2,093,226	2,314,585	2,577,361	3,070,875	4,236,414	4,641,564	5,178,122	5,146,972	4,589,613
Spiegeleisen, included above.....	7,832	6,616	8,845	10,674	13,931	19,693	21,086	21,963	24,574	33,893
Rolled iron, including nails and iron rails.....	1,694,616	1,599,516	1,509,269	1,476,759	1,555,576	2,047,484	2,332,668	2,643,927	2,493,831	2,348,874	1,957,307
Rolled iron, including nails and excluding rails.....	1,110,147	1,097,867	1,042,101	1,144,219	1,232,686	1,627,324	1,838,906	2,155,346	2,265,857	2,283,920	1,931,747
Kegs of cut nails and spikes, included in rolled iron.....	4,912,180	4,725,861	4,157,814	4,828,918	4,396,130	5,011,021	5,370,512	5,794,206	6,147,097	7,702,737	7,581,379
Bessemer steel rails.....	144,944	290,863	412,461	432,169	550,398	683,964	954,460	1,330,302	1,438,155	1,286,554	1,116,621
Open-hearth steel rails.....	9,397	9,149	13,615	25,217	22,765	9,186	2,670
Iron rails.....	584,469	501,649	467,168	332,540	322,890	420,160	493,762	488,581	227,874	64,954	25,560
Rails of all kinds.....	729,413	792,512	879,629	764,709	882,685	1,113,273	1,461,837	1,844,100	1,688,794	1,360,604	1,144,851
Crucible steel ingots.....	36,328	39,401	39,382	40,430	42,906	56,780	72,424	89,762	85,089	80,455	59,662
Open-hearth steel ingots.....	7,000	9,050	21,490	25,031	36,126	56,290	112,953	146,946	160,542	183,679	131,617
Bessemer steel ingots.....	191,963	375,517	525,996	560,587	732,226	928,972	1,203,173	1,539,157	1,696,450	1,654,627	1,540,595
Miscellaneous steel.....	6,353	12,607	10,306	11,924	8,556	5,464	8,465	3,047	3,014	5,598	5,111
Steel of all kinds.....	241,614	436,575	597,174	637,972	819,814	1,047,506	1,397,015	1,778,912	1,945,066	1,874,359	1,736,985
Blooms from ore and pig iron.....	61,670	49,243	44,628	47,300	50,045	62,353	74,589	84,606	91,293	74,758	57,005

PRODUCTION OF IRON ORE IN 1884.

The principal iron-ore district in the United States is the Lake Superior region. The mines of the Marquette Range, in Michigan, were the first opened, and for a number of years all shipments of Lake Superior ore came from the Marquette mines. In 1877 shipments began from the Menominee Range, lying partly in Michigan and partly in Wisconsin; and the mines of that portion of the Lake Superior region are now among the most important in the United States. In 1884 iron ore began to be shipped from the Vermillion Lake district, in Minnesota, and 62,124 gross tons were sent to lower lake ports during the season. Shipments from this district will be largely increased hereafter. The Gogebic district, in Michigan, is a very promising iron-ore region which has just been opened, the shipments in 1884 only amounting to 1,022 tons, but a much larger quantity will be sent from the district this year.

According to the statistics collected and published by Mr. A. P. Swineford, the editor of the *Marquette Mining Journal*, the production of the Marquette and Menominee iron-ore mines in 1884 was 2,455,924 gross tons, against 2,352,288 tons in 1883, which was an increase of 103,636 tons. The production of each of these districts in 1884 is shown in the following table in comparison with 1882, which was the year of largest production, in gross tons.

DISTRICTS.	1882.	1884.
Marquette.....	1,914,745	1,757,877
Menominee.....	1,032,647	698,047
Total.....	2,947,392	2,455,924

The total yearly production of iron ore in these two districts of the Lake Superior region since the beginning of their development has been as follows.

Years.	Gross tons.	Years.	Gross tons.	Years.	Gross tons.
1856 and previous...	86,319	1867.....	465,504	1878.....	1,125,093
1857.....	25,646	1868.....	510,522	1879.....	1,414,182
1858.....	22,576	1869.....	639,097	1880.....	1,987,598
1859.....	68,832	1870.....	859,507	1881.....	2,321,315
1860.....	114,401	1871.....	813,984	1882.....	2,947,392
1861.....	114,258	1872.....	948,553	1883.....	2,352,288
1862.....	124,169	1873.....	1,195,234	1884.....	2,455,924
1863.....	203,055	1874.....	935,488		
1864.....	247,059	1875.....	910,840		
1865.....	193,758	1876.....	993,311		
1866.....	296,713	1877.....	1,025,129		

The prices of Lake Superior iron ores at Cleveland, which declined in 1883, fell still lower in 1884. The following table shows the rates per gross ton for season contracts prevailing in the latter part of March of this year as compared with the prices fixed for similar contracts in the two previous years.

KINDS OF ORE.	1883.	1884.	1885.
Republic and Champion.....	\$7.50	\$6.00	\$5.75
West Republic.....	7.50	6.25	5.75
Barnum, Cleveland, and Lake Superior specular.....	6.50	5.75	5.00
Chapin and Menominee.....	6.00	5.25	4.75
Hematites.....	4.75	4.50	4.00

The price of standard hard ores in 1858 at Cleveland, according to the *Cleveland Iron Trade Review*, was \$8 per gross ton. Falling to \$5.25 in 1861 and 1862 the price rose with occasional fluctuations until the highest point ever reached was touched in the latter part of 1873, ores then selling at \$12. There was a gradual decline from that time until 1878 when \$5.50 marked the bottom of the depression. In the "boom" the price of these ores advanced rapidly until \$9.25 was reached in 1880. Since then the course of prices has been downward.

The following table gives the production of iron ore in New Jersey, according to the reports of Professor George H. Cook, State Geologist.

Years.	Gross tons.	Years.	Gross tons.
1790.....	10,000	1874.....	525,000
1830.....	20,000	1875.....	390,000
1855.....	100,000	1878.....	409,674
1860.....	164,900	1879.....	488,028
1864.....	226,000	1880.....	745,000
1867.....	275,067	1881.....	737,052
1870.....	362,636	1882.....	932,762
1871.....	450,000	1883.....	521,416
1872.....	600,000	1884.....	393,710
1873.....	665,000		

From a paper on the distribution and production of iron ore in the United States, prepared by Mr. James M. Swank, Vice-President and General Manager of this Association, we take the following table showing the production in 1883 and 1884 of the principal ore-producing districts of the country.

DISTRICTS.	Gross tons.	
	1883.	1884.
Lake Superior Mines of Michigan and Wisconsin.....	2,352,288	2,455,924
Vermillion Lake Mines of Minnesota.....	Not opened.	62,124
Missouri.....	295,430	233,225
Cornwall, Pennsylvania.....	363,143	412,330
Chateaugay Mines, near Lake Champlain.....	194,704	214,394
Other Lake Champlain Mines, including the Port Henry and Crown Point Mines.....	305,300	290,500
New Jersey.....	521,416	393,710
Salisbury District, Connecticut.....	35,000	25,000
Hudson River Ore and Iron Company, New York.....	20,000	90,000
Total.....	4,087,281	4,177,197

According to statistics collected by this Association the total quantity of domestic iron ore consumed in the blast furnaces, rolling mills, and forges of the country in 1884 was 7,639,581 gross tons. A very few establishments did not report their ore consumption, which in such cases was estimated on the practice of other works in the same locality.

THE PRODUCTION OF COAL IN 1884.

The statistics of the production of coal in Pennsylvania are obtained from two sources. Mr. John H. Jones, anthracite accountant, furnishes the figures for anthracite coal, and Mr. F. E. Seward, editor of the *Coal Trade Journal*, furnishes those for bituminous coal. Through the combined labors of these gentlemen we are enabled to present the following table showing the total coal production in Pennsylvania in the past three years.

KIND OF COAL.	Gross tons.		
	1882.	1883.	1884.
Anthracite.....	29,120,096	31,793,027	30,718,293
Bituminous.....	22,000,000	24,000,000	25,000,000
Total.....	51,120,096	55,793,027	55,718,293

The Monongahela Navigation Company controls the trade of the Monongahela river in Western Pennsylvania through its system of improvements. A very large quantity of bituminous coal and some coke annually passes down that river on its way to markets

along the Ohio river and even along the Mississippi. The first shipments from this region began in 1844. In the following table we give the statistics of the total shipments of coal and coke from the beginning of the trade, a thousand bushels being the equivalent of 38 gross tons, which makes the weight of a bushel 85.12 pounds.

Years.	Bushels.	Years.	Bushels.	Years.	Bushels.	Years.	Bushels.
1844.....	737,150	1855.....	22,234,009	1866.....	42,605,300	1877.....	79,480,918
1845.....	4,605,185	1856.....	8,584,095	1867.....	30,072,700	1878.....	76,825,255
1846.....	7,778,911	1857.....	28,973,596	1868.....	45,301,000	1879.....	65,588,000
1847.....	9,645,127	1858.....	25,696,669	1869.....	52,512,600	1880.....	89,377,150
1848.....	9,819,361	1859.....	28,286,671	1870.....	57,596,400	1881.....	90,035,360
1849.....	9,708,507	1860.....	37,947,732	1871.....	48,621,300	1882.....	106,168,300
1850.....	12,297,967	1861.....	20,865,722	1872.....	57,280,500	1883.....	112,395,389
1851.....	12,521,228	1862.....	18,583,956	1873.....	58,276,995	1884.....	81,706,852
1852.....	14,630,841	1863.....	26,444,252	1874.....	65,881,700		
1853.....	15,716,367	1864.....	35,070,917	1875.....	63,707,500		
1854.....	17,331,946	1865.....	39,522,792	1876.....	68,481,000		

The shipments of coke in 1884 aggregated only 2,437,752 bushels, most of the coke production of this region being transported to market by railroad.

Among the bituminous coal districts of Pennsylvania the Clearfield region is very prominent. The following table shows the quantity shipped from that region over the Pennsylvania Railroad since 1876, when it first reached a million tons.

Years.	Net tons.	Years.	Net tons.
1876.....	1,281,861	1881.....	2,401,987
1877.....	1,374,927	1882.....	2,838,970
1878.....	1,295,201	1883.....	2,857,710
1879.....	1,631,120	1884.....	3,173,363
1880.....	1,739,873		

We are not in possession of the complete statistics of the production of coal in the Clearfield region, which now has other outlets than the Pennsylvania Railroad. It is probable that its annual production is over 4,000,000 tons.

The statistics of the production of bituminous coal in the Cumberland coal field of Maryland are obtained from the Cumberland and Pennsylvania Railroad Company. In 1884 the shipments from this district exceeded those of any former year. The following table gives the shipments from the commencement of the trade in 1842, in gross tons.

Years.	Tons.	Years.	Tons.	Years.	Tons.	Years.	Tons.
1842.....	1,708	1854...	659,681	1866...	1,079,331	1878...	1,679,322
1843.....	10,082	1855...	662,272	1867...	1,193,822	1879...	1,730,709
1844.....	14,890	1856...	706,450	1868...	1,330,443	1880...	2,136,160
1845.....	24,653	1857...	582,486	1869...	1,882,669	1881...	2,261,918
1846.....	29,795	1858...	649,656	1870...	1,717,075	1882...	1,540,466
1847.....	52,940	1859...	724,354	1871...	2,345,153	1883...	2,544,173
1848.....	79,571	1860...	788,909	1872...	2,355,471	1884...	2,934,979
1849.....	142,449	1861...	269,674	1873...	2,674,101		
1850.....	196,848	1862...	317,634	1874...	2,410,895		
1851.....	257,679	1863...	748,345	1875...	2,342,773		
1852.....	334,178	1864...	657,996	1876...	1,835,081		
1853.....	533,979	1865...	903,495	1877...	1,574,339		

Several States are becoming very prominent in the production of bituminous coal, anthracite coal being almost entirely confined to Pennsylvania. In the following table we give the production, according to Mr. Saward, for the past two years of the States which produce a million tons or over, except Pennsylvania.

STATES.	Gross tons.	
	1883.	1884.
Illinois.....	10,508,791	10,101,005
Ohio.....	8,229,429	6,830,412
Iowa.....	3,881,300	3,903,458
West Virginia.....	2,805,565	3,000,000
Missouri.....	2,250,000	2,500,000
Maryland.....	2,206,172	2,469,051
Indiana.....	2,560,000	2,260,000
Alabama.....	1,400,000	2,000,000
Kentucky.....	1,650,000	1,550,000
Colorado.....	1,000,000	1,500,000
Tennessee.....	1,000,000	1,200,000
Kansas.....	850,000	1,100,000
Wyoming Territory.....	700,000	1,000,000

The other States credited with the production of coal are Arkansas, California, Georgia, Michigan, Oregon, Texas, Virginia, and Dakota, Idaho, Indian, Montana, New Mexico, Utah, and Washington Territories. The total coal production of the country is placed at 99,851,807 gross tons, which is an increase of 2,976,423 tons over 1883, when 96,875,384 tons were produced.

The quantity of fuel consumed in the iron and steel works of the United States in 1884 was as follows: Anthracite coal, 1,973,305 gross tons; bituminous coal, 4,226,986 tons; coke, 3,833,170 tons; charcoal, 62,110,660 bushels. The consumption of a few non-re-

porting works has been estimated at the same rate as that returned by neighboring establishments.

IMMIGRATION INTO THE UNITED STATES FROM 1861 TO 1884.

The number of persons of foreign birth who emigrated to the United States in 1884 was 461,346. This is the smallest number of immigrants in any year since 1879. The following table shows the annual immigration into the United States in the past twenty-four years.

Calendar years.	Immigrants.	Calendar years.	Immigrants.	Calendar years.	Immigrants.
1861.....	89,724	1870.....	356,303	1879.....	250,565
1862.....	89,007	1871.....	346,938	1880.....	593,703
1863.....	174,524	1872.....	437,750	1881.....	720,045
1864.....	193,195	1873.....	422,545	1882.....	730,349
1865.....	247,453	1874.....	260,814	1883.....	570,316
1866.....	314,917	1875.....	191,231	1884.....	461,346
1867.....	310,965	1876.....	157,440		
1868.....	289,145	1877.....	130,502	Total.....	7,877,271
1869.....	385,287	1878.....	153,207		

The immigrants who arrived in 1884 came chiefly from the following countries: Germany, 155,529; Great Britain and Ireland, 121,756; British North American Provinces, 47,888; Sweden, 24,017; Austria, 20,688; Russia, 15,122; Italy, 14,493; Norway, 13,906; Hungary, 10,708. No other country sent 10,000 immigrants. China is credited with only 84.

An undesirable form of immigration will hereafter be checked by a law enacted by Congress in March last. By this act it is made unlawful for any person or corporation to import foreign laborers under contract except skilled workmen to perform labor in a new industry.

IRON AND STEEL SHIPBUILDING IN 1884.

We have received from Hon. Jarvis Patten, Commissioner of Navigation, the statistics of shipbuilding in the United States. In the fiscal year ended June 30, 1884, 3 iron sailing vessels and 31 iron steamships were built, having a total tonnage of 35,632 tons, which is a decrease of 4,014 tons as compared with 1883, when 39,646 tons were constructed in our iron shipyards. The following table gives the number and tonnage of the iron vessels built in the United States in each fiscal year since 1868, when their construction in this country was commenced, a few steel vessels being included in recent years.

FISCAL YEARS.	Sailing.		Steam.		Total.	
	No.	Tonnage.	No.	Tonnage.	No.	Tonnage.
1868.....				2,801		2,801
1869.....		1,039		3,545		4,584
1870.....		679		7,602		8,281
1871.....		2,067	20	13,412		15,479
1872.....			20	12,766	20	12,766
1873.....			26	26,548	26	26,548
1874.....			23	33,097	23	33,097
1875.....			20	21,632	20	21,632
1876.....			25	21,346	25	21,346
1877.....			7	5,927	7	5,927
1878.....			32	26,960	32	26,960
1879.....			24	22,008	24	22,008
1880.....	1	44	30	25,538	31	25,582
1881.....	1	36	41	28,320	42	28,356
1882.....			43	40,097	43	40,097
1883.....	1	2,033	34	37,613	35	39,646
1884.....	3	4,432	31	31,200	34	35,632

In the first six months of the fiscal year 1885, ended December 31, 1884, the number and tonnage of the iron and steel vessels built were as follows, the districts in which the shipyards are located being designated.

PORTS.	Iron.				Steel.		Total.	
	Sailing.		Steam.		Steam.			
	No.	Tonnage.	No.	Tonnage.	No.	Tonnage.	No.	Gross Tonnage.
New York, N. Y.....			4	1,849			4	1,849
Philadelphia, Pa.....	1	731	12	16,331			13	17,062
Wilmington, Del.....			3	1,042	1	745	4	1,787
Detroit, Mich.....					2	3,836	2	3,836
Cleveland, O.....					1	1,581	1	1,581
Portland, Oregon.....					1	1,362	1	1,362
Total.....	1	731	19	19,222	5	7,524	25	27,477

The iron shipbuilding industry has not grown so vigorously in the United States as an interest of so much importance to the country should have done. During the past year, however, two events have occurred which are expected to exert a beneficial influence on the shipping interest, which will directly affect our shipbuilders. One of these events was the passage on June 26, 1884, of the Dingley bill, which relieves American shipping from onerous taxation and other burdens, and the other was the insertion in the

Post-office appropriation bill at the late session of Congress of a clause authorizing the payment of 50 cents per mile to American vessels carrying foreign mails. The following is the exact language of the clause referred to.

For transportation of foreign mails, including railway transit across the Isthmus of Panama, \$800,000. And the Postmaster-General is hereby authorized to enter into contracts for the transportation of any part of said foreign mails, after legal advertisement, with the lowest responsible bidder, at a rate not exceeding 50 cents a nautical mile on the trip each way actually traveled between the terminal points; *provided*, that the mails so contracted shall be carried on American steamships, and that the aggregate of such contracts shall not exceed one-half of the sum hereby appropriated.

RAILROAD STATISTICS FOR 1884.

In referring to the railroad mileage of the United States the length of railroad lines is meant, without regard to the number of tracks or miles of sidings constructed. The following is Mr. H. V. Poor's table of the railroad mileage of the United States from 1830 to 1884, a period of fifty-five years.

Years.	Miles in Operat'n.	Annual Incr'se of Mileage.	Years.	Miles in Operat'n.	Annual Incr'se of Mileage.	Years.	Miles in Operat'n.	Annual Incr'se of Mileage.
1830.....	23	1849.....	7,365	1,369	1868.....	42,229	2,979
1831.....	95	72	1850.....	9,021	1,656	1869.....	46,844	4,615
1832.....	229	134	1851.....	10,982	1,961	1870.....	52,914	6,070
1833.....	380	151	1852.....	12,908	1,926	1871.....	60,293	7,379
1834.....	633	253	1853.....	15,360	2,452	1872.....	66,171	5,878
1835.....	1,098	465	1854.....	16,720	1,360	1873.....	70,278	4,107
1836.....	1,273	175	1855.....	18,374	1,654	1874.....	72,383	2,105
1837.....	1,497	224	1856.....	22,016	3,642	1875.....	74,096	1,713
1838.....	1,913	416	1857.....	24,503	2,487	1876.....	76,808	2,712
1839.....	2,302	389	1858.....	26,968	2,465	1877.....	79,089	2,281
1840.....	2,818	516	1859.....	28,789	1,821	1878.....	81,776	2,687
1841.....	3,535	717	1860.....	30,635	1,846	1879.....	86,497	4,721
1842.....	4,026	491	1861.....	31,286	651	1880.....	93,454	6,957
1843.....	4,185	159	1862.....	32,120	834	1881.....	103,242	9,788
1844.....	4,377	192	1863.....	33,170	1,050	1882.....	114,838	11,596
1845.....	4,633	256	1864.....	33,908	738	1883.....	121,592	6,754
1846.....	4,930	297	1865.....	35,085	1,177	1884.....	125,542	3,950
1847.....	5,598	668	1866.....	36,801	1,716			
1848.....	5,996	398	1867.....	39,250	2,449			

FOREIGN COMMERCE OF THE UNITED STATES SINCE 1861.

The following table, compiled from the reports of the Bureau of Statistics, shows the imports and exports of the United States in each fiscal year, ended June 30th, from 1861 to 1884, and during

the first eight months of the fiscal year 1885. The phrases "net imports" and "domestic exports" indicate that all merchandise and specie imported and re-exported are excluded from the table. The column headed "Balance of Trade" shows the difference between the net imports and domestic exports of merchandise without reference to the movement of specie. A + mark before the amount indicates that the balance of trade was in favor of the United States; when no mark occurs the balance of trade is against this country. The figures in this table have been very carefully revised for these pages by direction of Mr. Nimmo, the Chief of the Bureau of Statistics.

FISCAL YEARS.	NET IMPORTS. <i>Gold Value.</i>		DOMESTIC EXPORTS. <i>Gold Value</i>		BALANCE OF TRADE.
	Merchandise.	Specie.	Merchandise.	Specie.	
1861	\$274,656,325	\$40,348,401	\$204,899,616	\$23,799,870	\$69,756,709
1862	178,330,200	10,572,063	179,644,024	31,044,651	+ 1,313,824
1863	225,375,280	1,421,056	186,003,912	55,993,562	39,371,368
1864	301,113,322	8,192,633	143,504,027	100,473,562	157,609,295
1865	209,656,525	6,784,970	136,940,248	64,618,124	72,716,277
1866	423,470,646	7,299,395	337,518,102	82,643,374	85,952,544
1867	381,041,764	16,178,299	279,786,809	54,976,196	101,254,955
1868	344,873,441	4,150,241	269,389,900	83,745,975	75,483,541
1869	406,555,379	5,585,462	275,166,697	42,915,966	131,388,682
1870	419,803,113	12,147,315	376,616,473	43,883,802	43,186,640
1871	505,802,414	7,231,395	428,398,908	84,403,359	77,403,506
1872	610,904,622	6,664,395	428,487,131	72,798,240	182,417,491
1873	624,689,727	10,777,909	505,033,439	73,905,546	119,656,288
1874	550,556,723	21,524,187	569,433,421	59,699,686	+ 18,876,698
1875	518,846,825	12,625,704	499,284,100	83,857,129	19,562,725
1876	445,938,766	9,469,070	525,582,247	50,038,691	+ 79,643,481
1877	438,518,130	27,746,915	589,670,224	43,134,738	+151,152,094
1878	422,895,034	23,143,074	680,709,268	27,061,885	+257,814,234
1879	433,679,124	12,853,594	698,340,790	17,555,035	+264,661,666
1880	656,262,441	85,239,284	823,946,353	9,347,893	+167,683,912
1881	624,213,229	105,395,594	883,925,947	14,226,944	+259,712,718
1882	707,337,049	36,535,182	733,239,732	43,480,271	+ 25,902,683
1883	703,565,144	18,292,239	804,223,632	21,623,181	+100,658,488
1884	652,148,936	20,518,514	724,964,852	50,225,635	+ 72,815,916
1885 (8 mos.)	370,786,925	23,844,182	530,379,284	15,323,365	+159,592,359

NOTE.—The Canadian reports of imports into Canada from the United States indicate that in addition to the above "Domestic Exports" there were exported in the fiscal year 1874 merchandise of the value of \$10,200,069; in 1875 merchandise of the value of \$15,596,524; in 1876 merchandise of the value of \$10,507,563; in 1877 merchandise of the value of \$13,051,798; in 1878 merchandise of the value of \$10,721,920; in 1879 merchandise of the value of \$12,797,478; in 1880 merchandise of the value of \$9,802,665; in 1881 merchandise of the value of \$9,913,483; in 1882 merchandise of the value of \$14,733,107; in 1883 merchandise of the value of \$15,636,298; and in 1884 merchandise of the value of \$11,442,890.

PRODUCTION OF ALL KINDS OF PIG IRON IN 1881, 1882, 1883,
AND 1884, BY STATES.

Statistics collected from the manufacturers by The American Iron and Steel Association.

STATES.	Net tons of 2,000 pounds.			
	1881.	1882.	1883.	1884.
Maine.....	4,400	4,100	4,400
Vermont.....	2,796	1,210
Massachusetts.....	18,318	10,335	10,760	4,902
Connecticut.....	28,483	24,342	19,976	14,174
New York.....	359,519	416,156	331,964	239,486
New Jersey.....	171,672	176,805	138,773	82,935
Pennsylvania.....	2,190,786	2,449,256	2,638,891	2,385,402
Maryland.....	48,756	54,524	49,153	27,342
Virginia.....	83,711	87,731	152,907	157,483
North Carolina.....	800	1,150	435
Georgia.....	37,404	42,440	45,364	42,655
Alabama.....	98,081	112,765	172,465	189,664
Texas.....	3,000	1,321	2,381	5,140
West Virginia.....	66,409	73,220	88,398	55,231
Kentucky.....	45,973	66,522	54,629	45,052
Tennessee.....	87,406	137,602	133,963	134,597
Ohio.....	710,546	698,900	679,643	567,113
Indiana.....	7,300	10,000	9,950	2,568
Illinois.....	251,781	360,407	237,657	327,568
Michigan.....	187,043	210,195	173,185	172,834
Wisconsin.....	102,029	85,859	51,893	52,815
Missouri.....	109,799	113,644	103,296	60,043
Minnesota.....	7,442	8,126	8,000
Utah Territory.....	57
Colorado.....	6,396	23,718	24,680	15,837
Oregon.....	6,100	6,750	7,000	3,640
California.....	4,414	987	5,327	2,157
Washington Ty.....	1,200	2,317	540
Total.....	4,641,564	5,178,122	5,146,972	4,589,613

ANTHRACITE PIG IRON.

STATES.	1881.	1882.	1883.	1884.
Massachusetts.....	5,958
New York.....	322,349	385,440	306,284	215,998
New Jersey.....	171,672	176,805	138,773	82,935
Pennsylvania.....	1,213,353	1,453,646	1,416,468	1,278,236
Maryland.....	21,130	26,247	24,071	9,284
Total.....	1,734,462	2,042,138	1,885,596	1,586,453

PRODUCTION OF PIG IRON.—*Continued.*

CHARCOAL PIG IRON.				
STATES.	Net tons of 2,000 pounds.			
	1881.	1882.	1883.	1884.
Maine.....	4,400	4,100	4,400
Vermont.....	2,796	1,210
Massachusetts.....	12,360	10,335	10,760	4,902
Connecticut.....	28,483	24,342	19,976	14,174
New York.....	30,467	30,716	25,680	23,488
Pennsylvania.....	51,908	49,975	38,315	23,155
Maryland.....	27,626	28,277	23,807	15,123
Virginia.....	19,038	26,133	16,879	14,829
North Carolina.....	800	1,150	435
Georgia.....	13,404	15,565	13,045	9,615
Alabama.....	44,221	55,541	57,385	59,448
Texas.....	3,000	1,321	2,381	5,140
West Virginia.....	1,200
Kentucky.....	16,778	17,165	13,981	7,882
Tennessee.....	19,046	37,611	35,299	18,806
Ohio.....	66,169	58,654	40,528	24,880
Michigan.....	187,043	210,195	173,185	172,834
Wisconsin.....	47,702	55,369	39,349	25,812
Missouri.....	43,241	54,327	34,112	31,558
Minnesota.....	7,442	8,126	8,000
Utah Territory.....	57
Oregon.....	6,100	6,750	7,000	3,640
California.....	4,414	987	5,327	2,157
Washington Ty.....	1,200	2,317	540
Total.....	638,838	697,906	571,726	458,418

BITUMINOUS COAL AND COKE PIG IRON.

New York.....	6,703
Pennsylvania.....	925,525	945,635	1,184,108	1,084,011
Maryland.....	1,275	2,935
Virginia.....	64,673	61,598	136,028	142,654
Georgia.....	24,000	26,875	32,319	33,040
Alabama.....	53,860	57,224	115,080	130,216
West Virginia.....	65,209	73,220	88,398	55,231
Kentucky.....	29,195	49,357	40,648	37,170
Tennessee.....	68,360	99,991	98,664	115,791
Ohio.....	644,377	640,246	639,115	542,233
Indiana.....	7,300	10,000	9,950	2,568
Illinois.....	251,781	360,407	237,657	327,568
Wisconsin.....	54,327	30,490	12,544	27,003
Missouri.....	66,558	59,317	69,184	28,485
Colorado.....	6,396	23,718	24,680	15,837
Total.....	2,268,264	2,438,078	2,689,650	2,544,742

STOCKS OF ALL KINDS OF PIG IRON UNSOLD AT THE CLOSE
OF 1881, 1882, 1883, AND 1884.

These statistics, collected directly from the manufacturers by The American Iron and Steel Association, represent only stocks in the hands of makers or their agents. They do not include stocks in the hands of consumers or speculators, nor foreign iron.

STATES AND DISTRICTS.	Net tons of 2,000 pounds.			
	1881.	1882.	1883.	1884.
New England.....	4,894	9,866	12,437	11,433
New York.....	29,381	37,788	65,901	69,347
New Jersey.....	7,931	12,178	25,615	11,809
Lehigh Valley.....	22,704	24,969	50,600	61,365
Schuylkill Valley.....	23,563	24,029	25,448	29,696
Upper Susquehanna.....	2,123	11,173	8,839	12,216
Lower Susquehanna.....	10,491	7,935	14,324	10,643
Shenango Valley.....	7,108	22,045	27,195	34,246
Allegheny County.....	500	17,272	27,240	15,780
Miscellaneous bituminous...	1,321	33,194	30,822	43,606
Charcoal.....	5,614	10,241	11,336	14,297
Total for Pennsylvania.....	73,424	150,858	195,804	221,849
Maryland.....	2,867	7,280	10,899	7,637
Virginia.....	9,938	16,116	21,172	28,644
Georgia, Texas, and N. C.....	2,915	8,948	9,429	12,582
Alabama.....	3,271	20,068	9,531	21,436
West Virginia.....	40	4,268	1,900	1,168
Kentucky.....	4,506	11,186	8,216	9,724
Tennessee.....	4,350	13,392	30,047	29,240
Hanging Rock.....	23,791	40,094	35,364	24,461
Mahoning Valley.....	24,672	19,307	16,977
Miscellaneous.....	8,846	22,487	18,465	11,600
Total for Ohio.....	32,637	87,253	73,136	53,038
Michigan and Indiana.....	16,175	29,573	36,405	60,715
Illinois.....	896	4,200
Wisconsin and Minnesota.....	1,130	5,801	6,340	7,366
Missouri.....	11,695	14,223	21,641	37,588
Pacific States.....	5,742	5,327	5,224
Grand total.....	210,896	429,694	533,800	593,000

STOCKS ACCORDING TO FUEL USED.

Bituminous.....	36,495	157,196	171,802	191,845
Anthracite.....	90,351	107,259	178,020	178,993
Charcoal.....	84,050	165,239	183,978	222,162
Total.....	210,896	429,694	533,800	593,000

**AVERAGE PRICES OF No. 1 ANTHRACITE FOUNDRY PIG IRON
IN PHILADELPHIA, FROM 1842 TO 1885.—PER TON OF 2,240 LBS.**

Compiled by The American Iron and Steel Association.

YEARS.	January.	February.	March.	April.	May.	June.	July.	August.	September.	October.	November.	December.	Average.*	YEARS.
\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	
1842.	24	24	24	24	27	27	26 ¹ / ₂	24 ¹ / ₂	25 ¹ / ₂	25	25	25	25	1842
1844.	24	24	24	24	24	24	26 ¹ / ₂	26 ¹ / ₂	27 ¹ / ₂	28	27 ¹ / ₂	26 ¹ / ₂	25 ¹ / ₂	1844
1845.	26 ³ / ₄	26 ¹ / ₂	27 ³ / ₄	33 ¹ / ₂	33	33	31	28 ¹ / ₂	27	26 ³ / ₄	28 ¹ / ₂	28	29 ¹ / ₂	1845
1846.	28	28	28 ¹ / ₂	28	28	28	29	28 ¹ / ₂	27 ¹ / ₂	27	28 ¹ / ₂	28	27 ¹ / ₂	1846
1847.	28 ¹ / ₂	28 ¹ / ₂	28 ¹ / ₂	29	29	28 ¹ / ₂	28	28 ¹ / ₂	30 ¹ / ₂	33 ¹ / ₂	35 ¹ / ₂	33 ¹ / ₂	30 ¹ / ₂	1847
1848.	31	28 ¹ / ₂	27 ¹ / ₂	26 ¹ / ₂	25 ¹ / ₂	26 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	25	25	24 ¹ / ₂	26 ¹ / ₂	1848
1849.	25	24 ¹ / ₂	24 ¹ / ₂	24	23 ¹ / ₂	23	22 ¹ / ₂	22 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	20	21	22 ¹ / ₂	1849
1850.	21	21	20 ¹ / ₂	20 ¹ / ₂	20 ¹ / ₂	20 ¹ / ₂	20	20 ¹ / ₂	21	21	21 ¹ / ₂	20 ¹ / ₂	20 ¹ / ₂	1850
1851.	21 ¹ / ₂	22	22	22	21 ¹ / ₂	21	21	21	21	21	21	21	21 ¹ / ₂	1851
1852.	21 ¹ / ₂	21 ¹ / ₂	20 ¹ / ₂	20 ¹ / ₂	20 ¹ / ₂	20 ¹ / ₂	21 ¹ / ₂	23 ¹ / ₂	26 ¹ / ₂	27 ¹ / ₂	28 ¹ / ₂	28 ¹ / ₂	22 ¹ / ₂	1852
1853.	32 ¹ / ₂	36 ¹ / ₂	35 ¹ / ₂	35 ¹ / ₂	35 ¹ / ₂	36	36	36 ¹ / ₂	37 ¹ / ₂	37 ¹ / ₂	36 ¹ / ₂	36 ¹ / ₂	36 ¹ / ₂	1853
1854.	37	36 ¹ / ₂	37	38	38	38	38	37 ³ / ₄	38	37 ³ / ₄	35 ¹ / ₂	32 ¹ / ₂	36 ¹ / ₂	1854
1855.	31 ¹ / ₂	29 ¹ / ₂	27 ¹ / ₂	26 ¹ / ₂	26 ¹ / ₂	26 ¹ / ₂	26 ¹ / ₂	26 ¹ / ₂	28	28 ¹ / ₂	28 ¹ / ₂	27 ¹ / ₂	27 ¹ / ₂	1855
1856.	27 ¹ / ₂	27 ¹ / ₂	27 ¹ / ₂	28	28	27 ¹ / ₂	27	27	27	26 ¹ / ₂	26	26	27 ¹ / ₂	1856
1857.	26 ¹ / ₂	26 ¹ / ₂	26 ¹ / ₂	27 ¹ / ₂	27 ¹ / ₂	27 ¹ / ₂	27 ¹ / ₂	26 ¹ / ₂	26 ¹ / ₂	25 ¹ / ₂	23 ¹ / ₂	23 ¹ / ₂	26 ¹ / ₂	1857
1858.	23 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	22	21 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	1858
1859.	22 ¹ / ₂	23 ¹ / ₂	24 ¹ / ₂	23 ¹ / ₂	23 ¹ / ₂	23 ¹ / ₂	23 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	23 ¹ / ₂	23 ¹ / ₂	23 ¹ / ₂	23 ¹ / ₂	1859
1860.	23	23	23 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	22 ¹ / ₂	1860
1861.	22 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	20 ¹ / ₂	19 ¹ / ₂	18 ¹ / ₂	18 ¹ / ₂	18 ¹ / ₂	18 ¹ / ₂	19 ¹ / ₂	20 ¹ / ₂	1861
1862.	20	20 ¹ / ₂	20 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	22 ¹ / ₂	24	24 ¹ / ₂	24 ¹ / ₂	25 ¹ / ₂	30 ¹ / ₂	31 ¹ / ₂	23 ¹ / ₂	1862
1863.	32	33 ¹ / ₂	35 ¹ / ₂	36	34 ¹ / ₂	33 ¹ / ₂	32 ¹ / ₂	31 ¹ / ₂	33	35 ¹ / ₂	41 ¹ / ₂	43 ¹ / ₂	35 ¹ / ₂	1863
1864.	43 ¹ / ₂	48 ¹ / ₂	50 ¹ / ₂	54 ¹ / ₂	57 ¹ / ₂	57 ¹ / ₂	69 ¹ / ₂	72 ¹ / ₂	63 ¹ / ₂	61 ¹ / ₂	59 ¹ / ₂	59 ¹ / ₂	59 ¹ / ₂	1864
1865.	58 ¹ / ₂	53 ¹ / ₂	50 ¹ / ₂	45 ¹ / ₂	39 ¹ / ₂	35	35 ¹ / ₂	40 ¹ / ₂	44 ¹ / ₂	49 ¹ / ₂	51	50 ¹ / ₂	46 ¹ / ₂	1865
1866.	50 ¹ / ₂	49	46 ¹ / ₂	41 ¹ / ₂	41 ¹ / ₂	43 ¹ / ₂	46 ¹ / ₂	47 ¹ / ₂	48 ¹ / ₂	48 ¹ / ₂	49 ¹ / ₂	49 ¹ / ₂	46 ¹ / ₂	1866
1867.	48 ¹ / ₂	46 ¹ / ₂	44 ¹ / ₂	41 ¹ / ₂	42 ¹ / ₂	43	43 ¹ / ₂	44	44 ¹ / ₂	44 ¹ / ₂	43 ¹ / ₂	42 ¹ / ₂	44 ¹ / ₂	1867
1868.	38 ¹ / ₂	36 ¹ / ₂	37 ¹ / ₂	38 ¹ / ₂	37	37	38 ¹ / ₂	39 ¹ / ₂	40 ¹ / ₂	41 ¹ / ₂	42 ¹ / ₂	43 ¹ / ₂	39 ¹ / ₂	1868
1869.	42	40 ¹ / ₂	41 ¹ / ₂	40	40 ¹ / ₂	41 ¹ / ₂	41 ¹ / ₂	40 ¹ / ₂	40 ¹ / ₂	39 ¹ / ₂	39 ¹ / ₂	40 ¹ / ₂	40 ¹ / ₂	1869
1870.	36 ¹ / ₂	34 ¹ / ₂	34 ¹ / ₂	33 ¹ / ₂	33 ¹ / ₂	32 ¹ / ₂	32 ¹ / ₂	33 ¹ / ₂	33 ¹ / ₂	32 ¹ / ₂	31 ¹ / ₂	31 ¹ / ₂	33 ¹ / ₂	1870
1871.	30 ¹ / ₂	30 ¹ / ₂	34 ¹ / ₂	35 ¹ / ₂	35 ¹ / ₂	35	35 ¹ / ₂	36	36 ¹ / ₂	36 ¹ / ₂	37 ¹ / ₂	37 ¹ / ₂	35 ¹ / ₂	1871
1872.	37	40 ¹ / ₂	47	49 ¹ / ₂	49 ¹ / ₂	53 ¹ / ₂	51 ¹ / ₂	52 ¹ / ₂	53 ¹ / ₂	53 ¹ / ₂	51 ¹ / ₂	47 ¹ / ₂	48 ¹ / ₂	1872
1873.	45 ¹ / ₂	48	48 ¹ / ₂	47 ¹ / ₂	46	45	43 ¹ / ₂	43 ¹ / ₂	42 ¹ / ₂	38	33	32 ¹ / ₂	42 ¹ / ₂	1873
1874.	32	32	32	32	31 ¹ / ₂	31 ¹ / ₂	31 ¹ / ₂	31	29 ¹ / ₂	29	26 ¹ / ₂	24	30 ¹ / ₂	1874
1875.	25 ¹ / ₂	26 ¹ / ₂	27	27	26	26	26	26	25	24	23 ¹ / ₂	23 ¹ / ₂	25 ¹ / ₂	1875
1876.	23 ¹ / ₂	23	23	22 ¹ / ₂	22	22	22	22	21 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	21 ¹ / ₂	22 ¹ / ₂	1876
1877.	20 ¹ / ₂	20	20	19 ¹ / ₂	19	18 ¹ / ₂	18 ¹ / ₂	18	18 ¹ / ₂	18 ¹ / ₂	18	18	18 ¹ / ₂	1877
1878.	18 ¹ / ₂	18 ¹ / ₂	18 ¹ / ₂	18 ¹ / ₂	18	17 ¹ / ₂	17 ¹ / ₂	17 ¹ / ₂	17 ¹ / ₂	17	16 ¹ / ₂	17	17 ¹ / ₂	1878
1879.	17 ¹ / ₂	17 ¹ / ₂	17 ¹ / ₂	18	18 ¹ / ₂	18 ¹ / ₂	19 ¹ / ₂	20 ¹ / ₂	24 ¹ / ₂	30	28	30 ¹ / ₂	21 ¹ / ₂	1879
1880.	40	41	37 ¹ / ₂	31	25	23	23 ¹ / ₂	25	23 ¹ / ₂	23	24 ¹ / ₂	25	28 ¹ / ₂	1880
1881.	25	25 ¹ / ₂	26	25	25	24	24 ¹ / ₂	24 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	26	25 ¹ / ₂	1881
1882.	26	26 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	25 ¹ / ₂	26	26 ¹ / ₂	26	25 ¹ / ₂	25 ¹ / ₂	1882
1883.	25	24 ¹ / ₂	24	23 ¹ / ₂	22	21	21 ¹ / ₂	22	22	21 ¹ / ₂	21	21	22 ¹ / ₂	1883
1884.	20 ¹ / ₂	20 ¹ / ₂	20 ¹ / ₂	20	20	20	20	19 ¹ / ₂	19 ¹ / ₂	19 ¹ / ₂	19 ¹ / ₂	18 ¹ / ₂	19 ¹ / ₂	1884
1885.	18	18	18	18	1885

* Average for year to nearest eighth.

† Uncertain.

‡ Lowest average for month, \$16¹/₂—November, 1878.

§ Highest average for month, \$73¹/₂—August, 1864.

|| Lowest average for year, \$17¹/₂—1878.

¶ Highest average for year, \$59¹/₂—1864.

From 1842 to July, 1866, averaged monthly from weekly quotations in Philadelphia and New York prices current. From July, 1866, to 1885 averaged from weekly quotations in The Bulletin of The American Iron and Steel Association.

PRODUCTION OF ROLLED IRON (EXCLUDING RAILS AND
PLATE AND SHEET IRON) IN 1881, 1882, 1883, AND 1884.

STATES.	Bars, hoops, shapes, rolled axles, skelp, etc.—Net tons.			
	1881.	1882.	1883.	1884.
Maine.....	5,433	10,537	8,947	9,638
New Hampshire.....	3,000	3,508	2,132	4,264
Massachusetts.....	58,524	46,086	47,915	36,909
Rhode Island.....	10,769	11,877	14,405	14,000
Connecticut.....	17,589	20,676	18,491	15,054
New York.....	106,372	131,226	104,229	84,963
New Jersey.....	56,793	76,408	56,839	43,781
Pennsylvania.....	714,113	685,049	675,226	565,725
Delaware.....	23,920	25,366	22,755	17,894
Maryland and D. C.....	18,737	17,188	17,600	24,586
Virginia.....	33,984	31,554	22,687	17,807
Georgia.....	3,000
Alabama.....	8,772	8,460	6,656	11,458
Texas.....	800
West Virginia.....	4,106	5,494	4,964	3,673
Kentucky.....	15,425	35,247	36,531	17,885
Tennessee.....	5,158	10,589	9,786	8,709
Ohio.....	229,247	253,933	263,247	198,811
Indiana.....	20,485	23,177	18,921	15,022
Illinois.....	52,500	48,932	94,747	55,910
Michigan.....	14,685	8,004	8,080	7,208
Wisconsin.....	47,478	39,611	38,946	45,486
Minnesota.....	200
Missouri.....	12,141	12,090	9,642	11,666
California.....	14,204	22,807	20,747	14,360
Kansas.....	10,528	10,800
Wyoming Territory.....	3,286	3,235	4,443	1,463
Colorado.....	2,306	3,934	3,486	2,822
Total.....	1,492,555	1,545,788	1,511,422	1,230,094

PRODUCTION OF CUT NAILS IN KEGS OF 100 POUNDS.

Maine.....	7,306
Massachusetts.....	525,089	592,276	677,540	557,195
New York.....	2,256	166	14,768	14,500
New Jersey.....	248,521	360,340	338,107	305,307
Pennsylvania.....	1,914,706	1,949,405	2,430,552	2,281,676
Virginia.....	127,566	169,806	161,279	207,678
Alabama.....	20,000	100,000
West Virginia.....	1,241,102	1,023,711	1,327,484	1,098,611
Kentucky.....	69,000	149,382	144,686	41,522
Tennessee.....	94,495	171,413	212,358	120,164
Ohio.....	860,665	796,857	1,249,700	1,310,715
Indiana.....	326,496	394,682	413,380	443,234
Illinois.....	352,643	462,956	526,108	712,650
Wisconsin.....	162,851
Nebraska.....	31,667	60,000	65,000	40,000
Colorado.....	16,103	62,969	55,944
California.....	111,500	129,332
Total.....	5,794,206	6,147,097	7,762,737	7,581,379

PRODUCTION OF ALL KINDS OF ROLLED IRON (INCLUDING
RAILS AND NAIL PLATE) IN THE UNITED STATES IN 1881,
1882, 1883, AND 1884, BY STATES.

*Statistics collected from the manufacturers by The American Iron and Steel
Association.*

STATES.	Net tons.			
	1881.	1882.	1883.	1884.
Maine.....	7,616	10,862	10,662	9,638
New Hampshire.....	3,000	3,508	2,158	4,314
Massachusetts.....	116,846	111,388	100,418	77,560
Rhode Island.....	10,769	11,877	14,405	14,000
Connecticut.....	17,589	20,676	18,541	15,054
New York.....	123,366	138,541	105,644	86,955
New Jersey.....	71,286	96,441	76,109	61,046
Pennsylvania.....	1,254,866	1,123,886	1,081,163	913,046
Delaware.....	34,275	38,261	35,384	28,015
Maryland and D. C..	33,034	33,807	29,099	33,856
Virginia.....	41,002	40,044	30,751	28,286
Georgia.....	7,000
Alabama.....	11,072	9,188	8,336	17,895
Texas.....	1,000
West Virginia.....	75,547	66,107	79,894	64,632
Kentucky.....	29,915	61,096	58,263	29,212
Tennessee.....	33,793	38,770	22,454	15,217
Ohio.....	345,727	361,608	377,962	310,568
Indiana.....	82,430	71,626	55,887	39,028
Illinois.....	148,818	93,943	121,702	95,815
Michigan.....	20,605	11,824	11,900	9,571
Wisconsin.....	88,643	64,296	40,195	53,628
Minnesota.....	200
Missouri.....	16,641	18,145	15,833	18,580
Wyoming Territory.	15,172	16,488	11,288	1,745
Kansas.....	29,544	17,867
California.....	19,839	25,843	29,732	20,827
Colorado.....	3,949	4,739	7,844	5,619
Nebraska.....	1,583	3,000	3,250	2,000
Total.....	2,643,927	2,493,831	2,348,874	1,957,307

PRODUCTION OF IRON AND STEEL RAILS IN THE UNITED STATES IN 1881, 1882, 1883, AND 1884, BY STATES.

Statistics collected from the manufacturers by The American Iron and Steel Association.

STATES.	Net tons of 2,000 pounds.				Per cent. of total production in 1884.
	1881.	1882.	1883.	1884.	
Pennsylvania	891,179	850,908	857,818	775,872	67.8
Illinois	433,420	362,250	232,005	294,458	25.7
New York	109,283	105,021	76,020	31,625	2.7
Ohio	153,596	113,806	62,518	25,175	2.2
Massachusetts	2,622	15,707	12,465	5,862	1.6
Colorado	1,643	18,217	19,688	4,030	
California	6,035	8,200	7,460	2,937	
Indiana	44,645	28,173	16,309	1,844	
West Virginia	3,152	1,436	775	899	
Alabama	2,300	728	680	500	
Tennessee	32,660	25,390	2,650	500	
Kentucky	5,005	2,000	300	
Wyoming Ty	11,886	13,253	6,845	282	
Wisconsin	41,165	24,685	1,259	250	
Texas	200	
Virginia	640	95	
Missouri	64,226	85,528	64,142	22	
New Jersey	244	60	
Vermont	15,200	26,100	
Kansas	19,016	7,067	
Georgia	4,000	
Maine	2,183	325	
Total	1,844,100	1,688,794	1,360,694	1,144,851	100.0

**AVERAGE WHOLESALE STORE PRICES OF BEST REFINED ROLLED
BAR IRON IN PHILADELPHIA, FROM 1844 TO 1885.**

*Compiled by The American Iron and Steel Association, from the sales books of
several prominent Philadelphia iron merchants. Per ton of 2,240 pounds.*

YEARS.	January.	February.	March.	April.	May.	June.	July.	August.	September.	October.	November.	December.	Average.
	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$
1844...	90 00	90 00	90 00	90 00	90 00	82 50	82 50	82 50	82 50	82 50	82 50	82 50	85 62
1845...	82 50	87 50	92 50	100 00	100 00	100 00	95 00	92 50	92 50	92 50	95 00	95 00	93 75
1846...	95 00	95 00	90 00	92 50	92 50	92 50	95 00	92 50	90 00	90 00	90 00	85 00	91 66
1847...	85 00	85 00	85 00	85 00	85 00	90 00	90 00	85 00	87 50	85 00	85 00	85 00	86 04
1848...	85 00	85 00	85 00	85 00	85 00	80 00	80 00	80 00	75 00	75 00	67 50	70 00	79 33
1849...	70 00	70 00	70 00	70 00	70 00	70 00	65 00	65 00	65 00	65 00	65 00	65 00	67 50
1850...	65 00	65 00	65 00	62 50	60 00	57 50	57 50	57 50	57 50	56 00	56 00	55 00	59 54
1851...	55 00	55 00	55 00	55 00	55 00	55 00	55 00	55 00	54 00	54 00	54 00	54 00	54 66
1852...	54 00	54 00	52 50	52 50	52 50	52 50	52 50	55 00	60 00	70 00	70 00	80 00	58 79
1853...	90 00	90 00	90 00	87 50	85 00	80 00	80 00	77 50	77 50	80 00	80 00	85 00	83 50
1854...	90 00	90 00	90 00	90 00	90 00	92 50	95 00	95 00	95 00	92 50	90 00	90 00	91 33
1855...	82 50	80 00	75 00	72 50	70 00	70 00	70 00	72 50	72 50	75 00	77 50	77 50	74 58
1856...	75 00	77 50	77 50	77 50	75 00	72 50	70 00	70 00	72 50	72 50	72 50	72 50	73 75
1857...	72 50	72 50	72 50	72 50	72 50	72 50	70 00	70 00	70 00	70 00	70 00	67 50	71 04
1858...	65 00	65 00	65 00	62 50	62 50	65 00	62 50	60 00	60 00	60 00	60 00	60 00	62 29
1859...	60 00	60 00	60 00	60 00	60 00	60 00	60 00	60 00	60 00	60 00	60 00	60 00	60 00
1860...	60 00	57 50	57 50	57 50	57 50	57 50	57 50	60 00	60 00	60 00	60 00	60 00	58 75
1861...	60 00	60 00	60 00	60 00	60 00	60 00	60 00	60 00	62 50	62 50	62 50	62 50	60 83
1862...	62 50	62 50	62 50	62 50	65 00	65 00	70 00	72 50	75 00	77 50	82 50	87 50	70 42
1863...	87 50	90 00	90 00	90 00	90 00	87 50	87 50	87 50	87 50	90 00	95 00	110 00	91 04
1864...	115 00	125 00	130 00	140 00	150 00	160 00	165 00	170 00	160 00	150 00	147 50	145 00	146 46
1865...	142 50	135 00	130 00	110 00	100 00	92 50	90 00	85 00	92 50	95 00	100 00	105 00	106 38
1866...	105 00	100 00	97 50	95 00	92 50	95 00	105 00	100 00	100 00	97 50	95 00	95 00	98 13
1867...	95 00	92 50	92 50	90 00	87 50	87 50	85 00	82 50	82 50	82 50	82 50	85 00	87 08
1868...	85 00	85 00	85 00	87 50	87 50	87 50	85 00	85 00	85 00	85 00	85 00	85 00	85 63
1869...	82 50	82 50	82 50	82 50	82 50	82 50	82 50	82 50	80 00	80 00	80 00	80 00	81 66
1870...	80 00	77 50	77 50	77 50	75 00	77 50	80 00	85 00	82 50	80 00	77 50	77 50	78 96
1871...	72 50	75 00	75 00	77 50	75 00	77 50	77 50	80 00	82 50	82 50	82 50	85 00	78 54
1872...	73 92	78 40	87 36	94 08	96 32	98 36	103 04	105 28	107 52	118 72	107 52	100 80	97 63
1873...	96 32	94 08	96 32	94 08	94 08	91 84	85 12	82 88	80 64	76 16	73 92	71 68	86 43
1874...	73 92	73 92	71 68	71 68	67 20	67 20	62 72	67 20	67 20	67 20	62 72	62 72	67 95
1875...	62 72	60 48	62 72	62 72	62 72	62 72	62 72	60 48	60 48	60 48	56 00	56 00	60 85
1876...	56 00	52 64	52 64	52 64	52 64	52 64	52 64	50 40	50 40	50 40	50 40	49 28	52 08
1877...	48 72	47 60	47 04	44 80	44 80	44 80	44 80	44 80	44 80	44 80	44 80	44 80	45 55
1878...	44 80	44 80	44 80	44 80	44 80	44 80	44 80	44 80	44 80	42 56	42 56	42 56	44 24
1879...	40 32	42 56	44 80	44 80	44 80	44 80	47 04	49 28	57 12	67 20	67 20	72 24	51 85
1880...	80 64	85 12	82 32	71 68	56 00	51 07	50 02	53 76	54 88	52 64	52 64	53 76	60 38
1881...	56 00	56 00	56 00	56 00	53 76	53 76	54 88	57 12	60 48	62 72	64 96	64 96	58 05
1882...	64 96	67 20	67 20	62 72	58 24	60 48	60 48	60 48	60 48	60 48	58 24	56 00	61 41
1883...	53 76	52 64	51 52	50 40	50 40	50 40	50 40	49 28	49 28	49 28	49 28	47 04	50 30
1884...	44 80	44 80	44 80	44 80	44 80	44 80	44 80	44 80	42 56	42 56	42 56	42 56	44 05
1885...	40 32	40 32	40 32	40 32

The highest price in any month in the above table was reached in August, 1864, \$170; the lowest price in any month was in January, 1879, and the first four months of 1885, \$40.32. The highest average price reached in any year was in 1864, \$146.46; the lowest average price in any year was in 1884, \$44.05.

AVERAGE WHOLESALE STORE PRICES OF CUT NAILS AT PHILADELPHIA, FROM 1860 TO 1885.

Compiled from original data for The American Iron and Steel Association by William E. S. Baker, Secretary of the Duncannon Iron Company, of Duncannon, Pa. Office at 122 Race Street, Philadelphia.

YEARS.	January.	February.	March.	April.	May.	June.	July.	August.	September.	October.	November.	December.	Average.
	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$
1860...	3 25	3 25	3 25	3 25	3 25	3 25	3 25	3 25	3 00	3 00	2 75	2 75	3 13
1861...	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75
1862...	3 00	3 00	3 00	3 15	3 25	3 25	3 50	3 50	3 50	3 50	4 00	5 00	3 47
1863...	5 00	5 25	5 25	5 25	5 25	5 25	5 00	5 00	5 00	5 00	5 00	5 25	5 13
1864...	5 30	5 50	6 90	7 00	7 00	7 00	8 50	10 00	10 00	9 50	9 00	8 50	7 85
1865...	8 50	8 50	8 00	7 50	6 00	5 50	5 25	5 25	7 00	8 00	7 75	7 75	7 08
1866...	7 75	7 75	7 50	7 25	6 75	6 60	6 50	6 50	6 75	6 75	6 75	6 75	6 97
1867...	6 75	6 75	6 50	6 00	5 75	5 75	5 75	5 75	5 50	5 50	5 50	5 50	5 92
1868...	5 25	5 25	5 25	5 25	5 00	5 00	5 00	5 00	5 00	5 25	5 25	5 50	5 17
1869...	5 50	5 25	5 00	4 75	4 50	4 50	4 50	4 50	5 00	5 00	5 00	4 75	4 87
1870...	4 75	4 50	4 25	4 25	4 25	4 50	4 50	4 50	4 50	4 25	4 25	4 25	4 40
1871...	4 25	4 50	4 50	4 50	4 75	4 75	4 50	4 25	4 25	4 50	4 75	4 75	4 52
1872...	4 75	5 00	5 00	5 50	5 50	5 50	5 50	5 50	5 75	6 00	6 00	5 50	5 46
1873...	5 00	5 25	5 25	5 25	5 25	5 00	4 75	4 75	4 75	4 75	4 50	4 25	4 90
1874...	4 15	4 00	4 00	4 10	4 10	4 10	4 10	4 10	4 00	3 75	3 75	3 75	3 99
1875...	3 65	3 65	3 65	3 50	3 50	3 50	3 50	3 25	3 25	3 25	3 25	3 10	3 42
1876...	3 00	3 00	2 75	2 75	2 75	3 00	3 00	3 25	3 25	3 00	3 00	3 00	2 98
1877...	2 90	2 80	2 80	2 75	2 60	2 50	2 50	2 40	2 40	2 40	2 40	2 40	2 57
1878...	2 40	2 50	2 50	2 50	2 40	2 30	2 25	2 20	2 20	2 20	2 15	2 15	2 31
1879...	2 15	2 15	2 10	2 25	2 25	2 25	2 25	2 40	3 00	3 50	3 70	4 25	2 69
1880...	4 90	5 25	5 25	4 75	3 40	2 90	2 80	3 00	3 15	3 00	2 90	2 90	3 68
1881...	2 90	2 90	3 00	3 15	3 05	3 00	3 00	3 05	3 15	3 30	3 30	3 30	3 09
1882...	3 40	3 40	3 40	3 30	3 25	3 35	3 40	3 50	3 65	3 65	3 65	3 65	3 47
1883...	3 40	3 35	3 20	3 10	3 10	3 10	3 00	3 00	3 00	2 90	2 85	2 75	3 06
1884...	2 60	2 60	2 60	2 60	2 60	2 50	2 40	2 30	2 20	2 10	2 10	2 10	2 39
1885...	2 10	2 25	2 30	2 30

The above figures are the jobbers' store prices in car-load lots. The maximum price was in August and September, 1864, \$10 per keg, but the manufacturers generally, having contracts, received but little if any benefit from that price. The minimum price, \$2.10 per keg, was in March, 1879, and also at the close of 1884. At both these periods several makers closed out their stocks, with a view of suspending production, at 20 cents to 25 cents below our lowest figure of \$2.10. The effect of civil war and political excitement is traceable in 1860; it stopped business. In 1861 sales were small; but later a demand set in, gold advanced, and all goods with it. The culmination came with the end of the war and decline in gold in 1865. In 1871-72 we see the result of the great activity in railroad and other building operations, until the financial depression inaugurated by Jay Cooke's failure set nails on the downward scale for several years. In 1878-79 stocks were greatly reduced and prices at bottom, rising sharply during the close of 1879 and beginning of 1880. After the unnatural "boom" spent itself the reaction again depressed prices. In 1883, with the East and the West running at full and increased capacity, several new factories started, which excited severe competition. In October, 1884, the minimum price was lower than was ever before known, except in March, 1879.

THE ANTHRACITE COAL PRODUCTION OF PENNSYLVANIA.

Prepared from original and authentic statistics by John H. Jones, Philadelphia.

YEARS.	THE WYOMING REGION.		THE LEHIGH REGION.		THE SCHUYLKILL REGION.		TOTAL.
	Gross tons.	Per cent.	Gross tons.	Per cent.	Gross tons.	Per cent.	Gross tons.
1820			365				365
1821			1,073				1,073
1822			2,240	60.21	1,480	39.79	3,720
1823			5,823	83.77	1,128	16.23	6,951
1824			9,541	85.90	1,567	14.10	11,108
1825			28,393	81.40	6,500	18.60	34,893
1826			31,280	65.10	16,767	34.90	48,047
1827			32,074	50.56	31,360	49.44	63,434
1828			30,232	39.00	47,284	61.00	77,516
1829	7,000	6.25	25,110	22.40	79,973	71.35	112,083
1830	43,000	24.60	41,750	23.90	89,984	51.50	174,734
1831	54,000	30.54	40,966	23.17	81,854	46.29	176,820
1832	84,000	23.12	70,000	19.27	209,271	57.61	263,271
1833	111,777	22.91	123,001	25.22	252,971	51.87	487,749
1834	43,700	11.60	106,244	28.21	226,692	60.19	376,636
1835	90,000	16.05	131,250	23.41	339,508	60.54	560,758
1836	103,861	15.18	148,211	21.66	432,045	63.16	684,117
1837	115,387	13.27	223,902	25.75	530,152	60.98	869,441
1838	78,207	10.59	213,615	28.92	446,875	60.49	738,697
1839	122,300	14.94	221,025	27.01	475,077	58.05	818,402
1840	148,470	17.18	225,313	26.07	490,596	56.75	864,379
1841	192,270	20.03	143,037	14.90	624,466	65.07	959,773
1842	252,599	22.79	272,540	24.59	583,273	52.62	1,108,412
1843	285,605	22.60	267,793	21.19	710,200	56.21	1,263,598
1844	365,911	22.43	377,002	23.12	887,937	54.45	1,630,850
1845	451,836	22.45	429,453	21.33	1,131,724	56.22	2,013,013
1846	518,389	22.11	517,116	22.07	1,308,500	55.82	2,344,005
1847	583,067	20.23	633,507	21.98	1,665,735	57.79	2,882,309
1848	685,196	22.18	670,321	21.70	1,733,721	56.12	3,089,238
1849	732,910	22.60	781,556	24.10	1,728,500	53.30	3,242,966
1850	827,823	24.64	690,456	20.56	1,840,620	54.80	3,358,899
1851	1,156,167	25.98	964,224	21.68	2,328,525	52.34	4,448,916
1852	1,284,500	25.72	1,072,136	21.47	2,636,835	52.81	4,993,471
1853	1,475,732	28.41	1,054,309	20.29	2,665,110	51.30	5,195,151
1854	1,603,478	26.73	1,207,186	20.13	3,191,670	53.14	6,002,334
1855	1,771,511	26.80	1,284,113	19.43	3,552,943	53.77	6,608,567
1856	1,972,581	28.47	1,351,970	19.52	3,602,999	52.91	6,927,550
1857	1,952,603	29.39	1,318,541	19.84	3,373,797	50.77	6,644,941
1858	2,186,094	31.96	1,380,030	20.18	3,273,245	47.86	6,839,369
1859	2,731,236	34.98	1,628,311	20.86	3,448,708	44.16	7,808,255
1860	2,941,817	34.56	1,821,674	21.40	3,749,632	44.04	8,513,123
1861	3,055,140	38.41	1,738,377	21.85	3,160,747	39.74	7,954,264
1862	3,145,770	39.97	1,351,054	17.17	3,372,583	42.86	7,869,407
1863	3,759,610	39.30	1,894,713	19.80	3,911,683	40.90	9,566,006
1864	3,960,836	38.92	2,054,669	20.19	4,161,970	40.89	10,177,475
1865	3,254,519	33.72	2,040,913	21.14	4,356,959	45.14	9,652,391
1866	4,736,616	37.29	2,179,364	17.15	5,787,902	45.56	12,703,882
1867	5,325,000	40.99	2,502,054	19.27	5,161,671	39.74	12,988,725
1868	5,968,146	43.25	2,502,582	18.13	5,330,737	38.62	13,801,465
1869	6,141,369	44.28	1,949,673	14.06	5,775,138	41.66	13,866,180
1870	7,974,660	49.28	3,239,374	20.02	4,968,157	30.70	16,182,191
1871	6,911,242	44.02	2,235,707	14.24	6,552,772	41.74	15,699,721
1872	9,101,549	46.27	3,873,339	19.70	6,694,890	34.03	19,669,778
1873	10,309,755	48.57	3,705,596	17.46	7,212,601	33.97	21,227,952
1874	9,504,408	47.18	3,773,836	18.73	6,866,877	34.09	20,145,121
1875	10,596,155	53.75	2,834,605	14.38	6,281,712	31.87	19,712,472
1876	8,424,158	45.53	3,854,919	20.84	6,221,934	33.63	18,501,011
1877	8,300,377	39.85	4,332,760	20.80	8,195,042	39.35	20,828,179
1878	8,085,587	45.92	3,237,449	18.40	6,282,226	35.68	17,605,262
1879	12,586,293	48.14	4,595,567	17.58	8,960,829	34.28	26,142,689
1880	11,419,279	48.72	4,463,221	19.05	7,554,742	32.23	23,437,242
1881	13,351,383	48.96	5,294,676	18.58	9,253,958	32.46	28,500,017
1882	13,971,371	47.38	5,689,437	19.54	9,459,288	32.48	29,120,096
1883	15,604,492	49.05	6,113,809	19.23	10,074,726	31.69	31,793,027
1884	15,677,753	51.04	5,562,226	18.11	9,478,314	30.85	30,718,293

PRICES IN DOLLARS OF ANTHRACITE COAL FROM 1826 TO 1885.

*Prices of Schuylkill White Ash Lump Coal, by the Cargo, at Philadelphia.
Averaged monthly from mean of weekly quotations. Per ton of 2,240 lbs.*

YEARS.	January.	February.	March.	April.	May.	June.	July.	August.	September.	October.	November.	December.	Average.
1826.....				7.00	7.00	7.00	7.00	7.00	7.00	7.00	7.50	7.80
1827.....	7.00	7.00	7.00	7.00								
1828.....										7.50	7.50	7.25
1829.....	7.25	7.25	6.00	5.75	5.75	5.75	5.75	5.75	5.75	4.87½	4.87½	4.87½
1830.....	7.25	7.25	6.00	5.50	5.25	5.25	5.25	5.25	5.17½	4.87½	4.87½	4.87½
1831.....			6.00	5.50	5.25	5.25	5.25	5.25	5.17½	4.87½	4.87½	4.87½
1832.....	4.87	4.87	4.87	4.87	4.87	4.87	4.87	4.87	4.87	4.87	4.87	4.87	4.84
1833.....	4.56	4.56	4.56	4.56	4.60	4.63	4.63	4.68	4.88	4.90	5.03	6.47	4.84
1834.....	7.70	7.44	7.31	6.58	5.38	5.50	5.50	6.19	6.41	6.50	7.13	8.05	6.64
1835.....	8.25	8.25	8.04	6.78	6.50	6.38	6.10	6.00	6.00	6.09	6.13	6.13	6.72
1836.....	6.13	5.91	5.28	5.25	5.16	5.13	5.13	5.13	5.10	5.00	5.00	5.00	5.27
1837.....	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00
1838.....	5.00	5.00	5.00	5.00	5.00	4.63	4.63	4.63	4.66	4.95	5.06	5.34	4.91
1839.....	6.40	7.00	6.44	5.88	5.69	5.17	5.13	5.27	5.56	5.63	5.63	5.63	5.79
1840.....	5.63	5.56	5.06	4.38	4.03	3.88	3.83	3.60	3.56	3.51	3.56	3.56	4.18
1841.....	3.50	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.27
1842.....	3.50	3.33	3.10	3.02	3.00	3.03	3.13	3.21	3.26	3.26	3.27	3.26	3.20
1843.....	3.26	3.26	3.27	3.31	3.31	3.31	3.44	3.44	3.59	3.74	3.76	3.81	3.46
1844.....	3.81	3.75	3.72	3.84	3.87	3.97	4.00	3.94	3.96	3.88	4.00	4.00	3.90
1845.....	3.88	3.81	3.81	3.81	3.60	3.63	3.69	3.83	3.95	3.88	3.88	3.88	3.80
1846.....	3.90	3.90	3.58	3.44	3.37	3.29	3.33	3.56	3.46	3.41	3.39	3.36	3.50
1847.....	3.36	3.26	3.45	3.62	3.62	3.86	3.88	3.81	3.75	3.69	3.57	3.50	3.62
1848.....	3.50	3.50	3.40	3.31	3.25	3.25	3.25	3.25	4.25	4.25	4.25	4.25	3.64
1849.....	4.28	4.13	3.56	3.31	3.10	3.00	3.00	3.05	3.17	3.20	3.25	3.00	3.34
1850.....	3.18	3.47	3.40	3.44	3.44	3.45	3.45	3.50	3.56	3.56	3.56	3.50	3.46
1851.....	3.42	3.44	3.45	3.47	3.47	3.47	3.47	3.64	4.03	4.19	4.19	4.10	3.70
1852.....	4.50	4.50	4.25	4.39	4.81	5.16	5.55	6.00	6.00	5.81	5.68	5.60	5.19
1853.....	5.60	5.28	4.53	4.50	4.50	4.45	4.28	4.19	4.19	4.19	4.15	4.06	4.49
1854.....	4.06	4.25	4.25	4.25	4.05	4.00	4.00	4.00	4.12	4.13	4.10	4.08	4.11
1855.....	3.92	3.92	3.92	3.89	3.85	3.85	3.88	3.87	3.85	3.82	3.82	3.82	3.87
1856.....	3.83	3.83	3.77	3.47	3.22	3.23	3.35	3.25	3.32	3.32	3.32	3.30	3.43
1857.....	3.28	3.38	3.34	3.20	3.20	3.20	3.20	3.20	3.19	3.20	3.34	3.29	3.25
1858.....	3.28	3.29	3.30	3.30	3.23	3.31	3.36	3.39	3.50	3.53	3.62	3.63	3.40
1859.....	3.63	3.63	3.50	3.24	3.23	3.29	3.37	3.40	3.35	3.33	3.33	3.33	3.39
1860.....	3.33	3.33	3.11	2.78	2.78	3.64	4.58	4.85	4.98	5.22	5.50	5.63	4.14
1861.....	5.38	5.25	4.63	4.75	5.50	5.80	6.25	6.50	6.75	7.25	7.50	7.13	6.06
1862.....	7.10	6.75	6.59	7.20	7.88	8.34	9.78	10.75	10.13	8.90	8.88	8.38	8.39
1863.....	8.38	8.38	8.63	8.10	6.75	6.25	6.03	6.50	8.32	9.93	8.81	8.25	7.86
1864.....	7.94	7.75	5.40	5.25	5.13	5.53	5.88	5.68	5.47	5.34	5.25	5.05	5.80
1865.....	5.06	5.06	4.47	4.50	4.44	4.38	4.28	4.07	4.09	4.01	4.00	4.00	4.37
1866.....	4.00	3.13	3.13	3.22	3.25	3.25	3.25	3.25	4.10	4.50	5.22	6.00	3.86
1867.....	5.15	5.01	4.15	3.81	3.90	5.00	6.59	7.17	6.15	6.00	5.87	5.12	5.31
1868.....	5.07	4.79	4.79	4.50	4.50	4.44	4.31	4.44	4.33	4.19	3.69	3.55	4.39
1869.....	4.05	4.52	4.45	4.25	4.35	4.68	4.72	4.63	4.46
1870.....	4.63	3.78	3.50	3.50	3.50	3.50	3.50	3.59	3.71	3.90	3.90	3.90	3.74
1871.....	3.90	3.90	4.00	4.00	4.10	4.20	4.40	4.40	4.50	4.60	4.60	4.60	4.27
1872.....	4.05	4.10	4.20	4.30	4.40	4.40	4.45	4.60	4.75	4.90	5.05	5.05	4.55
1873.....	4.10	4.10	4.10	4.10	4.40	4.50	4.50	4.50	4.55	4.55	4.55	4.55	4.39
1874.....	4.55	4.15	4.25	4.25	4.30	4.15	4.20	4.35	3.20	3.00	3.00	3.00	3.87
1875.....	3.00	3.00	2.75	2.75	2.75	2.40	2.47	2.40	2.40	2.35	2.35	2.40	2.59
1876.....	3.25	3.50	3.25	3.25	3.25	3.30	3.30	3.30	3.30	3.30	3.05	2.50	3.22
1877.....	2.50	2.50	2.25	2.25	2.50	2.50	2.50	2.75	2.75	3.00	3.25	3.65	2.70
1878.....	3.90	4.25	4.25	4.65	4.65	4.65	4.65	4.65	4.65	4.65	4.65	4.65	4.53
1879.....	4.65	4.65	4.58	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.53
1880.....	4.50	4.50	4.50	4.50	4.50	4.50	4.65	4.75	4.75	4.75	4.75	4.75	4.61
1881.....	4.75	4.75	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.54
1882.....	4.50	4.50	4.40	4.40	4.40	4.40	4.40	4.40	4.40	4.40	4.40	4.40	4.42
1883.....	4.40	4.40	4.40	4.00
1884.....	4.40	4.40	4.40	4.00
1885.....	4.40	4.40	4.40	4.00

PRICES OF LEHIGH COAL IN PHILADELPHIA. (From Grotjan's *Public Sale Report*.) 1822, May to December, \$8.40. 1823, January to August, \$10; September, \$9.50; October to December, \$8.40. 1824, January to April, \$8.40.

THE MANUFACTURE OF ROLLED IRON IN PENNSYLVANIA IN 1880, 1881, 1882, 1883, AND 1884, BY DISTRICTS.

In the following table the Philadelphia district covers Philadelphia county and the Pencoyd Iron Works; Eastern Pennsylvania comprises the eastern counties outside of the Philadelphia district as far west as the limits of Chester, Berks, Schuylkill, and Carbon counties; Central Pennsylvania comprises the counties west of those just named, extending to the western limits of Bedford, Blair, Centre, and Clinton counties; Western Pennsylvania comprises all counties west of those just named, except Allegheny county, which is a separate district.

BAR, ROD, BOLT, SKELP, HOOP, AND SHAPED IRON, AND ROLLED AXLES.

DISTRICTS.	Net tons of 2,000 pounds.				
	1880.	1881.	1882.	1883.	1884.
Philadelphia.....	52,134	67,695	75,180	70,819	62,404
Eastern Pennsylvania.....	96,507	107,968	128,221	113,539	85,847
Central Pennsylvania.....	59,274	78,610	100,800	89,496	72,383
Allegheny County.....	283,600	400,801	332,309	366,507	316,091
Western Pennsylvania.....	59,787	59,039	48,539	34,865	29,000
Total.....	551,302	714,113	685,049	675,226	565,725

PLATE AND SHEET IRON, EXCEPT NAIL PLATE.

Philadelphia.....	7,570	12,221	9,428	9,139	8,173
Eastern Pennsylvania.....	105,746	122,997	132,906	116,067	93,991
Central Pennsylvania.....	17,516	22,021	27,536	33,070	31,343
Allegheny County.....	80,899	75,767	71,038	73,850	68,669
Western Pennsylvania.....	12,309	18,219	17,695	22,320	20,145
Total.....	223,940	251,225	258,603	254,446	222,321

CUT NAILS AND SPIKES. (One net ton equals 20 kegs.)

Philadelphia.....	23,248	22,533	26,368	25,596	25,367
Eastern Pennsylvania.....	30,604	34,044	37,072	50,606	54,200
Central Pennsylvania.....	20,955	24,296	22,961	31,395	22,975
Allegheny County.....	12,071	14,862	11,069	13,931	11,542
Western Pennsylvania.....	86,878	95,735	97,470	121,528	114,084
Total.....	86,878	95,735	97,470	121,528	114,084

IRON RAILS.

Philadelphia.....	66,632	67,929	26,756	13,964	3,597
Eastern Pennsylvania.....	64,270	81,961	44,269	14,475	4,302
Central Pennsylvania.....	3,653	4,318	4,319	599	2,722
Allegheny County.....	35,927	39,585	7,420	925	295
Western Pennsylvania.....	170,482	193,793	82,764	29,963	10,916
Total.....	170,482	193,793	82,764	29,963	10,916

TOTAL ROLLED IRON.

Philadelphia (except nails).....	59,704	79,916	84,608	79,958	70,577
Eastern Pennsylvania.....	292,133	321,427	314,251	269,166	208,802
Central Pennsylvania.....	171,664	216,636	209,677	187,647	162,228
Allegheny County.....	389,107	505,182	430,627	472,351	410,457
Western Pennsylvania.....	119,994	131,705	84,723	72,041	60,982
Total.....	1,032,602	1,254,866	1,123,886	1,081,163	913,046

**THE MANUFACTURE OF ROLLED IRON IN OHIO IN 1880, 1881,
1882, 1883, AND 1884, BY DISTRICTS.**

In the following table the Lake Counties are those bordering on Lake Erie; the Mahoning Valley comprises the counties in the northeastern part of Ohio; the Interior Counties cover the counties south and west of the two first-named districts, except the counties along the Ohio river, which are classed in a district by themselves.

BAR, ROD, BOLT, SKELP, HOOP, AND SHAPED IRON, AND ROLLED AXLES.

DISTRICTS.	Net tons of 2,000 pounds.				
	1880.	1881.	1882.	1883.	1884.
Lake Counties.....	19,787	31,744	40,359	47,912	31,435
Mahoning Valley.....	111,271	132,986	128,466	140,875	113,188
Interior Counties.....	23,328	30,733	37,182	28,905	26,891
Ohio River Counties.....	28,291	33,784	47,926	45,555	27,297
Total.....	182,677	229,247	253,933	263,247	198,811

PLATE AND SHEET IRON, EXCEPT NAIL PLATE.

Lake Counties.....	12,014	16,123	15,021	15,956	14,421
Mahoning Valley.....	10,321	10,689	10,813	7,238	7,140
Interior Counties.....				140	800
Ohio River Counties.....	11,491	10,515	23,348	26,653	17,869
Total.....	33,826	37,327	49,182	49,987	40,230

CUT NAILS AND SPIKES. (One net ton equals 20 kegs.)

Lake Counties.....					
Mahoning Valley.....	9,219	10,082	8,130	8,977	3,738
Interior Counties.....					
Ohio River Counties.....	32,015	32,951	31,713	53,508	61,798
Total.....	41,234	43,033	39,843	62,485	65,536

IRON RAILS.

Lake Counties.....	31,001	17,500	6,368	850	
Mahoning Valley.....					
Interior Counties.....	19,066	18,376	11,431	494	5,125
Ohio River Counties.....	762	244	851	899	866
Total.....	50,829	36,120	18,650	2,243	5,991

TOTAL ROLLED IRON.

Lake Counties.....	62,802	65,367	61,748	64,718	45,856
Mahoning Valley.....	130,811	153,757	147,409	157,090	124,066
Interior Counties.....	42,394	49,109	48,613	29,539	32,816
Ohio River Counties.....	72,559	77,494	103,838	126,615	107,830
Total.....	308,566	345,727	361,608	377,962	310,568

IMPORTS OF IRON AND STEEL AND MANUFACTURES THEREOF INTO THE UNITED STATES FROM ALL COUNTRIES DURING THE CALENDAR YEARS 1881, 1882, 1883, AND 1884.—GOLD VALUES.

NEW CLASSIFICATION UNDER ACT OF MARCH 3, 1883.

Prepared from statistics furnished by the United States Bureau of Statistics.

COMMODITIES.	1881.		1882.		1883.		1884.	
	Net tons.	Values.	Net tons.	Values.	Net tons.	Values.	Net tons.	Values.
Iron ore.....	876,833	\$2,222,652	629,414	\$1,640,564	549,780	\$1,207,991	546,358	\$1,133,678
Pig iron.....	520,825	8,523,465	694,978	9,896,669	361,366	5,745,999	320,381	3,200,451
Scrap iron.....	151,107	2,706,072	164,591	2,736,483	72,000	1,014,863	30,192	340,420
Bar iron.....	47,820	2,075,161	79,220	3,304,967	47,409	1,914,474	8,388	144,177
Iron rails.....	137,013	3,464,989	41,992	1,077,059	757	21,231	94	2,110
Steel rails.....	249,308	7,649,498	182,135	5,403,980	38,220	1,017,600	3,074	67,669
Cotton-ties.....	827	28,296	6,021	208,825	1,003	29,436	17,518	516,262
Hoop band, and scroll iron.....							332	22,552
Steel bands, sheets, and plates.....							1,500	120,171
Steel ingots, bars, etc.....							1,310,362	1,310,362
Sheet, plate, and taggers' iron.....							24,610	7,863
Trinplates.....	204,966	14,886,907	229,465	17,975,161	247,781	18,156,773	242,123	16,858,650
Wire rods.....							145,525	4,555,699
Wire and wire rope.....							2,732	426,373
Anvils, axles, and forgings.....							967	105,231
Chains.....							963	86,690
Cutlery.....								1,704,169
Files, file-blanks, rasps, and floats.....								46,472
Fire-arms.....								1,420,612
Machinery.....								1,185,026
Needles.....								264,908
Other manufactures of iron and steel.....								2,351,602
Total.....		\$63,777,729		\$68,715,680		\$48,714,297		\$38,211,890

* Included in "other manufactures of iron and steel."

DOMESTIC EXPORTS OF IRON AND STEEL AND MANUFACTURES THEREOF FROM THE UNITED STATES TO ALL COUNTRIES DURING THE CALENDAR YEARS 1881, 1882, 1883, AND 1884.—GOLD VALUES.

Prepared from statistics furnished by the United States Bureau of Statistics.

COMMODITIES.	1881.			1882.			1883.			1884.		
	Quantities.	Values.		Quantities.	Values.		Quantities.	Values.		Quantities.	Values.	
Iron ore.....Net tons.		\$			\$			\$			\$	
Pig iron....."	6,897	184,364		6,215	186,221		4,221	111,414		4,182	12,255	
Bar iron....."	448	32,325		847	69,628		1,201	72,054		4,301	92,336	
Band, hoop, and scroll iron....."										93	52,872	
Car-wheels.....No.	13,643	139,222		14,370	149,320		18,217	181,295		11,889	109,255	
Castings, not elsewhere specified....."		288,005			378,884			385,262			293,494	
Cutlery....."		96,552			91,994			103,732			94,071	
Fire-arms....."		1,018,471			927,180			1,357,686			1,427,000	
Steel ingots, bars, and rods.....Net tons.										94	18,330	
Builders' hardware....."											1,043,658	
Machinery....."		4,817,698			6,129,244			5,935,543			4,131,810	
Nails and spikes....."		312,059		4,653	320,753		5,724	388,070		3,948	247,497	
Iron plates and sheets....."	4,577									424	37,127	
Steel plates and sheets....."											3,469	
Printing presses, and parts of....."										35	190,953	
Iron rails....."		185,261			215,619			250,407			46,644	
Steel rails....."	597	34,262			126,878		579	31,806			176,891	
Saws and tools....."	87	7,123		1,088	81,350		2,006	102,864		5,504	1,234,473	
Scalps and balances....."		1,157,511			1,065,242			1,388,562			397,563	
Sewing machines, and parts of....."		234,777			315,898			319,041			3,264,935	
Fire engines....."		2,179,770			2,975,016			3,362,971			28,273	
Locomotives.....No.		93,372			27,361			8,310		9	2,057,371	
Stationary engines....."	104	913,932		174	1,878,528		275	2,650,944		189	157,883	
Boilers and parts of engines....."	94	88,158		104	183,211		147	165,866		115	290,017	
Stoves, and parts of....."		161,121			189,413			294,415			198,883	
Wire....."		142,097			213,158			232,713			274,273	
Other manufactures of iron and steel....."										2,569	3,396,897	
Total.....		\$18,216,121			\$22,348,834			\$22,716,040			\$19,303,150	
Agricultural implements, additional.....		\$2,421,836			\$3,427,239			\$3,689,909			\$3,382,556	

* Included in "other manufactures of iron and steel."

GRAND SUMMARY OF UNITED STATES STATISTICS FOR 1884.

Production of Pig Iron in 1884, net tons.....	4,589,613
Production of Spiegeleisen in 1884, included in Pig Iron, net tons.....	33,893
Production of all Rolled Iron, including Nails and excluding Rails, in 1884, net tons.....	1,931,747
Production of Cut Nails and Spikes in 1884, included in all Rolled Iron, kegs of 100 pounds.....	7,581,379
Production of Bessemer Steel Rails in 1884, net tons.....	1,116,621
Production of Open-hearth Steel Rails in 1884, net tons.....	2,670
Production of Iron Rails in 1884, net tons.....	25,560
Total production of Rails in 1884, net tons.....	1,144,851
Production of Iron and Steel Street Rails in 1884, included above, net tons.....	31,357
Production of Crucible Steel Ingots in 1884, net tons.....	59,662
Production of Open-hearth Steel Ingots in 1884, net tons.....	131,617
Production of Bessemer Steel Ingots in 1884, net tons.....	1,540,595
Production of Blister and "Patented" Steel in 1884, net tons.....	5,111
Production of all kinds of Steel in 1884, net tons.....	1,736,985
Production of Iron Blooms in 1884, net tons.....	57,005
Value of Imports of Iron and Steel in 1884.....	\$38,211,800
Value of Exports of Iron and Steel in 1884.....	\$19,303,150
Imports of Iron Ore in 1884, gross tons.....	487,820
Production of Iron Ore in the Marquette and Menominee districts of the Lake Superior region in 1884, gross tons.....	2,455,924
Production of Iron Ore in New Jersey in 1884, gross tons....	393,710
Domestic Iron Ore consumed in 1884, gross tons.....	7,639,581
Production of Anthracite Coal in 1884, gross tons.....	30,718,293
Total Production of Coal in 1884, gross tons.....	99,851,807
Anthracite Coal consumed in iron works in 1884, gross tons.....	1,973,305
Bituminous Coal consumed in iron works in 1884, gross tons.....	4,226,986
Coke consumed in iron works in 1884, gross tons.....	3,833,170
Charcoal consumed in iron works in 1884, bushels.....	62,110,660
Miles of Railway completed in 1884.....	3,950
Total number of Miles of Railway December 31, 1884.....	125,542
Iron and Steel Ships built in the fiscal year 1884.....	34
Iron Ships built in first half of the fiscal year 1885.....	20
Steel Ships built in first half of the fiscal year 1885.....	5
Immigrants in the calendar year 1884.....	461,346
Domestic Exports (merchandise) in the fiscal year 1884.....	\$724,964,852
Net Imports (merchandise) in the fiscal year 1884.....	\$652,148,936
Balance of Trade in favor of the United States in the fiscal year 1884.....	\$72,815,916
Domestic Exports (mdse.) first 8 months of fiscal year 1885.....	\$530,379,284
Net Imports (mdse.) first 8 months of the fiscal year 1885.....	\$370,786,925
Balance of Trade in favor of the United States in first 8 months of the fiscal year 1885.....	\$159,592,359

STATISTICS OF THE FOREIGN IRON TRADE FOR 1884.

GENERAL SUMMARY FOR 1884 AND FOR PART OF 1885.

THE condition of the European iron trade was much more unsatisfactory in 1884 than it had been in 1883. In almost every country the production of iron and steel decreased largely in consequence of the shrinking demand. Germany was the sole exception, the iron and steel manufacturers of that country having been able to slightly increase their production in 1884, although prices gave way to some extent during the year. We take the following gloomy description of the course of the British iron trade in 1884 from *Iron*, one of the leading London technical journals :

To say that the condition of this great industry during 1884 was bad is but inadequately to describe the state of matters that prevailed. It would, indeed, be possible to imagine a worse concourse of adverse circumstances, but it is to be hoped that such may never be experienced by this country. From every point of view the position of the iron trade during the year just closed upon us must be regarded as eminently unsatisfactory. The most despondent estimate of the future formed at the beginning of 1884 was more than justified by the progress of events as month after month passed over our heads, and from bad the iron trade went to worse. Looked at broadly, and as a whole, the only movements by which it was characterized were a continuous and persistent fall in prices, most pronounced, perhaps, in the earlier months of the year, and a constantly diminishing demand, which was most marked towards the autumn and winter. There were, doubtless, exceptions here and there to the otherwise monotonous decline in values, but such were due entirely to local or extraneous circumstances, and only helped to prove the general rule of an uninterrupted decline. Since the opening days of 1884 the fall in prices may not have been so severe as might have been expected, looking merely at the excessive depression prevailing, but this is wholly owing to the fact that values were then already at a very low level, and that there was not much margin for further reduction, since makers in many instances preferred to stop work rather than accept utterly unremunerative prices. In fact, prices in most cases dropped much more in 1883 than they did last year, but the former was an incomparably better year. Then manufacturers were able to obtain plenty of work for their mills, whilst in 1884 the most harassing circumstance was the utter collapse which took place in consumption. No re-

duction in price which makers would yield within reason seemed of avail to stimulate demand or to impart the slightest activity to business. It appeared at times almost as if the world had ceased to require iron or steel.

With reference to Germany the same authority says: "The German iron trade, considered broadly, and compared with 1883, has done very well during 1884, at least so far as prices which manufacturers have obtained for their products are in question. Although there was a steady decline in the value of nearly all classes of iron, yet the difference between the rates secured at the beginning of the year and those paid at its close is not very great. With regard to the production of iron, there has been no falling off, but, on the contrary, a slight advance on 1883." The condition of the French iron trade is described as follows: "The past year may be considered a mere continuation of that which preceded it as regards the movement in the French iron market. If 1883 witnessed a steady reduction in the values of all descriptions of iron, 1884 has seen that depreciation accentuated. Only the decline in prices last year was not so great, proportionately, as in 1883, which in this respect stands singular. The total output of France of metallurgical products, at the same time, experienced a considerable contraction." Concerning the Belgian iron trade the following remarks are made: "If 1884 can not be called disastrous to the Belgian iron trade it has, at any rate, been one of the worst of recent years. There has not been that decline of activity which would follow a contraction of exports, for the latter have kept up pretty well, the principal cause of concern to manufacturers being the low rates at which, owing to great competition, they were compelled to sell their products." The course of the Austrian iron trade is thus referred to: "There were signs at the opening of 1884 that the good times which the Austrian iron trade had enjoyed during the preceding years was coming to an end. The construction of railways has almost ceased, and rail mills, locomotive and engineering works, carriage-building and machine-tool shops, have worked off their orders. The ample harvests of large districts of country remain unsold, and agriculturists are consequently unable to buy in the machinery market. At the same time the crisis in the sugar trade withdraws work from engineers supplying the special machinery used in the industry. In the shipyards, too, the vessels ordered have been completed, and new orders are not obtainable."

The critical condition of the foreign iron and steel trades in the winter of 1883-4 led to the adoption of two important measures of a somewhat extraordinary character. One was the restriction of the production of pig iron in the Cleveland district of England and the other was the formation of an international steel-rail association. The Cleveland pig-iron producers restricted their operations systematically, and the Scotch furnace owners co-operated with them in a limited degree. The decreased production of pig iron which ensued probably prevented its price from going to a still lower point than was touched. The international steel-rail association was a combination of British, German, and Belgian manufacturers, which was organized for the purpose of regulating the terms upon which they entered into competition with one another on neutral ground. The direct result of the formation of the combination was to raise the price of steel rails in the spring of 1884 from £4 5s. to £4 15s. at works. About the beginning of that year it was rumored that a contract had been taken by an English company at £4 2s. 6d. This combination is still in existence, and the success with which it is attended, operating in countries of limited consumption, shows how it would have been possible, in the absence of a steel-rail industry in the United States, for such a combination to be formed for the purpose of compelling our numerous railroad companies to pay much higher prices for their rails than our own manufacturers have charged them.

Among the influences which operated to depress the European iron trade in 1884 should be mentioned the breaking out of the cholera in portions of France and other countries bordering on the Mediterranean sea. Appearing late in the season it nevertheless created a panicky feeling on the Continent, which only subsided with the approach of winter. Some apprehension exists that it will resume its ravages this summer and that it may cross the Atlantic to this country.

Although Europe was not disturbed by the visible presence of war in 1884 it was interested through the operations of the French in Tonquin and the British in Soudan. At present the relations between Great Britain and Russia are in a state of extreme tension, and, although indications strongly favor the maintenance of peace, it is not improbable that an open rupture may occur during the year, in which event the scene of war would be laid in Europe as well as in Asia. Some interference with the even course of the European iron trade would then be inevitable.

Concerning the condition of the British iron trade on the 1st of April the London *Economist* for the 11th of that month remarked: "The first quarter of the year has passed without any signs of revival in the iron trade. Notwithstanding that the depression has been so long continued there is no evidence that the contraction of trade has reached its extreme limits. . . . The activity shown by the government in warlike preparations has given a stir to some smaller branches of the iron trade, but it has scarcely counterbalanced the evil effects produced by the political uncertainty as to the future."

In the succeeding pages we give such details as we have been able to collect concerning the mining of coal and iron ore and the manufacture of iron and steel in foreign countries in 1884.

GREAT BRITAIN.

Coal.—A report issued by the Home Office states that the production of coal in the United Kingdom in 1884 was 160,757,815 gross tons, against 163,737,327 tons in 1883, which was a decrease of 2,979,512 tons. The annual production from 1854 to the present time has been as follows.

Years.	Gross tons.	Years.	Gross tons.	Years.	Gross tons.	Years.	Gross tons.
1854.....	64,661,401	1862...	81,638,338	1870...	110,431,192	1878...	132,607,866
1855.....	64,453,079	1863...	86,292,215	1871...	117,352,028	1879...	134,008,228
1856.....	66,645,450	1864...	92,787,873	1872...	123,497,316	1880...	146,818,622
1857.....	65,394,707	1865...	98,150,587	1873...	127,016,747	1881...	154,184,300
1858.....	65,008,649	1866...	101,630,544	1874...	125,043,257	1882...	156,499,977
1859.	71,979,765	1867...	104,500,480	1875...	131,867,105	1883...	163,737,327
1860.....	80,042,698	1868...	103,141,157	1876...	133,344,766	1884...	160,757,815
1861.....	84,013,941	1869...	107,427,557	1877...	134,610,763		

The exports of coal from Great Britain to other countries were greater in 1884 than in any preceding year. They aggregated 23,343,755 gross tons, against 22,775,634 tons in 1883, in which year all previous annual exports had been exceeded. In addition to these shipments 6,614,937 tons of coal were sent in 1884 to various parts of the world for the use of British steamships, against 6,400,594 tons in 1883.

Iron Ore.—The production of iron ore in Great Britain in 1884 is estimated by Mr. J. S. Jeans, the Secretary of the British Iron Trade Association, at 16,500,000 tons, as compared with 17,383,046

tons in 1883. The imports of iron ore into Great Britain in 1884 aggregated 2,728,672 tons, against 3,178,310 tons in 1883. Of the imports of iron ore in 1884 the greater part, 1,981,864 tons, was received from Bilbao, Spain.

Pig Iron.—According to Mr. Jeans's report on the iron and steel trades of Great Britain for 1884 the production of pig iron in the United Kingdom in that year was 7,528,966 gross tons, against 8,490,224 tons in 1883, which was a decrease of 961,258 tons, or 11 per cent. This is the largest decrease that ever occurred in any year in the British pig-iron trade.

In the following table we give the production by districts of Great Britain in 1884 as compared with 1883, in gross tons.

DISTRICTS.	1883.	1884.	Decrease.
Cleveland.....	2,760,740	2,484,340	276,400
Scotland.....	1,129,000	988,000	141,000
South Wales.....	887,259	817,932	69,327
West Cumberland.....	876,410	814,956	61,454
Lancashire.....	820,633	706,607	114,026
Derbyshire.....	371,664	337,936	33,728
South Staffordshire and Worcestershire.....	394,000	317,661	76,339
North Staffordshire.....	285,357	256,053	29,304
West and South Yorkshire.....	284,810	245,614	39,196
Lincolnshire.....	236,578	224,762	11,816
Northamptonshire.....	200,996	196,212	4,784
North Wales, Shropshire, etc.....	242,777	138,893	103,884
Total.....	8,490,224	7,528,966	961,258

The following table shows the number of furnaces in and out of blast in the whole country at the close of each year since 1875.

YEARS.	Furnaces built.	In blast.	Out of blast.
1875.....	959	629	330
1876.....	927	585	342
1877.....	940	541	399
1878.....	948	498	450
1879.....	951	458	493
1880.....	959	590	369
1881.....	949	552	397
1882.....	926	565	361
1883.....	909	506	403
1884.....	894	456	438

At the close of 1884 the stocks of pig iron held by makers and in warrant stores in the United Kingdom amounted to 1,809,467

gross tons, against 1,663,976 tons held at the close of 1883, showing an increase of 145,491 tons. As compared with the production of the year the stocks at the close of 1884 reached 24 per cent., against 20 per cent. at the close of 1883, and 20 per cent. at the close of 1882.

Mr. Jeans states that as far as returns have been received the pig-iron production of 1884 embraced 2,530,461 gross tons of Bessemer pig iron and 166,822 tons of spiegeleisen. In 1883 the production of spiegeleisen was 208,445 tons.

The gradual development of the pig-iron industry of Great Britain is shown in the following table.

Years.	Gross tons.	Years.	Gross tons.	Years.	Gross tons.	Years.	Gross tons.
1740.....	17,000	1839...	1,347,790	1860...	3,826,752	1873...	6,566,451
1788.....	68,000	1840...	1,396,400	1861...	3,712,390	1874...	5,991,408
1796.....	125,000	1842...	1,099,138	1862...	3,943,469	1875...	6,365,462
1806.....	259,000	1844...	1,999,608	1863...	4,510,040	1876...	6,555,997
1818.....	325,000	1845...	1,512,500	1864...	4,767,901	1877...	6,608,664
1820.....	400,000	1847...	1,999,508	1865...	4,819,254	1878...	6,381,051
1823.....	454,866	1852...	2,700,000	1866...	4,523,897	1879...	5,995,337
1825.....	581,367	1854...	3,069,838	1867...	4,761,023	1880...	7,749,233
1827.....	690,000	1855...	3,218,151	1868...	4,970,206	1881...	8,377,364
1828.....	703,184	1856...	3,586,377	1869...	5,445,757	1882...	8,493,287
1830.....	678,417	1857...	3,659,477	1870...	5,963,515	1883...	8,490,224
1833.....	700,000	1858...	3,456,064	1871...	6,627,179	1884...	7,528,966
1835.....	1,000,000	1859...	3,712,904	1872...	6,741,929		

Manufactured Iron.—The production of puddled bar in Great Britain in 1884 amounted to 2,237,535 gross tons, against 2,730,504 tons in 1883, which was a decrease of 492,969 tons, or 18 per cent. In 1882 the production was 2,841,534 tons, and in 1881 it was 2,681,150 tons. The total number of puddling furnaces in 1884 was 5,241, against 6,035 in 1883. Of the total number 3,593 were in use in 1884, against 4,651 in 1883. Cleveland and South Staffordshire are the principal districts making puddled bar.

Bessemer Steel.—The total production of Bessemer steel ingots in 1884 was 1,299,676 gross tons, as compared with 1,553,380 tons in 1883, which was a decrease of 253,704 tons, or 16 per cent. The production of Bessemer steel rails in 1884 was 784,968 tons, against 1,097,174 tons in 1883, which was a decrease of 312,206 tons, or 28 per cent. The centres of Bessemer steel manufacture in Great Britain are South Wales, Sheffield, Cleveland, Lancashire, and West Cumberland. Staffordshire also contains two small works.

The quantity of Bessemer steel reported as worked up into other forms than rails in 1884 was 302,290 tons. The total number of converters at work in 1884 was 83, in 27 establishments; the number of converters idle was 26; and the number in course of construction was 8, in 3 establishments.

The production of both Bessemer steel ingots and rails in Great Britain in 1884 was less than in the United States. The following table presents a comparison of their production in the two countries for the past eight years.

YEARS.	Great Britain.—Gross tons.		United States.—Gross tons.	
	Ingots.	Rails.	Ingots.	Rails.
1877	750,000	508,400	500,524	385,865
1878	807,527	633,733	653,773	491,427
1879	834,511	519,718	829,439	610,682
1880	1,044,382	739,910	1,074,262	852,196
1881	1,441,719	1,023,740	1,374,247	1,187,770
1882	1,673,649	1,235,785	1,514,687	1,284,067
1883	1,553,380	1,097,174	1,477,345	1,148,709
1884	1,299,676	784,968	1,375,531	996,983

Open-hearth Steel.—The production of open-hearth steel ingots in Great Britain in 1884 was 461,965 gross tons, as compared with 455,500 tons in 1883, which was an increase of 6,465 tons, or about 1 per cent. Except in tinplates this is the only increase in production that occurred in any branch of the British iron and steel trades in 1884. In 1882 the production was 436,000 tons; in 1881 it was 338,000 tons; in 1880 it was 251,000 tons; and in 1879 it was 175,000 tons. Scotland and South Wales produce by far the largest part of the open-hearth steel made in Great Britain. In Scotland the seat of the manufacture is in the vicinity of Glasgow. Out of 180 open-hearth furnaces in the United Kingdom at the end of 1884 there were 133 at work. At the same time 23 furnaces were in course of construction. The number of establishments engaged in the manufacture of open-hearth steel in 1884 was 44; most of the new furnaces in course of erection will be added to existing plants, only one new establishment being engaged in erecting furnaces.

Crucible Steel.—Mr. Jeans states that “nearly 100,000 tons of finished steel” are annually made by this process.

Tinplates.—The production of the tinplate works in 1883 was

6,115,200 boxes, or 315,997 gross tons, divided as follows: Tinplates, 4,789,115 boxes; terne plates, 964,180 boxes; black plates, 361,905 boxes. The number of tinplate works is 96, containing 386 mills. As the exports of tinplates for 1884 show an increase over those of 1883, and as the home consumption is calculated to have been well sustained, it is believed that the production of 1884 exceeded that of 1883, but the figures are not yet available, being collected by the Mining Record Office. In reference to the tinplate trade Mr. Jeans says: "No branch of the iron trade has increased more rapidly than that of the tinplate manufacture. In 1870 the total production was only 3,459,782 boxes, and this figure was not reached in either of the six following years, during which production remained more or less stationary. In 1877, however, there was a great development, due mainly to the increased demand from the United States, and the output rose by a million and a quarter boxes in a single year. Between 1876 and 1883 the production increased from 2,815,000 to 6,115,000 boxes, or nearly 120 per cent." The exports in 1883 to all countries were 4,815,009 boxes, and in 1884 they amounted to 5,121,001 boxes. The United States took 3,755,707 boxes in 1883 and 3,572,782 boxes in 1884, which was equal to 78 per cent. of the total exports in 1883 and 70 per cent. in 1884.

Prices in 1884.—The prices of iron and steel in Great Britain at the beginning and end of 1884 were as follows.

PRODUCTS.	January, 1884.	December, 1884.
	£ s. d.	£ s. d.
Scotch G. M. B. pig-iron warrants.....	2 3 5	2 2 6
No. 3 Middlesbrough pig iron.....	1 16 0	1 16 3
No. 1, 2, and 3 hematite pig iron.....	2 6 0	2 3 6
Ship-plates (east coast).....	5 7 6	4 17 6
Steel rails, f. o. b. shipping port.....	4 5 0	4 15 0
Welsh bars, f. o. b. Cardiff.....	5 2 6	4 12 6

The prices of tinplates in 1884 are said to have been the lowest recorded in the history of the trade, ranging between 19s. and 16s. per box.

Iron and Steel Shipbuilding.—Mr. Jeans does not give the complete statistics of shipbuilding in 1884, but prints figures for only seven of the principal districts. These partial statistics, however, serve to show the magnitude of the collapse which took place in

shipbuilding in Great Britain in 1884. In 1883 these districts had turned out 1,036,408 tons of shipping, but in 1884 they turned out only 599,525 tons, which was a decrease of 42 per cent. This decline in the shipbuilding trade has been most seriously felt by manufacturers of plates, angles, and bulbs, of which Mr. Jeans says one ton is required to every 1.9 tons of the gross tonnage. It should be observed that this sudden decrease has occurred under Free Trade, with the whole world for a market, which therefore seems not to be a preventive of fluctuations in business. A more striking practical refutation of a stock argument of American Free Traders we have never seen. The decline in the demand for ships has not been checked, for at the beginning of 1885 there were only 373,898 tons of shipping under contract in the United Kingdom, against 729,446 tons at the beginning of 1884 and 1,075,259 tons at the beginning of 1883. The use of steel in shipbuilding continues to make progress, 45 per cent. of the total tonnage launched on the Clyde in 1884 having been built of steel against only 30 per cent. in 1883.

Exports of Iron and Steel.—The total exports of iron and steel from Great Britain to all countries in 1884 were 3,496,352 gross tons, as compared with 4,043,308 tons in 1883, which was a decrease of 546,956 tons. The exports in the first quarter of 1885 were also smaller than those in the first quarter of 1884. The following table shows the details of the exports in 1882, 1883, and 1884.

ARTICLES.	Gross tons.		
	1882.	1883.	1884.
Pig iron.....	1,758,072	1,564,048	1,269,677
Bar, angle, bolt, and rod iron.....	313,155	288,271	296,325
Railroad iron and steel (including fish-plates, etc.)....	936,949	971,165	729,236
Wire, except telegraphic wire.....	86,653	62,620	53,230
Hoops, sheets, and boiler and armor plates.....	342,599	347,782	348,378
Tinplates.....	265,039	269,375	288,708
Cast and wrought iron, etc.....	328,262	355,842	375,277
Old iron for remanufacture.....	132,033	97,475	67,836
Unwrought steel.....	172,329	73,131	56,614
Manufactures of steel, or steel and iron combined....	18,461	13,599	11,071
Total.....	4,353,552	4,043,308	3,496,352

The value of the iron and steel exported in 1884 declined seriously as compared with 1883. Their total value in the former year

was £24,487,669, against £28,590,216 in the latter year. The exports to the United States from 1880 to 1884 were as follows.

ARTICLES.	Gross tons.				
	1880.	1881.	1882.	1883.	1884.
Pig iron.....	614,005	394,934	488,970	289,498	157,012
Bar, angle, etc.....	51,413	18,858	22,445	8,735	4,277
Rails.....	221,131	292,617	198,275	74,801	17,829
Sheets, plates, etc.....	45,237	36,102	37,220	28,897	21,543
Tinplates.....	164,167	179,843	214,568	215,442	211,860
Old iron.....	197,653	99,859	95,583	46,013	25,529
Cast iron, etc.....	20,464	6,163	6,774	5,152	2,523
Steel unwrought.....	44,066	135,268	131,281	28,411	14,231
Total.....	1,358,136	1,163,704	1,195,116	696,949	454,804

The imports of iron and steel into Great Britain steadily increased for five years, advancing from 212,992 tons in 1879 to 321,551 tons in 1883, but in 1884 they fell to 307,653 tons. They consist of a small quantity of unwrought steel, and of a considerable quantity of bar, angle, bolt, and rod iron, but principally of manufactured articles.

GERMANY.

Coal.—The production of stone coal in 1883 was 55,943,004 metric tons, against 52,118,595 tons in 1882. In addition 14,499,644 tons of brown coal and lignite were mined in 1883 and 13,259,616 tons in 1882. The total production of coal in 1883 was therefore 70,442,648 tons, against 65,378,211 tons in 1882.

Iron Ore.—The production of iron ore in Germany, including Luxemburg, was 8,756,617 metric tons in 1883, as compared with 8,263,254 tons in 1882. The imports of ore in 1883 amounted to 800,373 tons, against 785,360 tons in 1882. The exports of ore in 1883, according to Mr. Jeans, were 1,898,471 tons, against 1,621,182 tons in 1882.

Pig Iron.—The production of pig iron in Germany and Luxemburg in 1884 is estimated at 3,572,155 metric tons, the official figures not yet having been obtained. As the production in 1883 was 3,469,719 tons, there was an apparent increase in 1884 of 102,436 tons. In increasing its production of pig iron in 1884 Germany stands alone among the iron-producing countries of the world. The remarkable progress of Germany in the production of pig iron is shown in the following table.

Years.	Metric tons.	Years.	Metric tons.	Years.	Metric tons.
1834.....	110,000	1874.....	1,906,262	1881.....	2,914,009
1844.....	171,000	1878.....	2,147,641	1882.....	3,380,806
1854.....	369,000	1879.....	2,226,587	1883.....	3,469,719
1864.....	905,000	1880.....	2,729,037	1884.....	3,572,155

Of the production of 1884 it is estimated that 488,746 tons were Thomas or basic pig iron, 486,083 tons were Bessemer pig iron, and 128,555 tons were spiegeleisen.

Manufactured Iron.—The production of manufactured iron in Germany in 1883 was 1,571,409 metric tons, against 1,586,153 tons in 1882, and 1,421,792 tons in 1881.

Steel.—Mr. Jeans estimates the production of Bessemer steel ingots in Germany in 1884 to have been 1,255,000 metric tons. Statistics of Bessemer steel for previous years are wanting, but Dr. Hermann Wedding states that the total production of all kinds of steel in 1883 was 1,060,591 tons, against 1,074,802 tons in 1882.

Germany is pre-eminent in the manufacture of Thomas or basic steel. According to Dr. Wedding there were 31 basic steel works in the world in December, 1884, containing 88 converters, with a total vessel capacity of 795 tons. These were distributed among the different countries as follows.

COUNTRIES.	No. of works.	Converters.	Capacity in tons.
Germany.....	13	41	367
Great Britain.....	6	19	188
France.....	5	13	124
Austria.....	3	7	44
Belgium.....	2	4	32
Russia.....	1	2	20
United States.....	1	2	20
Total.....	31	88	795

Imports and Exports.—The imports of iron and steel of all kinds, excluding ore, into Germany in 1884 are stated to have been 320,584 metric tons, against 327,065 tons in 1883, pig iron being the chief item. The exports in 1884 were 1,061,077 tons, against 1,143,171 tons in 1883. The leading articles of export are pig iron, wire and wire-rods, unwrought steel, rails, and manufactured iron.

FRANCE.

Coal.—The total production of coal in France in 1884 was 20,127,209 metric tons, against 21,333,884 tons in 1883. The quantity of lignite included in these figures is 502,491 tons in 1884 and 574,455 tons in 1883, the remainder being principally bituminous with a little anthracite.

Pig Iron.—The production of pig iron in 1884, according to statistics furnished by Mr. H. Pinget, Secretary of the Comité des Forges de France, was 1,855,247 metric tons, against 2,069,430 tons in 1883, which was a decrease of 214,183 tons. A small part of this pig iron was smelted with charcoal, but the greater part with coke.

Manufactured Iron.—The production of manufactured iron in 1884 was 877,826 metric tons, against 978,917 tons in 1883, which was a decrease of 101,091 tons. The production of iron rails in 1884 was only 15,655 tons, against 19,214 tons in 1883.

Steel.—The production of all kinds of steel in 1884 was 509,516 metric tons, against 521,820 tons in 1883, which was a decrease of 12,304 tons. The details of the finished steel production of France in 1882, 1883, and 1884 are as follows.

DESCRIPTION.	Metric tons.		
	1882.	1883.	1884.
Bessemer steel.....	273,410	336,400	364,068
Open-hearth steel.....	159,561	162,207	121,932
Puddled steel.....	14,258	12,897	12,984
Cemented steel.....	2,703	2,379	2,479
Crucible steel.....	7,921	7,540	7,158
Reheated steel.....	385	397	905
Total.....	458,238	521,820	509,516

The production of steel rails in 1884 was 371,432 metric tons, against 391,277 tons in 1883. The quantity of Bessemer steel rails rolled in 1884 was 335,276 tons and in 1883 it was 316,985 tons. The remainder in each case was made of open-hearth steel—36,156 tons in 1884 and 74,292 tons in 1883. The production of basic steel rails, which are made only in the Meurthe-et-Moselle district, increased from 32,532 tons in 1883 to 52,564 tons in 1884. These figures are included in the production of steel rails above given.

Imports and Exports.—The following table shows the imports of iron and steel into France in the past three years and the exports

from that country in the same time, imports for re-exportation being included.

DESCRIPTION.	Imports.—Metric tons.			Exports.—Metric tons.		
	1882.	1883.	1884.	1882.	1883.	1884.
Pig iron.....	286,062	305,122	222,942	70,936	67,846	66,840
Finished iron....	82,756	69,037	76,847	25,241	28,051	40,002
Steel.....	46,016	43,002	17,864	6,069	6,717	11,109
Total.....	414,834	417,161	317,653	102,246	102,614	117,951

In 1884 France imported 1,412,710 metric tons of iron ore, against 1,601,217 tons in 1883, which was a decrease of 188,507 tons.

BELGIUM.

Coal.—According to statistics supplied by Mr. Paul Trasenster, of Liège, the production of coal in Belgium in 1884 is estimated at 18,041,000 metric tons, against 18,177,754 tons in 1883, which shows a probable decrease of 136,754 tons.

Pig Iron.—The production of pig iron in 1884 was 738,105 metric tons, against 783,433 tons in 1883, which was a decrease of 45,328 tons. The price of forge pig iron, which had been quoted at 55 francs in December, 1883, gradually fell to 47 francs in December, 1884.

Manufactured Iron.—The production of manufactured iron in 1884 was 468,185 metric tons, against 487,226 tons in 1883. Belgian beams and other structural material are sold at very low prices, and compete successfully with British structural iron in the heart of England, yet the production of manufactured iron in Belgium has been decreasing for several years.

Steel.—The production of steel ingots of all kinds in 1884 was 179,803 metric tons, against 179,489 tons in 1883. This demonstrates the strength of the Belgian steel trade, in being able to hold its own so well in a year of great depression. Of finished steel the quantity turned out in 1884 was 153,062 metric tons, against 156,301 tons in 1883. There are now six Bessemer steel works in Belgium, containing 18 converters. Of these works one is operated by the basic process exclusively, and in another that process is used in part. There are twelve Siemens-Martin open-hearth steel furnaces in use.

Imports and Exports.—The coal, iron-ore, iron, and steel imports and exports have been as follows in the past two years.

ARTICLES.	Imports.—Metric tons.		Exports.—Metric tons.	
	1883.	1884.	1883.	1884.
Coal and coke.....	1,302,000	1,254,000	5,437,000	5,457,000
Iron ore.....	1,612,469	1,487,748	367,104	190,787
Iron and steel.....	216,000	169,000	436,000	421,000

The Belgian imports under the third class in this table consist very largely of pig iron, but the exports are composed of finished iron and steel almost entirely.

SWEDEN.

We have received the statistics of the production of iron and steel in Sweden from Professor Richard Åkerman, of Stockholm. They have been brought down only to the close of 1883. In the following table the details of Swedish production are given for four years ending with 1883.

ARTICLES.	Metric tons.			
	1880.	1881.	1882.	1883.
Iron ore.....	775,344	826,137	892,863	885,124
Pig iron.....	405,713	435,428	398,945	422,627
Bar iron and rods.....	219,234	247,707	259,462	255,853
Bessemer steel.....	30,013	39,328	47,358	50,878
Martin steel.....	7,718	11,158	13,405	16,800
Other kinds of steel.....	1,550	1,741	1,430	1,827
Plates.....	11,909	13,134	15,805	17,439
Nails.....	7,445	7,132	8,143	8,197

In 1883 there were 191 furnaces in blast, against 185 furnaces in 1882. The average length of blast of each furnace in 1883 was 216 days and in 1882 it was 217 days. The average daily production of each furnace in 1883 was 10.25 metric tons, as compared with a daily average of 9.93 tons in 1882, indicating an improvement in furnace practice.

Exports.—The exports of iron ore, iron, and steel from Sweden in 1884 compare very favorably with previous years. In the following table the exports are given for the past five years.

ARTICLES.	Metric tons:				
	1880.	1881.	1882.	1883.	1884.
Pig iron.....	61,594	55,489	55,500	52,126	55,000
Bar iron.....	131,264	136,556	154,000	133,161	124,000
Rods, hoops, etc.....	48,714	52,000	54,000	61,678	72,000
Blooms.....	8,842	8,802	8,000	6,258	8,500
Plates of all kinds.....	2,210	2,382	2,200	2,373	2,400
Nails.....	1,258	1,052	900	827	1,800
Iron ore.....	29,670	24,282	20,200	32,319	40,000
Steel.....	8,161	7,165	9,800	11,214	10,500

The exports of implements and machinery in 1884 amounted to \$621,621, against \$689,459 in 1883.

AUSTRIA AND HUNGARY.

Coal.—According to the *Statistical Year-book* the production of coal in the Austro-Hungarian Empire in 1883 was 17,047,961 metric tons, against 15,555,292 tons in 1882. The quantity of lignite included in the production of 1883 is 9,853,865 tons.

Pig Iron.—The latest statistics of pig iron that are available have been recently printed by Mr. V. Wolff in an Austrian technical journal. The production of pig iron in the five years ending with 1883 was as follows.

YEARS.	Metric tons.		
	Austria.	Hungary.	Total.
1879	285,839	118,321	404,160
1880	320,302	143,932	464,234
1881	379,646	160,000	539,646
1882	435,478	175,975	611,453
1883	522,400	178,637	701,037

The prosperity enjoyed by the Austro-Hungarian iron trade during recent years received a check in 1884, and it is believed that the production of that year has been slightly below that of 1883.

Miscellaneous Iron and Steel.—The production of all kinds of steel in the Empire in 1883 is stated to have been 271,733 metric tons; steel rails, 146,972 tons; bar iron, 233,393 tons; sheet iron, 55,256 tons.

Imports and Exports.—The imports and exports of pig iron in the five years ending with 1883 were as follows.

YEARS.	Metric tons.	
	Imports.	Exports.
1879.....	45,800	5,109
1880.....	55,536	26,347
1881.....	80,340	13,516
1882.....	100,649	2,775
1883.....	132,493	5,556

SPAIN.

Iron Ore.—The total production of iron ore in 1883 was 4,526,279 metric tons. The figures for 1884 have not yet been ascertained, but the exports from the Bilbao district furnish an excellent basis on which to form an opinion of the probable condition of the trade of the whole country in that year. The shipments from Bilbao in 1884 amounted to 3,197,422 tons, against 3,428,187 tons in 1883, and 3,737,176 tons in 1882. The greater part of the Bilbao ore goes to Great Britain and a very little to the United States. We receive our Spanish ore from Southern Spain.

Iron and Steel.—The production of pig iron in 1883 was 139,920 metric tons, and of manufactured iron 2,304 tons. An effort is being made to develop the manufacture of iron and steel in Spain, and the Bilbao Iron Manufacturing Company has erected a blast-furnace and Bessemer steel plant for the purpose of converting Bilbao ore into steel near the mines. Pig iron is being made at these works and it is possible that by this time the steel works are also in operation.

Prices.—The price of iron ore per ton, free on board at Bilbao, ranged from 7s. to 5s. 9d. in 1884, against 7s. 6d. to 6s. 6d. in 1883.

ITALY.

Iron Ore.—No more recent statistics have been published than those contained in the last Annual Report of this Association. It was then stated that in 1880 the island of Elba produced 403,215 metric tons of iron ore, against 274,322 tons in 1879; the production on the mainland, principally in Lombardy, in 1880 was 289,058 tons, against 186,857 tons in 1879; and in addition 20,471 tons of manganiferous ore were produced in 1880, against 1,388 tons in 1879. According to these figures the total production of iron ore in Italy in 1880 was 712,744 metric tons, against 462,567 tons in 1879.

Iron and Steel.—The production of pig iron annually amounts to about 50,000 tons, the greater part of the iron ore mined being exported to other countries instead of being smelted at home, which is due to the lack of good furnace fuel. In the prosecution of other branches of the iron and steel trades the Italians are more successful, using lignite for fuel in some important works. The government encourages native enterprise also by preferring articles of home production if not more than 5 per cent. dearer than competing foreign articles, duty paid.

To build up an armor-plate works in Italy the government has contracted with a firm of capitalists, including Sir William Armstrong, of England, for 12,000 tons of armor plate at £80 per ton, and has advanced a considerable portion of the cost to facilitate the construction of the plant, which is to be located at Terni. It is also stated that a running contract for 15,000 tons of Siemens steel ship-plates and angles has been granted to an establishment near Genoa, the price to be regulated by the rate prevailing in foreign markets with the freight and duties added. Bar iron, beams, nails, etc., are manufactured in other works. No steel rails are made in Italy.

RUSSIA.

Coal.—The production of coal in Russia in 1882, which is the latest year for which we have statistics, was 3,742,380 tons, against 3,437,840 tons in 1881, which was an increase of 304,540 tons, or 9 per cent.

Pig-Iron.—The production of pig iron in 1882 was 498,400 tons, against 462,027 tons in 1881 and 441,285 tons in 1880. These figures show a progressive though small increase in production from year to year.

Manufactured Iron.—In 1882 the quantity of manufactured iron turned out by Russian works was 291,800 tons, against 321,678 tons in 1881 and 288,512 tons in 1880. In this branch a retrograde movement set in during 1882.

Steel.—The statistics of steel production are vague. Mr. Jeans states in his report to the British Iron Trade Association that "the total quantity of steel" produced in Russia in 1882 was 225,140 tons. We presume this expression means finished steel. The quantity of steel produced in 1881 was 285,082 tons and in 1880 it was 295,568 tons. Taking these three years together the exhibit is not a favorable one for the Russian steel industry, but 1883 may have shown better results.

AUSTRALASIA AND ASIA.

Australia.—In New South Wales the production of all kinds of iron in 1883 was 3,434 gross tons, as compared with 7,476 tons in 1882, and the production of coal in 1883 was 2,521,457 gross tons, against 2,109,282 tons in 1882. Notwithstanding the possession of an abundance of coal of good quality the development of the manufacture of iron makes very slow progress in this colony. The colonial government has not met with success in its efforts to induce capitalists to establish a steel-rail mill within its territory. Immense coal fields are known to exist in Queensland, but they have been very slightly developed.

New Zealand.—The recent departure from Pittsburgh, Pennsylvania, of a number of puddlers under contract to work in a new rolling mill in New Zealand indicates the beginning of an iron industry in that colony. Particulars of the enterprise are wanting.

India.—The discovery of an extensive bed of lignite in Madras is announced, but its value as a fuel for special use has not yet been determined. This addition to the previously-developed coal fields of India will, however, assist to make that country largely independent of other countries for its fuel supply. No progress is being made in the manufacture of iron though iron ore is abundant.

China.—No fresh knowledge has been made public during the past year concerning the manufacture of iron in China, and the information available concerning its coal mines is also very meagre. The Kaiping mines, which are situated about 71 miles northeast of Tientsin and 105 miles east of Peking, receive most attention from Chinese correspondents. The mining of coal is actively prosecuted here in accordance with approved modern practice. The galleries are 20 miles in length and there are also 7 miles of railroad. The cost of the coal at the mouth of the mines is 9s. per ton, and factories are being established in the vicinity to secure the advantage of cheap fuel. The French propose to investigate the mineral resources of their newly-acquired possessions in Tonquin and to develop them if practicable. Coal deposits are known to exist on the coast as well as the adjacent islands.

AMERICA.

Our neighbors on the Western Continent have hitherto not distinguished themselves in the manufacture of iron. In the following paragraphs we give the latest information we have been able to

obtain relative to such efforts as they are now making to develop their resources in this direction.

Canada.—Mr. Frederic Nicholls, the Secretary of the Ontario Manufacturers' Association, informs us that the probable production of pig iron in the Dominion in the year ended June 30, 1884, was 44,081 gross tons, and in the nine months ended March 31, 1885, it was 20,249 tons. Under an act of the Canadian Parliament a bounty of \$1.50 per ton is paid on all pig iron manufactured in the Dominion, and as this bounty has been paid on the quantities above named it is not likely that the total production was any larger. The nature of the bounty is as follows: From July 1, 1883, for three years, \$1.50 per ton will be paid on all pig iron produced in Canada, and \$1 per ton during the next three years. As a duty of \$2 per ton is charged on imported pig iron, the discrimination in favor of home-made pig iron is at present \$3.50 per ton. Three establishments are engaged in the manufacture of pig iron, namely, John McDougall & Co., Drummondville, Quebec; Hall Bros. & Co., Radnor Forges, Quebec; and the Steel Company of Canada, Londonderry, Nova Scotia. Statistics of rolled iron and steel have not been collected, as there is no bureau of the government charged with this duty and the manufacturers are few and widely separated. Steel is made at two points in Canada, namely, at Londonderry, in the province of Nova Scotia, and at London, in the province of Ontario. The quantity of iron ore mined in Nova Scotia in 1884 was 54,885 gross tons, against 52,410 tons in 1883. The same province produced 1,389,295 tons of coal in 1884, against 1,422,553 tons in 1883, and made 40,085 tons of coke in 1884, against 44,189 tons in 1883. The iron-ore interests of Ontario are very important, though the production is perhaps entirely exported to the United States. Exact statistics are wanting, but it is probable that shipments from this province are now being made at the rate of over 50,000 tons yearly.

Mexico.—The iron works in course of erection at Durango, which were mentioned in last year's Annual Report, have not yet been completed.

South America.—Discoveries of coal have been made in the Andean region of the Argentine Republic, and the richness and high quality of the iron ore of Brazil continue to be themes for the pens of writers for technical journals, but the development of the iron and coal resources of South America has apparently made no progress in the past year.

AFRICA.

Mr. J. H. Smith, our Consul-General at Monrovia, Liberia, states that he has found very fine specimens of iron ore on the surface of Cape Mount, on the seaboard, and at Carysburg, about forty miles by waterway and land from Monrovia. The specimens were shipped to the Whitney Arms Company, at New Haven, Connecticut. Mr. Smith also states that there are deposits of very rich iron ore near the banks of the river St. Paul, above the rapids, twenty miles east of Monrovia. These deposits continue to be found all the way to Musardu, the extent of the furthest exploration, a distance of 200 miles from the coast.

THE WORLD'S PRODUCTION OF PIG IRON, STEEL, AND COAL.

The following table gives the production of pig iron, steel, and coal in the iron and steel producing countries of the world in the most recent years for which statistics are available. English tons of 2,240 pounds are used in giving the statistics of Great Britain, the United States, Russia, and "other countries," and metric tons of 2,204 pounds for all the Continental countries of Europe except Russia. As the difference between the gross ton and the metric ton is so trifling it is not necessary to change official figures.

COUNTRY.	Pig iron.		Steel.		Coal.	
	Year.	Tons.	Year.	Tons.	Year.	Tons.
Great Britain.....	1884.....	7,528,966	1884.....	1,861,641	1884.....	160,757,815
United States.....	1884.....	4,097,868	1884.....	1,550,879	1884.....	99,851,807
Germany and Luxemburg	1884.....	3,572,155	1883.....	1,060,591	1883.....	70,442,648
France.....	1884.....	1,855,247	1884.....	509,516	1884.....	20,127,209
Belgium.....	1884.....	738,105	1884.....	179,803	1884.....	18,041,000
Austria and Hungary....	1883.....	701,037	1883.....	271,733	1883.....	17,047,961
Russia.....	1882.....	498,400	1882.....	225,140	1882.....	3,742,380
Sweden.....	1883.....	422,627	1883.....	69,505	1882.....	250,000
Spain.....	1883.....	139,920	1873.....	216	1880.....	847,128
Italy.....	1883.....	53,000	1881.....	3,630	1882.....	220,000
Other countries.....	1883.....	150,000	1883.....	30,000	1883.....	8,000,000
Total		19,757,325		5,752,654		399,327,948
Percentage of the United States		21		27		25

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